ASHORE MANUFACTURING GROUP

JCP Certified | SBA Veteran-Owned | CMMC Level 2 | ITAR Registered

CORE SERVICE OFFERINGS	GOVERNMENT CONTRACTING
• **Precision Machining:** CNC milling, CNC turning, wire cut service, grinding, and bespoke conventional machining • **New Tool and Die**: design, assembly, and testing • **Repair of Existing Dies and Tooling:** refurbishment, modification, and emergency turnaround	**SAM:** UEI: SLPMCD7BBER4 | CAGE: 12U38 **NAICS:** 333514 - Special Die and Tool, Die Set, Jig, and Fixture Manufacturing; 332710 - Machine Shops **PSC:** 3408 - Machining Centers; 3456 - Cutting and Forming Tools; 3465 - Production Jigs, Fixtures, and Templates

CURRENT CAPABILITIES

Capability	Details
CNC Milling	3-axis vertical machining center; 50 x 24 in. table; X/Y/Z 42 x 24 x 24 in.; max table load 3,000 lbs.; tolerance +/-0.0005 in.
CNC Turning	5-axis CNC mill/turn center with live tooling and Y-axis; 12.4 in. max turning diameter; 24.7 in. max turning length; 22 in. swing over bed; bar feeder with 3.07 in. capacity; tolerance +/-0.0002 in.
Wire EDM	Two CNC wire EDM systems in dedicated atmospheric room; 4-axis; 33 x 22 in. table; X/Y/Z 23.6 x 15.7 x 12.2 in.; max workpiece 41.3 x 32.3 x 12.2 in.; tolerance +/-0.00025 in.
Metal Stamping	250-ton hydraulic open-frame press with servo controls, large bed, and tooling inventory for blanking, forming, and piercing
Grinding / Milling / Turning	Surface grinders including 3-axis automatic grinder with 16 x 40 in. chuck; vertical/horizontal knee mills; engine lathe with chuck, taper attachment, and tooling
Sawing / Drilling / Finishing	Vertical and horizontal band saws; dual-spindle and radial drill presses; bench/pedestal grinders; belt/disc sander; blast cabinet
Inspection / Calibration	Mitutoyo roughness tester; NIST-traceable gage blocks; 3-point internal micrometers to 10 in.; Class ZZ pin gages to 1 in.; additional surface plates, height gages, outside micrometers, calipers

FACILITY SNAPSHOT

Location	Facility	Loading / Handling	Design
13940 W Akron-Canfield Rd, Berlin Center, OH 44401; 6-acre campus	9,600 sq. ft. production floor in steel building with enclosed, climate-controlled atmospheric room for wire EDM	Drive-in bay for full-size semi-trucks; bridge cranes to 10 tons; jib crane; forklifts to 12,000 lbs.	AutoCAD workstations and wide-format printing for tool, die, and fixture design

CERTIFICATIONS AND COMPLIANCE

Certification	Status
Small Business: SDVOSB	Service-Disabled Veteran-Owned Small Business, SBA VetCert verified
Cybersecurity: CMMC Level 2	Self-assessment complete, 110/110 SPRS score; NIST SP 800-171 and DFARS 7012 compliant
Export Control: ITAR / JCP	ITAR registered with DDTC (M54826); JCP certified for export-controlled technical data
Quality: ISO 9001	QMS implemented and compliant; third-party certification audit by end of 2026

CONTACTS

LEADERSHIP	PRODUCTION & ENGINEERING	QUOTES & BILLING
Zachary Woods, Co-CEO / Owner zachary.woods@ashoremanufacturing.com (330) 774-7119 **Chris Thomas, Co-CEO / Owner** chris.thomas@ashoremanufacturing.com (330) 707-7479	**Michael Pence, Production & Quality Mgr** mike.pence@ashoremanufacturing.com (330) 271-1812 **Aaron Ingalls, Technical Manager** aaron.ingalls@ashoremanufacturing.com (859) 912-9887	**Send all RFQs and quote requests to:** **procurement@ashoremanufacturing.com** **Isabella Canzonetta, Contracts/Accts Mgr** isabella.canz@ashoremanufacturing.us (330) 609-4967