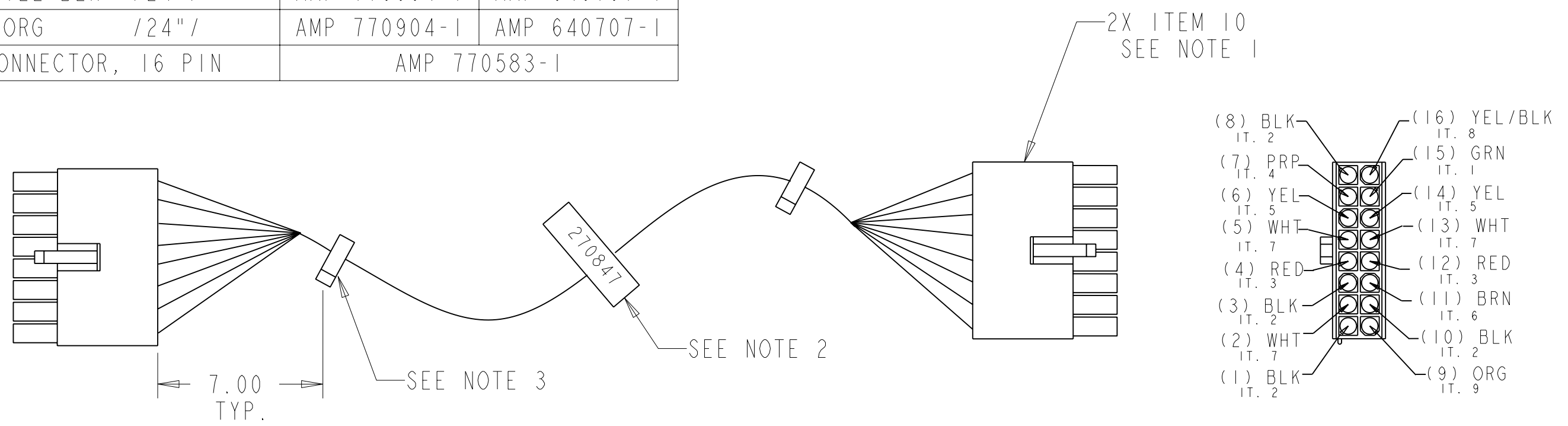


ITEM	QTY	WIRE DESCRIPTION	TERMINAL-TOP	TERMINAL-BTM
1	1	18/2/GRN /24"/	AMP 770904-1	AMP 640707-1
2	4	18/2/BLK /24"/	AMP 770904-1	AMP 640707-1
3	2	18/2/RED /24"/	AMP 770904-1	AMP 640707-1
4	1	18/2/PRP /24"/	AMP 770904-1	AMP 640707-1
5	2	18/2/YEL /24"/	AMP 770904-1	AMP 640707-1
6	1	18/2/BRN /24"/	AMP 770904-1	AMP 640707-1
7	3	18/2/WHT /24"/	AMP 770904-1	AMP 640707-1
8	1	18/2/YEL-BLK /24"/	AMP 770904-1	AMP 640707-1
9	1	18/2/ORG /24"/	AMP 770904-1	AMP 640707-1
10	2	CONNECTOR, 16 PIN	AMP 770583-1	

DWG NO 270847  
REV A  
VER 0+



- NOTE:
1. END VIEW OF PLUG SHOWS PIN SIDE.  
(PIN NUMBER SHOWN IN PARENTHESIS)
  2. MARK IDENTIFICATION TAG: 270847
  3. BUNDLE WIRES 2 PLACES AS MARKED WITH WIRE TIES.

TOLERANCES	
UNLESS OTHERWISE SPECIFIED:	
ONE PLACE DECIMAL =	± .1
TWO PLACE DECIMAL =	± .03
THREE PLACE DECIMAL =	± .010
FRACTIONAL	± .1/32
ANGLES =	± 2°
ALL TOLERANCES ARE NON-ACCUMULATIVE	

REV	DATE	REVISION RECORD	CHG NO	DR	CK	ENG
A	01/02/07	NEW DRAWING	3107	JF	LO	TC

DIMENSIONS ARE IN INCHES DO NOT SCALE PRINT	
SUPERSEDES: 67764	
REF DWG: 373-19870-031	
FIRST USED ON:	
NAME	DATE
DRN J. FIELDS	01/02/07
CHK L. OWEN	01/02/07
ENG TCHASE	12/16/06
MFG	
SCALE DRAWING SCALE BEND R:	

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**MOTOR HARNESS  
VARIABLE SPEED**

**JOHNSON CONTROLS, INC.**  
UNITARY PRODUCTS GROUP  
WICHITA, KS 67219

CRITICAL CHARACTERISTIC REF: UPG SPEC G-018	
MATERIAL TYPE _____	
ENG SPEC _____	
SIZE _____	
DWG NO.	REV
270847	A
SHT NO 1 OF 1	