NOTES:

DIM 3 .770" MAX!

CHECK ANGLE IN GAUGE

PART MUST SNAP INTO FIT-TO AND NOT SLIDE EASILY

CHECK PART WITH ANGLE GUAGE FOR SNAP FIT AND TENSION ON GLASS CK. GUAGE IS IN DIE BOX

<table>
<thead>
<tr>
<th>CUT LENGTH</th>
<th>TYP WALL</th>
</tr>
</thead>
<tbody>
<tr>
<td>12' +1&quot;/-0&quot;</td>
<td>.30&quot; +/-0.05&quot;</td>
</tr>
<tr>
<td>REEL LENGTH</td>
<td>BOW TOLERANCE</td>
</tr>
<tr>
<td>N/A</td>
<td>1/16&quot; PER FOOT</td>
</tr>
</tbody>
</table>

DEPT. HEAD | ENGINEERING MANAGER | DATE
----------|----------------------|-------
E | D | C

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Small L-Bead
Product #1005
TYP. WALL .025" TO .030"

CHECK ANGLE IN GAUGE

FIT-TO

PART

*PART MUST HAVE A COMPRESSION FIT

IF PART HAS TOO MUCH COMPRESSION THE PART WILL BREAK THE CUSTOMERS GLASS

Small T-Lock
Product #1154
Important:

Part must conform closely to the "Fit-To" gauge.
Part must have good surface and not be brittle.

Part must not tear!!!!

1. B = .785" +/- .015" outside
2. .135" +/- .010" min. A
3. .300" +/- .010" A
4. .080" A +/- .010" min.
5. Measure this surface flat.

Jig small leg out so it will hook into the frame properly.

Part must not tear!!!!

Jig leg flat to match check gauge A.

Check for tear lines at all intersections. No exceptions!!!
This is critical!!!

---

**Cut Length**  |  **Typ. Wall**  
--- | ---
12 FT. +1" -0" | .022" +/- .003"

**Bend Length**  |  **Bow Tolerance**  
--- | ---
1/8" / FT.

**Dept. Head**  |  **Engineering Manager**  |  **Date**  
--- | --- | ---

---

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**Revision**  |  **Description**  |  **Date**  
--- | --- | ---
A | Added dim 4 and text | 8/18/97
B | Was .770" to .780" | 2-11-99
C | Re-dimensionalized dng, added new border | 1/22/02 PF

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Large Round Bead

Product #1050
MUST NOT HAVE ANY WRINKLES
MUST CONFORM TO CHECK GAUGE

Small Round Bead
Product #1004

<table>
<thead>
<tr>
<th>CUT LENGTH</th>
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</tr>
</thead>
<tbody>
<tr>
<td>12' ft. +1/2''/0''</td>
<td>.022'' +.003/-004''</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>REEL LENGTH</th>
<th>BOW TOLERANCE</th>
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</thead>
<tbody>
<tr>
<td>N/A</td>
<td>1/16'' / FT.</td>
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REVISIONS

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<tr>
<th>REV</th>
<th>DESCRIPTION</th>
<th>DATE</th>
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<tbody>
<tr>
<td>A</td>
<td>ADDED DIMENSION</td>
<td>12/3/97</td>
</tr>
<tr>
<td>B</td>
<td>ADDED DIMENSION</td>
<td>12/3/97</td>
</tr>
<tr>
<td>C</td>
<td>ADDED DIMENSION</td>
<td>12/3/97</td>
</tr>
<tr>
<td>D</td>
<td>RE-DIMENSIONED, ADDED EXPOSED SURFACE</td>
<td>9/13/01 PF</td>
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</tbody>
</table>
NOTES
1. PARTS MUST BE STRAIGHT
2. *JIG LEG OVER FOR COMPRESSION FIT

CHECK ANGLE IN GAUGE

82° +/−2°

3. 0.300" +/−0.010"

4. 0.815" +/−0.010"

1. 0.605" +/−0.005"

2. 0.038" +/−0.003"

Large T-Lock
Product #1155