

# Brush-Cutter–Based Paddy Harvesting in Northeast Sikkim: A Practical Pathway (Challenges and Solutions)

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## Abstract

Paddy harvesting in the hilly terrain of Northeast Sikkim is severely constrained by steep slopes, narrow terraced fields with vertical intervals of approximately 6–7 ft, fragmented landholdings, and limited field accessibility, which together restrict the use of conventional heavy agricultural machinery. As a result, farmers predominantly depend on manual harvesting practices, requiring about 180–240 man-h/ha, leading to high labor drudgery, increased production costs, and vulnerability to adverse weather conditions during peak harvest periods. In this context, the present study evaluates the performance of a brush-cutter–based paddy harvester as an intermediate, portable, and low-cost mechanization alternative suited to hill agriculture. Field evaluations conducted under typical terrace conditions demonstrated that the modified brush cutter achieved an effective field capacity of approximately 0.51 ha/day, representing nearly a 7.8-fold increase over traditional manual harvesting, while maintaining low fuel consumption of around 0.25 L/h. The results indicate that, with appropriate design modifications such as crop guiding attachments and carbide-tipped cutting blades, and when implemented through community-based or custom-hiring models, the brush-cutter–based paddy harvester provides a technically feasible, economically viable, and terrain-appropriate harvesting solution for small and marginal farmers in mountainous regions.

**Keywords:** Hill mechanization, Brush-cutter harvester, Northeast Sikkim, Drudgery reduction, Terraced farming, Custom Hiring Centres.

## Introduction

In much of Northeast Sikkim, paddy harvesting remains an arduous, manual race against time. Farmers stand in ankle-deep water on narrow terraces, bending for hours with sickles to harvest the state's second most important cereal crop after maize (FSADD, 2024). This labor-intensive process is often battled under the pressure of erratic weather—racing against approaching rains, dense fog, and the risk of crop lodging. While mechanization has transformed rice cultivation in the Indian plains, the steep Himalayan topography creates a technological blockade. "Big" machines like combine harvesters simply cannot enter these fields. Even standard walk-behind reapers often fail because the terraces are too small, fragmented, and the access paths are too tight for heavy equipment.

The scale of this challenge is officially recognized. The Government of Sikkim explicitly notes that farm mechanization in the state is "almost nonexistent" due to

severe terrain constraints, describing terraces with "vertical intervals of almost 6–7 ft"—conditions that are fundamentally incompatible with standard "plains" machinery (GoS, 2024). This technological gap forces farmers to rely entirely on human muscle power during critical harvest windows, often leading to labor shortages and delayed harvesting.

This is where a brush-cutter–based paddy harvester emerges as a "right-sized" alternative. Lightweight, portable, and comparatively affordable, it is designed to be carried on a farmer's back from one terrace to the next. When deployed with the correct modifications, it bridges the gap between impossible industrial machines and back-breaking manual labor, offering a practical pathway to reduce drudgery and ensure food security in this challenging hill ecosystem.

## What is a Brush-Cutter–Based Paddy Harvester?

It is essentially a standard petrol brush cutter (backpack or side-pack engine with a shaft) adapted for rice harvesting. Unlike a grass trimmer, it is modified with:

- A **circular blade** (often carbide-tipped or saw-type).
- A **crop guide/deflector** to lay cut stalks in a windrow.
- **Guards** (rubber/metal) to reduce grain shatter and improve safety.
- **Bundling aids** (optional manual tie systems).



**Fig. 1.** Backpack-mounted brush cutter adapted for paddy harvesting. The unit features a crop guide (1) to organize stalks into windrows, a circular blade (2) for clean cutting, and safety guards (3) to minimize grain shattering. The backpack engine (4) provides stability on steep slopes. (Source: IndiaMART, 2024)

It is not a combine; it cuts stems near the base and helps the operator lay the crop systematically, facilitating faster gathering and bundling (Sahoo and Srivastava, 2008).

## Prior studies and their findings

Scientific evaluations of portable harvesting aids provide more than just raw data; they offer a roadmap for

adapting mechanization to difficult terrains. Research highlights both the transformative potential and the specific limitations of brush-cutter harvesting systems.

### 1. Field Capacity and Speed: A Leap in Efficiency

Time is the most critical resource during harvest, especially in Sikkim where fog and sudden rains can ruin a standing crop in days.

- **The Data:** Studies on modified brush-cutter harvest aids—specifically those equipped with circular saw blades and crop guides—report a field capacity of approximately 0.51 ha/day (Sahoo and Srivastava, 2008).
- **The Impact:** This represents a massive leap in efficiency, calculated to be nearly 7.8 times faster than traditional manual harvesting using sickles.
- **Contextual Analysis:** For a typical hill farmer with fragmented smallholdings, this speed means a plot that usually takes an entire family two days to clear can be harvested by a single operator in a few hours. This rapid clearance capability is crucial for "weather-proofing" the harvest—allowing farmers to cut the crop quickly during short windows of sunshine.

### 2. Fuel Efficiency: Economic Viability for Smallholders

For mechanization to be adopted in remote hill villages, it must be affordable not just to buy, but to run.

- **The Data:** Trials indicate that well-optimized units (using correct gearing and blade sharpness) operate with a fuel consumption of about 0.25 L per hour (Sahoo and Srivastava, 2008).
- **The Nuance:** Efficiency is highly sensitive to the machine's setup. Research warns that unoptimized units—such as standard grass trimmers forced into thick paddy without proper torque gearing—can consume significantly more fuel, sometimes spiking up to 15 L/ha (Prakash et al., 2015).
- **Implication:** This disparity highlights the need for *modified* agricultural brush cutters (4-stroke, high torque) rather than generic garden trimmers. When configured correctly, the fuel cost per acre is negligible compared to the daily wages of hired manual labor.

### 3. Labor Reduction: The Solution to Drudgery

The most compelling argument for this technology is not just speed, but the reduction of physical hardship (drudgery).

- **The Data:** Comparative evaluations paint a stark contrast: manual harvesting requires between 180 and 240 man-hours per hectare—back-breaking work often performed by women in wet, leech-infested fields. In contrast, mechanical harvesting options can crash this requirement to as low as 15 man-hours per hectare for the cutting operation (Nikam et al., 2017).
- **Deep Dive:** Even when we account for the manual labor still needed for gathering and bundling (which the

machine doesn't do), the total human energy expenditure drops by over 70%. This release of labor allows farm families to focus on immediate threshing and drying, reducing post-harvest losses caused by crop piles left in the field.

### 4. Benchmarking Against Reapers: Why "Smaller" is Better Here

It is important to understand why Sikkim shouldn't just buy "better" machines like self-propelled reapers.

- **The Comparison:** Larger power reapers (vertical conveyor types) are objectively more efficient on flat land, achieving effective field capacities of around 0.3 ha/h (approx 2.4 ha/day) with field efficiency of ~73% (Jaya Prakash et al., 2015).
- **The Reality Check:** However, these machines weigh 100kg+ and require wide turning circles. In Sikkim, where terrace vertical intervals are 6–7 ft and access paths are narrow foot trails, a heavy reaper is physically impossible to transport.
- **The Verdict:** While the brush cutter is slower than a reaper, it is the *only* mechanized option that is portable. Its slightly lower capacity is irrelevant if the alternative (the reaper) cannot even reach the field.

### 5. Field Losses: The Acceptable Trade-off

Grain loss is the primary hesitation for farmers adopting rotary cutters.

- **The Data:** Modified units report field losses of roughly 2.3%, mostly due to shattering if the blade hits the earheads or if the crop isn't windrowed gently. In comparison, careful manual harvesting has losses of ~1% (Sahoo and Srivastava, 2008).
- **Cost-Benefit Analysis:** A loss increase of 1.3% is statistically significant but economically acceptable. If a farmer saves 10 days of labor wages, that saving far outweighs the value of the small amount of lost grain. Furthermore, using proper crop deflectors and lower RPM settings can bring this loss down closer to manual levels.

### 6 Why This Fits Northeast Sikkim

1. **Terrain Reality:** Major mechanization barriers in the northeast include steep slopes and tiny plots. Brush cutters do not require wide turning radii or field entry ramps.
2. **Logistics:** Weight is the deciding factor when machinery must be carried across narrow bunds. A brush cutter is portable where even a mini-reaper is not.
3. **Economics:** For farmers with limited capital and tight margins, brush-cutter adaptations offer a low-cost "starter mechanization" step compared to expensive self-propelled reapers.

**7 Core Challenges and Practical Solutions:** Implementing mechanization in the hills is never just about buying a

machine; it is about adapting that machine to the environment. The following challenges are the most common hurdles faced by farmers in Northeast Sikkim when adopting brush cutters, along with field-tested solutions.

### Challenge A: Lodged Crop and Uneven Stubble

**The Problem:** Hill paddy varieties are often tall and prone to "lodging" (falling over) due to strong winds and heavy late-season rains common in the Himalayas. A standard brush cutter is designed to cut vertical grass. When paddy lies flat, the operator struggles to lift the crop for a clean cut, often hitting the soil. This results in two major issues: mud ingestion, which dulls the blade instantly, and variable stubble height, where some stalks are cut too high (wasting straw) or missed entirely.

#### The Solution:

- **Blade Selection:** Discard standard 2-tooth or 3-tooth grass blades. Instead, use carbide-tipped circular saw blades (typically 40 or 80 teeth). These act like a circular saw, slicing through tangled, tough stems without the "whipping" action that tangles lodged crops.
- **The "Skiing" Technique:** Incorporate a height reference skid (often called a stabilizer or "shoe") attached to the bottom of the gear head. This small metal or plastic dish allows the cutting head to physically rest on the ground while keeping the blade exactly 2–3 inches above the soil. The operator can essentially "slide" the machine over uneven clods and bunds without the blade digging into the mud.
- **Operational Tactic:** For lodged crops, operators should be trained to cut against the direction of the lodge (cutting into the "lean") to help lift the stalks as they are severed.

### Challenge B: Grain Shattering (Field Losses)

**The Problem:** This is the single biggest fear for farmers. A brush cutter spins at high RPM (revolutions per minute). If the blade or the gear head strikes the mature grain panicles (earheads), the grains shatter instantly, flying into the mud where they cannot be recovered. Without modification, a standard brush cutter flings the crop randomly, causing further loss during collection.

#### The Solution:

- **Crop Guide/Deflector:** This is non-negotiable. A curved metal or plastic plate (often cage-like) must be attached to the side of the gear head. Its function is to "catch" the cut stems immediately after they are severed and gently push them to the right-hand side. This creates a neat windrow (line of cut crop) rather than a scattered mess.
- **Rubber Dampeners:** As noted by Sahoo and Srivastava (2008), replacing hard metal guards with rubberized guards or adding a rubber flap can significantly reduce impact force if the guard accidentally hits a panicle.

- **RPM Management:** Operators must be trained *not* to use full throttle. Paddy stems are relatively soft compared to woody brush; a medium throttle is sufficient to cut and reduces the violence of the shattering effect.

### Challenge C: Operator Safety and Ergonomics on Slopes

**The Problem:** Harvesting in Sikkim involves standing on narrow, wet terraces with a steep drop-off on one side. A standard "side-pack" brush cutter puts all the engine weight on one shoulder, throwing the operator off-balance—a dangerous situation on slippery clay soils. Furthermore, the vibration from hours of use can cause "white finger" syndrome (numbness) and severe fatigue.

#### The Solution:

- **Backpack (Knapsack) Units:** Always prioritize flexible-shaft backpack models. By mounting the engine on a harness with a hip belt, the 8–10 kg weight is distributed evenly across the torso. This lowers the operator's center of gravity, significantly improving stability on slopes.
- **Vibration Isolation:** Ensure the handle loop has rubber vibration isolators.
- **Mandatory PPE:** Safety cannot be optional. A spinning carbide blade can fling a stone at bullet-like speeds. Shin guards (cricket pads or plastic molds) are essential to protect legs, and face shields (wire mesh or clear visor) are mandatory to prevent eye injuries from flying debris.

### Challenge D: The "After Cutting" Bottleneck

**The Problem:** A common complaint is: *"The machine cuts fast, but it takes us twice as long to gather the crop."* If the crop is cut and allowed to fall randomly, the labor saved in cutting is lost in the tedious process of picking up scattered stalks. This bottleneck can negate the economic benefit of the machine.

#### The Solution:

- **The Windrowing Imperative:** As mentioned in Challenge B, the machine *must* have a deflector to create windrows.
- **The "1+2" Team Model:** Mechanization changes the workflow. The most efficient model is a three-person team: one machine operator cutting continuously, followed immediately by two manual workers who bundle the windrowed crop. Because the crop is already aligned in a row, the bundlers don't need to search or align stems; they simply scoop and tie. This synchrony keeps the field clear and prevents the cut crop from getting wet if it rains later in the afternoon.

### Challenge E: Repair Infrastructure and Sustainability

**The Problem:** A machine is only as good as its serviceability. In remote villages of North or West Sikkim, a broken recoil starter or a fouled spark plug can end the harvest. If a farmer has to travel 4 hours to Gangtok for a minor repair, the machine will eventually be abandoned.



**The Solution:**

- **Cluster-Based Service:** Instead of relying on individual ownership, promote Custom Hiring Centres (CHCs) at the Block level. These centers can stock fast-moving spare parts (spark plugs, fuel filters, starter ropes, clutch springs).
- **Local Mechanic Training:** Manufacturers or government extension wings should conduct one-day "quick-fix" training for village youth. If one person in the village knows how to clean a carburetor or change a blade, the entire fleet of machines remains operational.
- **Standardization:** Communities should be encouraged to buy the same make/model of machine. This allows for "cannibalizing" parts from an old machine to fix a working one and simplifies the inventory of spares needed in the village.

**8 Deployment Blueprint for Sikkim**

To ensure success, a "Design + Deployment" package is recommended:

- I. Machine Configuration:** 4-stroke brush cutter (reliable torque) + Circular carbide blade + Deflector plate + Backpack harness.
- II. Operating Protocol:** Start from the upper terrace and work downward. Cut in strips along the terrace length, keeping the windrow on the inner side.
- III. Community Model:** Establish Block-level Custom Hiring Centres (CHCs) with 4–8 units. This centralizes maintenance and ensures affordable access for smallholders.

**Conclusion**

Northeast Sikkim's agricultural future does not depend on forcing heavy, industrial machines onto impossible terrain; rather, it depends on adopting "right-sized" tools that respect the reality of the landscape. The brush-cutter-based paddy harvester represents a pragmatic convergence of portability, affordability, and efficiency. By transitioning from manual sickles to mechanized cutters, farmers can reduce the labor requirement for harvesting from 240 man-hours to just 15 man-hours per hectare, effectively breaking the bottleneck of labor scarcity. While limitations such as grain shattering (~2.3% loss) and the need for skill in handling lodged crops

exist, these are outweighed by the benefits of timeliness—allowing farmers to secure their harvest during short weather windows. Ultimately, the success of this technology lies not just in the machine, but in the "system" of deployment: combining appropriate modifications (crop guides and safety guards) with local repair infrastructure and community-based hiring models. For the specific context of Himalayan hill terraces, this approach is not just an alternative; it is the most viable first step toward sustainable farm mechanization.

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