

## GLUE LINE RIP SAWS

## Triple Chip

An extremely stable saw offering smoother cutting for all glue line applications on either straight or shadow line rip saws.



Saw No.	Diameter	Teeth	Core	Gri	Hoo	Plate Thickness	Per
GL1030	10"	30	5/8"	G	20°	.095	.145
GL1230	12"	30	1"	G	20°	.110	.160
* GL1236	12"	36	3-1/8"	G	20°	.118	.160
GL1436	14"	36	1"	G	20°	.120	.170
** GL1436D	14"	36	with photo	G	20°	.120	.170
GL1636	16"	36	1"	G	20°	.120	.170
** GL1636D	16"	36	with photo	G	20°	.120	.170

\*For Mereen-Johnson

\*\*For Diehl

## HEAVY DUTY RIP SAWS

## Straight Top

A saw especially developed for fast cutting on both hand and power feed ripping operations. This is accomplished by extremely large gullets, heavier plates and use of the proper clearances designed for this type of heavy duty cutting in both hard or soft woods.



Saw No.	Diameter	Teeth	Core	Gri	Hoo	Plate Thickness	Per
HD824	8"	24	5/8"		15°	.085	.135
HD924	9"	24	5/8"		15°	.085	.135
HD1024	10"	24	5/8"		20°	.095	.145
HD1024A	10"	24	5/8"	A	20°	.095	.145
HD30024	300mm	24	70mm / 20mm. / 10mm.		20°	2.2mm	3.2mm
HD1224	12"	24	1"		20°	.110	.160
HD1424	14"	24	1"		20°	.120	.170
HD1636	16"	36	1"		20°	.120	.170
HD1840	18"	40	1"		15°	.134	.184

## ASTRA WOODWORKER

## Alternate Top Bevel

Everlast offers an alternative to the Forrest Woodworker blade. Exceptional cut on rip and crosscut. Rated Excellent to very good in Fine Woodworking magazine.



Saw No.	Diameter	Teeth	Core	Gri	Hoo	Plate Thickness	Per
** AG1040	10"	40	5/8"	A	15°	.085	.115
AG1060	10"	60	5/8"	A	-2°	.080	.110

Article "In. Combination Table Saw Blades"

Trademark Forrest & Co.



Florida Toll Free: 1-800-EVRLAST (387-5278)

## COMBINATION SAWS

Alternate with Raker

An excellent all around saw ideally suited for the small woodworking or cabinet shops where one saw is used for all different types of cutting. It can be used for ripping or cross cutting in solid woods, particle board, plywood or laminated panels.

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate	
						Thickness	Per
CBS940	9"	40	5/8"	AR	15°	.080	.120
CBS1050	10"	50	5/8"	AR	15°	.085	.125
CBS1260	12"	60	1"	AR	15°	.110	.155
CBS1470	14"	70	1"	AR	15°	.110	.155
CBS1680	16"	80	1"	AR	15°	.120	.165



## GENERAL PURPOSE CUT-OFF SAWS

Alternate Top Bevel

Designed for all around general purpose cutting in solid woods, plywood, masonite, chip core, and laminated formica (single sided).

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate	
						Thickness	Per
GP740M	7 1/4"	40	Univ.	ATB	10°	.072	.112
GP840A	8"	40	5/8"	ATB	15°	.085	.125
GP940A	9"	40	5/8"	ATB	15°	.085	.125
GP1040A	10"	40	5/8"	ATB	15°	.085	.125
GP1240A	12"	40	1"	ATB	15°	.095	.135
GP1440A	14"	40	1"	ATB	15°	.120	.165
GP1640A	16"	40	1"	ATB	15°	.120	.165



## GENERAL PURPOSE CUT-OFF SAWS

Triple Chip

Designed for all around general purpose cutting in solid woods, plywood, masonite, chip core, and laminated formica (single sided). Please note triple chip grind recommended for cutting all types of abrasive materials, such as chip board or high pressure laminates.

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate	
						Thickness	Per
GP740TM	7 1/4"	40	Univ.	TCG	10°	.072	.112
GP840T	8"	40	5/8"	TCG	15°	.085	.125
GP940T	9"	40	5/8"	TCG	15°	.085	.125
GP1040T	10"	40	5/8"	TCG	15°	.085	.125
GP1240T	12"	40	1"	TCG	15°	.095	.135
GP1440T	14"	40	1"	TCG	15°	.120	.165
GP1640T	16"	40	1"	TCG	15°	.120	.165



## STANDARD PURPOSE CUT-OFF SAWS

## Alternate Top Bevel

For fine finishing cuts in plywood, veneered panels, masonite coated or uncoated, crosscutting in hard or soft woods. Ideal for table saws.



Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Plate Width
SP71456A	7-1/4"	56	5/8"	AT	10°	.072	.102
SP860A	8"	60	5/8"	AT	10°	.085	.125
SP960A	9"	60	5/8"	AT	10°	.085	.125
LSP1060A	10"	60	5/8"	AT	10°	.085	.125
**† SP30060A	300mm	60	30mm	AT	10°	2.4mm	3.4mm
SP1260A	12"	60	1"	AT	10°	.095	.135
SP1460A	14"	60	1"	AT	10°	.109	.150
SP1660A	16"	60	1"	AT	10°	.109	.150
SP1860A	18"	60	1"	AT	10°	.134	.175

\*\* 2 ph 10mm dia. on 60mm B/C

† MICRO-5 extra hard tip

## STANDARD PURPOSE CUT-OFF SAWS

## Triple Chip

For fine finishing cuts in plywood, veneered panel, masonite coated or uncoated, crosscutting in hard or soft woods. Ideal for table saws. Please note triple chip grind recommended for cutting all types of abrasive materials such as chipboard or high pressure laminates.



Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Plate Width
SP71456T	7-1/4"	56	5/8"	T	10°	.072	.102
SP860T	8"	60	5/8"	T	10°	.085	.125
*† SP22064T	220mm	64	30mm	T	5°	2.2mm	3.2mm
SP960T	9"	60	5/8"	T	10°	.085	.125
LSP1060T	10"	60	5/8"	T	10°	.085	.125
**† SP30060T	300mm	60	30mm	T	10°	2.4mm	3.4mm
SP1260T	12"	60	1"	T	10°	.095	.135
SP1460T	14"	60	1"	T	10°	.109	.150
SP1660T	16"	60	1"	T	10°	.109	.150
SP1860T	18"	60	1"	T	10°	.134	.175

\* 2 ph 7mm dia. o 42mm

\*\* 2 ph 10mm dia. on 60mm B/C

† MICRO-5 extra hard tips.

## SPECIAL PURPOSE CUT-OFF SAWS

## Alternate Top Bevel

For the smoothest possible finish in plywood, veneer, laminated panels, coated hardboard, for crosscutting of both hard and soft woods up to 3/4 inch thick.



Blades for whirlwind machine available upon request

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Plate Width
SPE1080A	10"	80	5/8"	AT	5°	.085	.125
SPE1280A	12"	80	1"	AT	5°	.095	.135
SPE1210A	12"	100	1"	AT	5°	.095	.135
SPE1480A	14"	80	1"	AT	10°	.109	.150
SPE1410A	14"	100	1"	AT	5°	.109	.150
SPE1680A	16"	80	1"	AT	10°	.109	.150
SPE1610A	16"	100	1"	AT	5°	.120	.160
SPE1620A	16"	120	1"	AT	5°	.120	.160
SPE1880A	18"	80	1"	AT	10°	.134	.175
SPE1810A	18"	100	1"	AT	10°	.134	.175
SPE1820A	18"	120	1"	AT	5°	.134	.175



# SPECIAL PURPOSE CUT-OFF SAWS Triple Chip

For the smoothest possible finish in plywood, veneer, laminated panels, coated hardboard, for crosscutting of both hard and soft woods up to 3/4 inch thick. Please note triple chip grind recommended for cutting all types of abrasive materials such as chipboard or high pressure laminates.

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Depth
SPE1080T	10"	80	5/8"	TCG	5°	.085	.125
SPE1280T	12"	80	1"	TCG	5°	.095	.135
SPE1210T	12"	100	1"	TCG	5°	.095	.135
SPE1480T	14"	80	1"	TCG	10°	.109	.150
SPE1410T	14"	100	1"	TCG	5°	.109	.150
SPE1680T	16"	80	1"	TCG	10°	.109	.150
SPE1610T	16"	100	1"	TCG	5°	.120	.160
SPE1620T	16"	120	1"	TCG	5°	.120	.160
SPE1880T	18"	80	1"	TCG	10°	.134	.175
SPE1810T	18"	100	1"	TCG	10°	.134	.175
SPE1820T	18"	120	1"	TCG	5°	.134	.175



# DOUBLE CUT-OFF 1 GRIND SAWS

Extra plate thickness gives these saws extreme stability when used on double end or Panel finishing machines, resulting in a splinter free finish on either siding or angular cuts.

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Depth
DCO1280LH	12"	80	1"	LH	5°	.120	.165
DCO1280RH	12"	80	1"	RH	5°	.120	.165
DCO1410LH	14"	100	1"	LH	5°	.134	.180
DCO1410RH	14"	100	1"	RH	5°	.134	.180
DCO1610LH	16"	100	1"	LH	5°	.134	.180
DCO1610RH	16"	100	1"	RH	5°	.134	.180



# PLEN-CUT SAWS TC

Ideally suited for cutting plastics such as acrylic, plexiglass, lucite, lexan, leuan, and PVC pipe where melting is a problem. Good for material thickness up to 3/4 inch.


Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Depth
PC860	8"	60	5/8"	TC45	5°	.072	.106
PC1080	10"	80	5/8"	TC45	5°	.072	.106
PC1280	12"	80	1"	TC45	5°	.085	.119



## THIN RIM SAWS

## Alternate Top Bevel or Triple Chip

The perfect saw to use where there is a need for a minimum of stock removal per cut, as in the cutting of plastic or veneer strips for edge banding. Maximum depth of cut on Thin Rim blade is 1 1/4 inches.




Saw No.	Diameter	Teeth	Bore	Grind	Hook	Plate Thickness	Thin Rim Plate Thickness	Kerf
TR860A	8"	60	5/8"	ATB	10°	.086	.056	.086
TR860T	8"	60	5/8"	TCG	10°	.086	.056	.086
TR1080A	10"	80	5/8"	ATB	5°	.086	.056	.086
TR1080T	10"	80	5/8"	TCG	5°	.086	.056	.086
TR1280A	12"	80	1"	ATB	5°	.095	.062	.092
TR1280T	12"	80	1"	TCG	5°	.095	.062	.092
TR1210A	12"	100	1"	ATB	5°	.095	.062	.092
TR1210T	12"	100	1"	TCG	5°	.095	.062	.092

## THIN KERF SAWS

## Alternate Top Bevel

Thin kerf blades create less power drain on machine and allow for minimum of stock waste.




Saw No.	Diameter	Teeth	Bore	Grind	Hook	Plate Thickness	Kerf
TK860A	8"	60	5/8"	ATB	5°	.072	.102
TK1024A	10"	24	5/8"	ATB	20°	.072	.102
TK1060A	10"	60	5/8"	ATB	10°	.072	.102
TK1080A	10"	80	5/8"	ATB	5°	.072	.102
TK1280A	12"	80	1"	ATB	5°	.085	.115

## THIN KERF SAWS

## Triple Chip

Thin kerf blades create less power drain on machine and allow for minimum of stock waste. Please note triple chip grind recommended for cutting all types of abrasive materials.



Saw No.	Diameter	Teeth	Bore	Grind	Hook	Plate Thickness	Kerf
TK860T	8"	60	5/8"	TCG	5°	.072	.102
TK1060T	10"	60	5/8"	TCG	10°	.072	.102
TK1080T	10"	80	5/8"	TCG	5°	.072	.102
TK1280T	12"	80	1"	TCG	5°	.085	.115



# RADIARM SAWS Alternate To e el

An excellent blade for use on all types of radial saws. Due to negative tooth design, this saw offers a minimum of grabbing which is the main problem on most overarm machines.

Saw No.	Diameter	Teeth	Bore	Grind	Hook	Plate Thickness	Kerf
1024	10"	24	5/8"	AT	-2°	.095	.135
1230	12"	30	5/8"	AT	-2°	.095	.135
12301	12"	30	1"	AT	-2°	.095	.135
1260	12"	60	5/8"	AT	-2°	.095	.135
12601	12"	60	1"	AT	-2°	.095	.135
1440	14"	40	1"	AT	-2°	.120	.165
1640	16"	40	1"	AT	-2°	.120	.165



# MITRE SAWS Alternate with Ra er

Especially designed for cutting wood mouldings on all types of mitre machines and Rockwell type mitre box saws. Negative tooth design provides the least possible grabbing of material.

Saw No.	Diameter	Teeth	Bore	Grind	Hook	Plate Thickness	Kerf
MT1060	10"	60	5/8"	AR	-2°	.080	.110
MT1080	10"	80	5/8"	AR	-5°	.085	.115
* MT1080M	10"	80	5/8"	AR	0°	.072	.102
MT1280	12"	80	1"	AR	-2°	.095	.125
* MT1280D	12"	80	1"	AR	-2°	.080	.110
* TKMT1210	12"	100	1"	AR	-2°	.080	.110
MT1210	12"	100	1"	AR	-5°	.098	.128
MT121058	12"	100	5/8"	AR	-5°	.098	.128
MT1490	14"	90	1"	AR	-2°	.120	.150
MT141058	14"	100	5/8"	AR	-2°	.118	.150
MT1410	14"	100	1"	AR	-2°	.118	.150
* MT1510	15"	100	1"	AR	-2°	.085	.115
MT1610	16"	100	1"	AR	-2°	.120	.150

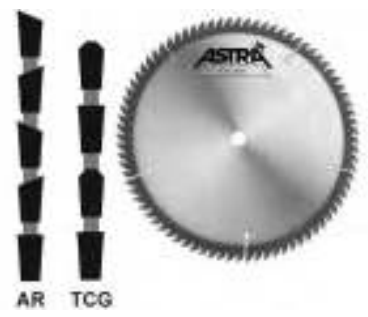


\*Thin kerf for Makita, DeWalt, Hitachi

# ASTRA SERIES MITRE SAWS (Wood and Non-Ferrous)

For the smoothest cutting of wood or aluminum mouldings. Extra stiff plates and special clearances provide extremely accurate cuts on double mitre machines such as Pistorius, Sampson, etc. Extra hard AR or TCG tips used.

Saw No.	Diameter	Teeth	Bore	Hook	Grind	Plate Thickness	Kerf	Application
ASMT128058	12"	80	5/8"	-3°	AR	.095	.115	Wood
ASNF128058	12"	80	5/8"	-3°	TCG	.095	.115	Non-ferrous Aluminum



## DOUBLE FACE LAMINATE SAWS

30° ATB

Smoothest cutting saw for double sided materials such as Melamine, Kortron & Veneer. Can be used on radial or table saws.



Saw No.	Diameter	Teeth	Bore	Primary	Secondary	Thickness	Weight
DFL86030	8"	60	5/8"	30° ATB	-5°	.085	.115
DFL108030	10"	80	5/8"	30° ATB	-5°	.085	.115
DFL121030	12"	100	1"	30° ATB	-5°	.098	.128
DFL141030	14"	100	1"	30° ATB	-2°	.118	.148
DFL162030	16"	120	1"	30° ATB	-2°	.120	.150

NOTE: Not recommended for machine tool power feed or intermediate feed applications.

## MICRO-5 DOUBLE FACE LAMINATE SAWS

30° ATB

Smoothest cutting saw for double sided materials such as Melamine, Kortron & Veneer. Can be used on radial or table saws. Extra hard MICRO-5 tips last 3 times longer than normal carbide.



Saw No.	Diameter	Teeth	Bore	Primary	Secondary	Thickness	Weight	Micro-5
DFL2206430	220mm	64	30mm	30° ATB	-5°	.085	.125	2/42
DFL2508030	250mm	80	30mm	30° ATB	-5°	.085	.115	2/42/2/10/60
DFL1080305	10"	80	5/8"	30° ATB	-5°	.085	.115	
DFL3001030	300mm	100	30mm	30° ATB	-5°	.085	.115	2/42/2/10/60
DFL1210305	12"	100	1"	30° ATB	-5°	.095	.125	

NOTE: Not recommended for machine tool power feed or intermediate feed applications.

## DOUBLE FACE LAMINATE SAWS

TC 45

The perfect saw for the best possible cutting of formica and Melamine laminated panels. These blades can perform equally as well on both radial or table saws.



Saw No.	Diameter	Teeth	Bore	Primary	Secondary	Thickness	Weight
DFL860	8"	60	5/8"	TC45	-5°	.085	.115
DFL1080	10"	80	5/8"	TC45	-5°	.085	.115
DFL1210	12"	100	1"	TC45	-5°	.098	.128
DFL1410	14"	100	1"	TC45	-2°	.120	.150
DFL1620	16"	120	1"	TC45	-2°	.120	.150

NOTE: Not recommended for machine tool power feed or intermediate feed applications.



# DOUBLE FACE VENEER SAWS Alternate with Raker

A saw specifically recommended for the cutting of double sided veneered panels either with or against the grain. Will also give splinter free cuts in plywood. Also for the cutting of veneer or hardwood strips for edge banding.

Saw No.	Diameter	Teeth	Bore	Grind	Hook	Plate Thickness	Kerf
DFV860	8"	60	5/8"	TCG	-5°	.085	.115
DFV1080	10"	80	5/8"	TCG	-5°	.085	.115
DFV1210	12"	100	1"	TCG	-5°	.098	.128
DFV1410	14"	100	1"	TCG	-2°	.120	.150
DFV1620	16"	120	1"	TCG	-2°	.120	.150



# NON-FERROUS METAL CUTTING SAWS Triple Chip

Designed for smooth burr free cuts on all types of aluminum extrusions thin wall tubing and thin gauge sheets with a wall thickness of 1/16 inch to 1/4 inch. These blades work particularly well on double mitre or portable mitre box machines. Please note that a lubricant should always be used during cutting and material should always be firmly secured while being cut.

Saw No.	Diameter	Teeth	Bore	Grind	Hook	Plate Thickness	Kerf
NF740	7-1/4"	40	UNIV.	TCG	-2°	.080	.110
NF860	8"	60	5/8"	TCG	-5°	.085	.115
NF1060	10"	60	5/8"	TCG	-5°	.085	.115
NF1060TK	10"	60	5/8"	TCG	-2°	.080	.110
NF1072	10"	72	5/8"	TCG	-2°	.095	.125
NF1080	10"	80	5/8"	TCG	-5°	.094	.124
* NF1080M	10"	80	5/8"	TCG	0°	.072	.102
NF1010	10"	100	5/8"	TCG	-5°	.094	.124
NF1260	12"	60	5/8"	TCG	-2°	.095	.125
NF12601	12"	60	1"	TCG	-2°	.095	.125
NF1280	12"	80	1"	TCG	-2°	.095	.125
* NF1280D	12"	80	1"	TCG	-2°	.080	.110
* TKNF1210	12"	100	1"	TCG	-2°	.080	.110
NF1210	12"	100	1"	TCG	-5°	.098	.128
NF121058	12"	100	5/8"	TCG	-5°	.098	.128
NF1490	14"	90	1"	TCG	-2°	.120	.150
NF1410	14"	100	1"	TCG	-2°	.120	.150
NF141058	14"	100	5/8"	TCG	-2°	.118	.150
* NF1510	15"	100	1"	TCG	-2°	.085	.115
NF1610	16"	100	1"	TCG	-2°	.120	.150
NF1810	18"	100	1"	TCG	-2°	.134	.165
NF2020	20"	120	1"	TCG	0°	.134	.170



1/16" to 1/4" thick aluminum  
1/16" to 1/4" thick steel  
1/16" to 1/4" thick stainless steel

\* Thin kerf for Makita, Ryobi, Craftsman, Dewalt & Hitachi.

# STEEL-KUT FOR FERROUS METAL

"Steel-Kut" advantages: Long life compared to grinding discs can be resharpened many times excellent cut quality no danger of sparks during cutting cuts faster than grinding disc. "Steel-Kut" can be used for cutting the following materials: Steel bars rebars angle iron steel channel flat steel aluminum bars flat stock "Steel-Kut" can be used on dry-cutting chop saw such as Epsilon provided the recommended RPM is not exceeded.

Saw No.	Diameter	Teeth	Bore	Hook	Plate Thickness	Kerf
1050	10"	50	5/8"	0°	.078	.090
1260	12"	60	1"	0°	.078	.090
1280	12"	80	1"	0°	.078	.090
1472	14"	72	1"	0°	.078	.090



Recommended RPM: 1050-1260-1280-1472





## ASTRA SERIES PANEL SAWS

Metric Diameter | R | Ti

For use on various models of vertical and horizontal panel saw machines. MICRO-5 extra hard micro grain tips used on all panel saw blades.



Saw No.	Diameter	Teeth	Bore	Profile	Hook	Plate / Kerf (mm)	Pinhole
SP22064T	220mm	64	30mm	T	5°	2.2 / 3.2	2/7/42
DFL2206430	220mm	64	30mm	30°AT	-5°	2.2 / 3.0	2/7/42
DFL2508030	250mm	80	30mm	30°AT	-5°	2.2 / 3.0	2/7/42:2/10/60
SP30060A	300mm	60	30mm	AT	10°	2.4 / 3.4	2/10/60
SP30060T	300mm	60	30mm	T	10°	2.4 / 3.4	2/10/60
SPE30072T	300mm	72	30mm	T	5°	2.2 / 3.2	2/7/42:2/10/60
SPE30010T	300mm	100	30mm	T	5°	2.4 / 3.4	2/7/42:2/10/60
DFL3001030	300mm	100	30mm	30°AT	-5°	2.2 / 3.0	2/7/42:2/10/60
TK35072T	350mm	72	30mm	T	13°	2.5 / 3.5	2/10/60
TK35072T1	350mm	72	1"	T	13°	2.5 / 3.5	2/10/60
SPE35072T3	350mm	72	30mm	T	13°	3.0 / 4.4	
SPE35072T80	350mm	72	80mm	T	13°	3.0 / 4.4	2/7/110:2/14/110
SPE38072T60	380mm	72	60mm	T	13°	3.4 / 4.8	
SPE38072T75	380mm	72	75mm	T	13°	3.0 / 4.4	
SPE40072T30	400mm	72	30mm	T	13°	3.0 / 4.4	
SPE40072T75	400mm	72	75mm	T	13°	3.0 / 4.4	

## ASTRA SERIES STRAIGHT TOOTH PANEL SAWS

Straight Tooth | Metric | Ti

Used on both sliding carriage and beam type panel saws to score the bottom of panels thus allowing large saw to cut through without chipping material on bottom side.



Saw No.	Diameter	Teeth	Bore	Profile	Hook	Pinhole
S10020	100mm	20	5/8"	ST	8°	
S420	4"	20	5/8"	ST	8°	
S43424	4-3/4"   120mm	24	5/8"	ST	10°	
S12524	125mm	24	45mm	ST	10°	
S524	5"   125mm	24	5/8"	ST	8°	
S624	6"   150mm	24	5/8"	ST	8°	
S1603655	160mm	36	55mm	ST	5°	3/7/66
S1752845	175mm	28	45mm	ST	8°	
S1803645	180mm	36	45mm	ST	8°	
S2003620	200mm	36	20mm	ST	8°	
S2003645	200mm	36	45mm	ST	8°	
S2003665	200mm	36	65mm	ST	8°	2/110

## SPIT STRAIGHT TOOTH PANEL SAWS

Straight Tooth

Used on sliding carriage panel saws to score the bottom of panels thus allowing large saw to cut through without chipping material on bottom side. Gims are provided to adjust kerf to match large blade.



Saw No.	Diameter	Teeth	Bore	Profile	Kerf
SS10010	100mm	2 x 10	22mm	ST	2.8 - 3.6mm
SS12012	120mm	2 x 12	22mm	ST	2.8 - 3.6mm
SS12012-34	120mm	2 x 12	3/4"	ST	2.8 - 3.6mm
SS12012-20	120mm	2 x 12	20mm	ST	2.8 - 3.6mm

NOTE: 20mm and 3/4" are provided to adjust kerf to match large blade.

## ASTRA SERIES PANEL SAW SETS Metric Diameter

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate	Kerf
<b>FOR THE HOLZMA</b>							
SPE38072T60	380mm	72	60mm	TCG	13°	3.4	4.8
S2003645	200mm	36	45mm	STR (Conical)	8°	3.4	4.7 / 5.7
<b>FOR THE SCHELLING</b>							
SPE40072T30	400mm	72	30mm	TCG	13°	3.0	4.4
S2003620	200mm	36	20mm	STR (Conical)	8°	3.0	4.3 / 5.3
<b>FOR THE SCMI</b>							
SPE35072T80	350mm	72	80mm	TCG	13°	3.0	4.4
S1603655	160mm	36	55mm	STR (Conical)	5°	3.0	4.3 / 5.3

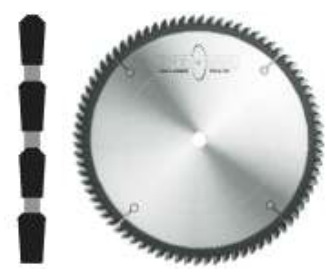
2  14mm on 110mm  /C  
 3  7mm on 66mm  /C



## INTERTEP SAW TOP

Designed to give highest quality, smoothest chip-free cuts on laminated post form countertops with backslash. Ideally suited for post form countertop machines such as Midwest Automation and Edgetech.

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Kerf
CT1620	16"	120	1"	TC45	-2°	.118	.150



## ASTRA SERIES SOLID SURFACE SAWS TOP

For the smoothest cutting on solid surface materials such as Corian®, Avonite®, Mountainhead® and Gibraltar®, etc. Special clearances allow for smoothest cut on these materials. Gives a finish which requires virtually no sanding or polishing. Team quality cut.

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Kerf	Pinhole
C71440	7-1/4"	40	1/2"	TC45	-2°	.080	.104	
C860	8"	60	5/8"	TC45	-5°	.086	.110	
C22064	220mm	64	30mm	TC45	-5°	.085	.115	2/7/42
C25080	250mm	80	30mm	TC45	-5°	.085	.115	2/7/42/2/10/60
C1060	10"	60	5/8"	TC45	-5°	.086	.110	
C1080	10"	80	5/8"	TC45	-5°	.086	.110	
C30010	300mm	100	30mm	TC45	-5°	.085	.115	2/7/42/2/10/60
C1210	12"	100	1"	TC45	-5°	.088	.120	



MICRO-5

## DADO SETS

## Standard #3 Set

Offers the woodworking shop one tool which will cut various size grooves up to 13/16 inch maximum width of cut. Can be used to cut either with or against grain. Fine tooth dado recommended for plywood or where extra smooth cut is needed.



Saw No.	Diameter	Teeth	Bore	Hook	Width of Cut
DS6	6"	18	5/8"	15°	1/4" to 13/16"
DS830	8"	30	5/8"	-5°	1/4" to 13/16"
DS8301	8"	30	1"	-5°	1/4" to 13/16"
DS10	10"	24	5/8"	15°	1/4" to 13/16"
DS101	10"	24	1"	15°	1/4" to 13/16"
DS12	12"	24	1"	15°	1/4" to 13/16"

6", 10", 12" One set consists of:  
 Two 1/8" outside blades,  
 Two 1/8" chippers,  
 One 1/4" chipper  
 One 1/16" chipper

8" consists of:  
 Two 1/8" outside blades  
 Four 1/8" Chippers  
 One 1/16" Chipper

## OUTSIDE DADO SAWS



Saw No.	Diameter	Teeth	Bore	Grind	Hook	Kerf
OS6L	6"	18	5/8"	Left	15°	1/8"
OS6R	6"	18	5/8"	Right	15°	1/8"
OS830L	8"	30	5/8"	Left	-5°	1/8"
OS830R	8"	30	5/8"	Right	-5°	1/8"
OS10L	10"	24	5/8"	Left	15°	1/8"
OS10R	10"	24	5/8"	Right	15°	1/8"
OS12L	12"	24	1"	Left	15°	1/8"
OS12R	12"	24	1"	Right	15°	1/8"

Above shown with teeth coming towards you.

## DADO CHIPPER S



Saw No.	Diameter	Bore	Hook	Kerf
DC616	6"	5/8"	15°	1/16"
DC618	6"	5/8"	15°	1/8"
DC614	6"	5/8"	15°	1/4"
DC816N	8"	5/8"	-5°	1/16"
DC818N	8"	5/8"	-5°	1/18"
DC1016	10"	5/8"	15°	1/16"
DC1018	10"	5/8"	15°	1/8"
DC1014	10"	5/8"	15°	1/4"
DC1216	12"	1"	15°	1/16"
DC1218	12"	1"	15°	1/8"
DC1214	12"	1"	15°	1/4"



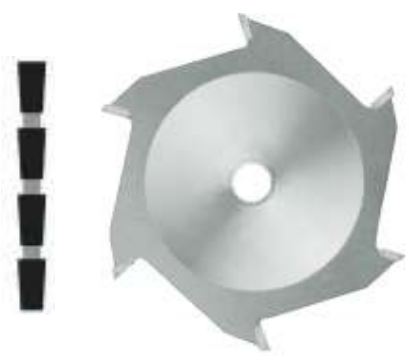
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# GROOVERS - SQUARE FACE & TOP Straight Top

A single purpose tool to be used when a specific width of groove is desired for production runs. Will give good finish cuts when run with grain of material.

Groover No.	Diameter	Teeth	Bore	Plate Thickness
G4184	4"	4	5/8"	1/8"
G43164	4"	4	5/8"	3/16"
G4144	4"	4	5/8"	1/4"
G6188	6"	8	5/8"	1/8"
G63168	6"	8	5/8"	3/16"
G6148	6"	8	5/8"	1/4"
G65168	6"	8	5/8"	5/16"
G6388	6"	8	5/8"	3/8"
G6128	6"	8	5/8"	1/2"
G831612	8"	12	5/8"	3/16"
G81412	8"	12	5/8"	1/4"
G851612	8"	12	5/8"	5/16"
G83812	8"	12	5/8"	3/8"
G81424	8"	24	5/8"	1/4"
G83824	8"	24	5/8"	3/8"
G1031624	10"	24	5/8"	3/16"
G101424	10"	24	5/8"	1/4"
G1051624	10"	24	5/8"	5/16"
G103824	10"	24	5/8"	3/8"

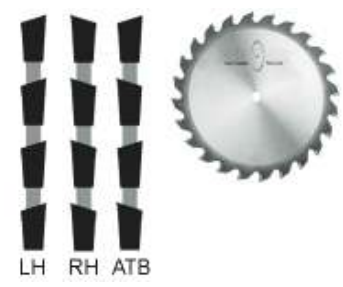


Also Available: Fine Tooth Groovers, Shear Face, and Special Groovers

# EDGE BANDER SAWS Alternate Top Bevel or All Teeth Bevel to Left

A specially designed saw for both single or two sided edge banding machines, for the end trimming of either wood or plastic banding materials.

Saw No.	Diameter	Teeth	Bore	Angle	Plate Thickness	Plate
420	4"	20	5/8"	8°	.085	125
4200	4"	20	5/8"	0°	.085	125
4524	4 1/2"	24	5/8"	10°	.085	125
43424	4 3/4"	24	5/8"	10°	.085	125
524	5"	24	5/8"	8°	.085	125
5530	5 1/2"	30	5/8"	6°	.085	125
640	6"	40	5/8"	5°	.085	125
6400	6"	40	5/8"	0°	.085	125



Notes: When ordering Alternate Top Bevel add letter A after Saw No.  
For Left Bevel add letter L after Saw No.  
For Right Bevel add letter R after Saw No.

# BISCUIT CUTTER BLADE Alternate Top Bevel

Replacement blade for most biscuit jointers such as Lamello, Virutex, etc.

Saw No.	Diameter	Teeth	Bore	Grind	Angle	Plate Thickness	Plate
A10012	100mm	12	22mm	AT	18°	118	4mm

