

MJ3971AX650 Horizontal Band Saw



1. Technical parameters:

MJ3971A×650 Horizontal Band Saw Machine (Digital) Specifications		
Maximum sawing size (saw blade up to 150mm)	Max. working size (Saw blade to 150mm)	650×300mm
Distance from saw blade to table	Distance from saw blade to worktable	4 ~ 180mm
Belt width	Width of conveyer belt	630mm
Saw wheel diameter	Diameter of saw wheel	711mm
Feed rate	Feed speed	0 ~ 5.5 m/min (deceleration configuration increases the pulling force)
Saw wheel lift motor	Saw wheel elevation motor	0.18kw
Saw Wheel Motor	Saw wheel motor	22kw
hydraulic pressure	Hydraulic pressure	55kg/cm ²
Vacuum pipe diameter	Dust outlet diameter	102mm×2
Saw blade size (length × width × thickness)	Size of saw blade (L×W×H)	5182×41×1.1mm 5182×27×0.9mm
saw road	Saw kerf	1.5 ~ 2.2mm
Dimensions (length × width × thickness)	Orerall dimensions(L×W×H)	3000×2250×1950mm
net weight	Net weight	2100kg

2. Function: It is professionally used for (pine, fir, oak, poplar, etc.) finger-jointed splicing panels and then sawed into thin boards, and two pieces are assembled into a 1220*2440 large splicing board.

3. Performance advantages

1. High precision: gear deceleration design, increased hydraulic feeding power, reduced vibration during low-speed feeding, and accurate sawing.

2. Low consumption:

(1) Save wages: Saw the thin board after assembling the board, reduce the number of piecing in the previous process, and reduce the cost of wages.

(2) Material saving: The sawing road is small, smooth and precise, and the process of over-pressing and planing can be omitted, and it can be directly sanded or dried after sanding, saving materials.

3. Intelligence: The intelligent positioning of the worm gear reducer is more accurate and reduces the plate opening error.

4. Digital display to determine the thickness: the number keyboard keys to set the thickness of the plate, the operation is fast and convenient, and the positioning is accurate.

4. Heavy-duty design:

1. Sturdy all-welded frame: The frame is welded by 100*100*5mm thick square tube with seamless all-welding method. The whole machine has good rigidity, the bottom frame is stable, and the equipment will not vibrate during high-speed operation.

2. Thickened workbench: The workbench is made of 10MM thick plates covered with ribs at the bottom to prevent long-term stress deformation and affect sawing accuracy.

3. Bold lifting and lowering shaft: the upper saw wheel frame load-bearing column is made of $\phi 70$ MM diameter 45# carbon steel, which is heat-treated to prevent deformation. The extra-thick 8C hard chrome plating layer is not easy to rust and dechrome, the lifting is smooth, and the bearing saw wheel frame is not easy to deform and vibrate. Less, precise sawing.
4. Lifting system: Using the Taiwan brand ABBA precision screw, the lifting height can be freely set within 200MM, which is convenient for adjusting the thickness of the plate and accurate positioning.
5. Thickened saw wheel bottom plate: 16mm thick national standard steel plate is cut by laser, and the square tube is reasonably distributed vertically and horizontally to make reinforcing ribs, all welded by welding, with good rigidity and not easy to deform, and the saw blade is more durable.

5. High configuration constant temperature hydraulic system: stable oil temperature, smooth and smooth conveying, smooth sawing of plates, wide plate deceleration and increased torque design, speed regulation range 0-5.6 m/min:

1. The valve imported from the United States: control the hydraulic oil flow output smoothly and stably, and there will be no fast or slow oil circuit or continuous heating and heating, ensuring stable feeding without shaking, smooth sawing of plates without vibration lines, and a large speed adjustment range that can be matched with various Wood cutting speed.

(Other brands use the motor to drive the material, the speed adjustment range is small, and the motor is easily damaged when the adjustment range is exceeded)

2. Sino-Italian joint venture hydraulic motor: It is specially customized with imported technology from Italy, which drives the feeding wheel to drive the power of the feeding belt. The oil flow adjustment range is large. The hydraulic motor ensures stable power and rotational speed when switching between high and low speeds. The feeding belt drives smoothly and does not vibrate. .
3. Taiwan gear pump: The hydraulic motor drives the gear pump to output hydraulic oil, and the oil pressure is smooth and stable when it is turned on for a long time, and it will not heat up at high temperature.
4. Hydraulic feeding device: the hydraulic motor drives the feeding wheel to drive the straight-line belt feeding, the curved feeding wheel prevents the feeding belt from swinging and deviating, the conveying is stable, the sawing plate is smooth and precise, the original gear reduction design, and the low-speed feeding for sawing wide plates is increased. Torque reduces vibration for more precise and smooth sawing.
5. Hydraulic feeding device: The hydraulic motor drives the feeding wheel to drive the in-line belt feeding, and the curved feeding wheel prevents the feeding belt from swinging and deflecting to the side, which is especially suitable for the process of cutting multiple pieces of one plate.

6. Automatic tensioning and saw wheel configuration:

1. Wear-resistant steel wheel: 45# national standard carbon steel with high hardness is precisely processed into a saw wheel with a diameter of 710mm and a thickness of 32mm through ten processes. , wear-resistant.
2. Heavy-duty bearing device: NSK heavy-duty release bearing 32013 is used inside the saw wheel. The large contact surface of the inclined ball ensures that the saw blade can withstand greater tension when tensioned, so that the deformation of the two saw wheels is small when the two saw wheels are tensioned, and the outer circle of the saw wheel is reduced. Wear, not easy Broken bar.
3. Saw wheel tensioning guide: Adopt international brand German Rexroth 35# guide rail slider guide, the slider gap is small when the saw wheel is tensioned, the saw wheel does not swing, the saw blade has good stability and is not easy to break.
4. Automatic tensioning system: automatic tensioning of the saw blade, one person can quickly complete the replacement of the saw blade, the saw blade heating system has automatic pressure boosting and pressure maintaining functions during sawing, the saw blade has good stability, and it is not easy to break or run the saw.

7. Introduction of high-quality accessories:

1. Front pressing material: The inclined pressing plate is designed to facilitate continuous feeding of materials of different heights, and the aluminum wheel is light to facilitate the feeding and lifting of the pressing plate; the rubber layer prevents the material from slipping and jamming, and it can be adjusted slightly when the height of the wood is different, and the air pressure of the cylinder is adjusted according to the thickness of the material. , Squeeze the wood to prevent deviation and ensure accurate sawing. The three rows of pressing materials can independently adjust the pressure, and the slightly bent and deformed sheets can be pressed straight, and the sawing is more accurate.
2. Vibration reduction of front pressing material: The vibration reduction function can buffer the vibration of thick wood when it exits the front pressing material, so as to ensure the working difference to reduce the vibration pattern.
3. Back-pressing material: the inclined platen design will not block back the material to be fed, the glue layer will prevent slipping, adjust slightly when the height of the wood is different, the cylinder adjusts the air pressure according to the thickness of the material, and presses the wood to prevent deviation to ensure sawing. Precise.

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4. Water storage device: It is used to store water or diesel oil. When the saw blade is heated, the saw blade is cooled and lubricated by spraying water or diesel oil.
5. Water spray device: The saw blade heats up during sawing. The water spray device sprays water on the saw blade in the form of spray to cool and lubricate the saw blade. The saw blade is stable and not easy to run and break.
6. Saw clip guide wheel: The wear-resistant special ceramic is used as the clip, and the saw blade will not vibrate up and down to affect the work difference. The 10,000-turn high-speed guide wheel prevents the saw blade from retreating and ensures that the saw teeth are exposed to the saw wheel. The combination of the two is not easy to break. , running saw, sawing precision.
7. International first-line brand electrical appliances: Siemens/Schneider contactors/thermal relays have good durability for frequent starts. The phase sequence protector can automatically protect the voltage when the voltage is unstable. The failure rate is low. The internal use of the machine European standard 110V safety voltage. (Other brands are all domestic ordinary brands)

Eight, the main accessories:

Transformer Jiuchuan Electric Push Button Switch Siemens Second Industry

Circuit Breaker Schneider AC Contactor Schneider

Saw wheel bearing NSK guide rail slider Germany Rexroth

Ball screw TBI/ABBA triplet Fangda

Speed control valve American imported valve hydraulic motor favorite