



**ELECTRIC  
ACTUATORS**

**NEW**

# Linear Motor series

Multimotion actuator/cluster linear motor/ball spline shaft motor

**CCR/CCM/RLT**



For details, visit THK at [www.thk.com](http://www.thk.com)

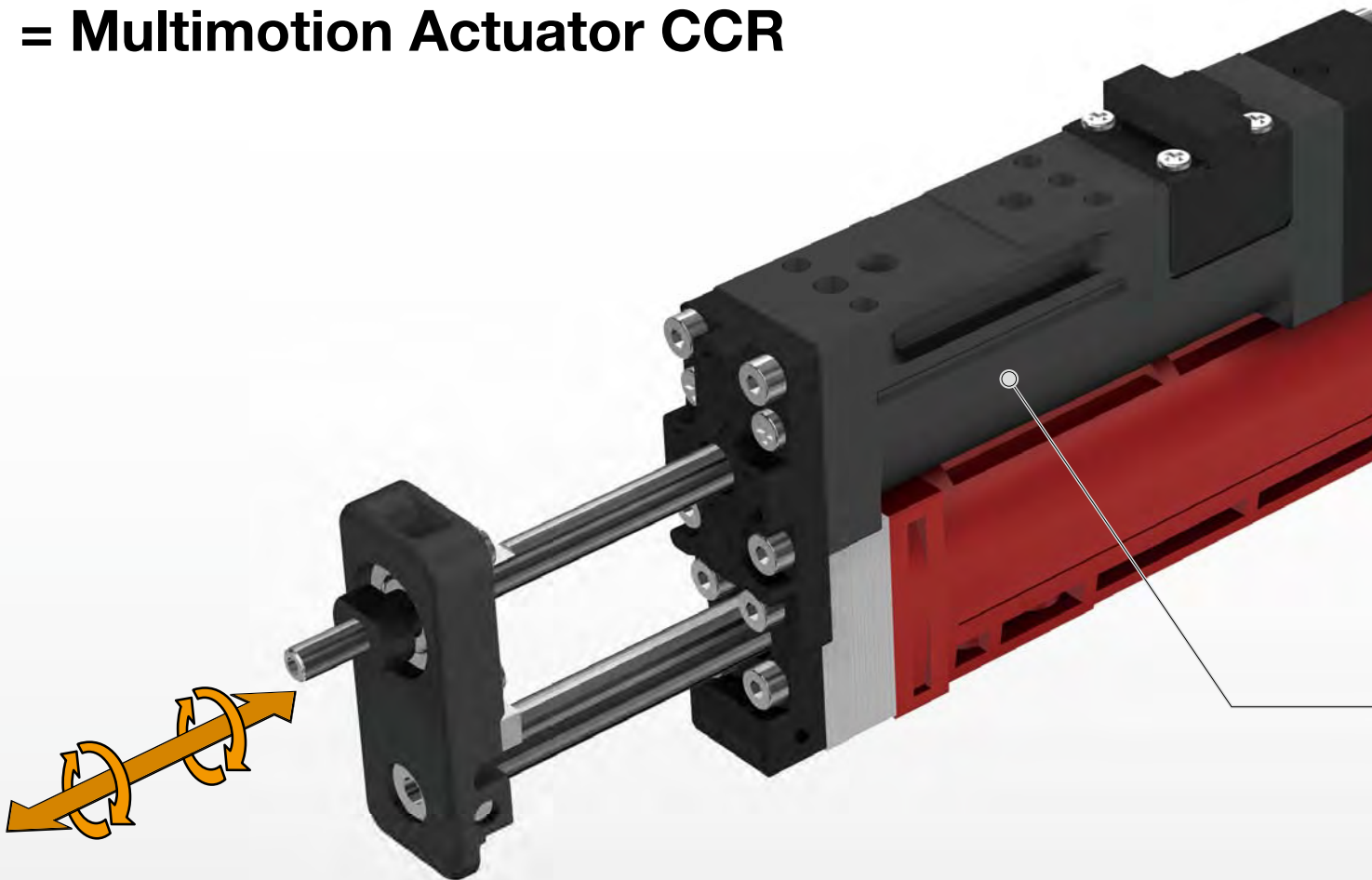
\* Product information is updated regularly on the THK website.

**THK CO., LTD.**  
TOKYO, JAPAN

CATALOG No.358-5E

# Linear Motion (LM) & Rotation

**CCM (LM) + RLT (Rotation)  
= Multimotion Actuator CCR**



## Features

### LM & rotation is integrated in one package

Multimotion actuator with independently controllable LM and rotation.

### FL mode (force control)

The force can be controlled while easily controlling the speed and position.

\* For more information on the FL mode, see P.14.

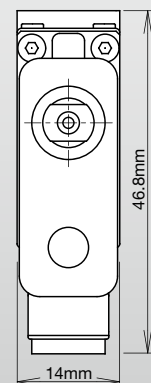
### Lightweight and Compact

Multi-motion Actuator equipped with integrated encoder realizes light weight and compact size allows higher speed for higher productivity.

- Minimum size is 200g
- Width: 14mm or more    Height: 46.8mm or more

### Hollow shaft employed

This can be used as an air flow path.



CCR05



CCM (LM) and RLT (rotation)  
may also be used alone

**LM Cluster linear motor CCM**

**From P.13**



- Lightweight and compact size realized by integral molding
- Forcer part is made of resin with excellent electrical insulation property and thermal conductivity
- Assembly of multiple shafts closely contacted is possible (lamination)

**Rotation Ball spline shaft motor RLT**

**From P.23**



- Hollow shaft employed
- Ball spline employed for rotation shaft  
Linear guide is possible during rotation
- Compact servo motor with an integral encoder is used

**Control device From P.29**

**MD**



High-performance driver compatible with FL mode.  
(Optional)

**XD**



Small driver with converged functions.

**CD**

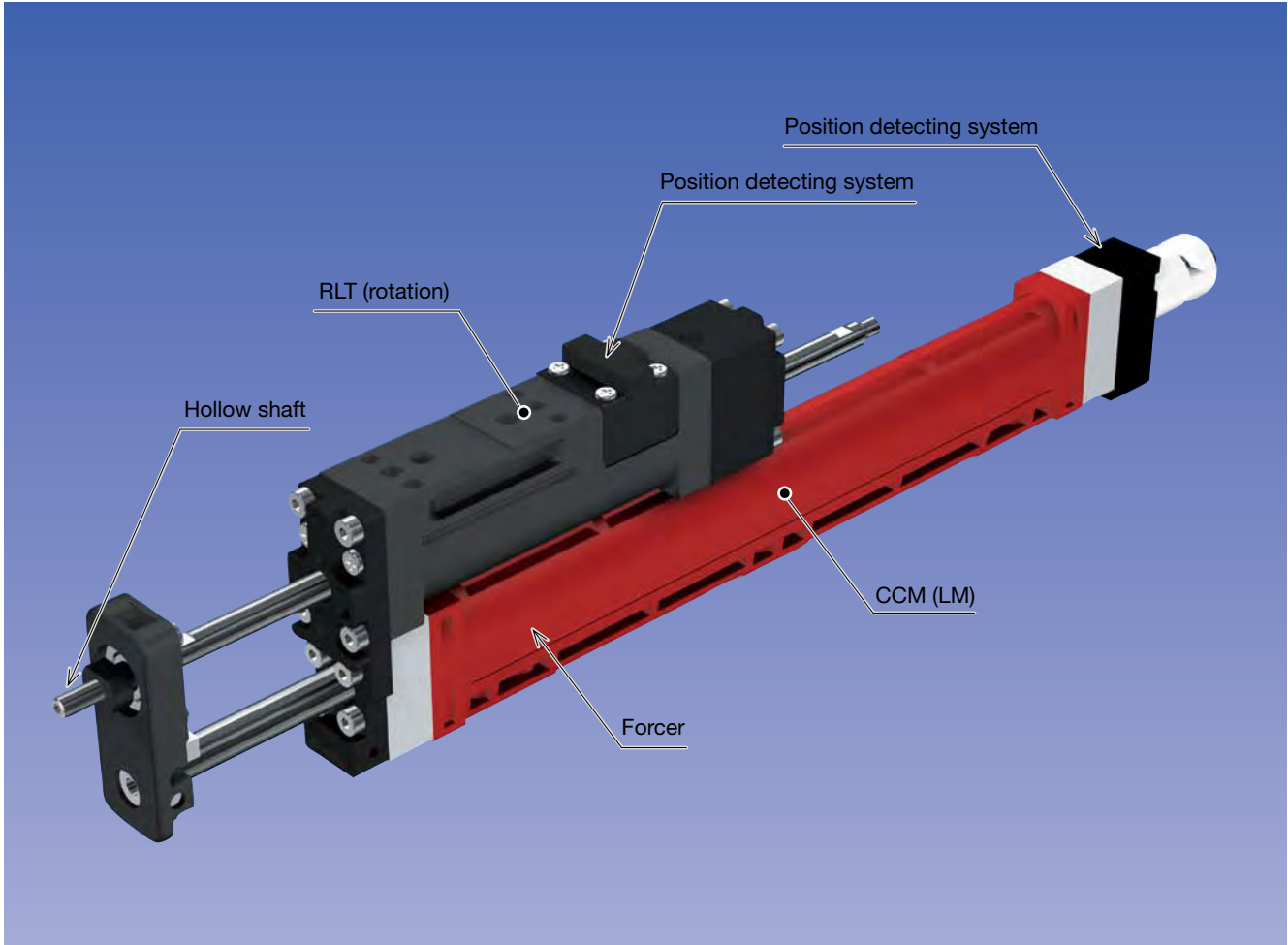
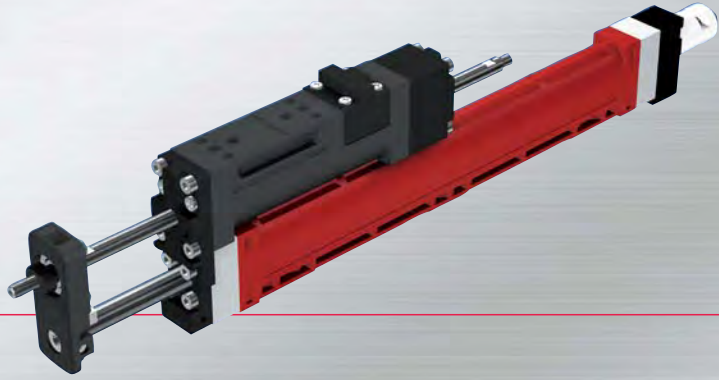


Multiple-shaft driver that can control up to 4 shafts.  
(The standard mode is CCM only)

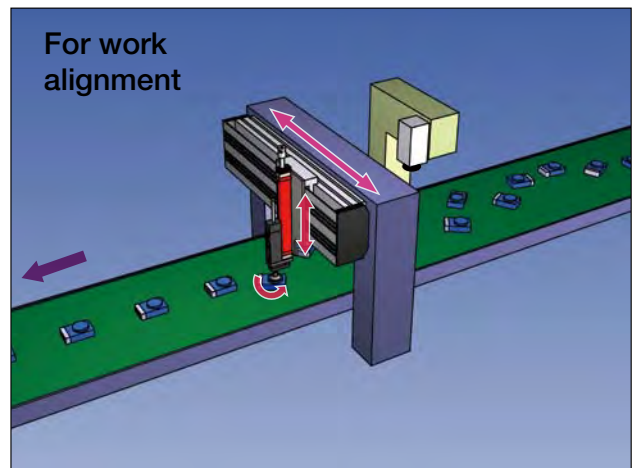
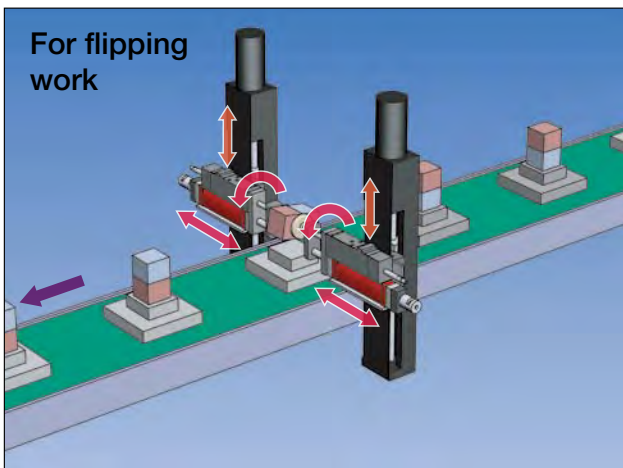
Linear motor series

# CCR

Multimotion actuator



## Example applications

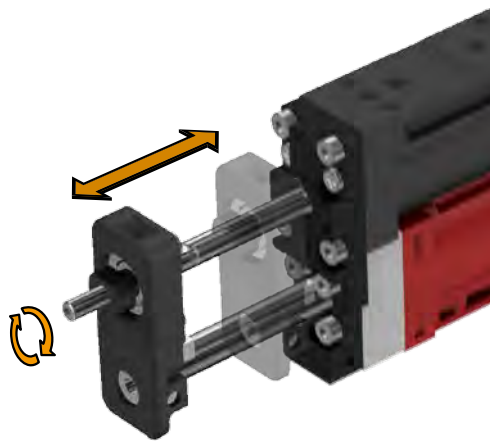


■ Features

# 1 LM and Rotation

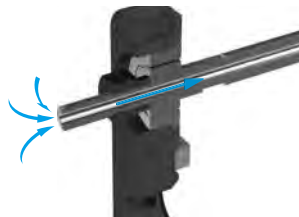
Multimotion actuator with independently controllable LM and rotation.

The compact design with the integral position detecting system realizes compact size and process time reduction.



# 2 Hollow shaft

As the movable shaft is a hollow, it can be used as an air flow path.



# 3 FL mode (force control)

While controlling force, the speed and position can also be controlled with simple programming.

As driving is possible only with I/O contact input, a system can be built with simple configuration.

\* FL mode is optional. Only compatible with driver MD.

■ Compatible drivers

This unit is compatible with the following drivers. For more information on each driver, see P.29.



**Driver MD**

High-performance driver compatible with FL mode. (Optional)



**Driver XD**

Small driver with converged functions.

# CCR



## Basic Specifications

### CCM (LM)

Item		Motor type	CCR05-S	CCR05-M	CCR07-S	CCR07-M
Compatible drivers	MD, XD	Capacity	10W			
		Power supply voltage of main circuit	24V DC			
		Power supply voltage of control circuit	24V DC			
Maximum thrust <sup>*1*2</sup> [N]			5.1	10.4	9.4	19.3
Rated thrust <sup>*1*2</sup> [N]			2.3	4.7	5.4	11.4
Encoder resolution [μm]			1.64		2.20	
Maximum speed [m/s]			1			

\*1 Values with the average temperature of armature winding at 100°C in ambient temperature of 20°C.

\*2 Values when the unit is used individually. If you want to use laminated motors, contact THK.

Note) If CCR is mounted vertically, the moving elements fall by their own weight in the event of power shutdown or any alarm. Please consider using a brake to prevent this.

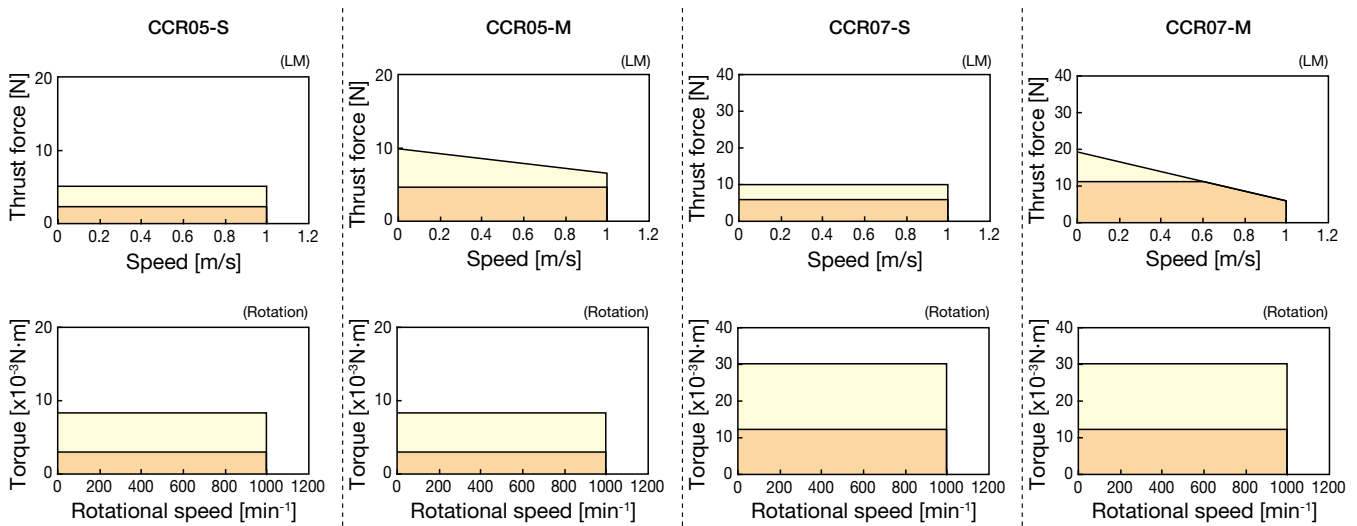
### RLT (rotation)

Item		Motor type	CCR05-S	CCR05-M	CCR07-S	CCR07-M
Compatible drivers	MD, XD	Capacity	10W			
		Power supply voltage of main circuit	24V DC			
		Power supply voltage of control circuit	24V DC			
Maximum torque * [N·m]			$8.0 \times 10^{-3}$		$29.9 \times 10^{-3}$	
Rated torque * [N·m]			$3.5 \times 10^{-3}$		$12.0 \times 10^{-3}$	
Encoder resolution [deg]			0.011 (32768 divisions)			
Maximum rotational speed [min <sup>-1</sup> ]			1000			

\* Values with the average temperature of armature winding at 100°C in ambient temperature of 20°C.

## Features

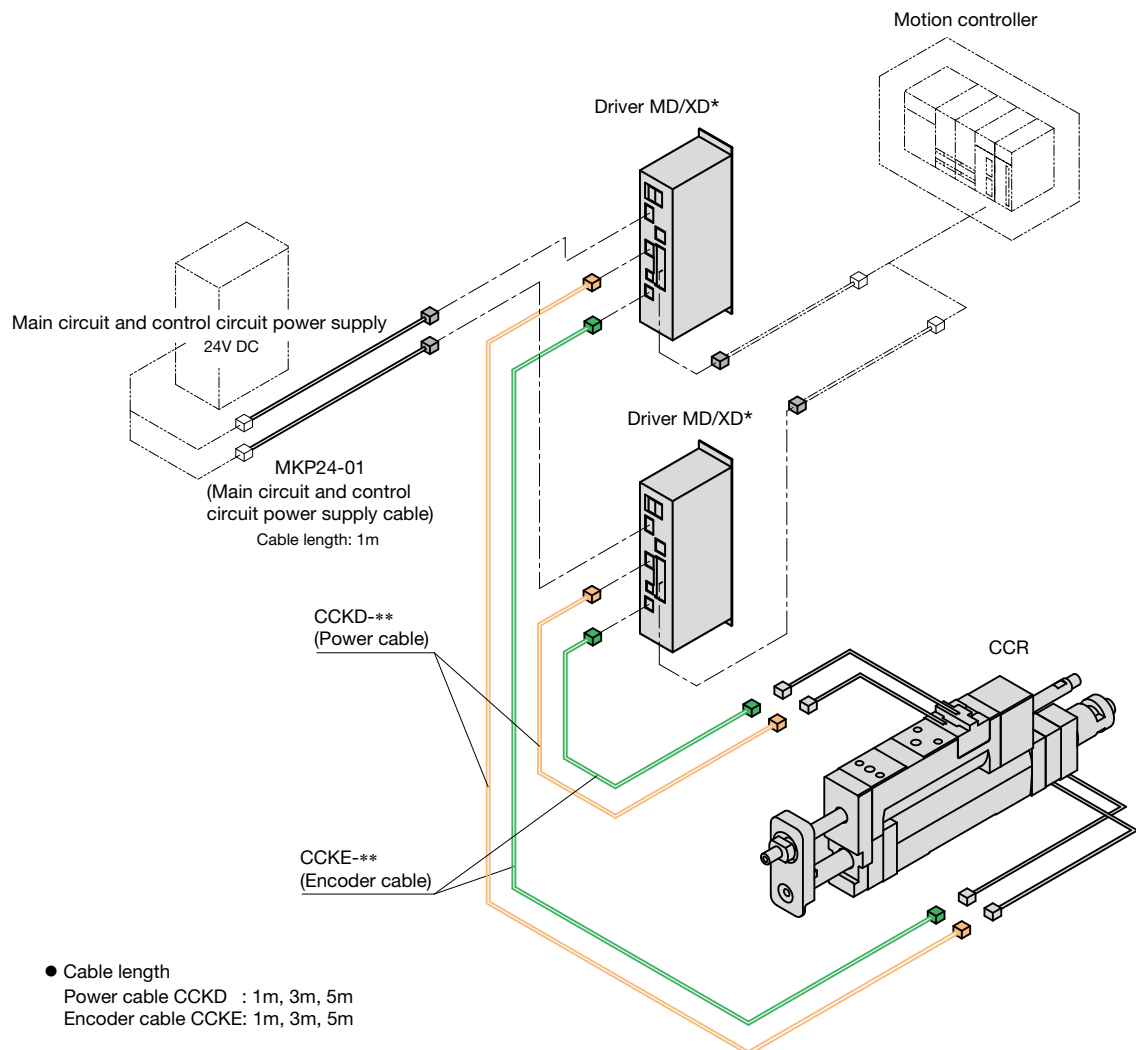
Maximum thrust/Maximum torque  
 Rated thrust/Rated torque



\* When making selections, contact THK.

## System Configuration

### ● Driver MD/Driver XD specifications



\* For driver combination and cables, refer to the model configuration page (P.7).

Note) A motion controller, connection cable between a motion controller and driver, DC power supply and its peripherals to be provided by customer.

# CCR



## Model Configuration

Model	Motor type	Stroke	Encoder	For CCM (LM)	Driver / For RLT (Rotation)
CCR05	S	015	EN	MD24F	MD24
(1)	(2)	(3)	(4)	(5)	(6)
CCR05	S: Type S	010: 10mm	EN: With position detecting system	MD24 : Driver MD	MD24: Driver MD
CCR07	M: Type M	to		MD24F: Driver MD FL mode specifications	XD24: Driver XD
		027: 27.5mm		XD24 : Driver XD	
See Table 1. Stroke list. *For more information, see CCR dimensions (P.9 to 12).			See Table 2. Driver list. (5) and (6) drivers and input power supply voltage Example: <b>MD 24 F</b> MD : Driver MD 24 : 24V DC specifications F : FL mode* * FL mode is optional only for CCM (LM).		

Table 1. Stroke list

(3) Stroke symbol	CCR05	010: 10.0mm	015: 15.0mm	020: 20.0mm	025: 25.0mm
	CCR07	012: 12.5mm	017: 17.5mm	022: 22.5mm	027: 27.5mm

Table 2. Driver list

Driver symbol	(5) CCM (LM) driver	(6) RLT (rotation) driver
MD24	MD-001-024DC- [A] -CPS	MD-001-024DC- [B] -CPS
MD24F	MD-001-024DC- [A] -CPS-FL	-
XD24	XD-001-024DC- [A] -CPS	XD-001-024DC- [B] -CPS

Driver symbols [A] and [B] are to be replaced with corresponding symbols. For details, see the following table.

Actuator	CCM driver symbol [A]	RLT driver symbol [B]
CCR05 Type S	C05S	RLT4
CCR05 Type M	C05M	
CCR07 Type S	C07S	RLT6
CCR07 Type M	C07M	

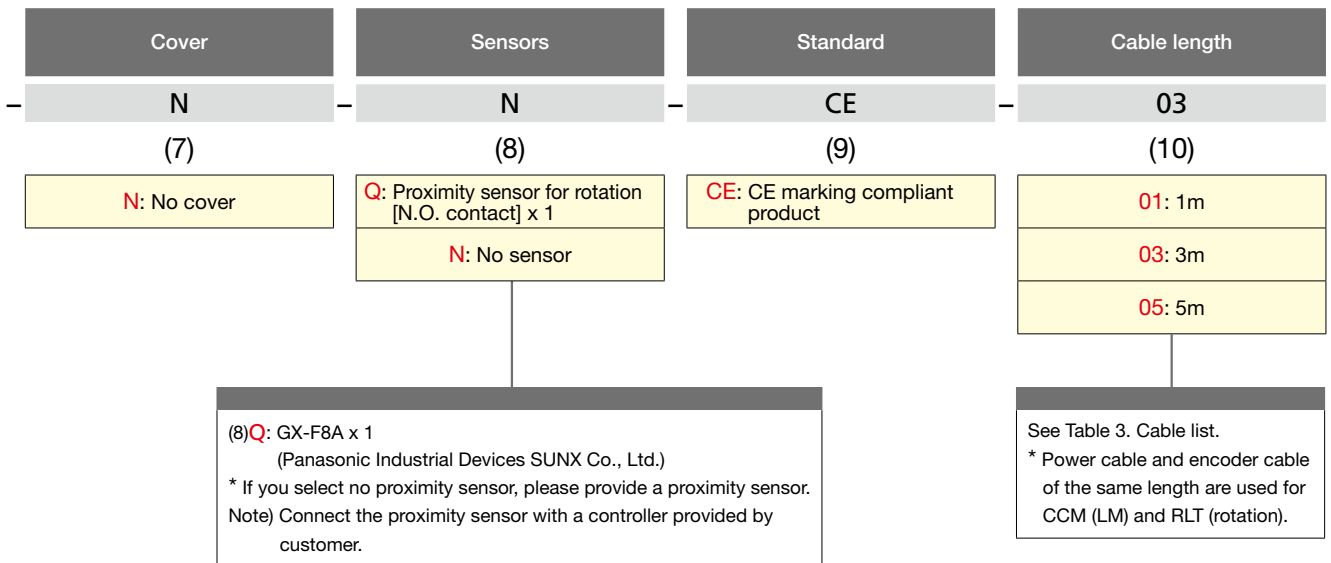
Table 3. Cable list

Driver	Power cable	Encoder cable	Power supply cable
MD	CCKD-**	CCKE-**	MKP24-01
XD			XKP24-01

\*\*is to be replaced with a symbol corresponding to cable length (See (10) Cable length).

The same power cable and encoder cable are used for CCM (LM) and RLT (rotation).

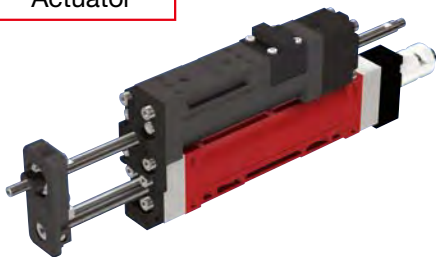




## Model configuration coding

CCR05 – S – 015 – EN – MD24F / MD24 – N – N – CE – 03

Actuator



- CCR05 Type S
- Stroke 15mm
- With position detecting system

Cable



Cable image

- 3m length x 2 sets

Driver



- MD (for LM)  
FL mode specifications
- MD (for rotation)

Note) The above model configuration includes an actuator, a driver and cables.  
If you want an actuator only, contact THK.  
Motion controller and connection cable between motion controller and driver to be provided by customer.

## Pages for detailed description

(2) Motor type	Basic specifications and features	P.5
(3) Stroke	Dimensions	P.9 to 12
(4) Encoder	Basic specifications and features	P.5
(5) and (6) Drivers	Specifications and dimensions	P.29 to 31
(10) Cable length	System configuration and options	P.6, P.32 to 33

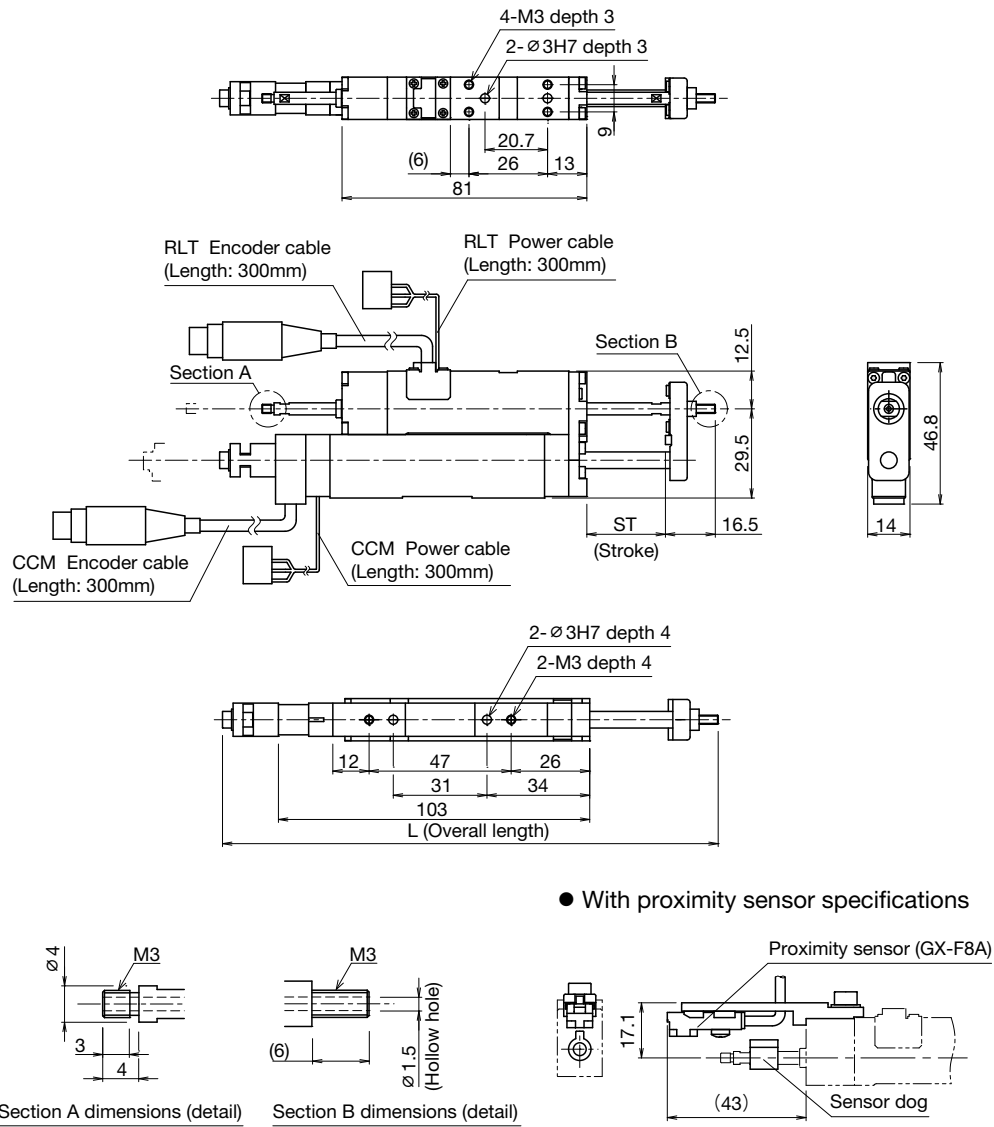


# CCR05

**Type S**

Stroke: 10 to 25mm

## Dimensions



Motor type	Stroke symbol	ST Stroke [mm]	L Overall length [mm]	Main unit weight [kg]
CCR05-S	010	10.0	149	0.2
	015	15.0	154	
	020	20.0	159	
	025	25.0	164	

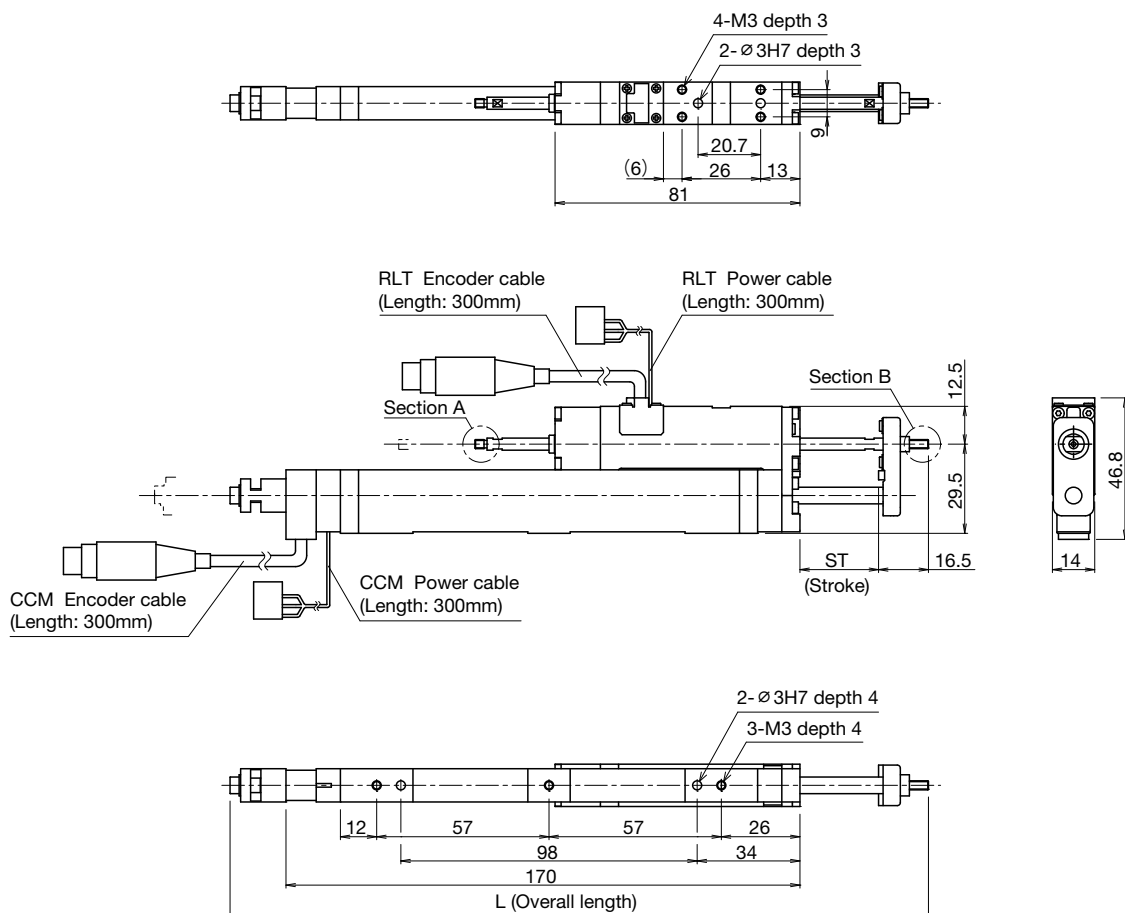
# CCR05

Type M

Stroke: 10 to 25mm



## Dimensions



● With proximity sensor specifications



Motor type	Stroke symbol	ST Stroke [mm]	L Overall length [mm]	Main unit weight [kg]
CCR05-M	010	10.0	216	0.3
	015	15.0	221	
	020	20.0	226	
	025	25.0	231	

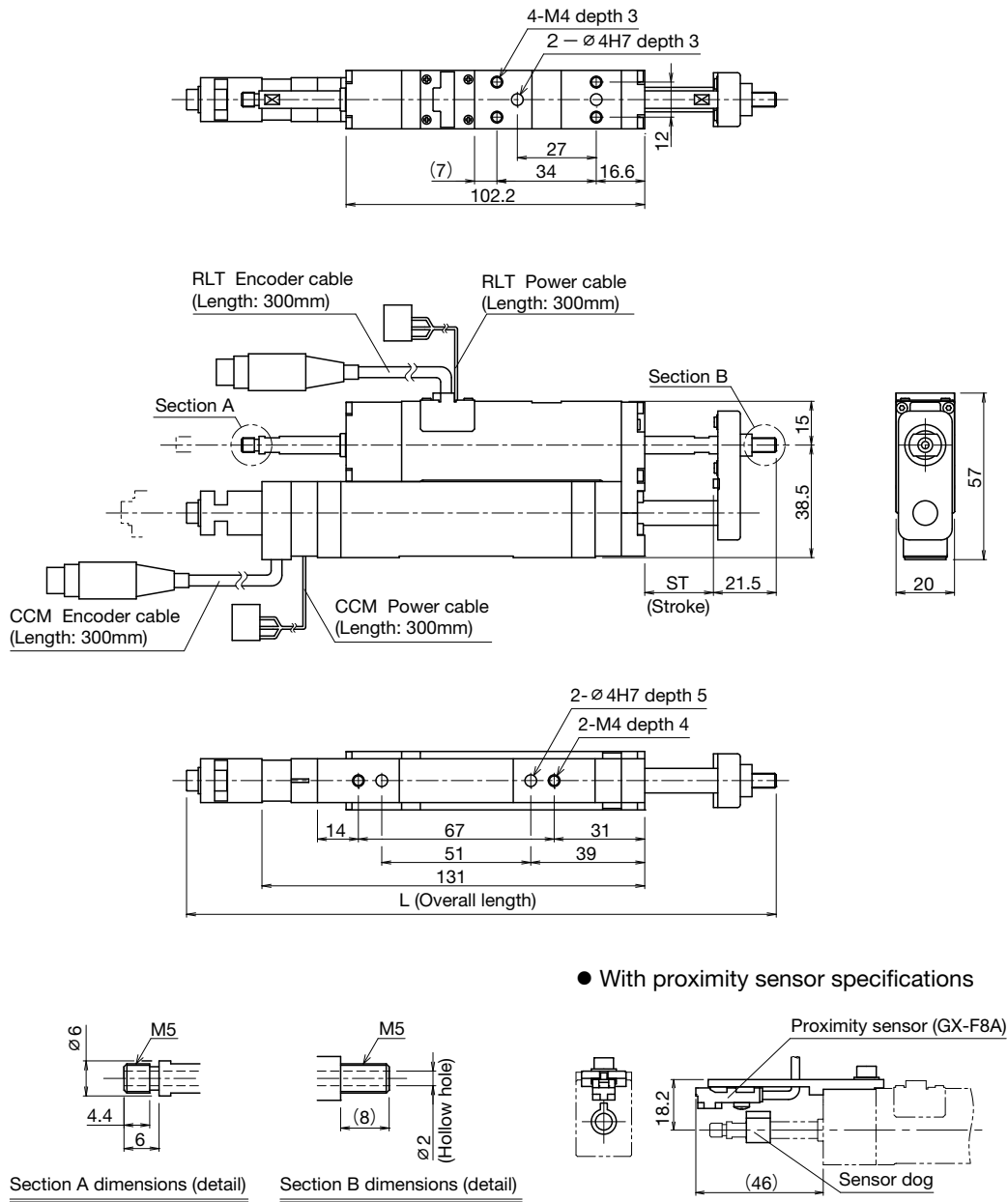


# CCR07

**Type S**

Stroke: 12.5 to 27.5mm

## Dimensions



Motor type	Stroke symbol	ST Stroke [mm]	L Overall length [mm]	Main unit weight [kg]
CCR07-S	012	12.5	192	0.4
	017	17.5	197	
	022	22.5	202	
	027	27.5	207	

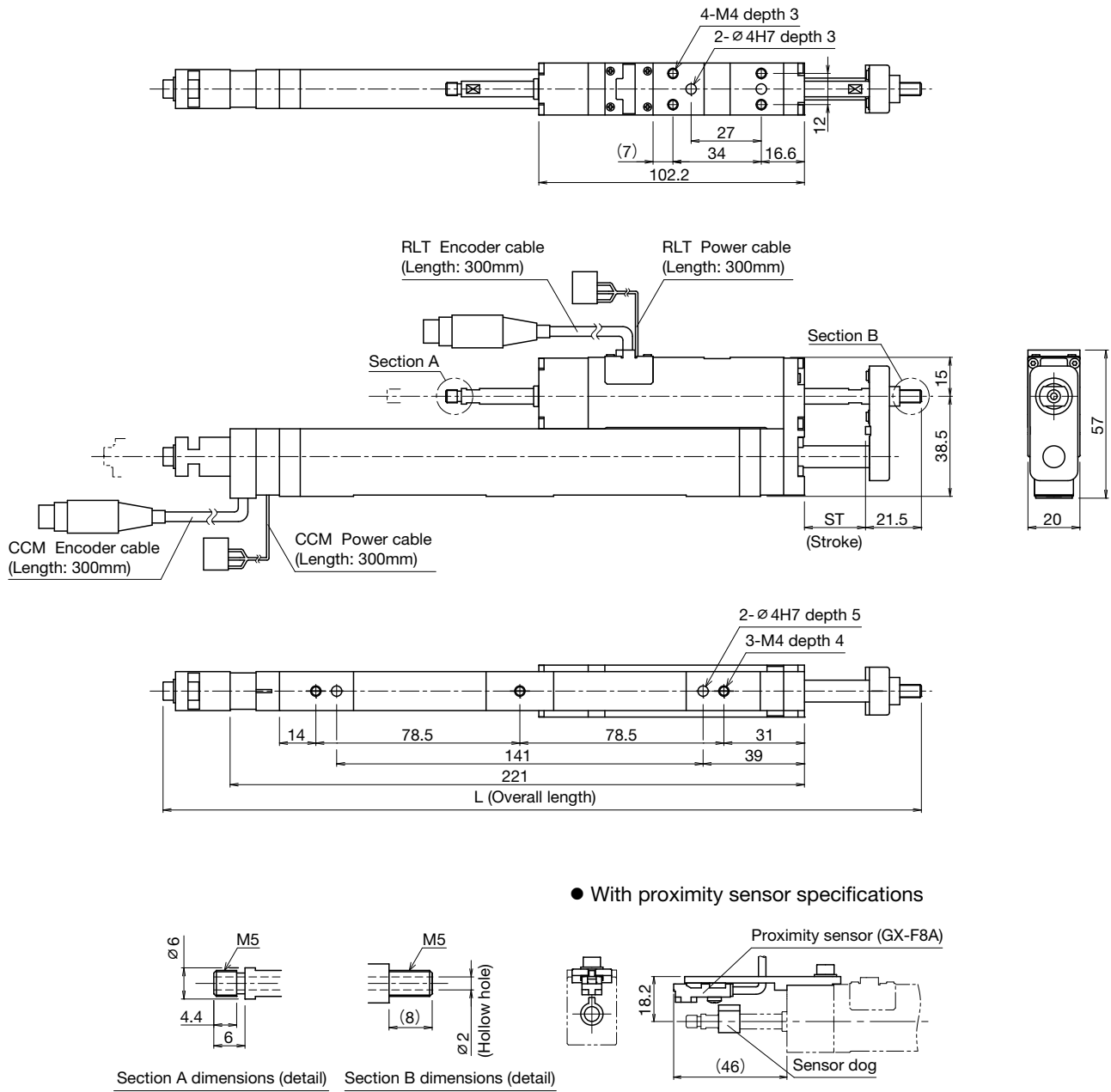
# CCR07

Type M

Stroke: 12.5 to 27.5mm



## Dimensions

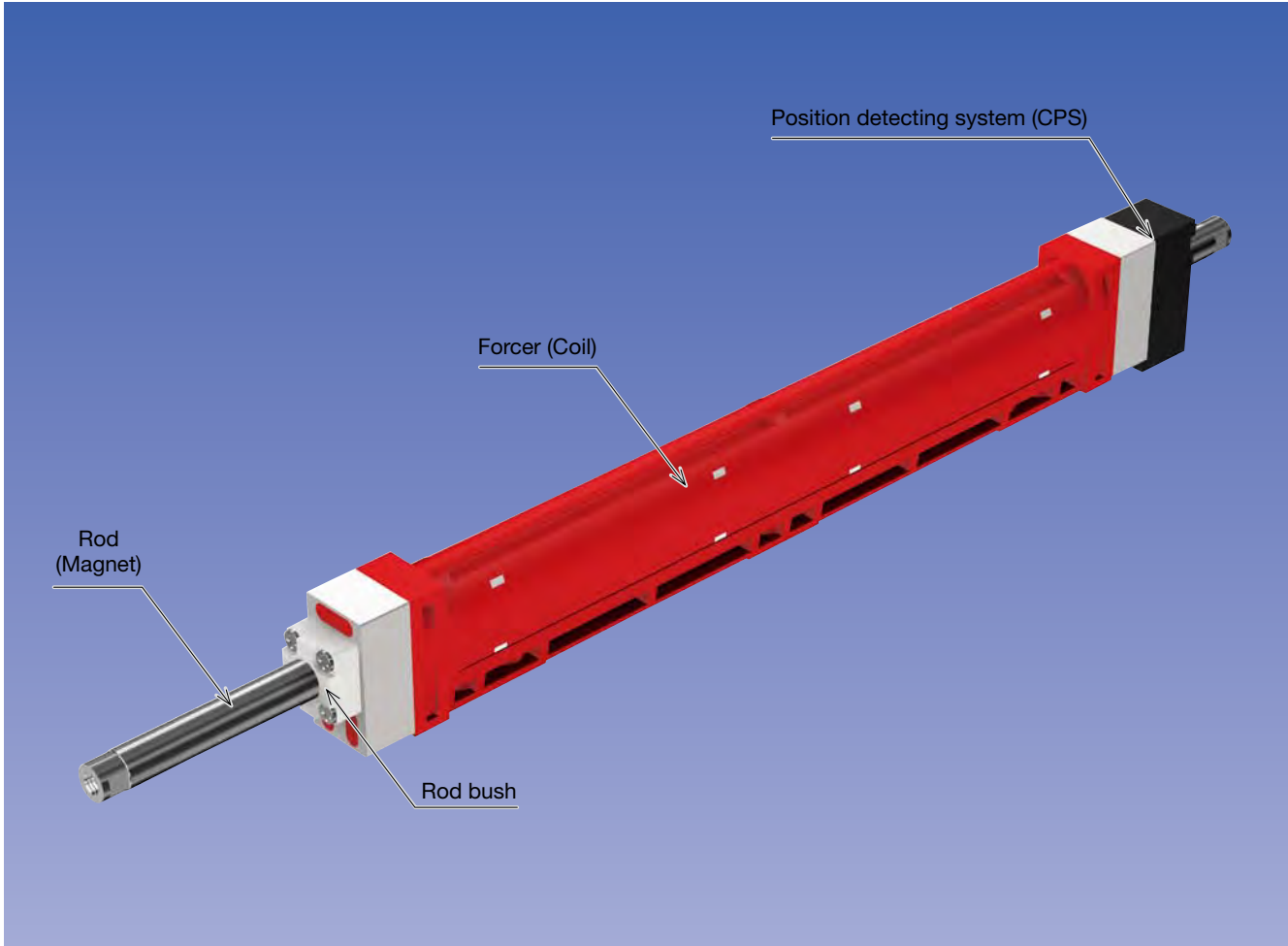
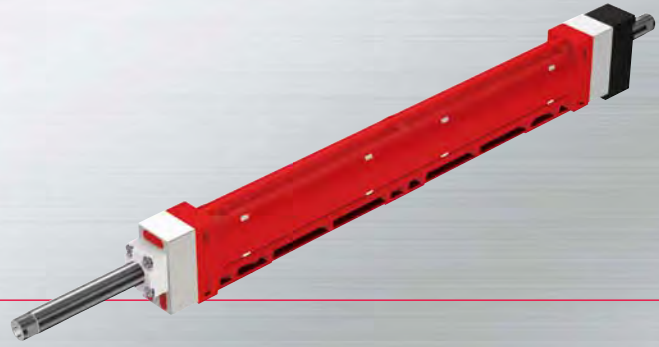


Motor type	Stroke symbol	ST Stroke [mm]	L Overall length [mm]	Main unit weight [kg]
CCR07-M	012	12.5	282	0.6
	017	17.5	287	
	022	22.5	292	
	027	27.5	297	

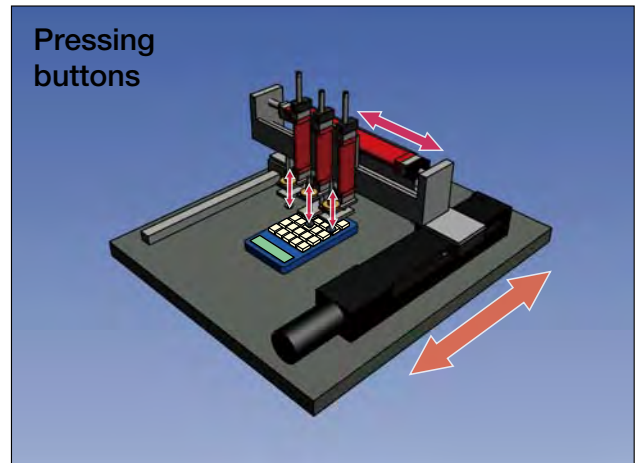
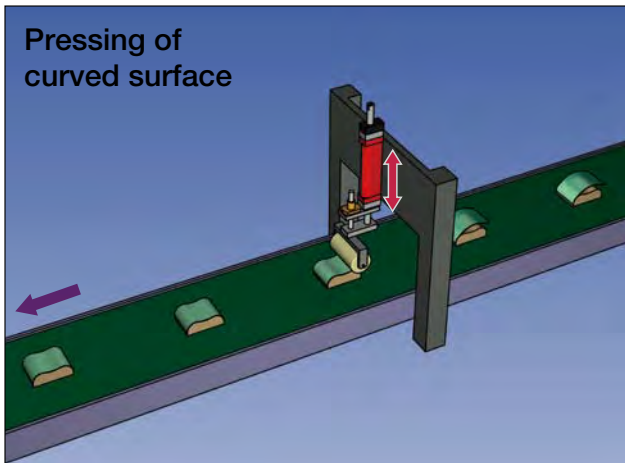
Linear motor series

# CCM

Cluster linear motor



## Example applications



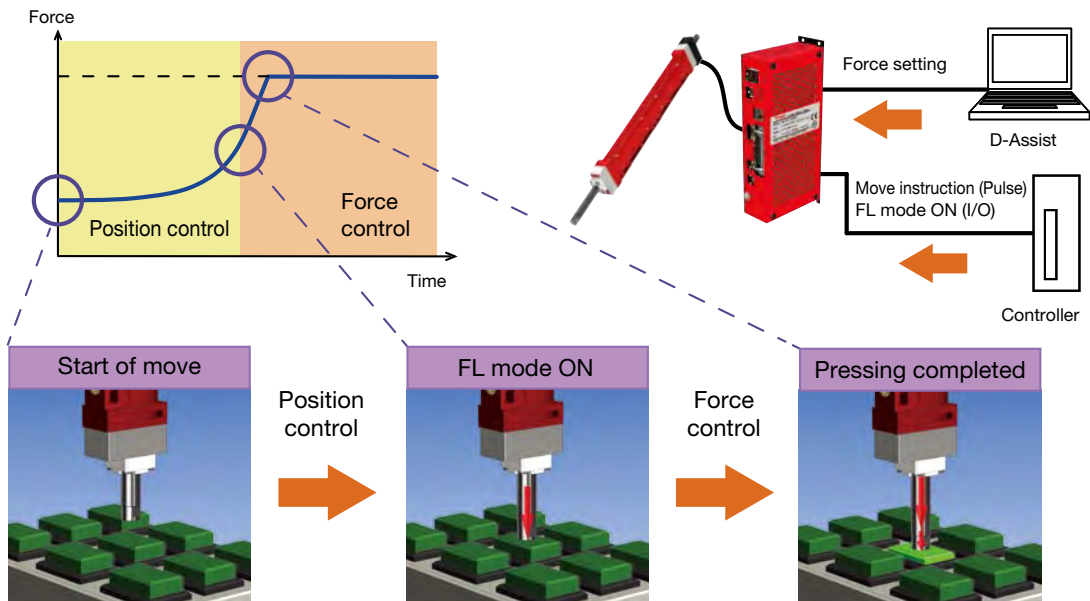
Features

# 1 FL mode (force control)

The force can be controlled while easily controlling the speed and position.

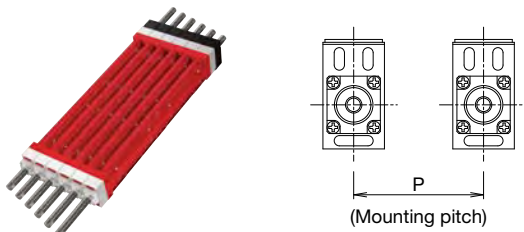
As driving is possible only with I/O contact input, a system can be built with simple configuration.

\* FL mode is optional.



# 2 Can be laminated

As CCM is designed with narrow width, lamination at narrower pitches is possible.



Motor type	Mounting pitch P	
	Recommended pitch	Minimum pitch
CCM03S/M	18mm or longer	7.5mm
CCM05S/M	24mm or longer	11.5mm
CCM07S/M	35mm or longer	16mm

Note) As motor features may vary, contact THK for mounting at the minimum pitches.

# 3 Lightweight and compact

Special resin with high electrical insulation and high thermal conductivity is used for the forcer section of CCM. In addition, integral molding of the forcer realizes a lightweight and compact linear motor.

Compatible drivers

This unit is compatible with the following drivers. For more information on each driver, see P.29 and P.30.



**Driver MD**

High-performance driver compatible with FL mode. (optional)



**Driver XD**

Small driver with converged functions.



**Driver CD**

Multiple-shaft driver that can control up to 4 shafts.

# CCM



## Basic Specifications

Item	Motor type	CCM03S	CCM03M	CCM05S	CCM05M	CCM07S	CCM07M
Compatible drivers	MD, CD *1	Capacity		10W			
		Power supply voltage of main circuit		24V DC		24V DC / 48V DC	
		Power supply voltage of control circuit		24V DC			
	XD	Capacity		-	-	10W	
		Power supply voltage of main circuit		-	-	24V DC	
		Power supply voltage of control circuit		-	-	24V DC	
Maximum thrust *2*3 [N]		2.6	5.3	5.1 (9.1)	10.4 (18.4)	9.4 (19.3)	19.3 (39.1)
Rated thrust *2 [N]		0.8	1.7	2.3	4.7	5.4	11.4
Encoder resolution [μm]		1.17		1.64		2.20	
Maximum speed [m/s]		1					

\*1 CCM03S/M is only compatible with driver MD.

\*2 Values with the average temperature of armature winding at 100°C in ambient temperature of 20°C. Specifications when the unit is used individually or the mounting pitch (P.14) is the following recommended pitch.

CCM03S/M: 18mm or longer, CCM05S/M: 24mm or longer, CCM07S/M: 35mm or longer

\*3 Values for 48V DC are shown in parentheses. Contact THK for details.

Note 1) Use CCM in combination with a rectilinear guide so that only the force in the axial direction is applied to the rod.

Note 2) If CCM is mounted vertically, the rod falls by its own weight in the event of power shutdown or any alarm. Please consider using a brake to prevent falls.

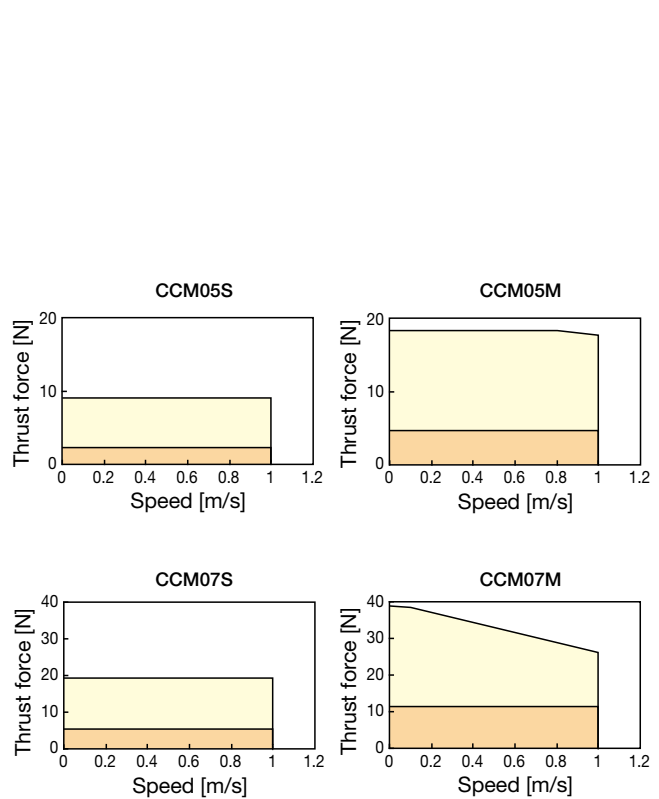
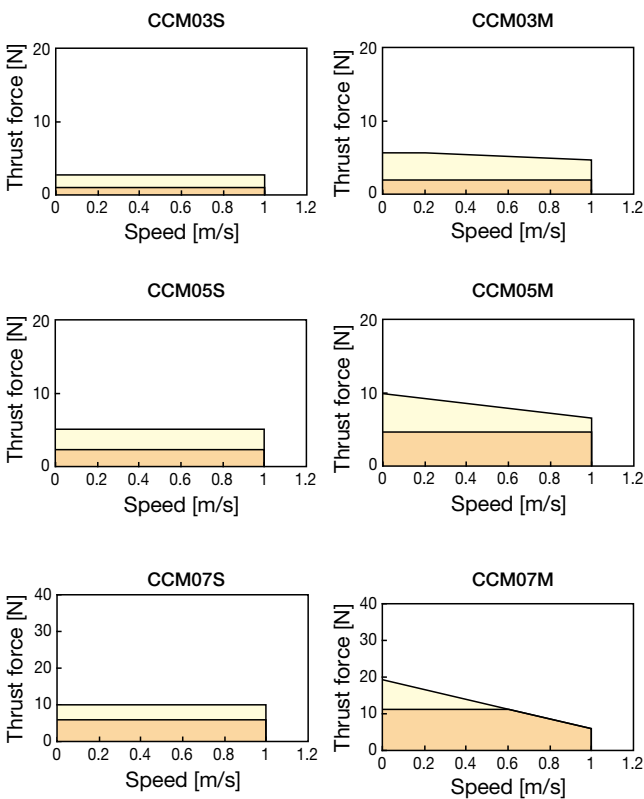
Note 3) Please consider a rotation stopper of the rod separately.

## Features

Maximum thrust  
 Rated thrust

### 24V DC driven

### 48V DC driven



\* When making selections, contact THK.



## Model Configuration

Motor type	Stroke	Power cable terminal processing	Power cable	Encoder	Encoder cable
CCM05S	012	C	D01	EN	E01
(1)	(2)	(3)	(4)	(5)	(6)
CCM03S : CCM03 Type S	006: 6.5mm	C: Standard connector	D01: Cable length 1m	EN: Standard installation of position detecting system CPS	E01: Cable length 1m
CCM03M: CCM03 Type M	to	F: No connector processing	D03: Cable length 3m	ER: Inversed installation of position detecting system CPS	E03: Cable length 3m
CCM05S : CCM05 Type S	038: 38mm		D05: Cable length 5m		E05: Cable length 5m
CCM05M: CCM05 Type M					
CCM07S : CCM07 Type S					
CCM07M: CCM07 Type M					
	See Table 1. Stroke list.				

Table 1. Stroke list

Stroke symbol	CCM03	006: 6.5mm	011: 11.5mm	016: 16.5mm	021: 21.5mm	026: 26.5mm	-	-
	CCM05	012: 12.5mm	017: 17.5mm	022: 22.5mm	027: 27.5mm	032: 32.5mm	-	-
	CCM07	008: 8.0mm	013: 13.0mm	018: 18.0mm	023: 23.0mm	028: 28.0mm	033: 33.0mm	038: 38.0mm

## Model configuration coding

**CCM05M – 032 – C – D03 – EN – E03**

Actuator



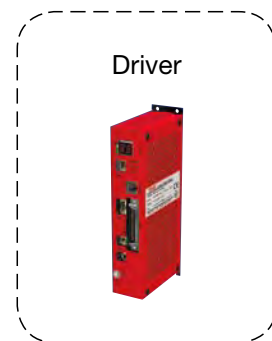
- CCM05 Type M
- Stroke 32.5mm
- CPS standard installation

Cable



Cable image

- Power cable length 3m
- Encoder cable length 3m



Driver

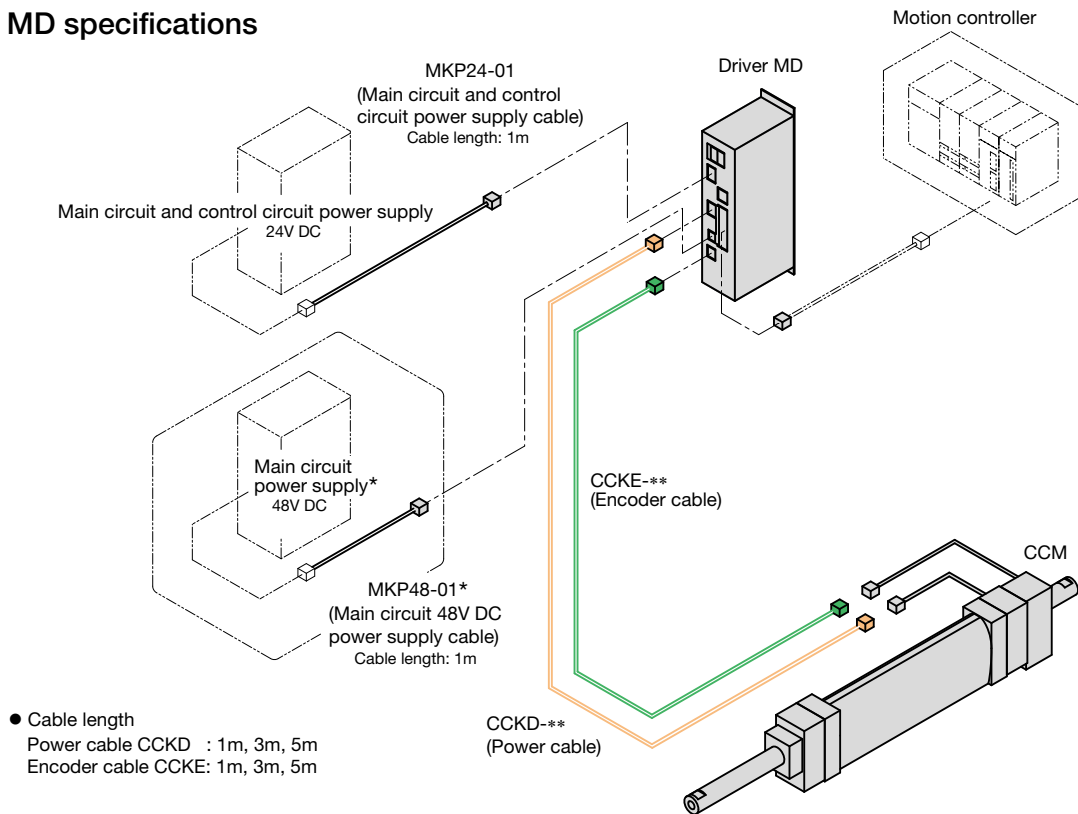
Note) The above model configuration includes an actuator and cables. Please contact THK separately when you place an order of a driver. A motion controller and cable between a controller and driver to be provided by customer.

## Pages for detailed description

(1) Motor type	Basic specifications and features	P.15
(2) Stroke	Dimensions	P.19 to 21
(4) Power cable	System configuration and options	P.17 to 18, P.32 to 33
(5) Encoder	Basic specifications and dimensions	P.15, P.19 to 21
(6) Encoder cable	System configuration and options	P.17 to 18, P.32 to 33

## System Configuration

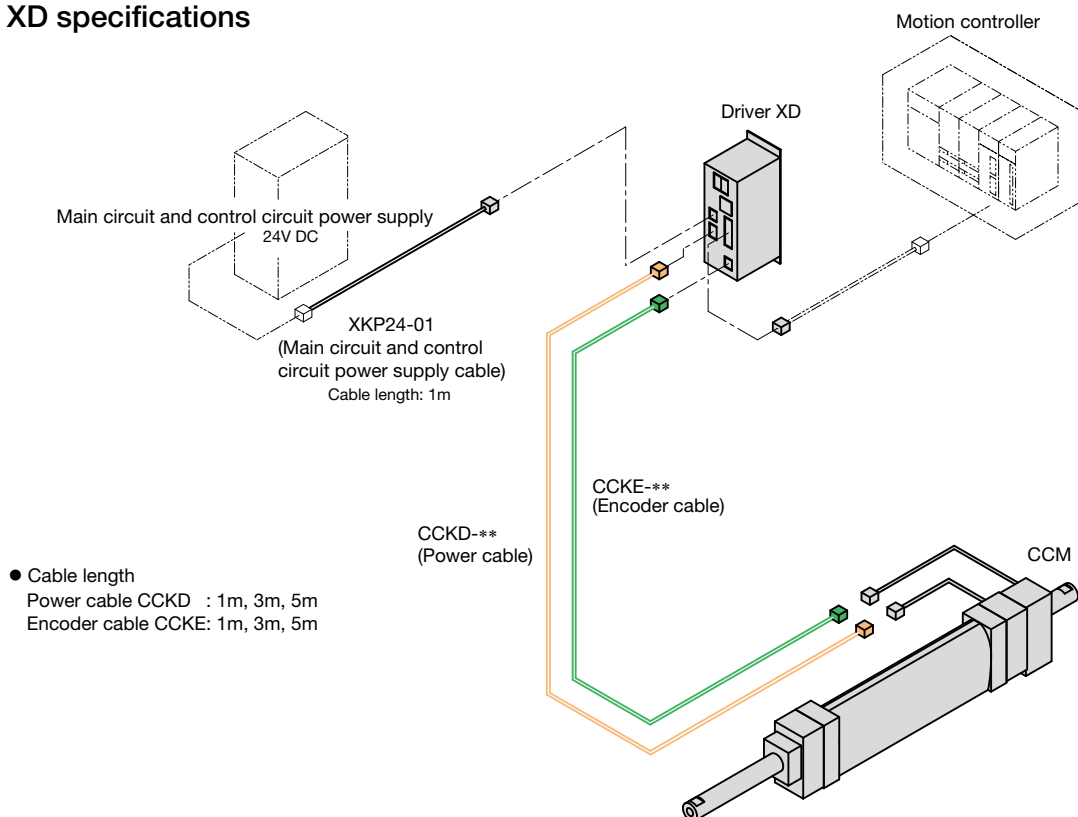
### ● Driver MD specifications



\* Only required for 48V DC specifications.

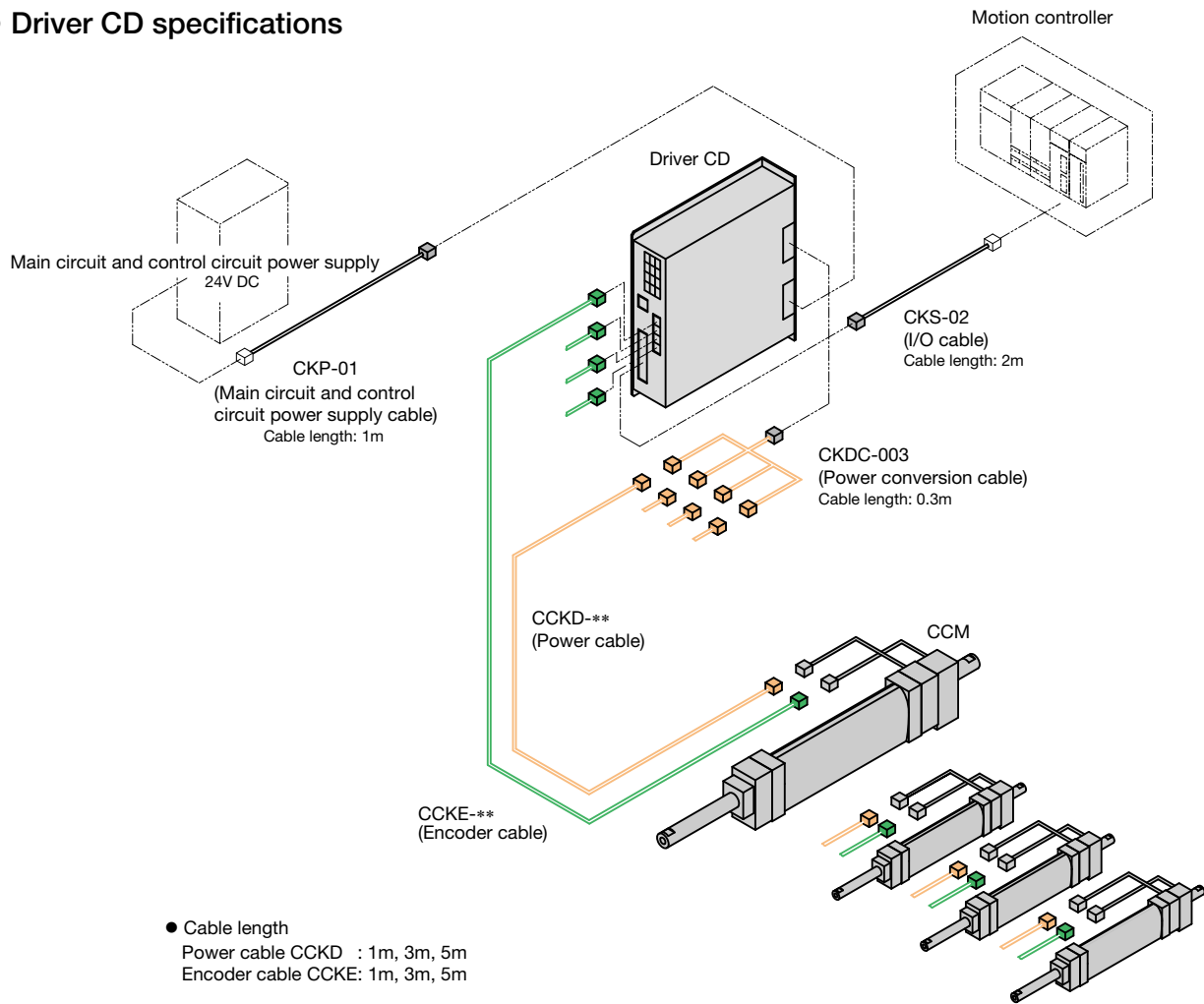
Note) A motion controller, connection cable between a motion controller and driver, DC power supply and its peripherals to be provided by customer.

### ● Driver XD specifications



Note) A motion controller, connection cable between a motion controller and driver, DC power supply and its peripherals to be provided by customer.

## ● Driver CD specifications



Note) Motion controller, DC power supply and its peripherals to be provided by customer.

# CCM03

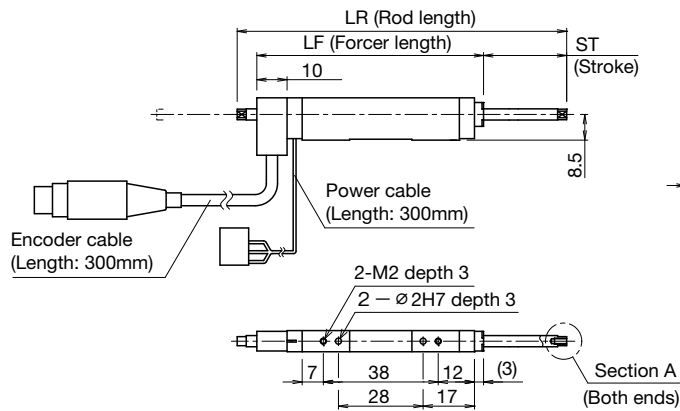
Type S/Type M

Stroke: 6.5 to 26.5mm

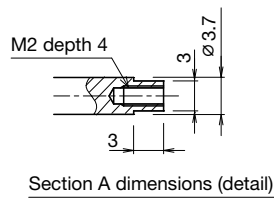
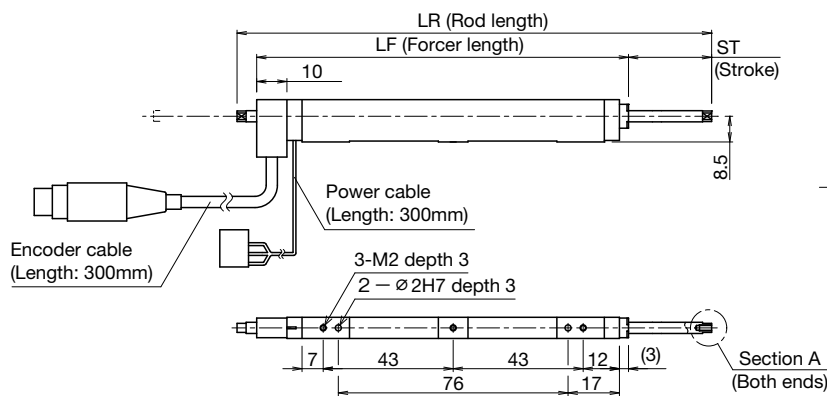


## Dimensions

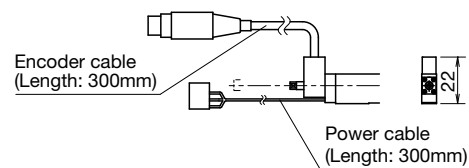
### ● Type S



### ● Type M



### ● CPS inverted installation (common to Type S and Type M)



Motor type	Stroke symbol	ST Stroke [mm]	LR Rod length [mm]	LF Forcer length [mm]	Main unit weight [kg]
CCM03S	006	6.5	89	75	0.02
	011	11.5	94		
	016	16.5	99		
	021	21.5	104		
	026	26.5	109		
CCM03M	006	6.5	137	123	0.04
	011	11.5	142		
	016	16.5	147		
	021	21.5	152		
	026	26.5	157		

# CCM05

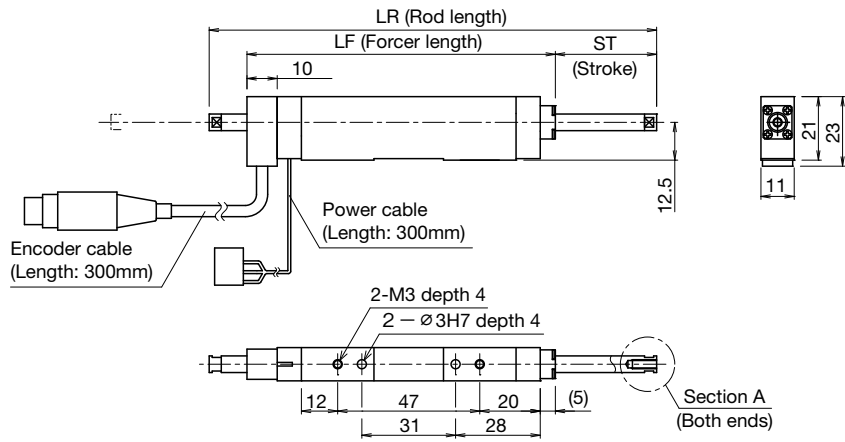
Type S/Type M

Stroke: 12.5 to 32.5mm

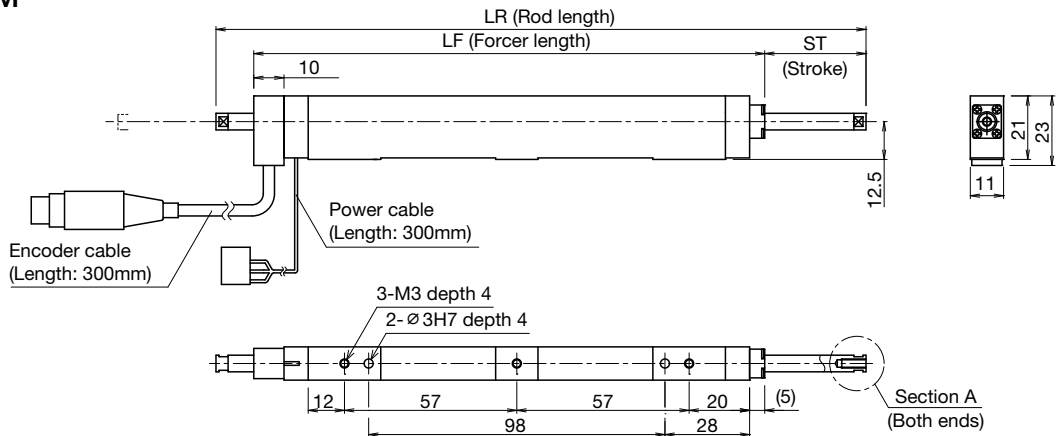


## Dimensions

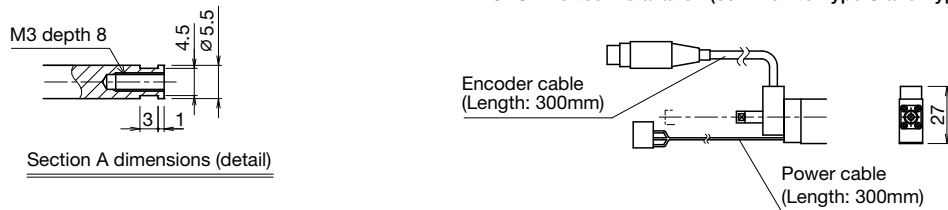
### ● Type S



### ● Type M



### ● CPS inverted installation (common to Type S and Type M)



Motor type	Stroke symbol	ST Stroke [mm]	LR Rod length [mm]	LF Forcer length [mm]	Main unit weight [kg]
CCM05S	012	12.5	128	102	0.08
	017	17.5	133		
	022	22.5	138		
	027	27.5	143		
	032	32.5	148		
CCM05M	012	12.5	195	169	0.1
	017	17.5	200		
	022	22.5	205		
	027	27.5	210		
	032	32.5	215		



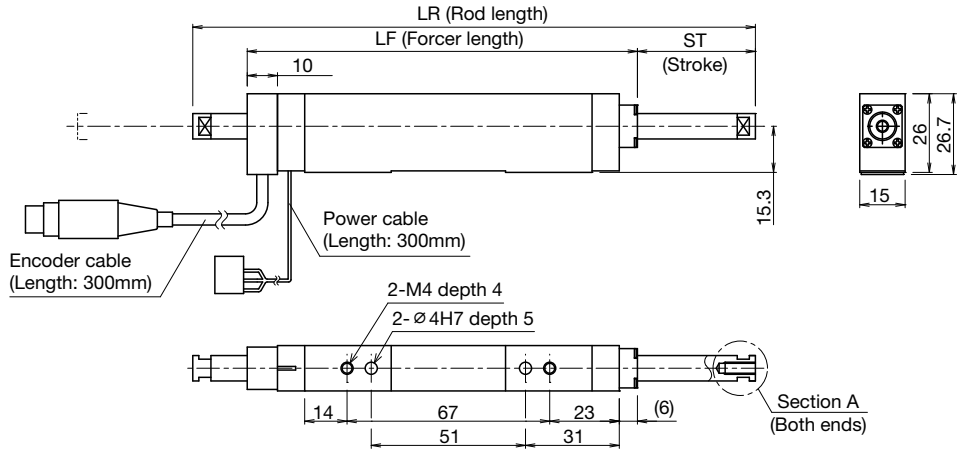
# CCM07

Type S/Type M

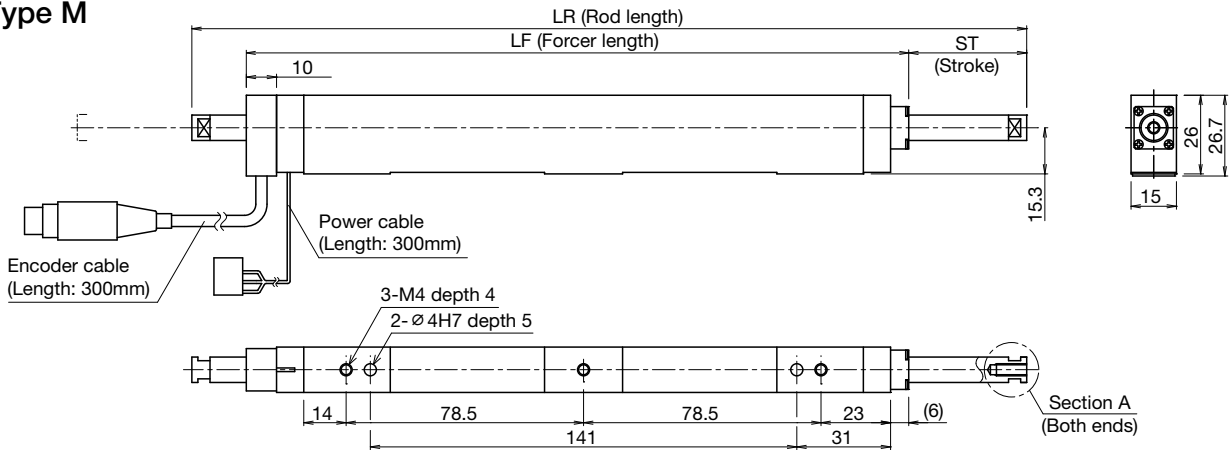
Stroke: 8 to 38mm

## Dimensions

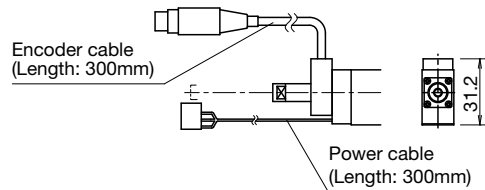
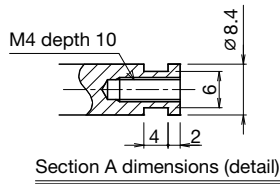
### ● Type S



### ● Type M



### ● CPS inverted installation (common to Type S and Type M)

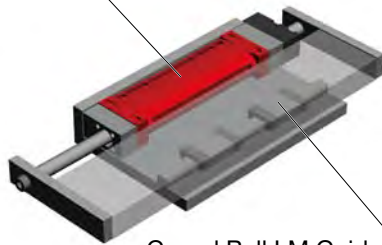


Motor type	Stroke symbol	ST Stroke [mm]	LR Rod length [mm]	LF Forcer length [mm]	Main unit weight [kg]
CCM07S	008	8.0	156	129	0.2
	013	13.0	161		
	018	18.0	166		
	023	23.0	171		
	028	28.0	176		
	033	33.0	181		
CCM07M	038	38.0	186	219	0.3
	008	8.0	246		
	013	13.0	251		
	018	18.0	256		
	023	23.0	261		
	028	28.0	266		
	033	33.0	271		
	038	38.0	276		

## Actuator configuration example

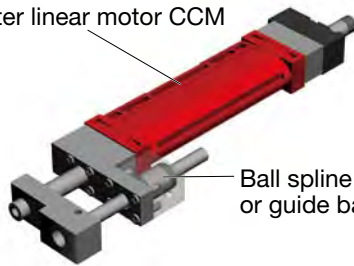
The actuator may be designed flexibly in combination with rectilinear guides (LM guide or ball spline, etc.).

Cluster linear motor CCM

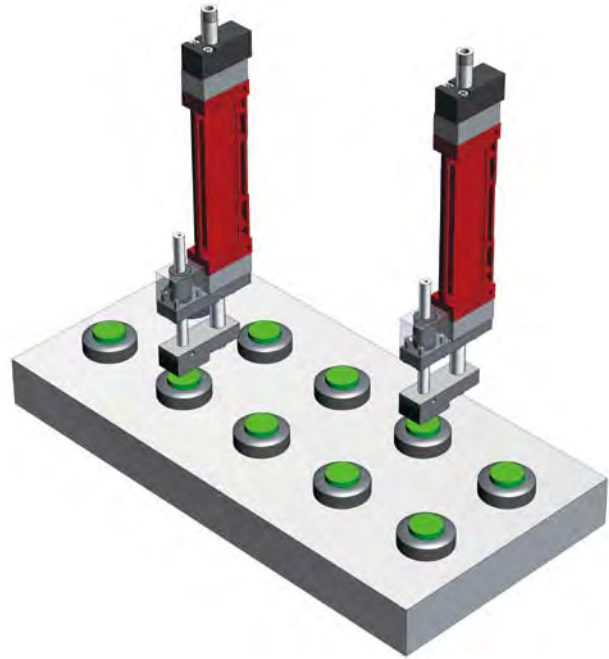


Caged Ball LM Guide SRS

Cluster linear motor CCM



Ball spline LT  
or guide ball bushing LG



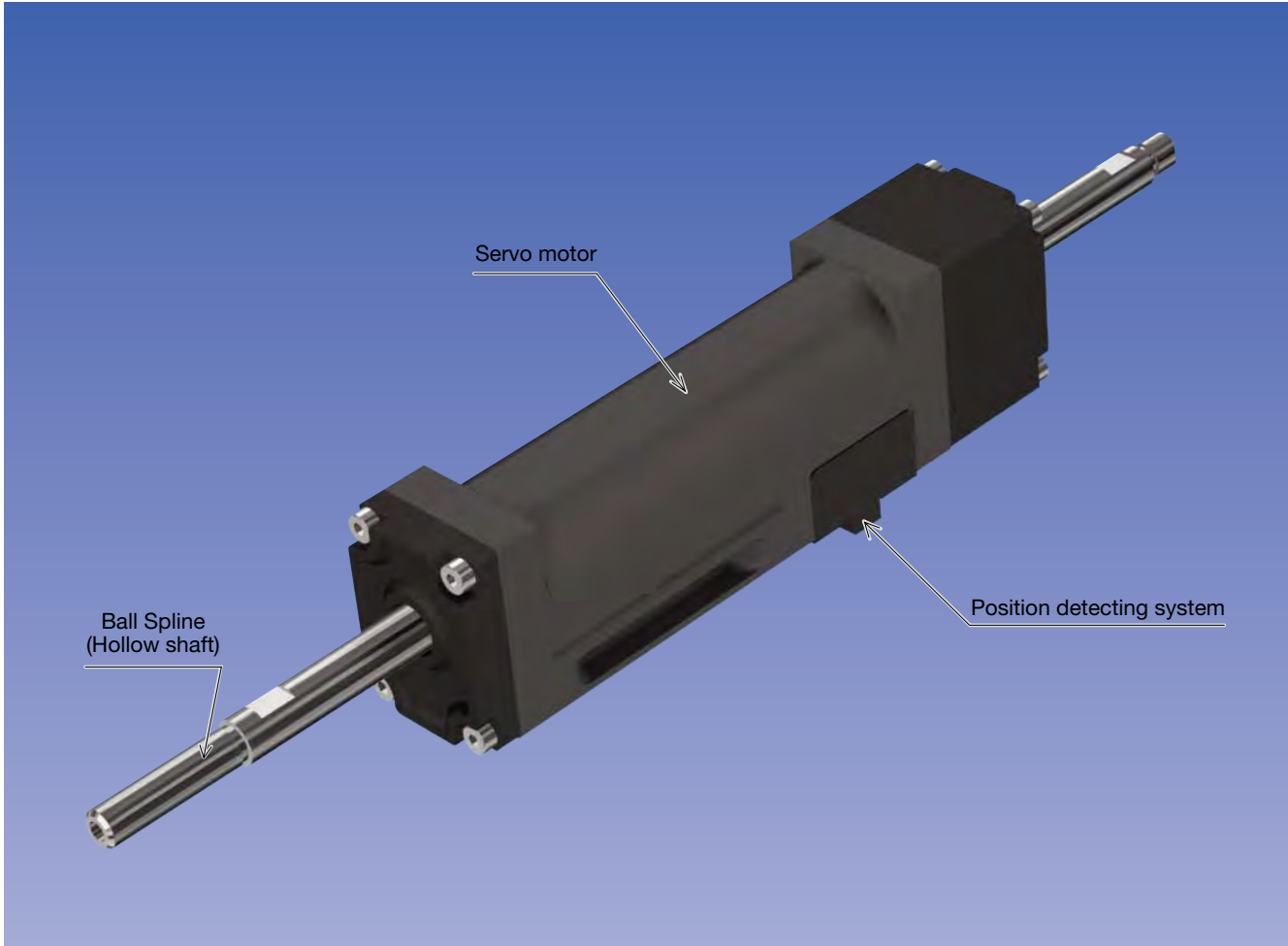
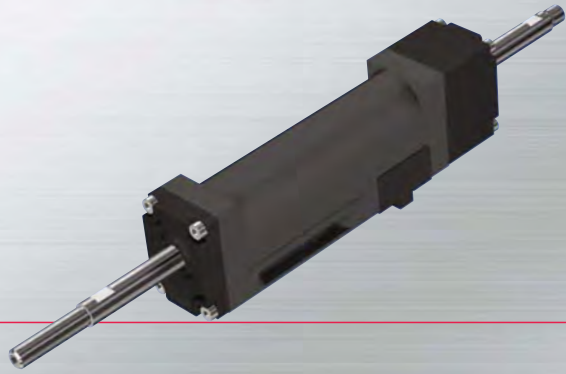
\*1 For the product and technical information of SRS/LT/LG, see the THK general catalog.

\*2 For the installation procedure of CCM (forcer and rod), contact THK.

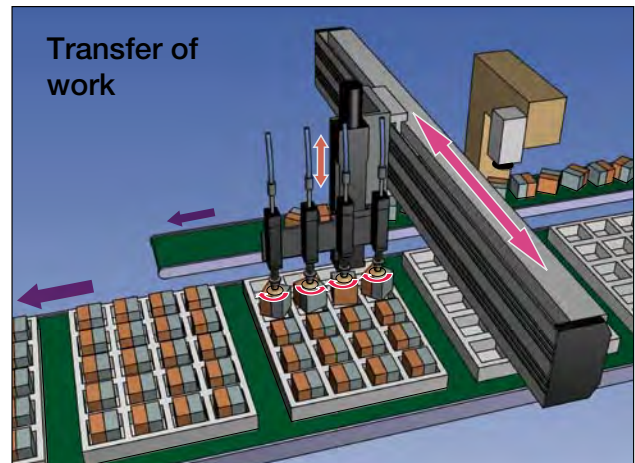
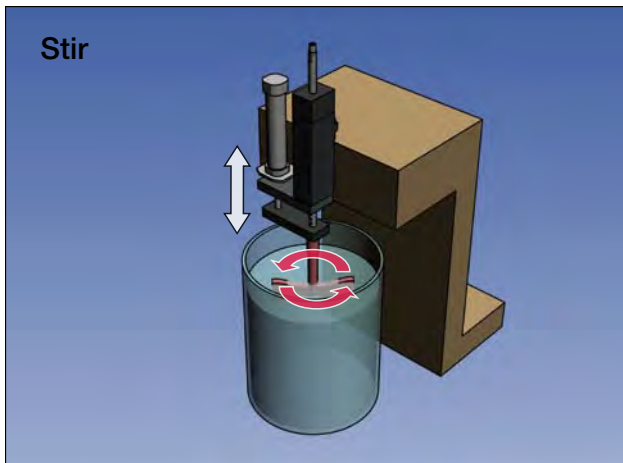
Linear motor series

# RLT

Ball spline shaft motor



## Example applications



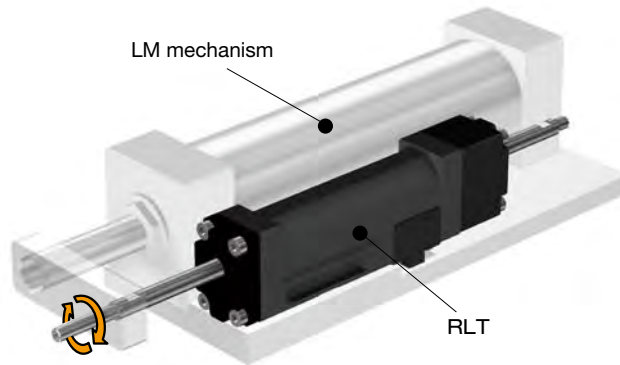


■ Features

# 1 Rotational motor with linear guide

Ball spline is used as rotating motor shaft.

Combining with linear motion products, output shaft can rotate and travel at same time.

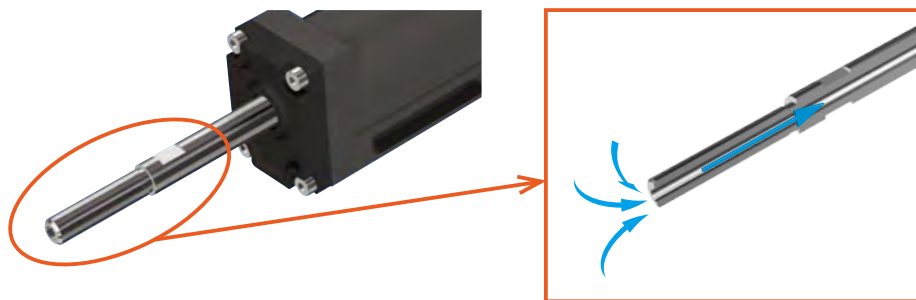


# 2 Position detecting system

A compact servo motor with an integral position detecting system.

# 3 Hollow shaft

As the movable shaft is hollow, it can be used as an air flow path.



■ Compatible drivers

This unit is compatible with the following drivers. For more information on each driver, see P.29.



**Driver MD**

High-performance driver.



**Driver XD**

Small driver with converged functions.

# RLT



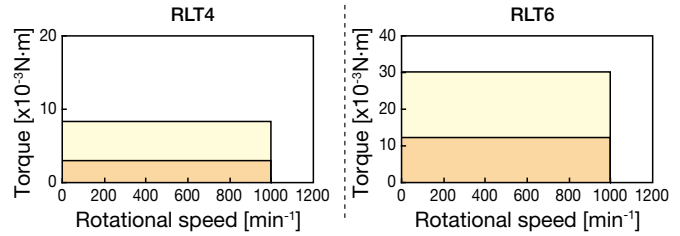
## Basic Specifications

Item		Motor type	RLT4	RLT6
Compatible drivers	MD, XD	Capacity	10W	
		Power supply voltage of main circuit	24V DC	
		Power supply voltage of control circuit	24V DC	
Maximum torque * [N·m]			$8.0 \times 10^{-3}$	$29.9 \times 10^{-3}$
Rated torque * [N·m]			$3.5 \times 10^{-3}$	$12.0 \times 10^{-3}$
Encoder resolution [deg]			0.011 (32768 divisions)	
Maximum rotational speed [min <sup>-1</sup> ]			1000	

\* Values with the average temperature of armature winding at 100°C in ambient temperature of 20°C.

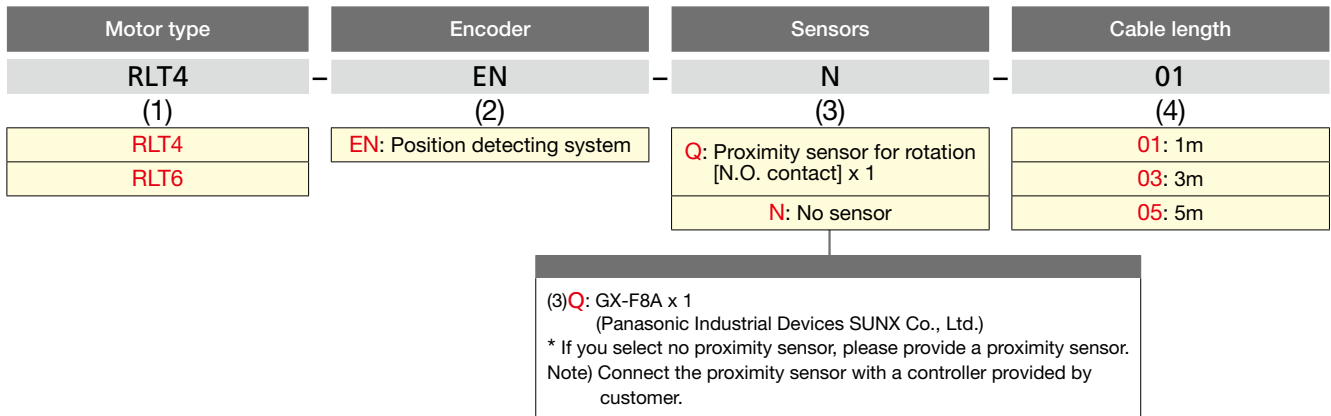
## Features

Maximum torque  
Rated torque



\* When making selections, contact THK.

## Model Configuration



### Model configuration coding

**RLT4 – EN – N – 03**

Actuator



Cable



Cable image

Driver



- RLT4
- With position detecting system

- Cable length 3m

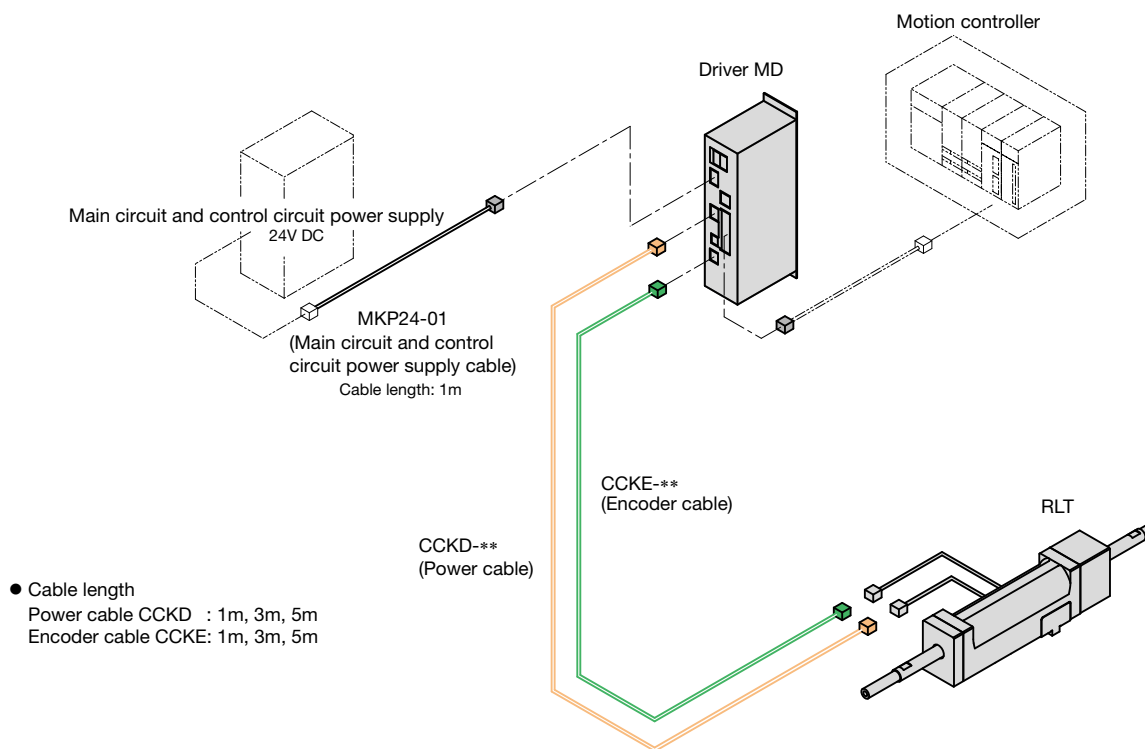
Note) The above model configuration includes an actuator and cables. Please contact THK when you place an order of a driver.  
A motion controller and cable between a controller and driver to be provided by customer.

### Pages for detailed description

(1) Motor type	Basic specifications, features and dimensions	P.25, P.27 to 28
(2) Encoder	Basic specifications and features	P.25
(4) Cable length	System configuration and options	P.26, P.32 to 33

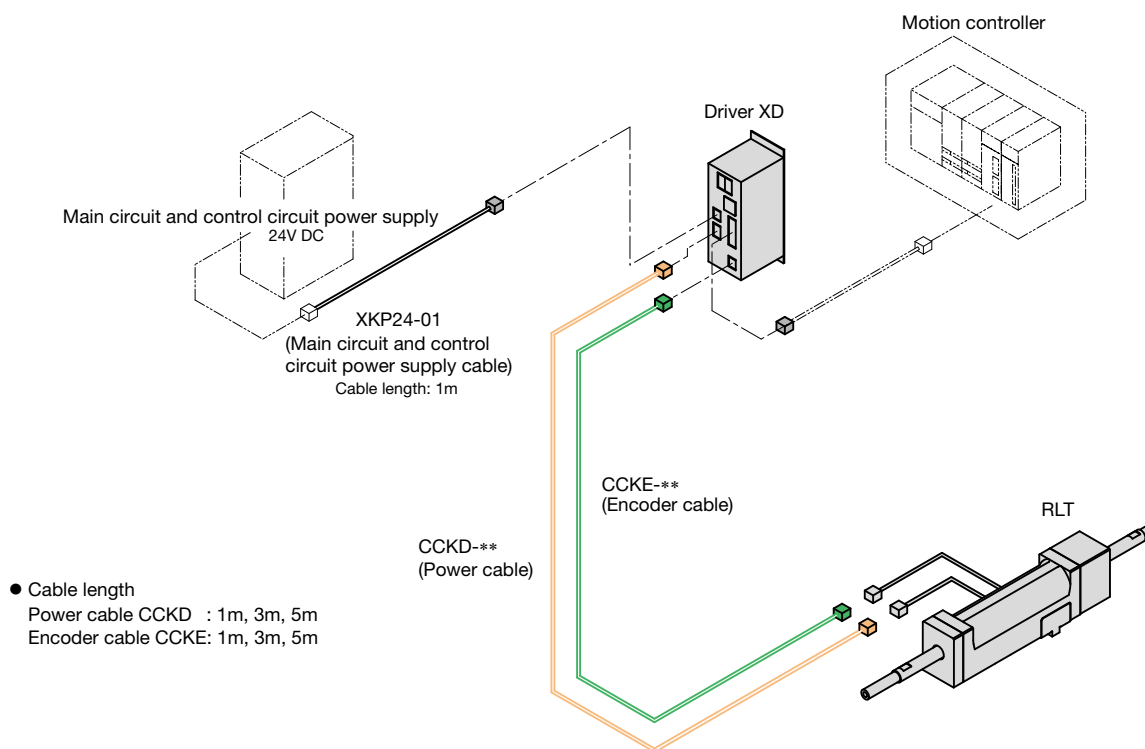
## System Configuration

### ● Driver MD specifications



Note) A motion controller, connection cable between a motion controller and driver, DC power supply and its peripherals to be provided by customer.

### ● Driver XD specifications

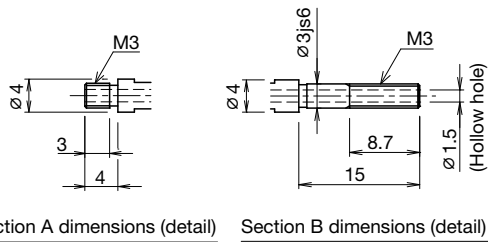
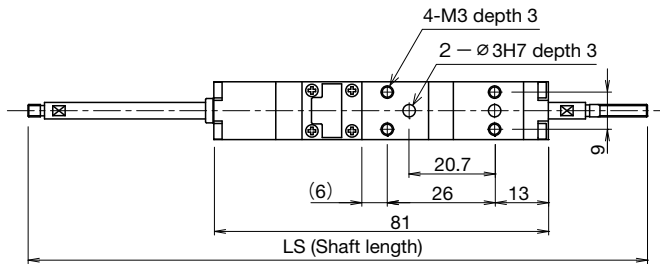
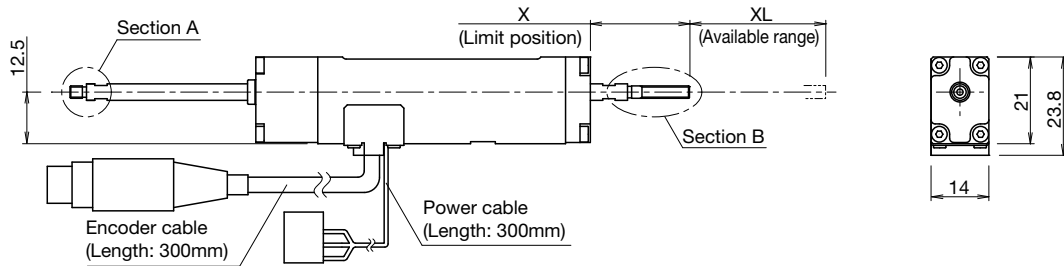


Note) A motion controller, connection cable between a motion controller and driver, DC power supply and its peripherals to be provided by customer.

# RLT4



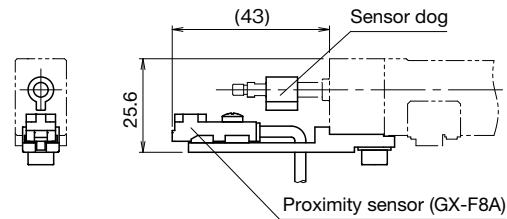
## Dimensions



Section A dimensions (detail)

Section B dimensions (detail)

### ● With proximity sensor specifications



Motor type	XL <sup>*1*2</sup> Available range [mm]	X <sup>*1</sup> Limit position [mm]	LS Shaft length [mm]	Shaft weight [kg]	Main unit weight [kg]
RLT4	35.0	22.0	150	0.02	0.1

\*1 Use beyond the limit position may cause damage.

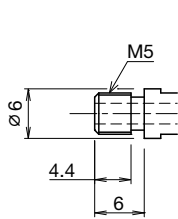
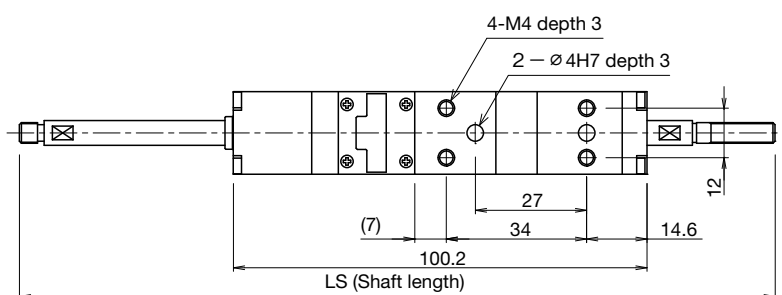
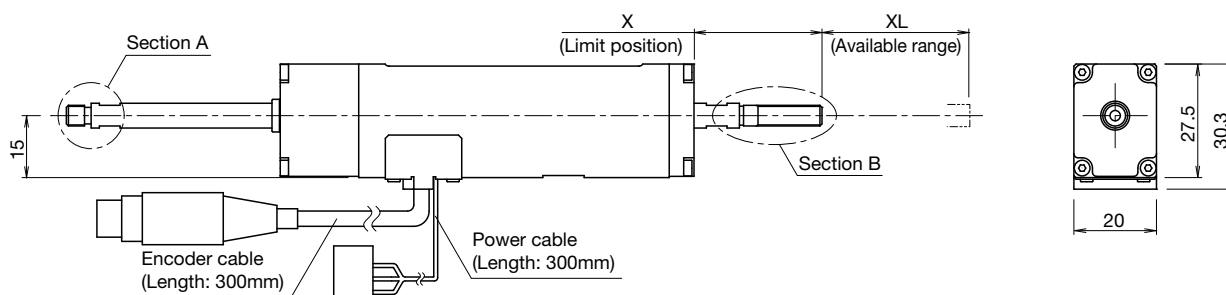
\*2 For proximity sensor specifications, the available range may be narrower depending on the mounting position for the sensor dog. Contact THK for details.

Note) Never remove the ball spline shaft.

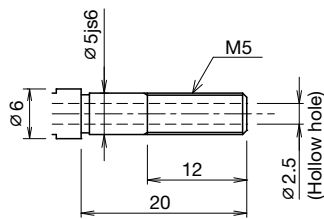
# RLT6



## Dimensions

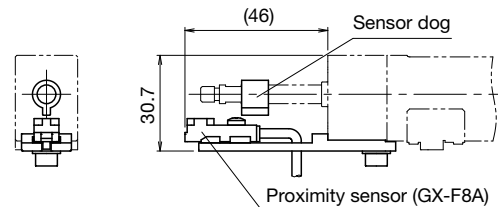


Section A dimensions (detail)



Section B dimensions (detail)

● With proximity sensor specifications



Motor type	XL <sup>*1*2</sup> Available range [mm]	X <sup>*1</sup> Limit position [mm]	LS Shaft length [mm]	Shaft weight [kg]	Main unit weight [kg]
RLT6	37.5	29.0	183	0.04	0.2

\*1 Use beyond the limit position may cause damage.



\*2 For proximity sensor specifications, the available range may be narrower depending on the mounting position for the sensor dog. Contact THK for details.

Note) Never remove the ball spline shaft.

## Driver series

# MD / XD / CD


## Specifications

	Model		MD		XD
	Capacity		10W		
Type of machine	Appearance				
	Input power supply		24V DC ±10%	48V DC ±10%	24V DC ±10%
Control	Main circuit		24V DC ±10%		
	Control circuit		24V DC ±10%		
	Control axis		Single shaft		
	Control method		PWM control, sinusoidal wave driving system		
	Auto-tuning		-		
	Position detection	Detection system	Incremental		
		Input signal	Phase A + Phase B (sinusoidal wave)		
	Position control	Instruction system	Pulse train (code + pulse train/CCW + CW pulse train/90 deg. phase difference dual phase pulse train)		
		Input signal	Differential line driver (5V DC)		
Frequency		5MHz (max)			
FL mode*	Instruction system	I/O input	-		
	Input signal	Photocoupler (24V DC)	-		
Input/output	Position signal output		Phase A, Phase B, Phase Z		
	Dedicated input/output	Input point	6 points (servo ON, forward drive prohibited, reverse drive prohibited, alarm reset, instruction pulse blocked, and DB input)	2 points (servo ON, alarm reset)	
		Output point	6 points (servo alarm, alarm code (3 bits), positioning completed and servo ready)	3 points (servo alarm, positioning completed, servo ready)	
Communication	Serial communication	Communication software	PC software, D-Assist		
		Communication method	RS-232C		
		Port count	RJ-11 (6 poles/6 cores) × 1		
Functions	Functions	Display functions	7-segment LED (2 digits), charge LED and internal power supply LED × 5	7-segment LED (2 digits), charge LED and alarm LED	
		Monitor functions	Analog monitor × 2	-	
		Protective function	Motor overcurrent, main circuit overvoltage, motor overload, overdrive detection, and electric thermal, etc.		
Peripherals	Accessories		I/O connector (with case) and power supply cable		
	Option (Optional)	Integral	-	-	
		External	PC communication cable (RJ-11 ↔ RS-232C)		
Environment	Operating/storage temperature		0 to 50°C (No freezing)/-20 to 85°C (No freezing)		
	Operating/storage humidity		90% RH or below (No condensation)		
	Ambient condition		Indoor (Free from direct sunlight, corrosive gas, flammable gas, oil mist, dust, water, oil and chemicals)		
Applicable standards	CE Marking		Low voltage directive: EN 61800-5-1 EMC directive: EN 61800-3		
	UL standard		-	-	
Structure	Protection class		IP20		
	Weight		0.5kg	0.2kg	

\* FL mode (force control) is an option for the driver MD.

## ● Actuator correspondence table

Actuator	Driver	MD		XD	CD	
		24V DC	48V DC	24V DC	24V DC	48V DC
CCR05		●		●		
CCR07						
CCM03		●				
CCM05		●		●	●	
CCM07		●	●	●	●	●
RLT4		●		●		
RLT6		●		●		

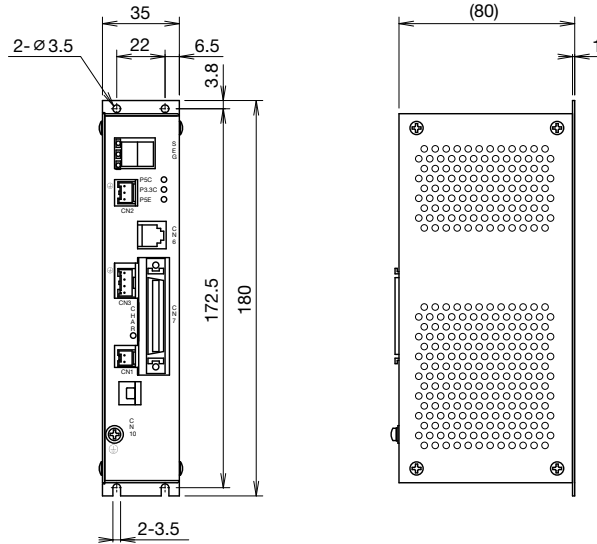
Type of machine	Model		CD
	Capacity		10W
Type of machine	Appearance		
	Input power supply	Main circuit	24V DC ±10%      48V DC ±10%
Control	Control circuit		24V DC ±10%
	Control axis		4 shafts
	Control method		PWM control, sinusoidal wave driving system
	Auto-tuning		-
	Position detection	Detection system	Incremental
		Input signal	Phase A + Phase B (sinusoidal wave)
	Position control	Instruction system	Pulse train (code + pulse train/CCW + CW pulse train/90 deg. phase difference dual phase pulse train)
		Input signal	Differential line driver (5V DC)
		Frequency	5MHz (max)
	FL mode*	Instruction system	-
Input signal		-	
Input/output	Position signal output		-
	Dedicated input/output	Input point	2 points (servo ON, alarm reset)
		Output point	3 points (servo alarm, positioning completed, servo ready)
Communication	Serial communication	Communication software	PC software, D-Assist
		Communication method	RS-232C
		Port count	RJ-11 (6 poles/6 cores) × 1
Functions	Functions	Display functions	7-segment LED (3 digits) × 4 shafts
		Monitor functions	-
		Protective function	Motor overcurrent, main circuit overvoltage, motor overload, overdrive detection, and electric thermal, etc.
Peripherals	Accessories		I/O cable, power supply cable and power conversion cable
	Option (Optional)	Integral	-
		External	PC communication cable (RJ-11 ↔ RS-232C)
Environment	Operating/storage temperature		0 to 50°C (No freezing)/-20 to 85°C (No freezing)
	Operating/storage humidity		90% RH or below (No condensation)
	Ambient condition		Indoor (Free from direct sunlight, corrosive gas, flammable gas, oil mist, dust, water, oil and chemicals)
Applicable standards	CE Marking		Low voltage directive: EN 61800-5-1 EMC directive: EN 61800-3
	UL standard		-
Structure	Protection class		IP20
	Weight		1.1kg

\* FL mode (force control) is an option for the driver MD.

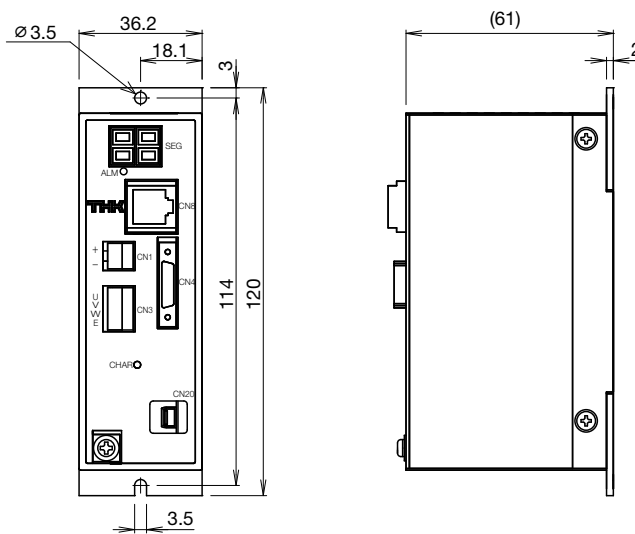
# MD / XD / CD

## Dimensions

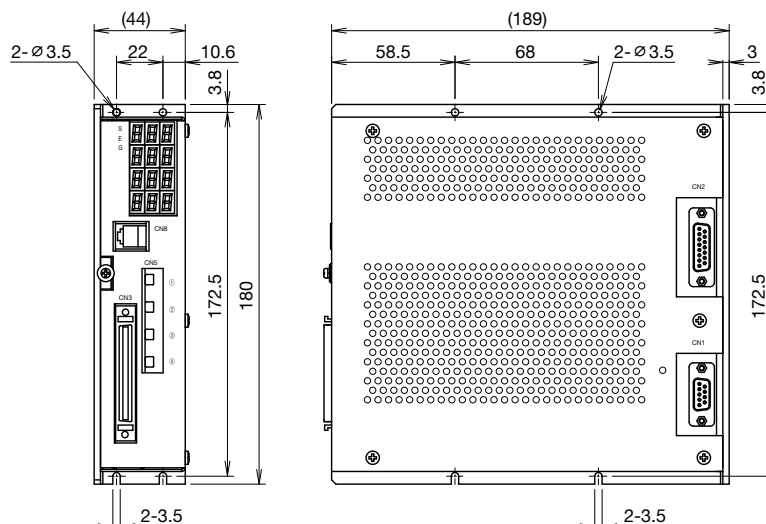
### MD-001



### XD-001



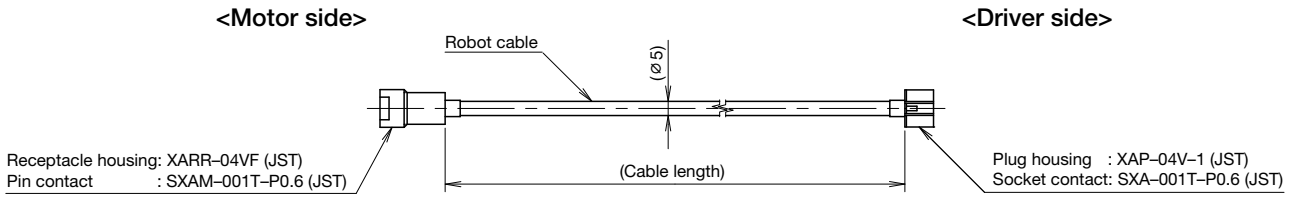
### CD-001



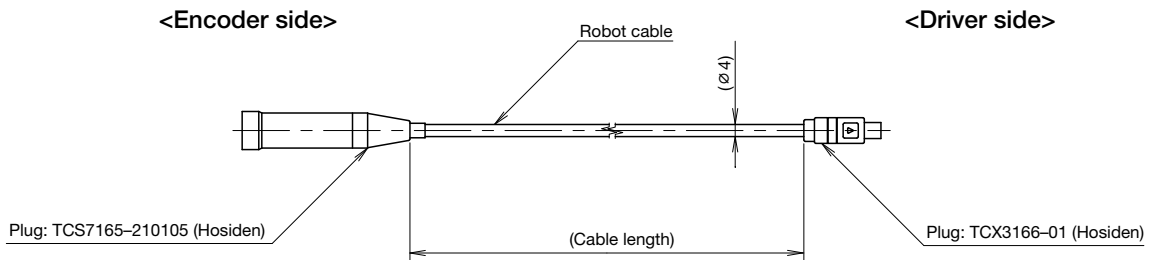


## Optional

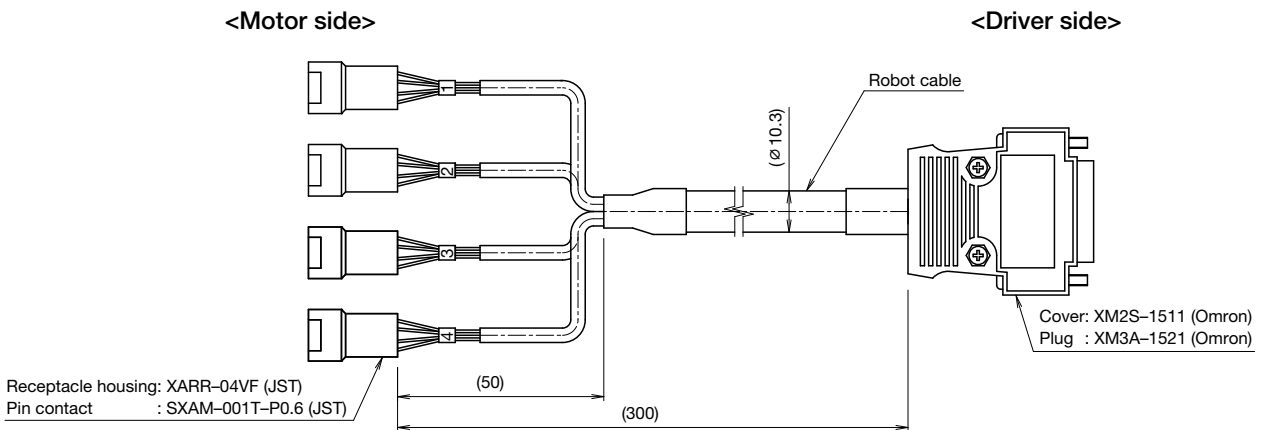
### CCKD-\*\*: Power cable



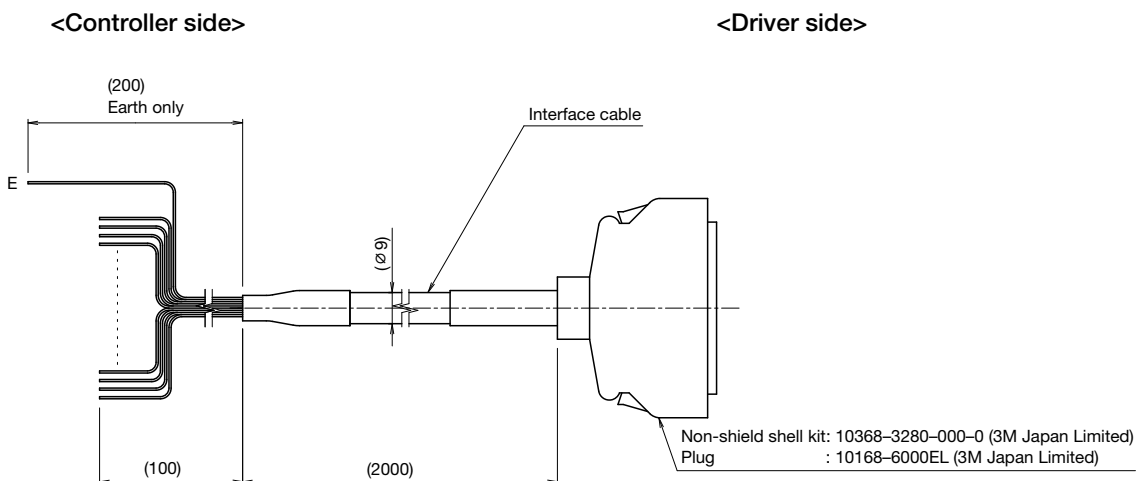
### CCKE-\*\*: Encoder cable



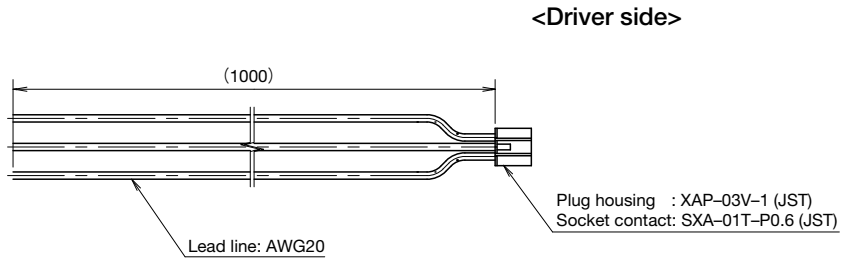
### CKDC-003: Power conversion cable (dedicated to driver CD)



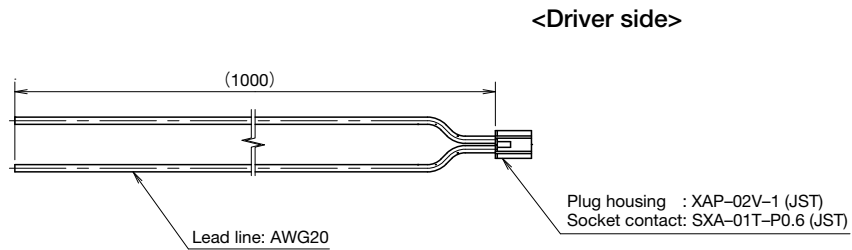
### CKS-02: I/O cable (dedicated to driver CD)



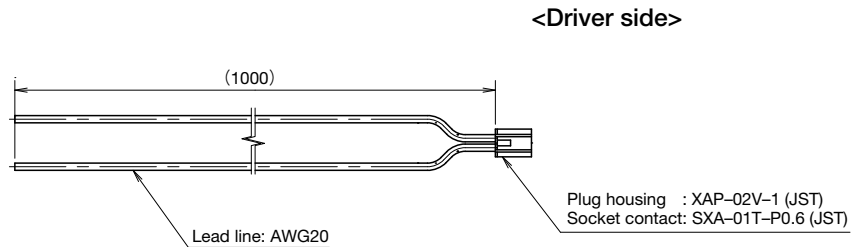
## MKP24-01: Power supply cable (dedicated to driver MD)



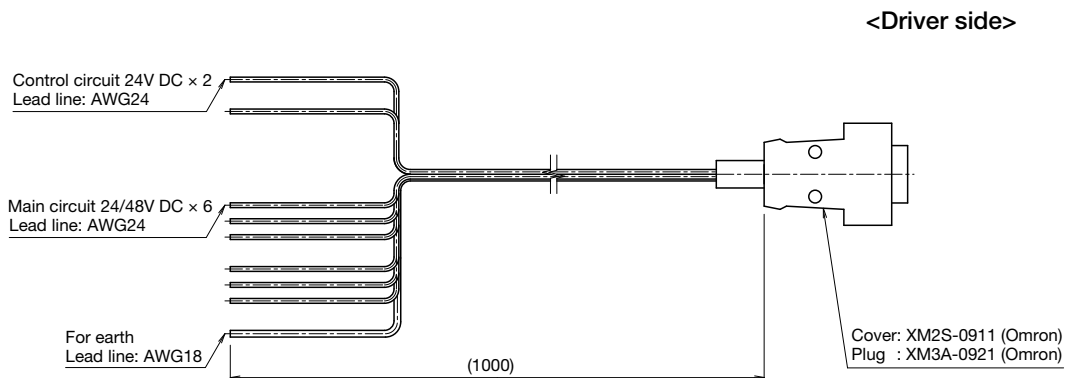
## MKP48-01: Power supply cable (dedicated to driver MD)



## XKP24-01: Power supply cable (dedicated to driver XD)



## CKP-01: Power supply cable (dedicated to driver CD)



## Setup tool

To change parameters of driver MD, XD and CD, the PC software D-Assist is required.  
To use D-Assist, contact THK.

### PC software, D-Assist



#### Features

Easy setting  
on PC

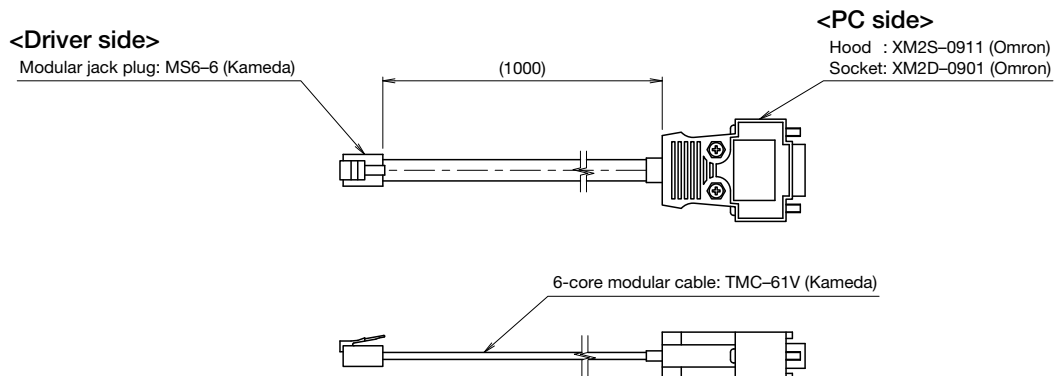
You can set parameters on your PC.

#### Functions

- Check/change/write/save parameters
- Monitor (I/O, position, alarm, and effective load rating)
- Jog/inching operation
- Communication speed setting
- Supported OS: Windows XP, Windows 7 (32bit/64bit)

Note) To use D-Assist, an optional PC communication cable is required.

### K232-01: PC communication cable RS-232C





## Precautions on Use

### ● Safety Precautions

- Take care not to drop or strike this product. Doing so may cause injury or damage the unit. If the product is dropped or impacted, functionality may be reduced even if there is no surface damage.
- Tilting the unit may cause the rod to fall by its own weight.
- Do not rework or disassemble this product. Doing so may allow foreign materials to enter or loss of functions. Reworking the rod section may cause the magnet to be spattered, resulting in human injury. Also this will cause the risk of electric shock from the driver.
- The warning labels are attached to the linear motor and driver.
- Do not place any ferromagnet material (especially metal objects) near the rod. As a strong magnet is packed in the rod, fingers may be pinched between the rod and a metal object due to the magnet force. In addition, those using a cardiac pacemaker must never come close to it.
- Do not touch the moving part of the linear motor while it is energized. In addition, do not enter the operating area of the linear motor while the product is operating or in the ready state.
- Before performing installation, adjustment, checking, or services regarding the linear motor, driver and the relevant connected equipment, make sure to remove all power plugs from the outlet and apply locking or safety plugs so that nobody else can turn on the power. Also display a signboard showing that the work is ongoing at a prominent place.
- If two or more people are involved in the operation, confirm the procedures such as sequences, signs, and abnormalities in advance, and appoint another person for monitoring the operation.
- This product is not equipped with functions or devices to prevent falls of moving elements (rod) in servo-off state. When using this unit mounted vertically, please install a fall prevention device to prevent device damage caused by rod falls and ensure safety.
- Forcer surface may become very hot. When it is energized or after power off, perform any work after checking the forcer is sufficiently cooled.
- Do not measure the motor's insulation dielectric strength voltage as it is dangerous. It will cause the risk of electric shock.
- Read the manual carefully, understand the contents well, and strictly observe the safety precautions.

### ● Environment

- The wrong environment can cause failures of the linear motor and driver. The best place to use the product is as follows:
- For linear motor, an indoor location and ambient temperatures from 0 to 40°C, and humidity of 20 to 80%RH (no freezing or condensation).
  - For driver, an indoor location and ambient temperatures from 0 to 50°C, and humidity of 90%RH or below (no freezing or condensation).
  - A place free from corrosive gas and flammable gas.
  - A place free from electrically conductive powder (such as iron powder), dust, oil mist, cutting fluid, moisture, salt, and organic solvent.
  - A place free from direct sunlight and radiant heat.
  - A place free from strong electric and magnetic fields.
  - A place where vibration or impact is not transmitted to the unit.
  - A place that is easily accessible for service and cleaning purposes.

### ● Storage

- When storing the unit, enclose it in a package designated by THK and store it in a horizontal orientation in a place with power off and without condensation while avoiding high temperature, low temperature and high humidity.

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