Indicators and Warnings for Homemade Explosives



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As a reference for training and operations by emergency personnel in preparing for and responding to Terrorists Incidents. Authorization for use by any others than named above must be requested via e-mail to pubs@tswg.gov and approved by the Director CTTSO/TSWG.

WARNING

- DO NOT handle any unknown chemicals or explosive materials
- Consider all unknown substances and materials dangerous
- Apply this guide with previous training and experience
- Contact your EOD or Bomb Squad immediately if a possible homemade explosives production area has been identified

Enter your EOD / Bomb Squad Contact Information here:

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Indicators and Warnings on Homemade Explosives

Technical Support Working Group Training Technology Development Subgroup First Edition, December 2007

Additional copies may be purchased from the Government Printing Office.

GPO Stock Number: 008-001-00185-1

ISBN: 978-0-16-079532-9

Introduction

his booklet is a quick reference guide describing indicators and warnings related to homemade explosives. It is intended to aid military, federal, state, and local law enforcement personnel to visually recognize the materials, chemicals, and equipment associated with the manufacture of homemade explosives. The examples in this guide were selected based on historical incidents, intelligence on emerging threats, and the commercial availability of the components. Given the variety of substitute materials available for the manufacture of homemade explosives, this guide should not be considered all inclusive. Instead. it should be used to establish a basic understanding of typical materials, chemicals, and equipment associated with the manufacture of homemade explosives and to enable on-scene personnel to determine if they are dealing with a potentially dangerous situation.

#

The majority of this quick reference guide is tab-divided into three sections.

- Homemade Explosives describes the key identifiers, hazards, commercial uses, chemical components, and the equipment used in the manufacture of homemade explosives.
- Chemical Components describes the key identifiers, hazards, commercial uses, commercial sources, and the homemade explosive it can be used to create.
- Manufacturing Equipment summarizes the laboratory and improvised equipment that can be utilized during the manufacturing process.

The Technical Support Working Group, Training Technology Development Subgroup, sponsored the development of this guide on Indicators and Warnings for Homemade Explosives with support from the Bureau of Alcohol, Tobacco, Firearms and Explosives (ATF) and the Federal Bureau of Investigation (FBI).

Homemade Explosives

In General...

- Exercise Caution: If you think you have found a homemade explosive, DO NOT HANDLE, contact an expert immediately.
- All explosives are sensitive to heat, shock, friction, and electrostatic discharge; sensitivity will vary based on the type of explosive.
- Homemade explosives, also known as improvised explosives, can be made from commonly available commercial chemicals with relatively minimal effort.
- Many of the chemical components can be purchased from a chemical supply store in pure form
- Homemade explosives can be made by physically mixing ingredients or by chemically reacting ingredients.
- For some homemade explosives, when the ingredients chemically react, small crystalline solids form. These solids that settle to the bottom of the container are homemade explosives.
- Some sensitive homemade explosives may be manufactured in a cold and/or frigid water bath to prevent explosion.
- Some homemade explosives may be kept in a refrigerator or freezer.
- Color is not a sole indicator to identify type or strength of explosive.

#

Components

EXAMPLES, NOT ALL INCLUSIVE

	one from "LIST B" could make an explosive
	Fertilizer
Hydrogen Peroxide	Disinfectant, Bleaching Agent, Hair Products
Nitric Acid	Industrial Chemical
	Match Heads, Pyrotechnics
Potassium Nitrate	Black Powder, Saltpeter, Stump Remover
	Airbag Initiator Formulas, Pyrotechnics
	Disinfectant, Algae Control
Sodium Chlorate	Herbicide, Pyrotechnics
	Fertilizer, Food Preservative
"List B" Fuels	
Alcohols	Ethanol, Methanol, Isopropanol, etc.
	Sawdust, Cotton, etc.
	Nitromethane, Nitrobenzene, etc.
Flake / Powder Metals	
	Vehicle Fuel
	Kerosene, Diesel, etc.
	Acetone, Methyl Ethyl Ketone, Naphtha
	LIST C" could make an explosive
Acetone	Nail Polish Remover, Paint Remover
Citric Acid Fa	ood Additive, Water Softener, Powdered Drinks
Ethylene Glycol	Antifreeze
	Camp Stove Fuel Tablet
Hydrochloric Acid	Muriatic Acid
	Disinfectant, Bleaching Agent
NITIC ACID	
Polassium Nitrate	Black Powder, Saltpeter, Stump Remover Fertilizer, Food Preservative
Sulfuric Acid	
Urea	Fertilizer

Components

EXAMPLES, NOT ALL INCLUSIVE

Binders

Binders are materials used to hold certain explosive mixtures together. Binders can desensitize the explosive and can alter the appearance and consistency of the explosive.

Grease:

Lubricants, such as for ball bearings



Motor Oils: 10W-30, etc.



Petroleum Jelly: Vaseline



Wax:

Paraffin, Candles, Car Wax (Carnauba Wax)









HOMEMADE EXPLOSIVES

The following may help you determine whether or not you are in a homemade explosives lab. They are generalities, they are NOT rules. There are no rules.



If you notice......

- Predominantly dry chemical components
- More granular than powdery product
- Grinding equipment (but not necessary)
- Simplistic safety equipment (gloves, dust masks, etc.)

Then you might review the information on...

- Ammonium Nitrate Mixtures
- Black Powder
- Chlorate / Perchlorate Mixtures



If you notice

- Liquid and some dry chemical components
- Finer, more powdery than granular product
- Pyrex, mason jars, or scientific glassware
- Filters (paper, cloth, etc.)
- Ice water baths
- Safety eye and respiratory protection
- Acid-resistant skin protection

Then you might review the information on...

- Hydrogen Peroxide Mixtures
- TATP
- HMTD
- Urea Nitrate



If you notice

- Predominantly liquid chemical components
- Liquid product
- Pyrex, mason jars, or scientific glassware
- Safety eye and respiratory protection
- Acid-resistant skin protection

Then you might review the information on...

- MEKP
- EGDN
- Hydrogen Peroxide Mixtures (some)

If you see ... See these pages... Acetone..... xx Algae Control..... xx Aluminum Powder..... xx Ammonium Nitrate..... xx Antibiotics..... xx Antifreeze..... xx Automotive Batteries..... xx Bleaches..... xx Camp Stove Fuel Tablets...... xx Citric Acid..... xx Cleaner, Laboratories..... xx Disinfectant..... xx Drain Pipe Cleaners..... xx Ethylene Glycol..... xx Fertilizer..... xx Fingernail Polish Remover.... xx First Aid Cold Packs..... xx Fuel..... xx Fungicide..... xx Hair Products..... xx Herbicide..... xx Hexamine..... xx Hydrochloric Acid..... xx Hydrogen Peroxide..... xx Magnesium Powder..... xx Matches..... xx Methyl Ethyl Ketone..... xx Muriatic Acid..... xx Nitric Acid..... xx Paint Flakes..... xx Paint Remover..... xx Pickling Salt..... xx Pool Water Softeners..... xx Potassium Chlorate..... xx Potassium Nitrate..... xx Potassium Permanganate..... xx Pulp Bleaching..... xx Pyrotechnics..... xx Saltpeter..... xx Sodium Chlorate..... xx Soil Additive, Sulfur..... xx Solvent..... xx Sour Salt..... xx Stump Remover..... xx Sulfur..... xx Sulfuric Acid..... xx Therapeutic Health Baths..... xx Urea..... xx

Ammonium Nitrate Mixtures

Key Identifiers

- · Ammonium nitrate and aluminum
 - Silvery, gray
 - Powder or granules
 - Odorless



Ammonium Nitrate and Aluminum

- · Ammonium nitrate and racing car fuel
 - White
 - Powder or granules, moist
 - Mild, fruity, but disagreeable odor
- Ammonium nitrate and icing (confectionery)
 - White
 - Powder
 - Slightly sweet odor
 - Attracts sugar ants
- Ammonium nitrate and fuel oil (ANFO)
 - Off-white to pinkish
 - Granules or spherical pellets
 - Fuel oil odor



Ammonium Nitrate and Fuel Oil (ANFO)

Ammonium Nitrate Mixtures

Hazards

- Sensitive to impact, friction, static spark, and heat
- Ammonium nitrate by itself can be explosive in hot, confined areas

Commercial Uses

- Exploding targets (Tannerite)
- Blasting agent (also known as ANFO)
- Dynamites, emulsions, water gels, and certain other packaged high explosives

Chemical Components

- Ammonium nitrate... fertilizer
- Aluminum... metal paint flakes
- · Fuel... fuel oils, diesel, nitromethane
- Sugars... sucrose, icing (confectionery)











Ammonium Nitrate

Aluminum

Fuel

Sugars

Equipment

Manufacturing:

- Grinders
- Blenders

Safety:

- Dust mask or respirator, if large quantities or high concentrations present
- Safety glasses
- Impermeable gloves
- Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans)

#

Black Powder

Key Identifiers

- Powder or granules
- · Gray, black
- · Faint, non-distinct odor
- · Sulfur odor (rotten eggs) when burned
- Other names: Gun Powder

Hazards

 Sensitive to impact, friction, static spark, and heat

Commercial Uses

- Antique firearms propellant / gunpowder
- Fuses
- Pyrotechnics
- · Special blasting applications
- Military salute charges and other ordnance



Black Powder



Pyrotechnics



Gray Black Powder

Black Powder

Chemical Components

- Potassium nitrate... black powder, saltpeter, pickling salt
- Charcoal... briquettes
- Sulfur... chemical supply, garden supply







Potassium Nitrate

Charcoal

Sulfur

Equipment

Manufacturing:

- Grinders
- Blenders

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Impermeable gloves
- Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans)

Chlorate / Perchlorate Mixtures

Key Identifiers

- · All mixtures are odorless
- Flash Powders:
 - Powder or granules
 - Silvery, gray



Flash Powder

- Poor Man's C4:
 - Putty-like, solid or clumps
 - White



Poor Man's C4

- Armstrong's Mix:
 - Powder
 - Red



Armstrong's Mix

Hazards

- Extremely sensitive to impact, friction, static spark, and heat
 - FOR OFFICIAL USE ONLY -

#

Chlorate / Perchlorate Mixtures

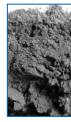
Commercial Uses

- Flash Powders: Fireworks
- Armstrong's Mix: Toy gun caps

Chemical Components

- Potassium chlorates... match heads, pyrotechnics
- Potassium perchlorates... airbag initiator formulas, pyrotechnics
- Metal powders... aluminum, magnesium
- · Petroleum jelly... Vaseline
- Red phosphorus... pyrotechnics









Potassium Chlorates

Potassium Perchlorates

Metal Powders

Petroleum Jelly

Red Phosphorus

Equipment

Manufacturing:

- Grinders
- Blenders

Safety:

- · Dust mask or respirator, if large quantities present
- Safety glasses
- Impermeable gloves
- Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans)

#

EGDN

Ethylene Glycol Dinitrate

 $C_2H_4N_2O_6$

Key Identifiers

- · Oily, viscous liquid
- · Colorless to dark yellow
- Odorless
- Other names: Nitroglycol, Dinitroglycol, Glycol Dinitrate, Ethylene Dinitrate

Hazards

- Extremely sensitive to impact, friction, static spark, and heat
- Inhalation may cause headaches, dizziness, chest pain, and low blood pressure



EGDN

EGDN

Commercial Uses

- Dynamite
- Explosive taggant / marker

Chemical Components

- Ethylene glycol... antifreeze
- · Sulfuric acid... car batteries, drain cleaners
- · Nitric acid... industrial chemical







Ethylene Glycol

Sulfuric Acid

Nitric Acid

Equipment

Manufacturing:

- Glassware
- Mixers
- Ice Bath

Safety:

- Dust mask or respirator, if large quantities or high concentrations present
- · Safety glasses, chemical goggles, face shields
- Impermeable gloves
- Protective clothing
- Acid-resistant aprons
- Ventilated area, if large quantities or high concentrations (open doors, windows, fans, fume hoods)

#

Hexamethylene Triperoxide Diamine

Key Identifiers

 $C_6H_{12}N_2O_6$

- · Crystals or powder
- · Colorless to white
- Dullness like flour
- · Solids settled at bottom of container
- Finer than TATP
- Can smell like dead fish
- · Fresh product may have little or no odor
- Additives can alter the physical appearance
- · Precursor colors will affect HMTD color
- · May be stored in refrigerator or freezer



HMTD Settles to the Bottom

Hazards

- Should not be near metals
- Extremely sensitive to impact, friction, static spark, and heat



Pure HMTD

HMTD

Commercial Uses

None known

Chemical Components

- Citric acid... food additive, water softener, powdered drinks
- Hexamine... camp stove fuel tablets
- Hydrogen peroxide... disinfectant, bleaching agent, hair products







Citric Acid

Hexamine

Hydrogen Peroxide

Equipment

Manufacturing:

- Glassware
- Distillers
- Mixers
- Ice Bath
- Filters

Safety:

- Dust mask or respirator, if large quantities or high concentration present
- · Safety glasses, chemical goggles, face shields
- Impermeable gloves
- Protective clothing
- Acid-resistant aprons
- Ventilated area, if large quantities present or concentrating chemicals (open windows, doors, fans, fume hood)

#

Hydrogen Peroxide Mixtures

Key Identifiers

- · Liquid or semi-liquid gel
- · Mixture color varies with additives
- Slightly pungent, caustic odor (generally)
- · Odor similar to chemical component

Hazards

- Large quantities can self-heat and ignite if in sunlight or elevated room temperatures
- Extremely sensitive to impact, friction, static spark, and heat



HP and Nitromethane or Ethanol



HP and Flour



HP and Cumin



HP and Black Pepper



HP and Coffee

- FOR OFFICIAL USE ONLY -

#

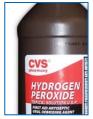
Hydrogen Peroxide Mixtures

Commercial Uses

None known

Chemical Components

- Hydrogen peroxide... disinfectant, bleaching agent, hair products
- · Food products... black pepper, coffee, cumin, flour
- Nitromethane... racing car fuel, remote control vehicle fuel
- Ethanol (grain alcohol)... liquor store, chemical supply



Hydrogen Peroxide



Food Products



Nitromethane



Ethanol (grain alcohol)

Equipment

Manufacturing:

- Glassware
- Distillers
- Mixers
- Ice Bath
- Filter

Safety:

- Protective clothing
- Dust mask or respirator, if large quantities or high concentrations present
- Safety glasses, chemical goggles, face shields
- Impermeable gloves and aprons
- Ventilated area, if large quantities present or concentrating chemicals (open windows, doors, fans, fume hood)

#

Methyl Ethyl Ketone Peroxide

Key Identifiers

C₄H₁₀O₄

- Liquid
- · Clear, colorless
- · Agreeable odor
- Other names: Luberisol DDM

Hazards

- Extremely sensitive to impact, friction, static spark, and heat
- · Should not be near sulfuric acid

Commercial Uses

 Plastic manufacture (Stored in plastic containers, drums, about 5 to 20 kg)



MEKP

MEKP

Chemical Components

- Methyl ethyl ketone... paint remover, solvents
- · Acid... sulfuric, nitric, hydrochloric
- Hydrogen peroxide... disinfectant, bleaching agent, hair products







MEK

Acid

Hydrogen Peroxide

Equipment

Manufacturing:

- Glassware
- Distillers
- Mixers
- Ice Bath

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses, chemical goggles, face shield
- Impermeable gloves
- · Impermeable, acid-resistant apron
- Protective clothing
- Ventilated area, if large quantities present or concentrating chemicals (open doors, windows, fans, fume hood)

Triacetone Triperoxide

Key Identifiers

C₉H₁₈O₆

- Crystals or powder
- · Sugar-like appearance
- · Colorless or white
- Solids settled at bottom of container
- Additives can alter the physical appearance and color
- · Fruity smell, like acetone but gentler
- Old TATP smells very acrid, like bad vinegar
- Evaporates in an open container
- · If stored in a closed jar, glass may look frosted
- May be stored in a refrigerator or freezer
- Other names: Acetone Peroxide, Mother of Satan





Crude TATP

Pure TATP

Hazards

 Extremely sensitive to impact, friction, static spark, and heat

Commercial Uses

None known

TATP





TATP

Jordanian TATP

Chemical Components

- Acetone... nail polish remover, paint remover
- · Acid... sulfuric, nitric, hydrochloric
- Hydrogen peroxide... disinfectant, bleaching agent, hair products







Acetone

Acid

Hydrogen Peroxide

Equipment

Manufacturing:

- Glassware
- Distillers
- Mixers
- Ice Bath
- Filters

Safety:

- Dust mask or respirator, if large quantities are present
- · Safety glasses, chemical goggles, face shields
- Impermeable gloves
- Impermeable, acid-resistant apron
- Protective clothing
- Ventilated area, if large quantities present or concentrating chemicals (open doors, windows, fans, fume hood) (open doors, windows, fans, fume hood)

#

Urea Nitrate

Key Identifiers

CH₅N₃O₄

- Crystals
- · Colorless to off-white
- Solids settled at bottom of container
- Additives can alter the physical appearance
- Odorless
- Other names: Acidogen Nitrate



Urea Nitrate

Hazards

· Sensitive to impact, friction, static spark, and heat

Commercial Uses

None known

Chemical Components

- Nitric acid... industrial chemical
- Urea... fertilizer



Urea



Nitric Acid

Urea Nitrate



Mixing Urea Nitrate

Equipment

Manufacturing:

- Glassware
- Mixers
- Ice Bath
- Filters

Safety:

- · Dust mask or respirator, if large quantities present
- · Safety glasses, chemical goggles, face shields
- Impermeable gloves
- Impermeable, acid-resistant apron
- · Protective clothing
- Ventilated area, if large quantities present (open doors, windows, fans, fume hood)

#

CHEMICAL COMPONENTS

EXAMPLES, NOT ALL INCLUSIVE

Chemicals may be found in cool dry areas; in tightly sealed containers. None of these chemicals require refrigeration, but may be stored there. All chemicals listed can be purchased from the Internet.











Acetone

Nail Polish Remover

First Aid Cold Packs









Citric Acid

Sour Salt

Antifreeze

Camp Stove Fuel







Disinfectant



Pool Chemicals



Flour



Coffee



Cumin



Pepper

CHEMICAL COMPONENTS

EXAMPLES, NOT ALL INCLUSIVE



MEK



Strike Anywhere Matches



Stump Remover



Iron Remover







Sulfuric Acid Battery Fluid



Muriatic Acid



Ammonium Nitrate



Urea



Sulfur











Various Chemicals from Chemical Supply

Acetone

Key Identifiers

or C₃H₆O

- Liquid
- · Colorless to yellow
- · Sweet, flowery, perfume-like odor
- · Smells like nail polish remover
- · Evaporates quickly if opened
- Small quantities, up to a gallon: glass bottles, metal containers
- Large quantities: metal cans, drums (5 to 55 gallons)
- · Other names: Dimethyl Ketone, 2 Propanone





Equipment

Safety:

- · Respirator, if large quantities present
- · Safety glasses, chemical goggles, face shields
- · Impermeable gloves and aprons
- Ventilated area (open doors, windows, fans, fume hoods)

Acetone

Hazards

- · Extremely flammable
- Explosive vapors can travel
- · Eye, skin, respiratory irritant
- Vapors can cause drowsiness, dizziness, and numbness in hands and feet
- Should not be near chemicals rich in oxygen

Commercial Uses

- Fingernail polish remover
- Paint remover
- Glassware cleaner for college and high school labs
- · Laboratory and industrial solvent

Sources

- · Beauty supply stores
- Chemical supply stores
- Drug stores
- Hardware supply stores
- Paint supply stores
- Household supply stores

Possible HME Product

TATP, pg XX







Example Commercial Product Packaging

Also see NIOSH, CAS 67-64-1, ICSC 0087, RTECS AL3150000, and ERG 127 (v 2004)

#

Aluminum Powder

Key Identifiers

- Powder
- · Silver, gray, black
- May look whitish
- Odorless
- Small quantities, up to a gallon: plastic and steel containers
- Large quantities, 5 gallons or more: steel containers
- Other names: Aluminum



Aluminum Powder

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses, chemical goggles, face shields
- Protective clothing

Hazards

- Extremely flammable
- Vapors can be explosive
- Vapors may be present in adjacent areas
- Contact with water can release flammable gases
- Should not be near water, moisture, acids, and chemicals rich in oxygen



Typical Chemical Supply Packaging

Aluminum Powder

Commercial Uses

- Paints
- Pyrotechnics
- Manufacture of engines, cars, structural members, etc.

Sources

- Hardware supply stores
- · Paint supply stores
- · Chemical supply stores
- Pyrotechnic stores

Possible HME Product

- · Ammonium Nitrate Mixtures, pg xx
- Flash Powders, pg xx



Example Commercial Product Packaging

Also see NIOSH, CAS 7429-90-5, ICSC 0988, RTECS BD0330000, and ERG 138, 169, 170 (v 2004)

#

Ammonium Nitrate

Key Identifiers

- NH₄NO₃
- Spherical pellets, granular, crystalline, or powder
- Colorless or white
- Odorless
- Small quantities, up to 5 gallons: plastic or glass containers
- Large quantities, more than 5 gallons: plastic or paper bags
- Other names: Nitrate of Ammonium

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Impermeable gloves
- · Protective clothing



Typical Chemical Supply Packaging



Fertilizer Grade Pellets



Explosive Grade Pellets

Ammonium Nitrate

Hazards

- · Eye, skin, respiratory irritant
- Ammonium nitrate by itself can be explosive
- Addition of powdered metals or fuels can be explosive
- Should not be near combustibles, acids, flammables, and heat
- · Should not be stored in direct sunlight

Commercial Uses

- Fertilizers
- Explosives
- First aid cold packs





Example Commercial Product Packaging

Sources

- · Farm and feed stores
- Agricultural supply stores
- Chemical supply stores
- First aid supplies

Possible HME Product

Ammonium Nitrate Mixtures, pg XX

Also see CAS 6484-52-2, ICSC 0216, RTECS BR9050000, and ERG 140 (v 2004)

#

Citric Acid

Key Identifiers

C₆H₈O₇

- Crystalline
- · White or colorless
- Odorless
- Small quantities, up to 5 pounds: baggies, glass, or plastic containers
- Large quantities, more than 5 pounds: plastic containers, plastic / paper sacks
- May be available in tablet form
- · Other names: Hydrogen citrate, sour salt



Typical Chemical Supply Packaging

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- · Impermeable gloves
- · Protective clothing

Citric Acid

Hazards

- Incompatible with chemicals rich in oxygen or bases
- Severe eye irritant
- · Skin and respiratory irritant
- Prolonged or repeated exposure may cause allergic reaction in some individuals

Commercial Uses

- Food additives
- Water softeners

Sources

- Pharmacies
- Health food stores
- Chemical supply stores







Example Commercial Product Packaging

Possible HME Product

HMTD, pg xx

Also see CAS 77-62-9, ICSC 0855, and RTECS GE7350000

#

Ethylene Glycol

Key Identifiers

 $C_2H_6O_2$

- · Liquid, syrupy, viscous
- · Clear, colorless (pure chemical form)
- Odorless
- Small quantities, up to 5 gallons: glass or plastic containers
- Large quantities, more than 5 gallons: plastic or steel container
- Other names: Glycol, Ethanediol, Monoethylene glycol



Ethylene Glycol

Equipment

Safety:

- · Respirator, if large quantities present
- · Chemical goggles
- · Impermeable gloves and aprons
- Protective clothing
- Ventilated area (open doors, windows, fans, fume hoods)

Hazards

- Ingestion can cause blindness and death
- · Mild eye, skin, respiratory irritant
- Should not be near chemicals rich in oxygen, strong acids, heat, and salts

#

Ethylene Glycol

Commercial Uses

- Plastic manufacture
- Antifreeze
- · Commercial explosives

Sources

- Automotive stores
- · Chemical supply stores

Possible HME Product

• EGDN, pg xx





Example Commercial Product Packaging



Antifreeze

Also see NIOSH, CAS 107-21-1, ICSC 0179, and RTECS KW2975000

#

Hexamine

Key Identifiers

C₆H₁₂N₄

- Crystalline or solid
- White
- Slight ammonia-like odor
- Small quantities: Up to 5 pounds, plastic bags or containers
- Large quantities: More than 5 pounds, containers or woven bags
- Other names: Hexamethylenetetramine, Methenamine

Equipment

Safety:

- Dust mask or respirator, if in dust form
- Impermeable gloves
- Protective clothing
- Ventilated area, if in dust form (open windows, doors, fans, fume hoods)

Hazards

- Flammable
- Eye, skin, respiratory irritant
- Should not be near metals, peroxides, and chemicals rich in oxygen
- Should not be near heat, humidity, and acids



Hexamine Tablets



Hexamine Tablet Burning

Hexamine

Commercial Uses

- Camp stove fuel tablets
- Antibiotics
- Military explosives
- Pyrotechnics

Sources

- · Hardware supply stores
- · Camping / army surplus stores
- · Chemical supply stores
- · Pyrotechnic supply stores





Camp Stove Fuel Tablets

Camp Stove Kit

Possible HME Product

- HMTD, pg xx
- R-Salt

Also see CAS 100-97-0, ICSC 1228, RTECS MN4725000, and ERG 133 (v 2004)

#

Hydrochloric Acid

Key Identifiers

HCI

- Liquid
- · Colorless to light yellow to greenish-yellow
- · Pungent, acrid, sour odor
- · Corrosive, leaves burn marks
- Will burn nose
- Makes eyes water
- · Can liberate chlorine gas
- Various concentrations available
- Small quantities, up to a gallon: glass or plastic containers (varies by concentration)
- Large quantities, up to 55 gallons: lined steel drums, plastic containers
- Other names: Muriatic Acid

Equipment

Safety:

- Respirator, if large quantities present
- Safety glasses, chemical goggles, face shields
- Impermeable gloves
- Acid-resistant aprons
- Ventilated area (open doors, windows, fans, fume hoods)

Hazards

- Severe eye, skin, respiratory irritant (severity depends on concentration)
- Ingestion may cause death
- Corrosive
- Should not be near anything except other acids



Typical Chemical Supply Packaging

Hydrochloric Acid

Commercial Uses

- · Manufacture of plastics and some chemicals
- · Cleaning products

Sources

- · Industrial supply stores
- · Chemical supply stores
- · Building supply stores

Possible HME Product

- TATP, pg xx
- MEKP, pg XX



Example Commercial Product Packaging

Also see NIOSH, CAS 7647-01-0, ICSC 0163, RTECS MW4025000, and ERG 157 (v 2004)

#

Hydrogen Peroxide

Key Identifiers

- Liquid
- Clear, colorless
- Slightly pungent, caustic odor
- · Corrosive, leaves burn marks
- Whitens skin on contact
- Skin blisters
- · Peels paint, whitens materials
- Various concentrations available
- Easily concentrates to higher levels
- Beautician grade may require state license to purchase
- Small quantities, up to a half gallon: glass or plastic containers (varies by concentration)
- Large quantities, 30 to 55 gallons: plastic, aluminum, or stainless steel drums (varies by concentration)
- Other names: Dihydrogen Dioxide, Hydroperoxide



Safety:

- Dust mask or respirator, if large quantities or high concentrations present
- Safety glasses, chemical goggles, face shields
- Impermeable gloves and acid-resistant aprons
- Ventilated area, if large quantities present or concentrating (open windows, doors, fans, fume hoods)

Hazards

- Eye, skin, respiratory irritant (severity depends on concentration)
- Inhaled vapors can cause breathing difficulties
- Concentrated vapors accumulate at ground level
- Corrosive
- Should not be near heat, light
- Should not be near metals, metal salts, rust, dust
- Should not be near flammable and combustible materials



35% Concentration from Chemical Supply

Hydrogen Peroxide (HP)







50% Concentrations from Chemical Supply in Various Quantities

Commercial Uses

- · Bleaching pulp and textiles
- Bleaching hair
- Disinfectants
- Environmental clean-up
- · Pool water softeners
- Therapeutic health baths



Beautician Grade HP

Sources

- Drug stores (under 8% concentrations)
- Beauty supply stores (to about 35% concentrations)
- Internet (up to 35% concentrations)
- Chemical supply stores (up to 98% concentrations)

Possible HME Product

- HMTD, pg XX
- TATP, pg XX
- Hydrogen Peroxide Mixtures, pg XX

Example Commercial Product Packaging



Also see NIOSH, CAS 7722-84-1, ICSC 0164, RTECS MX900000, MX0887000, and ERG 140, 143 (v 2004)

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#

Magnesium Powder

Key Identifiers

Mg

- Powder or solid
- Gray, black
- Odorless
- Small quantities, up to about a gallon: plastic and steel containers
- Large quantities, more than 5 gallons: steel containers

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- · Impermeable gloves
- Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans, fume hoods)



Magnesium Powder

Magnesium Powder



Solid Magnesium

Hazards

- · Eye, skin, respiratory irritant
- Extremely flammable
- Contact with water releases flammable gases

Commercial Uses

- · Manufacture of engines, cars, structural members
- Pyrotechnics

Sources

- Hardware supply stores
- · Chemical supply stores
- Pyrotechnic stores

Possible HME Product

Flash Powders, pg xx

Also see CAS 7439-95-4, ICSC 0289, RTECS 0M2100000, and ERG 138 (v 2004)

#

Methyl Ethyl Ketone

Key Identifiers

- Liquid
- Colorless
- Sweet, minty, acetone-like, agreeable odor
- Small quantities, up to about a gallon: glass and metal containers
- Large quantities, More than 5 gallons: metal containers
- · Dry or cracked skin
- Evaporates quickly
- Other names: 2-Butanone, MEK

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses, chemical goggles
- · Impermeable gloves and apron
- Protective clothing
- Ventilated area (open doors, windows, fans, fume hoods)





Typical Chemical Supply Packaging



Methyl Ethyl Ketone

- FOR OFFICIAL USE ONLY -

#

Methyl Ethyl Ketone

Hazards

- Extremely flammable
- · Vapors can be explosive
- Vapors may be present in adjacent areas
- · Eye, skin, respiratory irritant
- Vapors may cause drowsiness and dizziness
- Should not be near chemicals rich in oxygen
- · Should not be near caustic solutions such as lye

Commercial Uses

- Paint removers
- · Laboratory and industrial solvents
- Plastics manufacture

Sources

- Hardware stores
- Chemical supply stores

Possible HME Product

MEKP, pg xx





Typical MEK Product Packaging

Also see CAS 78-93-3, ICSC 0179, RTECS EL6475000, and ERG 127 (v 2004)

#

Key Identifiers

HNO₃

- Liquid
- Red-brown at 90% concentration
- Colorless to light yellow at 70% concentration
- Pungent, acrid odor
- · Makes the eyes water
- Corrosive
- Turns skin vellow
- Various concentrations available
- Small quantities, up to a gallon: glass containers
- Large quantities, up to about 55 gallons: lined steel drums, plastic containers
- Other names: Spirit of Nitre, Aqua Fortis, Hydrogen Nitrate, Azotic Acid

Equipment

Safety:

- Respirator, if in high concentrations
- Safety glasses, chemical goggles, face shields
- Impermeable gloves
- Acid-resistant aprons
- Ventilated area, if large quantities present (open windows, doors, fans, fume hoods)



Typical Chemical Supply Packaging

Hazards

- · Severe eye, skin, respiratory irritant
- Severe skin burns
- Inhalation can be fatal
- Effects may be delayed (can be hours)
- Should not be near fuels, powdered metals, and combustibles

Nitric Acid

Commercial Uses

- Rocket propellants
- · Explosives manufacture
- · Fertilizer manufacture
- · Laboratory and industrial processes

Sources

· Chemical supply stores

Possible HME Product

- Urea Nitrate, pg XX
- EGDN, pg XX
- TATP, pg XX
- MEKP, pg XX
- · Hellhoffite and Nitrocellulose



Nitric Acid Shipping Container for 100 ml

Also see NIOSH, CAS 7697-37-2, ICSC 0183, RTECS QU5775000, and ERG 157 (v 2004)

#

Nitromethane

Key Identifiers

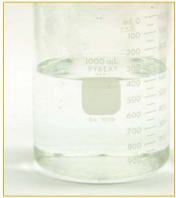
CH₃NO₂

- · Liquid, oily
- Colorless
- Fruity, disagreeable odor
- Small quantities, up to a few gallons: glass, metal, and plastic containers
- Large quantities, more than a few gallons: stainless steel drums
- Other names: nitrocarbol

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Impermeable gloves
- Protective clothing



Nitromethane

Hazards

- Extremely flammable
- · Vapors flammable and susceptible to explosion
- Susceptible to shock, static spark, flame, and other ignition sources
- Eye, skin, respiratory irritant
- May cause headache, shallow respiration, dizziness, vomiting, weakness, and fall in blood pressure
- Nitromethane by itself can be explosive in hot, confined areas
- Should not be near strong acids, oxygen-rich chemicals, copper, some metals, combustible materials

Nitromethane

Commercial Uses

- · Racing car fuel
- · Remote control vehicle fuel
- Industrial solvent
- Propellants and explosives





Example Commercial Product Packaging

Sources

- · Chemical supply stores
- · Racing fuel supply stores
- · Remote control hobbyist stores

Possible HME Product

- · Ammonium nitrate mixtures, pg XX
- · Hydrogen peroxide mixtures, pg XX

Also see NIOSH, CAS 75-52-5, ICSC 0522 RTECS PA9800000, and ERG 129 (v 2004)

#

Potassium Chlorate

Key Identifiers

- Crystalline or powder
- White
- Odorless
- Small quantities, up to a few pounds: glass or plastic containers, plastic baggies
- Large quantities, up to about 50 pounds: sealed plastic bag inside a metal drum
- Other names: Chlorate of Potash, Potassium Oxymuriate

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- · Impermeable gloves
- · Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans)

Hazards

- · Eye, skin, respiratory irritant
- Should not be near metal powders, flammables, and combustibles

Commercial Uses

- Pyrotechnics
- Strike anywhere matches
- Herbicides
- Oxygen candles





Typical Chemical Supply Packaging



Potassium Chlorate Powder Close-up

Potassium Chlorate

Sources

- Pyrotechnic stores
- Chemical supply stores
- Grocery stores
- Hardware supply stores

Possible HME Product

· Chlorate / Perchlorate Mixtures, pg XX



Strike Anywhere Matches



Close-up of Potassium Chlorate

Also see CAS 3811-04-9, ICSC 0548, RTECS F00350000, and ERG 140 (v 2004)

#

Potassium Nitrate

Key Identifiers

- · Crystalline, granular, or powder
- White
- Odorless
- Small quantities, up to a few pounds: glass or plastic containers
- Large quantities, up to about 50 pounds: sealed plastic bag inside a metal drum
- Other names: Nitrate of Potash, Saltpeter

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Impermeable gloves
- Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans)

KNO₃



Typical Chemical Supply Packaging

Hazards

- · Eye, skin, respiratory irritant
- Should not be near metal powders, flammables, and combustibles

Commercial Uses

- Propellants
- Pyrotechnics
- Food preservatives (commercial)
- Fertilizers
- Stump remover (some)



Potassium Nitrate Close-up

Potassium Nitrate

Sources

- · Agricultural supply stores
- Pyrotechnic stores
- Chemical supply stores
- Hardware supply stores

Possible HME Product

Black Powder, pg XX



Not All Stump Remover Contains Potassium Nitrate



Stump Remover



Close-up of Stump Remover Pellets



Close-up of Potassium Nitrate

Also see CAS 7757-79-1, ICSC 0184, RTECS TT3700000, and ERG 140 (v 2004)

#

Potassium Permanganate

Key Identifiers

- Solid or crystalline
- · Dark purple, violet
- Odorless
- Stains skin brown
- Stains most anything purple
- Small quantities, up to a few pounds: glass and plastic containers, plastic baggies
- Large quantities, more than a few pounds: sealed plastic bag inside a metal drum

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Protective clothing
- Impermeable gloves and aprons
- Ventilated area, if large quantities present (open windows, doors, fans)

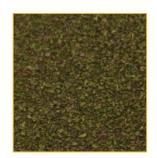
Hazards

- Severe eye, skin, respiratory irritant
- Should not be near metals, acids, fuels, peroxides, and combustibles

KMnO₄



Typical Chemical Supply Packaging



Potassium Permanganate Close-up

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Potassium Permanganate



Example Commercial Product Packaging



- Algae control
- Iron removal
- Disinfectants
- Water purification
- Manufacture of organics



Iron Filter



Iron Filter Close-up

Sources

- Pool supply stores
- Aquarium supply stores
- Chemical supply stores

Possible HME Product

- Chlorate / Perchlorate Mixtures, pg xx
- Permanganate / Glycerin Explosive Mixtures

Also see CAS 7722-64-7, ICSC 0672, RTECS SD6475000, and ERG 140 (v 2004)

#

Sodium Chlorate

Key Identifiers

- Powder
- · White, colorless, or light yellow
- Odorless
- Small quantities, up to a few pounds: glass or plastic containers
- Large quantities, more than a few pounds: plastic-lined woven bags, heavy plastic bags or cartons, iron drums, knitted bags

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans)

NaCIO₃



Typical Chemical Supply Packaging

Hazards

- Eye, skin, respiratory irritant
- Should not be near combustibles, powdered metals, strong bases, and acids



Sodium Chlorate Close-up

Sodium Chlorate



Example Commercial Product Packaging

Commercial Uses

- Herbicides
- Bleaching pulp
- Pyrotechnics

Sources

- Pyrotechnic stores
- · Chemical supply stores
- Agricultural supply stores

Possible HME Product

Chlorate / Perchlorate Mixtures, pg xx

Also see CAS 7775-09-9, ICSC 1117, RTECS F00525000, and ERG 140 (v 2004)

#

Key Identifiers

- Powder, chalky
- Yellow
- Odorless
- · When heated, smells like rotten eggs
- Small quantities, up to a few pounds: paper/plastic sacks, plastic containers
- · Large quantities: cardboard and metal drums
- · Other names: Sulphur

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Protective clothing
- Ventilated area, if large quantities present (open windows, doors, fans)

Sulfur from Chemical Supply Close-up

Hazards

- Eye, skin, and respiratory irritant
- Should not be near chemicals rich in oxygen

Commercial Uses

- Fertilizers
- Fungicides
- Matches
- Soil additive

Sulfur

Sources

- · Agricultural supply stores
- · Chemical supply stores
- · Farm and feed stores
- Garden supply stores

Possible HME Product

- Flash Powders, pg xx
- In combination with various chemicals rich in oxygen



Example Commercial Product Packaging

Also see CAS 7704-34-9, ICSC 1166, RTECS WS4250000, and ERG 133 (v 2004)

#

Sulfuric Acid

Key Identifiers

H₂SO₄

- Liquid, may be viscous
- Colorless
- · Pungent, acrid odor
- Various concentrations available
- Small quantities, up to about a gallon: glass or plastic containers
- Large quantities, more than a gallon: carbon steel, stainless steel, polyethylene containers
- Other names: Vitriol, Oleum, Hydrogen sulfate

Equipment

Safety:

- Respirator, if large quantities or high concentrations present
- Safety glasses, chemical goggles, face shields
- Impermeable gloves
- Acid-resistant apron

Hazards

- Severe eye, skin respiratory irritant (severity depends on concentration)
- Severe skin burns
- Corrosive
- Do not add water
- Should not be near chemicals rich in oxygen
- Should not be near flammables, combustibles, and caustic solutions such as lye



Typical Chemical Supply Packaging

Sulfuric Acid





Pipe Drain Cleaners

Commercial Uses

- Drain pipe cleaners
- Automotive batteries
- Polymer manufacture
- · Fertilizer manufacture
- · Chemical manufacture
- Oil refining

Sources

- Automotive supply stores
- Chemical supply stores
- Industrial supply stores

Possible HME Product

- EGDN, pg xx
- MEKP, pg xx
- TATP, pg xx



Car Battery Acid

Also see NIOSH, CAS 7664-93-9, ICSC 0362, RTECS WS5600000, and ERG 137 (v 2004)

#

Key Identifiers

- · Crystalline, granular, or powder
- White
- Ammonia-like odor
- Small quantities, up to a few pounds: glass or plastic containers
- Large quantities, up to about 50 pounds: sealed plastic containers or bags
- Other names: Carbamide, Carbonyl Diamide

Equipment

Safety:

- Dust mask or respirator, if large quantities present
- Safety glasses
- Impermeable gloves
- Protective clothing

Hazards

- · Eye, skin, respiratory irritant
- Should not be near chemicals rich in oxygen





Typical Chemical Supply Packaging



Urea Close-up

Urea

Commercial Uses

- Fertilizers
- Road de-icers
- Food supplement
- · Manufacture of plastics

Sources

- · Agricultural supply stores
- Hardware supply stores

Possible HME Product

Urea Nitrate, pg xx



Example Commercial Product Packaging

Also see CAS 57-13-6, ICSC 0595, RTECS YR6250000, and ERG 140 (v 2004)

#

MANUFACTURING EQUIPMENT

The manufacturing equipment will depend on the homemade explosive. The equipment may be scientific, simplistic, or improvised to provide grinding, mixing, stirring, distilling, filtering, and cooling capabilities.



Bucket & Plastic Ware

Coffee Grinder

Slow Cooker

Coffee Pot



Filters / Funnels

Mortar / Pestle

Gloves & Goggles



Suspicious Venting



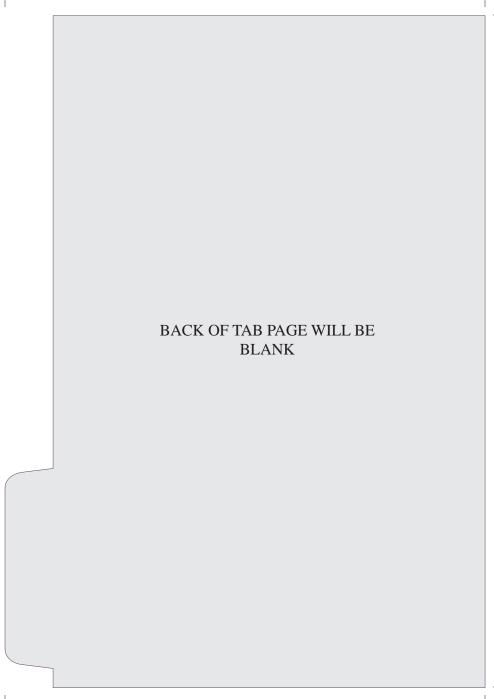
Hot Plate



Ice Baths



Glassware



Grinders

Grinders reduce the granule size of solid components. Commonly used in the production of these homemade explosives:

- · Ammonium nitrate mixtures
- · Black powder
- · Chlorate / perchlorate mixtures



Mixers and Stirrers

Mixers physically blend components. Commonly used in the production of these homemade explosives:

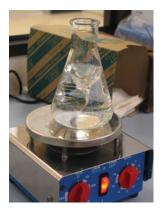
- · Ammonium nitrate mixtures
- Black powder
- Chlorate / perchlorate mixtures

Stirrers combine liquid components. Commonly used in the production of these homemade explosives:

- EGDN
- HMTD
- · Hydrogen peroxide mixtures
- MEKP
- TATP
- Urea Nitrate



Blenders / Mixers



Magnetic Stirrers

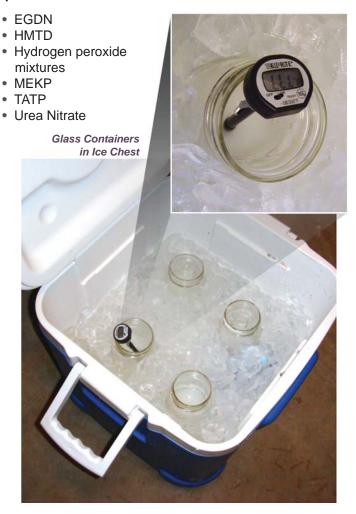


Suspicious Buckets / Plastic Ware

#

Ice Baths

Ice baths cool mixtures that generate heat. Bath water could be ice with salted water or dry ice with acetone. Commonly used in the production of these homemade explosives:



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Distillers

Distillers concentrate chemical components with low-level heat.

Distillers may include complex scientific equipment or household items used in improvised methods.



Coffee Pot





Hot Plate



Stovetop with Pot



Slow Cooker

#

Filters

Filters separate the solids from the liquids. Commonly used in the production of these homemade explosives:

HMTD

• Hydrogen peroxide mixtures

TATP

Urea nitrate



Filter Funnels





Coffee Filter Used with Funnel and Jar

Safety Equipment

Safety equipment provides personal protection. It may prevent the formation of physical indicators such as whitening skin. Safety equipment may or may not be present, or could be improvised.



#

Additional Resources

Chemical Abstracts Service (CAS) assigns a unique registry number for every chemical to facilitate information gathering. NIOSH, ERG, MSDS, and product labels include this number.

Emergency Response Guidebook (ERG) aids first responders to identify hazardous materials at an incident and recommends personal protection for the type of hazard.

EOD Technical Manual 9 – 1300 Series supports the Department of Defense EOD personnel.

International Chemical Safety Card (ICSC) facilitates the exchange of chemical information for the occupational safety and health of workers.

Material Safety Data Sheets (MSDS) are standardized government product forms completed and made available by the manufacturer to summarize the chemical constituents, hazards, handling, storage, and other recommendations for each product.

National Institute for Occupational Safety and Health (NIOSH) Pocket Guide is a source of general industrial hygiene information for workers, employers, and occupational health professionals, including exposure limits and recommended protective measures for chemicals.

Registry of Toxic Effects of Chemical Substances (RTECS) presents the toxicity of chemicals as taken from open literature sources.

National Fire Protection Association (NFPA) develops codes and standards, amongst other missions, to reduce the burden of fire and other hazards on the quality of life.

NFPA codes relative to this booklet:

- NFPA 490 Code for the Storage of Ammonium Nitrate
- NFPA 495 Explosives Materials Code
- NFPA 400 Hazardous Materials Code

