

Total Robot Catalog

ALL FORSP

Phenomenal speed to astound the





Nachi Fujikoshi's industrial robots are breaking new ground in the era of advanced manufacturing.

Nachi Fujikoshi started producing robots in 1968, leveraging the know-how from the hydraulic and machine tool divisions. Since then, Nachi Fujikoshi has been introducing products built on its technological excellence and innovative strength to accurately respond to market demands. Nowadays, as an irreplaceable partner working on automotive production lines with the strength and vision to support the industrial machinery market, Nachi Fujikoshi has grown and advanced to earn the trust and respect in facilities around the world. The world comes to Nachi Fujikoshi for all its needs, from compact precision operation to lifting heavy loads in a full range of assembly and welding solutions. Nachi Fujikoshi's robots are revolutionizing production facilities with their incredible speed. We will continue to evolve with customers to meet the challenge of the world's automation needs.

NACHI's full robot series lineup supports worksites throughout the world of manufacturing with the latest in technology.

• NACHI ROBOT SERIES

	MZ	MC/MR	ST-TP	MC and SC Heavy Loader
Series Process and application	▶P.5 Number of controlled axes: 5 or 6 axes Payload capacity: 7 kg Maximum reach: 723 to 913 mm	▶P.5~6 Number of controlled axes: 6 or 7 axes Payload capacity: 10 to 70 kg Maximum reach: 1,260 to 2,050 mm	▶P.7 Number of controlled axes: 6 or 7 axes Payload capacity: 80 to 100 kg Maximum reach: 3,106 mm	▶P.8 Number of controlled axes: 6 axes Payload capacity: 280 to 700 kg Maximum reach: 2,503 to 3,972 mm
Spot and seam welding				•
Arc welding		•		
Die casting	•	•		•
Resin molding	•	•		•
Press operation handling	•	•	•	
Machine loading	•	•		•
Deburring and polishing	•	•		
Sealing	•	•		
General assembling	•	•		
Tightening nuts	•	•		
Picking, aligning, packaging	•	•		
Shipping and receiving (palletizing)		•		•
Measuring, inspection, testing	•	•		•
Material handling	•	•	•	•
Glass substrate loading				

LP/MC470P	ST-C/SC-C	SJ	SRA-H/SRA	NB/NV	
▶ P.9 Number of controlled axes: 4 or 6 axes Payload capacity: 130 to 470 kg Maximum reach: 2,503 to 3,972 mm	▶P.10 Number of controlled axes: 6 axes Payload capacity: 133 to 400 kg Maximum reach: 2,654 to 3,623 mm	▶P.10 Number of controlled axes: 4 or 5 axes Payload capacity: 25 to 120 kg	▶ P.11 Number of controlled axes: 6 axes Payload capacity: 100 to 250 kg Maximum reach: 1,634 to 3,951 mm	▶P.12 Number of controlled axes: 6 axes Payload capacity: 4 to 6 kg Maximum reach: 1,402 to 2,008 mm	Controller support software ▶ P.13 List of specifications ▶ P.15 Service network ▶ P.27
			•	•	Automotive, automotive parts, metalworking, agricultural machinery, construction machinery
			•		Automotive parts, plastic, electric and electronics
	•		•		Automotive, automotive parts, machine tools, plastic, pharmaceuticals and cosmetics, electric and electronics,
•	•		•		metalworking, chemistry, medical equipment, foodstuffs, agricultural machinery, construction machinery
	•	•			Electric and electronics



Handling applications

Machine loading, picking, loading, palletizing, assembling, deburring/polishing, and sealing

World's fastest lightweight compact robot

- . Number of controlled axes: 5 or 6 axes
- Payload capacity: 7 kgMaximum reach: 723 to 913 mm

MZ07 Series

MZ07 (6 axes)

MZ07P (5 axes)

MZ07L (6 axes, long arm)
MZ07LP (5 axes, long arm)

World's fastest operating performance, lightweight, compact, dust-proof and drip-proof specifications, plus installation specifications are flexible for an all-around compact high performance robot. Contributes to better productivity and is applicable for automating a variety of processes. Hollow wrist construction means wiring for the hand is streamlined for doing work in narrow locations.



Powerful and compact multi-purpose robot

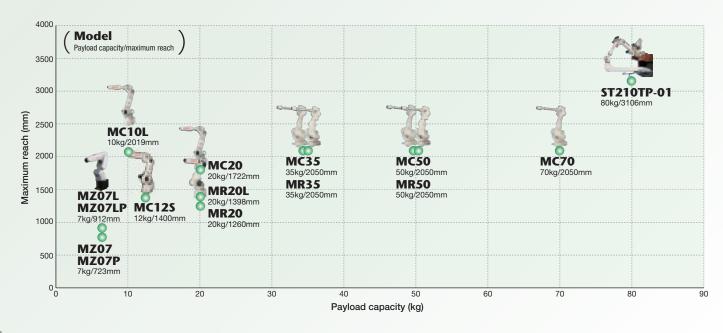
MC Series

- Number of controlled axes: 6 axes
- Payload capacity: 10 to 70 kg
- Maximum reach: 1,400 to 2,050 mm

MC20 MC10L MC12S MC35 MC50 MC70

High dust and drip proofing, top level operating performance, and a full range of functions to handle a variety of applications keep these robots working in a variety of production environments.





Flexible motion "Arm" robot with 7-axes

• Number of controlled axes: 7 axes

MR Series

- Payload capacity: 20 to 50 kg
- Maximum reach: 1,260 to 2,050 mm

MR20 MR20L **MR35 MR50**

With a rotating approach, this 7-axis construction can handle complex motions to flexibly work doing processes that existing robots cannot.

The compact robot arm really helps to reduce the amount of space needed for installations.



Options

• FLEXhand FH360, FH150-F2, FH150-F3

Servo hand controlled as an additional axis by the robot controller. Capable of handling many shapes without changing out the hand. This is an excellent tool for small-lot multiple item production.



FH360-01 (3 fingers)





FH150F2-01 (2 fingers) FH150F3-01 (3 fingers)

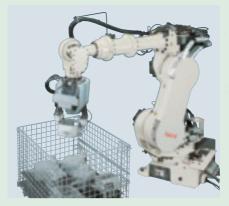
• Force sensor

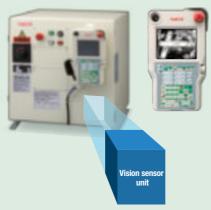
This function controls the robot by accurately detecting the applied force. This powerful tool makes it possible for robots to do delicate operations at high speed, such as following, pushing, loading (press fitting), detecting position and phase during assembly and production processes.



• Vision sensor NV-Pro

Our vision sensor was developed in-house at NACHI. Excellent interfacing with robot because it is possible to check images, operations, and program the robot by using the teach pendant. Excellent for picking up parts that have not been positioned because robot is aware of position of part in 2 or 3 dimensions. Can be equipped with functions to detect models of products (or detect abnormal products).





Press operation handling robots

ST210TP

- Number of controlled axes: 6 or 7 axes
- · Payload capacity: 80 to 100 kg
- Maximum reach: 3,106 mm

ST210TP-01 (with press arm) ST210TP-02 (without press arm)

Highly rigid design and vibration dampening give this robot its great speed. Newly developed specialized press arm attachment gives this robot a much larger reach that can be used for a maximum eight meter press pitch. Moves parts horizontally at high speed.



Example application



Robots load work pieces into machining centers and move parts between processes during parts manufacturing. A single robot can monitor multiple machines by synchronizing the various cycle times. Selecting the right robot for the job means a compact operation with excellent maintainability.

Example application



Robots de-bur cast parts and machined parts and grind welding beads. They maintain consistent quality without variations in polishing or left over burrs.

Example application



Robots load and unload presses.

Frees workers from the dangerous job of handling the sharp edges of sheet metal parts. Helps increase productivity by quickly loading parts ranging in size from large to small.



Solving your automation needs for assembly, loading, and other jobs with a lineup of high performance and highly functional product applications such as vision sensors and our FLEXhand series for our high-speed and super precise robots.

Heavy loader robot

. Number of controlled axes: 6 axes

MC Heavy Loader Series

Payload capacity: 280 to 350 kgMaximum reach: 2,771 to 3,101 mm

MC280L MC350

These are our new innovative link-less type heavy load bearing robots. With plenty of wrist torque and working envelope, these robots are opening up a new era of heavy loading robots.



Super heavy loader robot

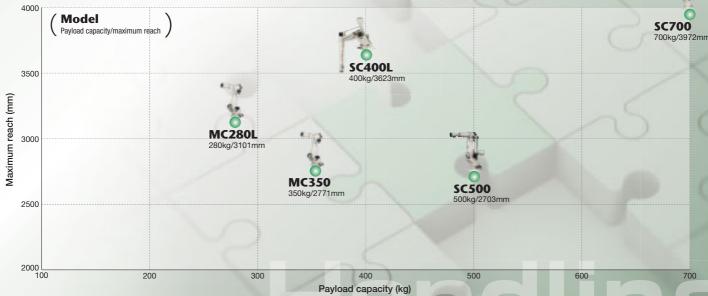
SC Heavy Loader Series

- . Number of controlled axes: 6 axes
- . Payload capacity: 400 to 700 kg
- Maximum reach: 2,503 to 3,972 mm

SC400L SC500 SC700

The SC heavy loader robots, with huge load capacity and reach, are excellent for jobs that require heavy loading. Their vertical stroke is especially big, so they can help create more flexible production lines by replacing conventional specialized machinery, such as auto body loaders, with robots.







Palletizing robots

By improving productivity, these robots handle manufacturing jobs that produce more products in a shorter time NACHI's palletizing robots help with intricate stacking work for shipping and receiving processes.

High-speed palletizing robot

LP Series

- Number of controlled axes: 4 axes
- . Payload capacity: 130 to 210 kg
- Maximum reach: 2,503 to 3,972 mm

LP130 LP180 LP210

The LP series of specialized palletizing robots do large movements quickly. They can stack boxes of products, such as cardboard boxes, or products in bags, such as foodstuffs or chemicals, onto pallets at high speeds. Loaded with palletizing functions, they can handle a variety of stacking patterns.



Example application



Robots stack goods of various sizes in specified patterns on pallets. They help to automate a wide range of logistics operations with their high speeds and variety of stacking patterns.

Heavy loader palletizing robot

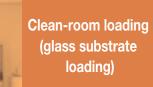
MC470P

This robot has enough lifting power to handle jobs loading and stacking beverages, bricks, plastic resins, concrete and other heavy goods. While having only 6 controlled axes, it can handle large and heavy loads with a wrist that is always directed downward.

- Number of controlled axes: 6 axes
- Payload capacity: 470 kg
- Maximum reach: 2,771 mm







Clean-room Robots

Our series of clean-room robots suppress the dust created by arm movements and are designed to be used in clean rooms.

These high-performance loading robots support the heart of the flat panel display production process.

Clean-room loading robot

ST-C/SC-C Series

- Number of controlled axes: 6 axes
- . Payload capacity: 133 to 400 kg
- Maximum reach: 2,654 to 3,623 mm

ST133CF ST166CF ST210CF SC400LC

Six-axis articulated construction with excellent flexibility and a large reach make these robots excellent for a variety of loading work in large glass substrate production processes.





Robots for glass substrate loading

SJ Series

- Number of controlled axes: 4 or 5 axes
- Payload capacity: 25 to 120 kg

SJ80C SJ120C

These robots have been loading large glass substrates for flat panel displays ranging from the fifth through the eighth generation. Our flexing and extending construction enables extremely clean performance, which is excellent for work in clean rooms where particle control is necessary.

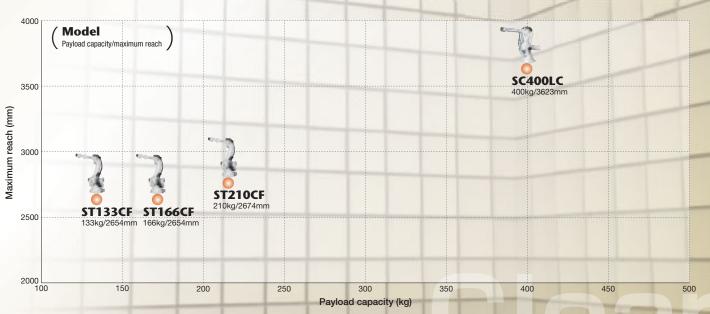


8th generation (2,200×2,500mm)

6th generation (1,500×1,800mm)

10

5th generation





Welding applications

Spot welding, arc welding, and seam welding

Spot welding robot with built-in cables

Number of controlled axes: 6 axes

SRA-H Series

Payload capacity: 100 to 220 kg

Maximum reach: 2,575 to 3,951 mm

SRA100H SRA133HL (Long arm) SRA220H SRA220HV (Inverted mount)

The next generation of hollow arm construction spot welding robots. Cables for welding gun are fully enclosed to increase cable reliability and improve rate of operation.

Contributes to installing directly in the assembly line and improves operational accuracy of offline programming, including welding cables.



Ultra-fast	spot	welding	robot
Ultia last	Spot	WGIGHING	IUDUL

SRA Series

. Number of controlled axes: 6 axes

Payload capacity: 100 to 250 kg

Maximum reach: 1,634 to 3,099 mm

SRA100 SRA240 SRA166 SRA250

SRA210

SRA100B (Short arm) SRA100J (Extra-short arm)

SRA133L (Long arm) SRA120EL (Extra-long arm)

SRA166L (Long arm)

SRA166T (Shelf mount) **SRA166TL** (Shelf mount long arm)

SRA210T (Shelf mount)

The Ultimate Spot Welding Robot. Pursuing higher speeds and vibration damping properties, we greatly improved productivity by shortening cycle times 30% (compared to our existing models) through improvements in three areas, weight reduction, higher rigidity, and faster controls. The compact design allows for dense installation layouts plus maintenance is streamlined making periodic inspections and parts replacement easy to do. The lighter weight and latest in motor drive controls have reduced power consumption by 15% over existing models. This reduces environmental impact too.





SRA166

Example application



Spot welding guns are mounted on robots and used to spot weld steel plates. They are used to assemble auto bodies, parts, and frames. Welding guns are controlled by the robots so sputter does not occur for high quality welds and high productivity in a clean and quite environment.

Welding robots are the central element of automobile production, especially the auto body welding lines.

The performance, functionality, and reliability of the NACHI lineup of spot welding robots are supporting the world of manufacturing.

Arc Welding Robot

NB/NV Series

NB04 NB04L **NV06** NV06L

By housing the arc welding cable in the arm, these robots optimize layout by eliminating interference with peripheral equipment and they have consistent wire feed.

- Number of controlled axes: 6 axes
- Payload capacity: 4 to 6 kg
- Maximum reach: 1,402 to 2,008 mm



Seam welding robots

Robot seam welding package

Seam welders are mounted on robots

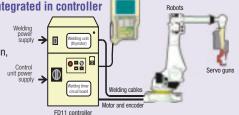
- · Capable of seam welding on work surfaces in three dimensions
- Fast and consistent welding
- · Equipped with various application functions such as electrode polishing, electrode wear compensation, and others



Options

Integrated timer Welder timer integrated in controller

- All-in-one package Package includes robot, timer, servo gun, and peripheral equipment.



Slider

Slider controlled as an additional axis by the robot controller. Expands possibilities of automated systems and working envelope of robots.



Revolving worktable TT2000/TT4000

Revolving table controlled as an additional axis by the robot controller. Full-circle revolving table holds heavy loads, such as jigs, that helps streamline production processes with multi-operation configurations combining production of multiple types of products.



Lifter LF Series

Lifter is controlled by the robot controller for vertical movement. Each pillar can handle up to 580 kg. A maximum of 4 pillars can operate simultaneously to lift heavy and long items.





Controller support software

FD Controller

Fast processing

High-speed CPU brings huge improvement to control performance such as cycle time, trajectory control, and internal processing time.

■Teach pendant is compact and lightweight

Compact and lightweight with re-tooled key operations. Touch panel is standard equipment making operations even easier.

Improved maintainability

Maintainability improved by integrating units in base and revamping configuration. Faster parts replacement.

Controller Standard specifications (domestic specifications: FD11-0000)

Item	Specifications		
Number of controlled axes	Simultaneous 6 axes (maximum 8 axes as option)		
Servo motors	AC servo motors		
Position reader	Absolute encoder		
Programming system	Teaching playback		
Program number	9,999 programs		
Memory capacity	256 MB (equivalent to 2,560,000 steps)		
Memory format	Flash memory		
External memory	USB memory supported (USB memory not included)		
Operation panel	Mode switch (teach/playback)		
Operation panel	Emergency stop button, motors on button, start button, stop button		
Safety functions	PLd (category 3 compliant)		
Cable between robot and controller	5 m (controller cable specifications)		
User interface	User panels: On back, side, and inside door		
OSEI IIILEITAGE	(Some panels may not be usable if hardware options are added)		
Serial interface	RS232C 1ch		
Construction	Fully enclosed cabinet		
Dust proof, drip proof	IP54 equivalent		
Cooling method	Indirect cooling		
Primary power supply	200 VAC to 220 VAC ±10% (3 phase, 50/60 Hz) D type ground		
specifications	Breaker capacity 40 A, maximum current leakage 100 mA		
Standby power consumption *1	0.13 kVA (cooling fan on), 0.08 kVA (cooling fan off)		
Ambient temperature	0 to 45°C (50/60 Hz)		
Ambient humidity	20 to 85% (without condensation)		
Exterior dimensions	W $580 \times D 542 \times H 590$ (mm) (not including 60 mm height of feet)		
Weight	Approx. 62 kg		
Color of paint	Munsell 10GY9/1		

^{*} The standby power consumption is when in energy-saving mode. In energy-saving mode the brakes temporarily lock, power to servo motors turns off, and the robot freezes its configuration. Refer to the basic specification sheet of a robot for the electric power requirements.

Outstanding functionality

Excellent software functions carried over from AX controller. Easily adapts to many various applications.

■ Full lineup of safety functions

Support for PL (Performance Level) d is standard. Also compliant with American and European safety standards.

Options

Item	Specifications
Overseas compliance	North American specifications FD11-1101: ANSI/RIA compliant
Overseas compilance	European specifications FD11-2101: CE mark compliant
Primary power voltage conversion	380/400/420/440/460/480 VAC ±10% (3 phase, 50/60 Hz) D type ground
(external dimensions of controller)	Breaker capacity 30 A, maximum current leakage 100 mA
(external difficulties)	W 580×D 542×H 1,180 (mm) (not including 60 mm height of feet)
Cable between robot and controller	Extension (total): 10 m, 15 m, 20 m, 25 m (controller cable specifications)
Additional axes	Gun axis, slider axis, jig axis, hand axis
External memory	USB memory (1 GB)
Fieldbus	Device-Net, Profibus, FL-net, CC-Link and others supported
Fielubus	Maximum 4 channels can be installed
Additional input/output signals	Input 32 points/output 32 points or input 64 points/output 64 points
Output signal relay contact	32 or 64 points (available with "Additional input/output signals" option)
specifications	02 of 04 points (available with Additional Input/output signals option)
Analog input/output	Input 2 channels, output 4 channels
Vision sensor function	Built-in vision sensor NV-Pro
Conveyor tracking function	Conveyor tracking control
Palletize function	Palletize and de-palletize support functions
Robot language	JIS SLIM language compliant
PLC function	Software PLC IEC 1131-3 compliant

Teaching pendant display specifications

• reaching perioditi display specifications				
Item	Specifications			
Display	5.7 inch color LCD (640 \times 480 pixels, with backlight, 65,536 colors)			
Display	Touch panel			
Language specifications	Japanese (kanji, hiragana, katakana, alphanumeric characters)			
(Option)	English/Chinese/Korean			
Enable SW	One-handed enable switch, three positions, (left hand side)			
Operation functions	Axis operation key, value input key, selection/function key			
Operation functions	Motors on key, emergency stop button			
External memory interface	USB port			
Cable length	8 m (controller cable specifications)			
(Option)	Extension (total): 15 m, 25 m (controller cable specifications)			
Dust proof, Drip proof	IP65 equivalent			
Exterior dimensions	W 170 \times D 300 \times T 65 (mm) (excluding hook and corner guard)			
Weight	0.96 kg (excluding cable)			

CFD controller (for MZ07 series only)

■ Compact cabinet

Just 369 mm wide. Can be stored inside robot raiser.

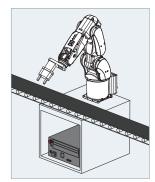
■ Wide-variety of applications supported

- Supports addition of one axis (slider axis, jig axis, etc.)
- Vision sensor NV-Pro
- Force sensor applications
- Built in software PLC
- Protective box for controller (dust proof, drip proof)

· Basic specifications for controller

- Daoie opeomodiono foi controllei					
Item	Specifications				
Standard number of controlled	6				
axes	0				
Maximum number of controlled axes	7				
Number of programs	9,999 programs				
Memory capacity	256 MB (equivalent to 2,560,000 steps)				
External memory interface	USB port				
Exterior dimensions	W 369 × D 490 × H 173 (mm)				
Weight	Approx. 17 kg				
Power supply specifications	3-phase 200 to 230 VAC ±10%				
1 ower supply specifications	1-phase 200 to 230 VAC ±10%				
Power consumption	0.4KVA				
Dust proof, drip proof	IP20				
Ambient temperature	0 to 40°C				
Ambient humidity	20 to 85% (without condensation)				





Controller options

Item	Specifications
Additional axes	Can add control for 1 additional axis motor
Additional axes	(motor capacity up to 600 W/12 A)
Fieldbus	DeviceNet, Ethernet/IP, PROFIBUS, PROFINET, CC-Link
	32/32 I/O board, maximum 2 boards can be added
Digital I/O	8 photo-coupler inputs, 8 transistor outputs,
	or 8 photo-coupler inputs and 8 relay outputs
External memory	USB memory
Vision sensor function*	NV-Pro
Robot monitoring function*	SIL3, PLe
Protective box for controller	Protection rating: IP54 ingress protection

^{*}Separate installation type

Introducing the intelligent robot controller based on Windows.

Robots and additional axis are easy to operate by using the teach pendant. The vision and force sensors, as well as the network, can be managed in one place.

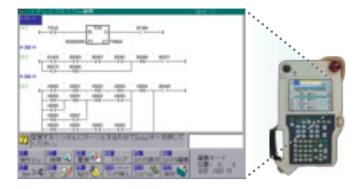
Also, the various support software helps with production processes by providing information on robot conditions and safe operations.

Easy to use functional configuration

Software PLC

Standard equipment

- Robot controller equipped with PLC functions. Peripherals can be controlled
- External system control panel not needed



Graphic user interface FlexGui

Options

- Teach pendent screen can be customized
- Can be used as operation panel for entire system, including peripheral equipment



User task functions

Standard equipment

- Possible to program processes in parallel with robot operations
- · Application example
- Time consuming calculations and robot operations are processed in parallel to reduce cycle times
- Various statuses are shown on the screen on the teach pendant

Offline programming tools

Robot simulator

Options

Options

- Excellent for initial studies for installing robots Can be used as an operation instruction tool
- FD on Desk Regular (option)
- Offline programming
- Working envelope & layout considerations
- Cycle time simulation
- PLC programming editing
- FD on Desk Pro (option)
- Create programs from CAD - Multiple control units supported

Supports a variety of fieldbuses

Options

- DeviceNet (master and slave)
- EtherNet/IP (master and slave)
- CC-Link (master and slave)
- PROFIBUS (master and slave)
- PROFINET (slave)

DeviceNet and EtherNet/IP are registered trademarks of ODVA (Open DeviceNet Vender Association, Inc.). CC-Link is a registered trademark of CC-Link Association (CC-Link Partner Association: CLPA). PROFIBUS and PROFINET are registered trademarks of PROFIBUS & PROFINET International.



*The MZ series now has FD on Desk Light (CFD controller only) as standard equipment. (Functions are the same as FD on Desk Regular)

Robot Monitoring Unit RMU

• Safety control unit monitors robot conditions (position and speed)

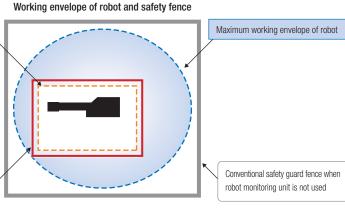
• Possible to reduce costs and space

Facilities are safer because the positions and speeds of robots are monitored

- →Limit working envelope of robot
- →Minimize size of safety fences

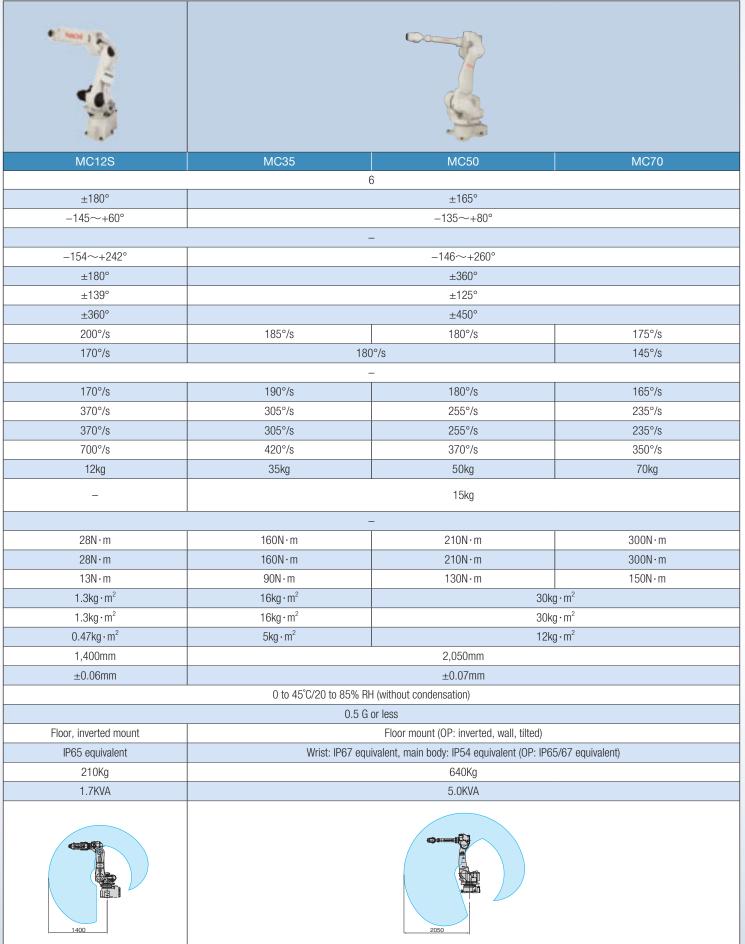
Working envelope of robot with limits set using the robot monitoring unit

Safety guard fence when working envelope limits set using the robot monitoring unit



Model				MZ07(MZ07P)	MZ07L(MZ07LP)	MC20	MC10L
No. of axes				6(5			6
		J1	Swivel 1	±17			80°
	Arm	J2	Horizontal	−135 ~	-+80°	-145-	~+60°
Max.		J7	Swivel 2	_		-	-
working		J3	Vertical	−136~+270°	−139~+270°	-163~	~+242°
envelope		J4*1	Rotation 2	±19	0°	±1	80°
	Wrist	J5	Bend	±12			39°
		J6	Rotation 1	±36	0°		60°
		J1	Swivel 1	450°/s	300°/s	170°/s	150°/s
	Arm	J2	Horizontal	380°/s	280°/s	170	O°/s
May	/ / / / /	J7	Swivel 2			-	_
Max. speed		J3	Vertical	520°/s	360°/s	170	O°/s
		J4*1	Rotation 2	550°/s		360°/s	
	Wrist	J5	Bend	550°/s		360°/s	
		J6	Rotation 1	1000°/s		600	O°/s
			Wrist	7kg		20 (max. 22) kg	10kg
Maximum I	oad		d capacity forearm	_		-	_
			per of J3	-		-	_
Allowable s			Rotation 2			49N·m	24.5N·m
load torque wrist	for	J5	Bend	16.6N·m		49N·m	24.5N·m
WIIST		J6	Rotation 1	9.4N		23.5N·m	12N·m
Allowable		J4	Rotation 2	0.47kg		1.6kg⋅m²	1.6kg⋅m²
moment of inertia for w	uriot	J5	Bend	0.47kg	•	1.6kg⋅m²	1.6kg·m²
		J6	Rotation 1	0.15kg		0.8kg⋅m²	0.7kg⋅m²
Maximum r				723mm	912mm	1,722mm	2,019mm
Position rep				±0.02mm	±0.03mm		06mm
Ambient ter	mperat	ure*²/	humidity			H (without condensation) or less	
Installation				Floor, wall, inverte		T T T T T T T T T T T T T T T T T T T	rted mount
Dust proof,	Drip pr	oof		IP67 equ	·		juivalent
Weight			30kg	32kg	220Kg 225Kg		
Power consumption			0.4K		-	KVA	
Working envelope			723	912	1722	2019	

^{*}Maximum speeds are maximum values, they will vary depending on the wrist load conditions and operating program.
*1: For the 5—axis specifications (MZ07P and MZ07LP), the configuration does not have the J4 axis.
*2: When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.



1[N·m]=1/9.8[kgf·m]

Model			MR20	MR20L	MR35	MR50
No. of axes					7	
	J1	Swivel 1	±1	80°	±16	5°
Ar	J2	Horizontal		-120~	~+55°	
Max.	''' J7	Swivel 2	±1	80°	±19	0°
working	J3	Vertical	-166~	~+135°	-146~	+140°
envelope	J4	Rotation 2	±1	80°	±36	0°
Wr	rist J5	Bend	±135°	±139°	±12	5°
	J6	Rotation 1	±3l	60°	±45	0°
	J1	Swivel 1	170)°/s	180°/s	175°/s
Ar	J2	Horizontal	170)°/s	175°/s	140°/s
	''' J7	Swivel 2	170)°/s	130°/s	
Max. speed	J3	Vertical	170)°/s	180°/s	165°/s
,pood	J4	Rotation 2	250°/s	360°/s	305°/s	255°/s
Wr	rist J5	Bend	250°/s	360°/s	305°/s	255°/s
	J6	Rotation 1	300°/s	600°/s	420°/s	370°/s
		Wrist	20 (max. 30) kg	20kg	35kg	50kg
Maximum load	0	ad capacity n forearm	-		15kg	
		pper of J3		-	-	
Allowable static			80.8N·m	49N·m	160N·m	210N·m
oad torque for wrist	J5	Bend	80.8N·m	49N·m	160N·m	210N·m
/VII3L		Rotation 1	44.1N·m	23.5N·m	90N·m	130N⋅m
Allowable	J4	Rotation 2	6.0kg⋅m²	1.6kg⋅m²	16kg·m²	30kg⋅m²
noment of nertia for wrist	J5	Bend	6.0kg · m ²	1.6kg⋅m²	16kg·m²	30kg⋅m²
	100	Rotation 1	2.3kg⋅m²	0.8kg⋅m²	5kg·m²	12kg⋅m²
Maximum reac			1,260mm	1,398mm		mm
Position repeat			±0.0	6mm	±0.07	mm
Ambient tempe	erature*1	/humidity			H (without condensation)	
/ibration					or less	
nstallation			Floor, inve	rted mount	Floor mount (OP: inverted, wall, tilted)	
Dust proof, Drip proof				uivalent	IP67 equivalent	
Weight				DKg	745	
Power consumption Working envelope			1.0	KVA	4.1K	VA

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.



1[N·m]=1/9.8[kgf·m]

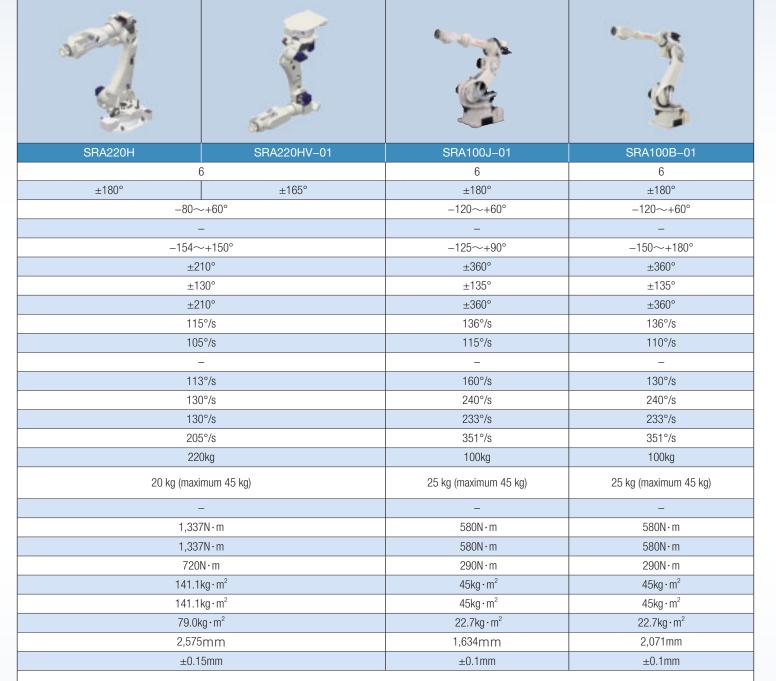
Model				SC500	SC700	LP130-01	LP180-01
No. of axes				(3	4	
		J1	Swivel 1	±150°	±160°	±18	80°
	Arm	J2	Horizontal	−75~+55°	-85∼+45°	-95~	+41°
Max.	AIIII	J7	Swivel 2	_	-	-	-
working		J3	Vertical	−125~+30°	-90∼+40°	−117 ~	
envelope		J4	Rotation 2	±300°	−10~+90°	±36	60°
	Wrist		Bend	±120°	±125°	-	-
			Rotation 1	±360°	±10°	-	-
		J1	Swivel 1	80°/s	45°/s	130°/s	115°/s
	Arm	J2	Horizontal	80°/s	30°/s	115°/s	100°/s
Max.		J7	Swivel 2	_	-	-	_
speed		J3	Vertical	80°/s	30°/s	115°/s	105°/s
		J4	Rotation 2	90°/s	30°/s	400°/s	360°/s
	Wrist		Bend	90°/s	50°/s	_	
		J6	Rotation 1	145°/s	30°/s	-	
			Wrist	500kg	700kg	130kg 180kg	
Maximum Io	oad		d capacity n forearm	30kg	_	25kg	
			per of J3	30kg	_	_	
Allowable st	otio	_	Rotation 2	1,960N·m	13,800N·m	_	
load torque		J5	Bend	1,960N·m	3,920N·m	_	
wrist		J6	Rotation 1	980N·m	2,940N·m	_	-
Allowable		J4	Rotation 2	200kg·m²	3,000kg·m ²	50kg⋅m²	69kg⋅m²
moment of		J5	Bend	200kg·m²	1,800kg·m²	_	
inertia for w	rist	J6	Rotation 1	147kg·m²	1,000kg·m²	-	
Maximum re	each			2,703mm	3,972mm	3,210	Omm
Position rep	eatabil	ity		±0.5	ōmm	±0.3mm	±0.4mm
Ambient ten	nperati	ıre*1/	humidity		0 to 45°C/20 to 85% RF	H (without condensation)	
Vibration					0.5 G	or less	
Installation					Floor	mount	
Dust proof, I	Drip pr	oof		Wrist has IP67 and main	body has IP54 equivalent	IP54 equivalent	
Weight				3,000kg	7,000kg	1,15	0kg
Power consi		n		6.7KVA	7.0KVA	6.2	(VA
Clean rating	,*2				-	_	
Working envelope			2703	3972	321		

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.
*2: Clean rating complies with ISO 14644—1
*3: Software limits the downward vertical range of axis 5 to ±5°. Axis 4 can move ±360° and axis 5 can move ±125° only when the encoder correction screen or software limit settings screen is open.



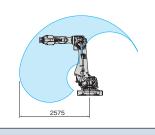
Model				ST210CF	SC400LC	SRA100H	SRA133HL			
No. of axes										
No. or axes	5	J1	Swivel 1	±165°	±150°	±1:	90°			
		J2	Horizontal		−25~ +105°		~+60°			
	Arm	J7	Swivel 2	_00.0+00	-20.0 +100	_00**				
Max. working		J3	Vertical		-25∼+120°	-146.5~+150°	-133.4~+150°			
envelope		J4	Rotation 2	±360°	±300°		10°			
	Wrist		Bend	±130°	±120°	±2				
	VVIISL		Rotation 1	±130		±1.				
		J1	Swivel 1	100°/s	80°/s	125°/s	115°/s			
		J2	Horizontal	90°/s	68°/s	115°/s	105°/s			
	Arm	Arm	Arm	Arm	J7	Swivel 2	30 73	-	110 /0	
Max.		J3	Vertical	 95°/s	80°/s	121°/s	113°/s			
speed		J4	Rotation 2	130°/s	90°/s)°/s			
	Wrist		Bend	130°/s	90°/s		5°/s			
	VVIIOC		Rotation 1	200°/s	145°/s	310°/s				
			Wrist	210kg	400kg	100kg 133kg				
		Loa	ad capacity		-					
Maximum I	load		n forearm	Max. 70 kg	10kg	20)kg			
		Up	oper of J3	-	30kg	-				
Allowable s	static	J4	Rotation 2	1,337N·m	1,960N·m	830	N·m			
load torque		J5	Bend	1,337N·m	1,960N·m	830	N·m			
wrist		J6	Rotation 1	720N·m	980N·m	441N⋅m				
Allowable		J4	Rotation 2	141.1kg·m²	200kg·m ²	85kg⋅m²				
moment of		J5	Bend	141.1kg·m²	200kg·m ²	85kg⋅m²				
inertia for v	wrist	J6	Rotation 1	79.0kg·m²	147kg·m²	45kg⋅m²				
Maximum r	reach			2,674mm	3,623mm	2,654mm	2,951mm			
Position rep	peatabil	lity		±0.3mm	±0.5mm	±0.1mm	±0.15mm			
Ambient te	mperati	ure*1/	/humidity	10 to 45°C/20 to 85% RH (without condensation)	10 to 30°C/20 to 85% RH (without condensation)	0 to 45°C/20 to 85% RF	H (without condensation)			
Vibration					0.5 G	or less				
Installation				Floor mount	Shelf mount		mount			
Dust proof,	Drip pr	oof		-	-	IP54 equivalent				
Weight				1,160kg	3,800kg	1,040kg	1,070kg			
Power cons		n		4.2KVA	6.7KVA	7.0	KVA			
Clean rating *2 Working envelope			Clas	3623	2654	2951				

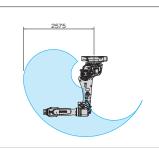
^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.
*2: Clean rating complies with ISO 14644–1

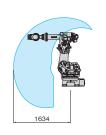


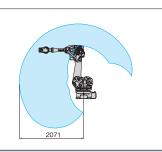
0 to 45°C/20 to 85% RH (without condensation)

0.5 G or less				
Floor mount	Floor mount Inverted mount		Floor mount	
IP54 ed	uivalent	Wrist has IP67 and main body has IP54 equivalent		
1,10	00kg	670kg	690kg	
7.0KVA				









Model				SRA100-01(100-01A)	SRA166-01(166-01A)	SRA210-01(210-01A)	SRA240-01	
No. of axes				6				
		J1	Swivel 1	±180°				
	Arm	J2	Horizontal	-80~+60°				
Max.	7	J7	Swivel 2	-				
working		J3	Vertical	−146.5~+150°				
envelope		J4	Rotation 2	±360°	·	0(±210)° ±360°		
	Wrist		Bend	±135°	±135(±120)°	±130(±120)°	±130°	
		J6	Rotation 1	±360°	·)(±205)° ±360°		
		J1	Swivel 1	136°/s	125°/s	115°/s	105°/s	
	Arm	J2	Horizontal	135°/s	115°/s	105°/s	90°/s	
M	AIIII	J7	Swivel 2		-	-		
Max. speed		J3	Vertical	135°/s	121°/s	113°/s	100°/s	
pood		J4	Rotation 2	240°/s	180°/s	140°/s	130°/s	
	Wrist	J5	Bend	233°/s	173°/s	133°/s	125°/s	
		J6	Rotation 1	351°/s	260°/s	200°/s	195°/s	
			Wrist	100kg	166kg	210kg	240kg	
Maximum load Load capacity on forearm			45 kg (maximum 90 kg) 20 kg (maximum 45 kg)					
		Up	per of J3			-		
Allowable s			Rotation 2	580N·m	951N·m	1,337N·m		
oad torque	for	J5	Bend	580N·m	951N·m	1,337N·m		
wrist		J6	Rotation 1	290N·m	490N·m	720N·m		
Allowable			Rotation 2	60kg⋅m²	88.9kg·m²	141.1		
noment of		J5	Bend	60kg⋅m²	88.9kg·m²	141.1kg·m²		
nertia for v	Vrist	J6	Rotation 1	30kg⋅m²	45kg⋅m²	79.0kg⋅m²		
Maximum r	reach			2,654mm	2,654mm	2,67	4mm	
Position rep	oeatabil	ity		±0.1mm	±0.1	5mm	±0.2mm	
Ambient temperature ^{*1} /humidity		humidity	0 to 45°C/20 to 85% RH (without condensation)					
Vibration				0.5 G or less				
nstallation				Floor mount				
Dust proof, Drip proof				Wrist has IP67 and main	body has IP54 equivalent			
Weight			960kg	960/1,060kg	990/1,090kg	990kg		
Power consumption				7.0	KVA			
Working envelope			2654		2674			

^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.



 $1[\text{N}\cdot\text{m}]{=}1/9.8[\text{kgf}\cdot\text{m}]$

Model				CDA166T 01/166T 01A	SRA210T-01(210T-01A)	CDA166TL 01/166TL 01A)	NPO4
				SRA166T-01 (166T-01A)		SRA166TL-01(166TL-01A)	NB04
No. of axes	5	J1	Swivel 1		±180°	6	±170°
		J2	Horizontal		_65~+120°		-155~+90°
	Arm	J7	Swivel 2		-05/~+120		-1337~+90
Max.		J3		106 -		00- 12100	170 100°
working envelope			Vertical Rotation 2		~+210°	_90~+210° ±360°	_170~+180° ±155°
·	Mriot	J4 J5		<u> </u>	±210)°		±155 −45~+225°
	Wrist	_	Bend Detetion 1	±135(±120)°	±130(±120)°	±135°	
			Rotation 1	1100/6	±360(±205)°	1050/2	±205°
		J1	Swivel 1	110°/s	100°/s	105°/s	210°/s 210°/s
	Arm	J2	Horizontal	110°/s	90°/s	90°/s	2107/8
Max.		J7	Swivel 2	4450/-	-	4450/-	- 0100/-
speed		J3	Vertical	115°/s	100°/s	115°/s	210°/s
		J4	Rotation 2	180°/s	140°/s	140°/s	420°/s
	Wrist	-	Bend	173°/s	133°/s	173°/s	420°/s
		J6	Rotation 1	260°/s	200°/s	260°/s	600°/s
	Maximum load Wrist Load capacity on forearm			166kg 210kg 166kg			4kg
Maximum				45 kg (maximum 90 kg)			10kg
		-	Rotation 2	951N·m	1,337N·m	951N·m	10.1N·m
Allowable s		J5	Bend	951N·m	1,337N·m	951N·m	10.1N·m
wrist	5 101	_	Rotation 1	490N·m	720N·m	490N·m	2.94N·m
			Rotation 2	88.9kg·m²	141.1kg·m²	88.9kg·m²	0.38kg·m²
Allowable moment of	f	J5	Bend	88.9kg·m²	141.1kg·m²	88.9kg·m²	0.38kg·m ²
inertia for v			Rotation 1	45.0kg·m²	79.0kg·m²	45.0kg·m ²	0.03kg·m ²
Maximum	roach	30	Hotation 1	3,153mm	3,192mm	3,734mm	1,411mm
Position re		lity.		±0.1mm			±0.08mm
							0 to 45°C/20 to 80% RH (without
Ambient temperature*1/humidity Vibration			/humidity	0 to 45°C/20 to 85% RH (without condensation) 0.5 G or less			condensation)
Installation				Shelf mount			Floor mount (OP: inverted, wall)
Dust proof, Drip proof			Shell mount Wrist has IP67 and main body has IP54 equivalent			Tiouritiount (or . inverteu, waii)	
Weight			1,210(1,310)kg	1,250(1,350)kg	1,240kg	170kg	
Power consumption			1,210(1,010)Ng	7.0KVA	1,240Ng	1.5KVA	
Working envelope			3153	3192	3734	1411	

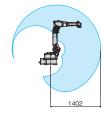
^{*1:} When used at less than 1,000 m above sea level. Exceeding the allowable altitude limits the acceptable ambient temperature.

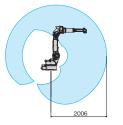


NB04L	NV06	NV06L				
6						
±170°						
−155~+100°	−155~+90°	−155~+100°				
	-					
−170~+190°	−170~+190°	−170~+205°				
±155°	±180°					
−45~+225°	−50 ~	+230°				
±205°	±360°					
195°/s	210°/s	195°/s				
200°/s	210°/s	200°/s				
	-					
200°/s	210°/s	200°/s				
	420°/s					
	420°/s					
600°/s	620°/s					
4kg	6	kg				
20kg	10kg	20kg				
-						
10.1N⋅m	11.8N⋅m					
10.1N·m	9.8N·m					
2.94N·m	5.9N · m					
$0.38 \text{kg} \cdot \text{m}^2$	0.3kg⋅m²					
$0.38 \text{kg} \cdot \text{m}^2$	0.25kg⋅m²					
$0.03 \text{kg} \cdot \text{m}^2$	0.06kg·m²					
2,008mm	1,402mm 2,006mm					
±0.08mm	±0.08mm					
0 to 45°C/20 to 80% RH (without condensation)						

0.5 G or less Floor mount (OP: inverted, wall) Wrist is IP54 equivalent 280kg 160kg 280kg 2.4KVA 1.5KVA 2.4KVA

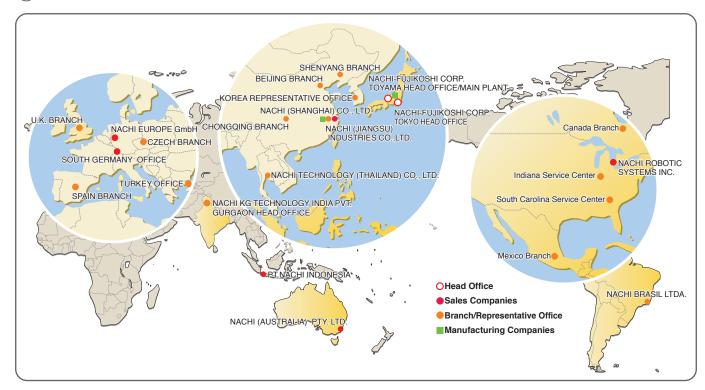






1[N·m]=1/9.8[kgf·m]

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Head office

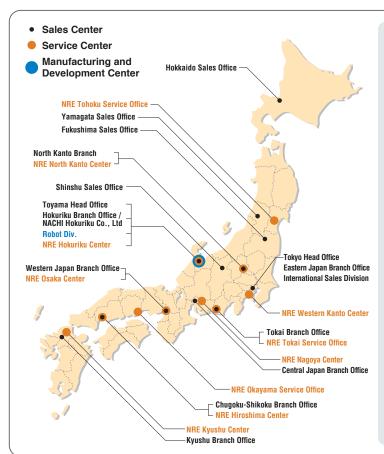
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Sales and Service Network in Japan



Post-installation service

From setup through startup

NACHI's skilled technicians provide support during the installation process, from setup to connection, teaching, movement, and supervision, until the line is fully operational.

Quick response to emergency calls

NACHI's specialized technicians are "on-call" to immediately respond to customer emergencies.

• The right parts when you need them

Our service locations always have important maintenance parts in stock. We can deliver the parts you need quickly.

Periodic inspections

As a trusted and reliable partner, NACHI performs periodic inspections to extend the life of your robot.

NACHI provides a selection of services suited to the conditions of your robot and performs overhauls to ensure that your robot is always in the best condition. NACHI can also provide temporary replacement robots to keep your line operating during repairs.







Training

Robot training course

NACHI provides a curriculum to train operators about robot operations. daily inspections, basic maintenance, and safety regulations.



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Tokai Branch Office

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Fukushima 963-8025

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Tel: 0276-46-7511 Fax: 0276-46-4599 Shinshu Sales Office

248-3 Kamishiojiri, Ueda-shi, Nagano Prefecture 386-0042

Tel: 0268-28-7863 Fax: 0268-21-1185 Nachi Nagoya Bldg., 2-120-3Takayashiro, Meitou-ku,

Central Janan Nagova 465-0095

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Safety precautions

- Before using the robots, review all documentation including operating instructions and other attached documents. Familiarize yourself with the contents in order to ensure proper robot operation.
- •When a robot is to be used for an application where robot trouble or operating errors may directly threaten the life or cause physical harm to personnel, a careful examination of its intended use is required. Contact a NACHI-FUJIKOSHI sales representative to provide details of the intended use.
- Photos used in this document show the robots without safety fences, equipment, and devices that are required to comply with the applicable laws and regulations for ensuring safety. These photos are only provided to illustrate what is being described.
- The external appearances, specifications, etc. of the products portrayed in this catalog are subject to change without notice due to improvements in performance.

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