

CARBIDE BLADES

General Purpose Blades (ATB)

Universal use; rip and crosscut natural woods and sizing of plywood. Medium tooth count to cover a wide range of cuts

General Purpose Blades (ATB)



SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
7 1/4"	7.25 BN C C GP 18	18	5/8"-DM	0.087"	X	N/A	N/A
7 1/4"	7.25 BN C GP 24	24	5/8"-DM	0.087"	X	N/A	N/A
7 1/4"	7.25 BN C GP 40	40	5/8"-DM	0.087"	X	N/A	N/A
8"	8 BN C GP 40	40	5/8"	0.094"	X	N/A	N/A
10"	10 BN C GP 28	28	5/8"	0.126"	X	N/A	N/A
10"	10 BN C GP 40	40	5/8"	0.126"	X	N/A	X
12"	12 BN C GP 40	40	1"	0.126"	X	N/A	N/A
14"	14 BN C GP 60	60	1"	0.135"	X	N/A	N/A

USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	WOOD GENERAL PURPOSE	

Rip Blades (FT)

Blades feature expansion slots, and heat vents with aggressive hook angle. Ideal for all natural woods and will fit all table saws and radial arm saws

Rip Blades (FT)



SIZE	ITEM#	TEETH	Arbor	Kerf	Plate	°Hook	Standard
7 1/4"	7.25 BN C RIP 24 T	24	5/8"-DM	0.087"	0.055"	18°	X
7 1/4"	7.25 BN C RIP 24	24	5/8"-DM	0.126"	0.087"	18°	X
10"	10 BN C RIP 24	24	5/8"	0.126"	0.087"	18°	X
12"	12 BN C RIP 24	24	1"	0.126"	0.087"	18°	X
12"	12 BN C RIP 40	40	1"	0.126"	0.087"	18°	X
14"	14 BN C RIP 30	30	1"	0.155"	0.109"	18°	X

USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	Hardwood; Softwood	

Crosscut Blades (ALTERNATE TOP BEVEL)

Designed for crosscutting and trimming of natural woods. These blades are for fine and extra fine cuts.

Crosscut Blades



SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
7-1/4"	7.25 BN C CC 40	40	5/8"-DM	0.110"	X	N/A	N/A
8"	8 BN C CC 60	60	5/8"	0.094"	X	N/A	N/A
10"	10 BN C CC 60	60	5/8"	0.126"	X	X	X
10"	10 BN C CC 80	80	5/8"	0.126"	X	X	N/A
12"	12 BN C CC 60	60	1"	0.126"	X	N/A	N/A
12"	12 BN C CC 80	80	1"	0.126"	X	X	N/A
12"	12 BN C CC 100	100	1"	0.126"	X	N/A	N/A
14"	14 BN C CC 80	80	1"	0.135"	X	N/A	N/A
16"	16 BN C CC 80	80	1"	0.135"	X	N/A	N/A
10"	10 BN C CCT 60	60	5/8"	TCG	N/A	X	N/A
10"	10 BN C CCT 80	80	5/8"	TCG	N/A	X	X

Combination Blades (ATB-R)

For ripping and crosscutting all kinds of natural woods, plywood and particle board. Teeth consist of four ATB followed by one square raker. Large gullets help prevent loading, and improve chip ejection despite pitch.

Combination Blades (ATB-R)



SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
7 1/4"	7.25 BN C C 40	40	5/8"-DM	0.087"	X	N/A	N/A
8"	8 BN C C 40	40	5/8"	0.094"	X	N/A	N/A
10"	10 BN C C 60	60	5/8"	0.118"	X	N/A	N/A
12"	12 BN C C 60	60	1"	0.126"	X	N/A	N/A
14"	14 BN C C 70	70	1"	0.135"	X	X	N/A

10"	10 BN C C 50P	50	5/8"	0.135"	N/A	X	N/A
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USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	Hardwood; Softwood; Plywood; Particleboard	

Melamine Blades (H-ATB)

The best option for chip-free top and bottom, cuts in double sided materials such as melamine, double faced high and low pressure laminateds and other composite materials with higher Alternate Top Bevel angles

Melamine Blades (H-ATB)



SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
8"	8 BN C M 60	60	5/8"-DM	0.118"	X	N/A	N/A
10"	10 BN C M 80	80	5/8"	0.118"	X	N/A	X
10"	10 BN C M 100	100	5/8"	0.118"	X	N/A	N/A
10"	10 BN C M 120	120	5/8"	0.118"	X	N/A	N/A
12"	12 BN C M 100	100	1"	0.126"	X	N/A	N/A
14"	14 BN C M 100	100	1"	0.135"	X	X	N/A

USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	Double sided melamine, MDF and Laminateds	

Melamine Blades (TCG)

Melamine Blades (TCG)



The best option for chip-free top and bottom, cuts in double sided materials such as melamine, double faced high and low pressure laminateds and other composite materials

SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
8"	8 BN C M 64 P	64	5/8"	0.118"	N/A	X	N/A
10"	10 BN C M 80 P	80	5/8"	0.118"	N/A	X	N/A
10"	10 BN C M 96 P	96	5/8"	0.118"	N/A	X	N/A
12"	12 BN C M 96 P	96	1"	0.126"	N/A	X	X

USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	Double sided melamine, MDF and Laminateds	

PANEL SAW BLADES

For cutting MDF, laminates etc. on panel saws with scoring saw on reverse side to prevent chipping.

PANEL SAW BLADES



SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
12"	12 BN C P 72	72	30MM	0.126"	N/A	N/A	X
12"	12 BN C P 96	96	30MM	0.126"	N/A	N/A	X
14"	14 BN C P 96	96	30MM	0.126"	N/A	N/A	X

USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	Double sided melamine, MDF and Laminateds	

CONICAL SCORING SAW BLADES

Use on panel saws to prevent the chipping on the bottom of cutting material, the kerf width changes with depth of penetration.

CONICAL SCORING SAW BLADES



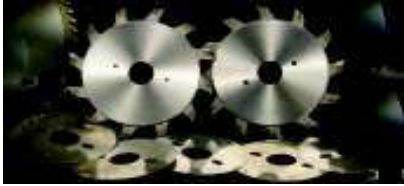
SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
5"	5 BN C CS 24	24	20	2.8/3.6	X	N/A	N/A

USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	Hardwood; Softwood; Plywood; Particleboard	

SPLIT SCORING SAW BLADES

Used on panel saws to prevent the bottom of cutting material chipping, adding shims to match kerf of main blade.

SPLIT SCORING SAW BLADES



SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
5"	5 BN C SS 20	12+12	20	2.8/3.6	X	N/A	X
5"	5 BN C SS 22	12+12	22	2.8/3.6	X	N/A	N/A
5"	5 BN C SS 75	12+12	3/4"	2.8/3.6	X	N/A	N/A

USED: WET DRY

CUTS: Hardwood; Softwood; Plywood; Particleboard

MITRE SAW BLADE (ATBR)

For smooth miter cuts on molding or picture frame material(s) with four Alternate Top Bevel followed by one raker.

MITRE SAW BLADE (ATBR)



SIZE	ITEM#	TEETH	Arbor	Kerf	Standard	Semi P	Pro
8-1/2"	8.5 BN C MT 60	60	5/8"	.118"	X	N/A	N/A
10"	10 BN C MT 60	60	5/8"	.118"	X	N/A	N/A
10"	10 BN C MT 80	80	5/8"	.118"	X	X	N/A
12"	12 BN C MT 80	80	1"	.110"	X	N/A	N/A
12"	12 BN C MT 80 T	80	1"	.126"	N/A	X	X
12"	12 BN C MT 100	100	1"	.126"	X	N/A	N/A
14"	14 BN C MT 100	100	1"	.126"	X	N/A	N/A

USED: WET DRY

CUTS: Solid wood; Plastic, MDF; Single Sided Laminate; Particleboard

Non-Ferrous Blades (TCG)

For cutting Brass, Aluminium Extrusions, solid bars, angles, channel shapes on chop-miter saws and table saws. The negative tooth shape prevents filling up of the gullet. Coolant or blade wax should be used and proper clamping devices employed.

Non-Ferrous Blades (TCG)



SIZE	ITEM#	TEETH	Arbor	Kerf	Plate	°Hook	Standard
7-1/4"	7.25 BN C NF 40	40	5/8-DM	0.110"	0.079"	-5°	X
8"	8 BN C NF 64	64	5/8"	0.086"	0.063"	-5°	X
10"	10 BN C NF 80	80	5/8"	0.110"	0.079"	-5°	X
10"	10 BN C NF 100	100	5/8"	0.110"	0.079"	-5°	X
10"	10 BN C NF 120	120	5/8"	0.110"	0.079"	-5°	X
12"	12 BN C NF 80	80	1"	0.118"	0.087"	-5°	X
12"	12 BN C NF 100	100	1"	0.118"	0.087"	-5°	X
12"	12 BN C NF 100 S	100	1"	0.126"	0.095"	-5°	X
12"	12 BN C NF 120	120	1"	0.118"	0.087"	-5°	X

USED: WET DRY

CUTS: Non ferrous Metal; Plastic, MDF; Single Sided Laminate; Particleboard

Stack Dado Sets

(includes 2 outside blades and 6 six-wing round chippers) which is designed for super-clean dado edges with an astoundingly flat bottom surface in plywood and melaminid; the sets also consists of 2 brass shims each of these sizes: .005", .010", .015" and .020" for precise widths needed.

Stack Dado Sets



SIZE	ITEM#	TEETH	Arbor	Kerf	Plate	°Hook	Standard
8"	8 BN C DA 58	42	5/8"	1/4-29/32"		12°	X
8"	8 BN C DA 1	42	1"	1/4-29/32"		12°	X
8"	8 BN C DA 58 6	42	5/8"	1/4-29/32"		-6	X

USED:	<input type="checkbox"/>	<input checked="" type="checkbox"/> DRY
CUTS:	Non ferrous Metal; Plastic, MDF; Single Sided Laminate; Particleboard	

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