

Cat Security™



Professional Install Required

Generation 3 Toyota Prius Professional Install Instructions

Years 2010-2015 (Excludes Prius C)

Package Contents: What's included

Qty. 1 - Aluminum front shield

Qty. 1 - Aluminum rear shield (rectangle)

Qty. 1 - Hardware Kit (includes)

Qty. 4 - ¼ inch rivets (larger)

Qty. 7 - 3/16 inch rivets (smaller)

Qty. 2 - Security screws

STEP 1

Remove the front 4 factory plastic clips that hold the aluminum dust cover in place. Once these clips are removed you can then detach the factory dust cover. **Note:** The dust cover and clips will not be reused on this install.

STEP 2

The radius or top part of the shield will be facing towards the front of the vehicle. Set the shield into place and align the four holes that had the plastic clips from step one.

STEP 3

Locate the ¼ rivets, the larger of the two, and set aside. Ensure the four front holes line up properly, then insert and install the front 4 rivets with the heavy-duty rivet gun. **Note:** If you do not have a heavy-duty rivet gun you can purchase this rivet gun on Amazon for under 20 dollars ([Astro Pneumatic Tool 1423 1/4" Heavy Duty 13" Hand Riveter](#))



STEP 4

After the front four rivets are installed, use the pre-drilled holes in the shield as guides to drill the remaining holes into the frame of the vehicle. On the driver side drill any two of the three holes with a 3/16" drill bit and install two of the remaining rivets.

On the passenger side drill a single 3/16" hole and install one rivet. The two remaining holes on the front shield will be drilled with a 5/32" drill bit and the security screws will then be installed with a large flathead screwdriver.

Rear Shield Installation

STEP 5

To align the rear shield and butt it against the rear cross member brace. The rounded cut on the shield faces towards the front of the car and is centered under the resonator.

STEP 6

Once lined up correctly use the two self-tapping fasteners to lock in the shield. Use the pre-drilled holes as a guide for the screws, then fasten securely. (We recommend using one hole on each side, driver and passenger side.) Once the shield is secured, use the two remaining holes as guides. Drill 3/16" holes in the frame. And then install the remaining 3/16" rivets.

STEP 7

Remove the two self-tapping screws and drill the holes to 3/16". Install the two final rivets, and you are now protected.

Once fully installed make sure to check for clearance around the exhaust system and components.