

HOW TO DO A SUBSTRATE

Substrates are required on all 40 mm benchtops to be completed before Petra Global comes out to complete a in home check measure.

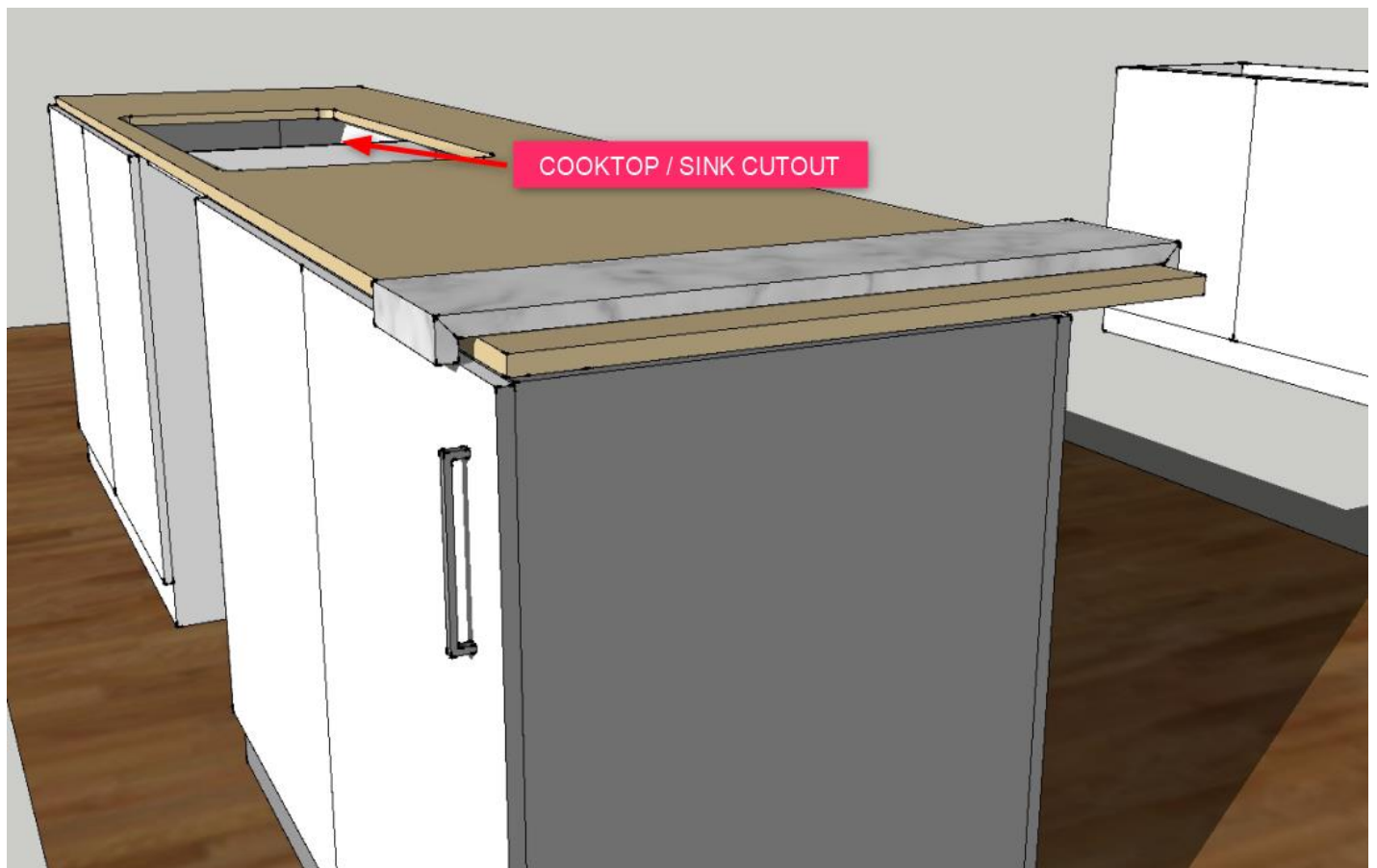
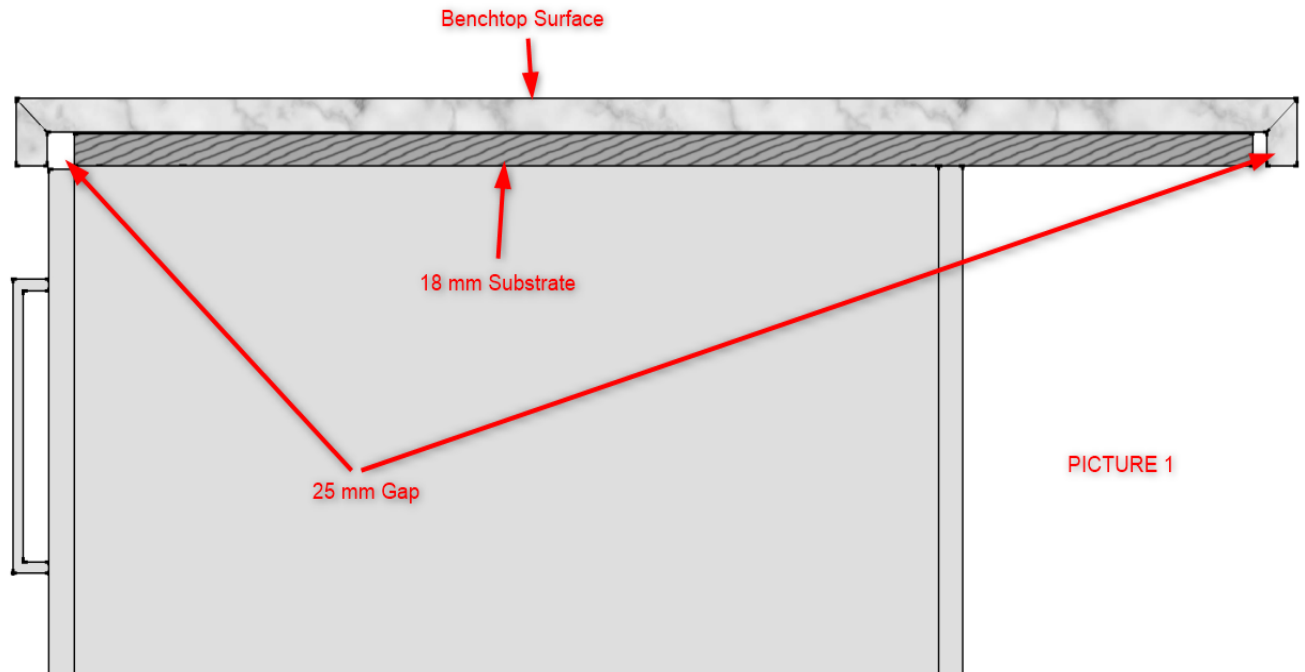
Please ensure the cabinetry install has been completed, fixed down, level, square and the 18mm particle board substrate has been installed with the sink cut out / cooktop cut out completed. The substrate is to be 18mm thick. (The remaining 2mm that is left once the stone is installed is taken up with silicones and glues for install fixing). – [See Picture 1](#)

The size of the substrate: wherever there will be a seen 40mm edge on your stone benchtop and you can stand in front of the benchtop edge – the substrate is to be 25mm smaller than where you want the stone benchtop to finish. – [See Picture 1](#)

Also – just a side note: when fixing down your substrate to the cabinetry, try to fix the substrate to your cabinets from underneath. The reason being, if you need to remove your benchtop in the future for any reason, it's a matter of unscrewing / disconnecting from underneath, and lifting off the stone with the substrate. Otherwise the stone will need to be broken to remove to then access the screws for the substrate to remove.

NEXT PAGE ILLUSTRATES HOW THESE SUBSTRATES NEED TO BE INSTALLED.

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UNDERMOUNT SINK REBATED CUTOUT

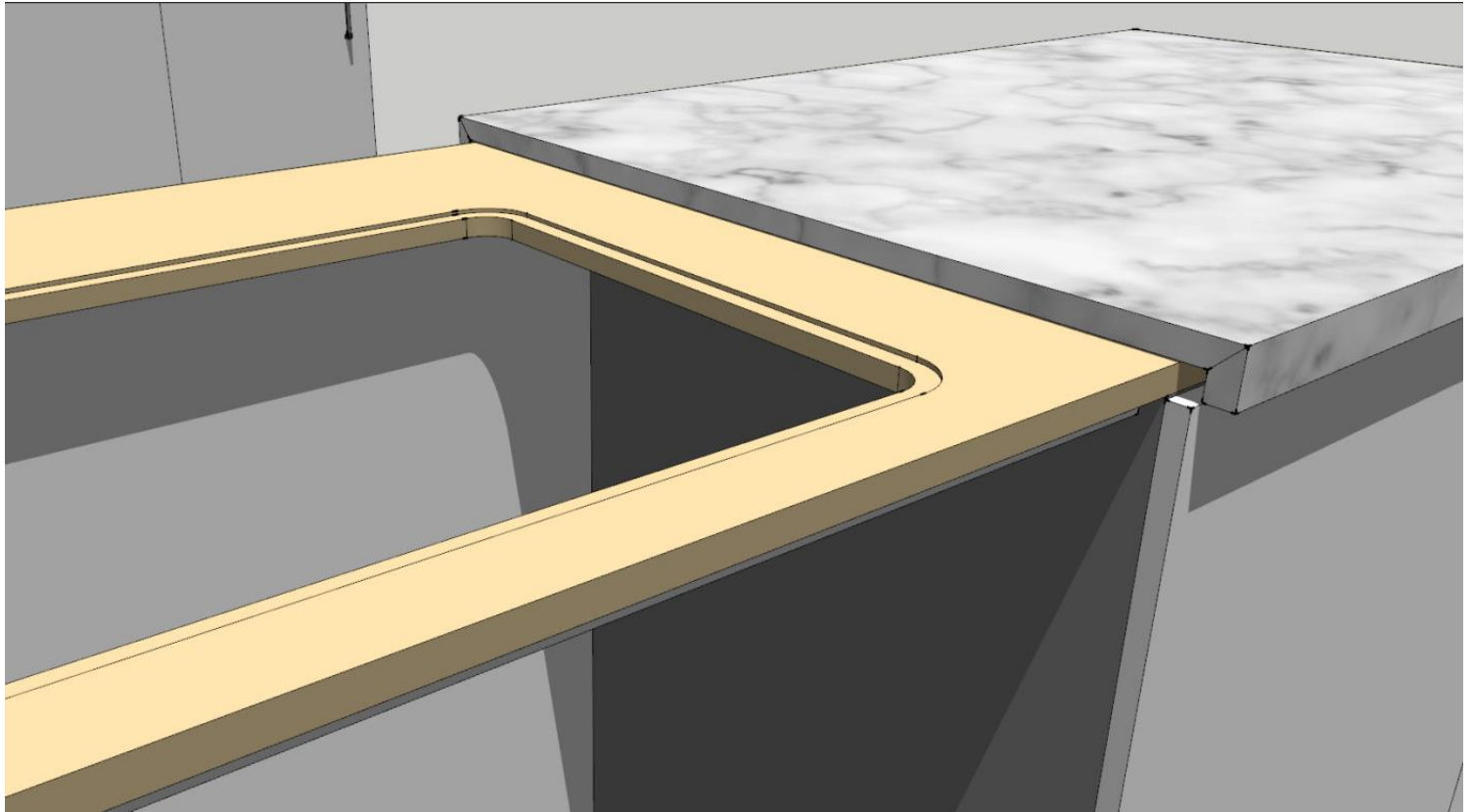


ILLUSTRATION ON HOW THE UNDERMOUNT SINK SITS ON
THE BENCH

