



L. T. D. CUTTING INNOVATIONS, LLC.
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HIGH SPEED STEEL TOOL SERVICE

2" SHANK

Single End Complete Sharpening

Tool Diameter	O.D. Grind 1-4 Flute	O.D. Grind 5+ Flute	Rougher Flute Grind 1- 4 Flute	Rougher Flute Grind 5+ Flute	Cut Off & Re-End 1-4 Flute	Cut Off & Re-End 5+ Flute
1/4- 1/2"	-	-	-	-	-	-
9/16" - 3/4"	-	-	-	-	-	-
13/16" x 1"	\$23.32	\$29.52	\$32.26	\$51.84	\$26.92	\$30.74
1-1/16" x 1-1/2"	\$47.06	\$58.84	\$67.24	\$105.24	\$50.66	\$60.20
1-9/16" - 2"	\$59.40	\$66.60	\$96.72	\$157.92	\$63.00	\$69.00
2-1/16" - 2-1/2"	\$68.18	\$75.38	\$105.44	\$166.64	\$72.58	78.98

* O.D. GRIND & ROUGHER COST INCLUDES TOUCHING OFF ENDS. ON RARE OCCASIONS WHEN NEW END IS NECESSARY ADDITION COST WILL BE INCLUDED

End Only Sharpening

Tool Diameter	OD Grind 1-4 Flute	OD Grind 5+ Flute
1/4" x 1/2"	-	-
9/16" - 3/4"	-	-
13/16" - 1"	-	-
1-1/16" - 1-1/2"	\$38.28	\$49.00
1-9/16" - 2"	\$49.20	\$62.06

ADDITIONAL SERVICES AND COST:

Shank Reduction \$5 per 1/4" increment

Radius / Ball End \ Chamfer / 3"+ CL

Add 20% to base price