





FreeState Flow Solutions, Inc. is proud to this innovative product to our customers. The Superlok i-Fitting is a patented new design of compression tube fittings, and the first of it's kind. The patented built-in gap gauge on every fitting confirms proper installation every time. With any other fitting on the market you either have to use a gap gauge tool or take your chances relying on experience and judgement which can result in a void of warranty.

Our fitting can be installed confidently by even the most inexperienced technician with minimal training. The result is an installation that eliminates leaks from under tightening or damage to your tubing by over tightening. Perhaps the most important feature is safety to those working in areas where incorrectly installed fittings are in service. Contact us at sales@freestateflow.com to learn more about this new fitting.

## **How They Work Videos**



**Easy Patented Installation** 



**Installation & Burst Test** 



The Other Guys (Warranty Requires Special Tool)

# NUT BODY IDENTIFICATION RING BACK FERRULE FRONT FERRULE CHECK RING

# You Won't Need These!!





The fitting industry hasn't seen a major innovation since 1959 when Swagelok patented the dual ferrule fitting and Parker soon followed with their own single ferrule design. Those two manufacturers have dominated the industry until patents expired.

In 1998 the patents ran out and we saw a massive influx of new "me too" manufacturers flood the market. Unfortunately, some of those were challenged with quality issues, which only proved to strengthen the existing manufacturers. Superlok isn't new to the fitting game. They have been manufacturing the Superlok brand of fitting for over 25 years and are on countless customer approved lists, but the proprietary i-Fitting was the "game changer" when it was introduced in 2014.

# Interchangeability Guarantee

- Swagelok
- Parker
- SSP Fittings
- Bi-Lok
- DK Lok
- And More



# **SGS** Certified & Tested

SGS is the world's leading independent 3rd party inspection, verification, testing and certification company. They are recognized as the global benchmark for quality and integrity. With more than 95,000 employees and 2,400 offices and laboratories around the world.

### SUPERLOK TUBE FITTINGS PRESSURE RATING

		WALL THICKNESS OF TUBING												
	Inch	0.010	0.012	0.014	0.016	0.020	0.028	0.035	0.049	0.065	0.083	0.095	0.109	0.120
TUBE DIAMETER	1/16"	5600	6860	8150	9840	12080								
	1/8"						8,550	10,950						
	3/16"						5,500	7,100	10,300					
	1/4"						4,100	5,200	7,600	10,300				
	5/16"							4,100	5,900	8,100				
	3/8"							3,350	4,850	6,550				
3	1/2"							2,650	3,750	5,150	6,750			
9	5/8"								2,950	4,050	5,250	6,050		
≋	3/4"								2,450	3,350	4,250	4,950	5,850	
	7/8"								2,050	2,850	3,650	4,250	4,850	
	1"									2,400	3,100	3,600	4,200	4,700

Multiply pressure by .80 for welded tube pressure rating.

Pressure stated is working pressure at -20° - 100°F

316 SS & 304 SS / ASTM A269-ASTM A213

# NPT THREAD RATINGS

	MALE	FEMALE
1/16"	11,000	6,700
1/8"	10,000	6,500
1/4"	8,000	6,600
3/8"	7,800	5,300
1/2"	7,700	4,900
3/4"	7,300	4,600
1"	5,300	4,400

316 Stainless NPT



# Other Products Available from Mako-Products / Superlok

**Instrument Fittings Threaded Ball Valves Relief Valves Threaded Needle Valves Compression Needle Valves Ultra High Purity Fittings Double Block & Bleed Valves Micron Filters Stainless Steel Tubing Threaded Check Valves** Manifolds **Flare Fittings Compression Check Valves High Pressure Fittings Bleed & Purge Valves Compression Ball Valves Quick Connects Tubing Clamps**