



### **General**

- Hourly Service Charge (Man Hour) - \$65.00
- Hourly Service Charge (Man/Machine) - \$85.00
- Minimum Charge Per Gun - \$40.00
- Clean and Oil Gun - \$45.00 & up
- Firearm Appraisals - \$35.00 & up

### **AR Work**

- Build Stripped Lower - \$65
- Build Stripped Upper - \$75
- Install New Stock - \$35
- Install Two Piece Rail - \$40
- Install Free Float Rail - \$75
- Install Muzzle Break/Flash Hider/Compensator - \$25

### **Barrel & Action Work (Labor Only)**

- Chamber and fit barrel to action - \$200.00 & up
- Install Muzzle Brake (Plus Cost of Muzzlebrake) - \$110.00

Make Chamber Cast - \$50.00 & up  
Contour front and rear receiver ring - \$50.00 & up  
Cut and crown rifle barrel - \$75.00 & up  
Remove live round from chamber - \$50.00 & up  
Remove fired case from chamber - \$30.00 & up  
Check firing pin protrusion - \$30.00  
Forge bolt handle - \$85.00 & up  
Check headspace - \$30.00  
Lap barrel - \$70.00  
Lap bolt lugs - does not include setting back barrel \$65.00  
Remove live round - \$50.00 & up  
Remove obstruction from bore - \$40.00 & up  
Install prethreaded & short chambered barrel - \$150.00  
Install safety - \$50.00 & up  
Straighten barrel (Rifle and/or Shotgun) - \$60.00 & up  
Install trigger - \$50.00 & up  
Weld on new bolt handle - \$85.00  
Smooth and adjust trigger pull (Most Rifles/Shotguns) - \$85.00 &  
up

### **Handgun Work - Labor Only**

Trigger job - clean & smooth \$85.00  
Rebarrel handgun with factory barrel - \$85.00 & up  
Install beavertail grip safety - \$75.00  
Set timing - \$125.00  
Bob hammer spur - \$50.00  
Chamfer revolver barrel - \$60.00  
Chamfer revolver cylinder - \$75.00  
Straighten revolver crane - \$50.00 & up  
Open port ejection - \$75.00  
Install crane lock - \$75.00  
Remove/modify revolver hammer spur - \$50.00  
Bevel magazine well - \$65.00  
Rebarrel - \$125.00 & up  
Action job (completely hone & smooth all parts) - \$125.00 & up

### **Shotgun Work - Labor Only**

- Cut long forcing cone in plated barrel - \$125.00 per barrel
- Raise dent in barrel - \$50.00 & up
- Make new hinge pin - \$75.00 & up
- Polish bore & chamber - \$75.00 & up
- Port barrel - \$125.00 & up
- Resolder forend lug (bluing not included) - \$85.00 & up
- Resolder rib - (bluing not included) \$125.00 & up
- Install screw in chokes (3 standard tubes) - \$125.00

### **Sight Work - Labor Only**

- Magnums - NO hand loaded ammo - \$30.00
- Muzzleloader - \$35.00
- Pattern shotgun w/customer ammo - \$50.00
- Install sight bead on shotgun - (drill & tap, standard bead included) - \$35.00 & up
- Install insert in pistol sight - \$50.00
- Cut dovetail in barrel - \$60.00
- Drill & tap barrel or receiver for sights \$25 plus \$15 per hole
- Install receiver sights - gun drill & tapped - \$60.00
- Install scope & mounts & sight in W/customer's ammo - \$60.00
- Install scope & mounts - W/customer's ammo gun not drilled & tapped - \$110.00 & up
- Install screw - on type sight ramp \$40.00
- Install sweat - on type sight ramp \$65.00

### **Stock Work - Labor Only**

- Glass bed rifle (Action ONLY) - \$95.00
- Glass bed match or target rifle - \$125.00
- Pillar bed - \$95.00
- Fit & bed barreled action in fiberglass stock - \$125.00 & up
- Inlet & finish semi inletted stock - \$275.00 & up
- Custom stock from blank - POR
- Refinish stock unfilled – \$110.00

Refinish stock (polyurathane oil spray) - \$140.00  
Install recoil pad - (pad not included) - \$40.00  
Cut stock and install recoil pad - \$65.00  
Install standard sling swivels (swivels not included) - \$25.00  
Recoil reducer - \$25.00 to \$75.00

**Metal Refinishing Shotgun - Labor Only**

Pump & auto (Rem 870, 1100, 1187 & like models) - \$165.00  
Browning A5, Winchester 12, & like models - \$225.00  
Models with aluminum receivers (Win 1200 & like models) -  
\$175.00 & up  
Over Under & Side by Side (refinishing aluminum receiver \$95.00  
extra) - \$375.00  
Plain - \$95.00  
Vent Rib - \$125.00  
Over/Under & Side by Side - \$250.00 & up

**Metal Refinishing Handgun - Labor Only**

Revolvers (all steel) Small - \$150.00  
Medium - \$175.00  
Large - \$200.00  
Autos - \$165.00  
Frame or Slides only (steel) - \$95.00 & up  
Frame (alloy) - \$150.00 & up

**Metal Refinishing Rifles - Labor Only**

Most lever actions - \$185.00 & up  
Bolt actions - \$175.00 & up  
Pumps & Auto All steel - \$175.00 & up  
Remington 7400, 7600, 742, 740 with aluminum trigger housing -  
\$185.00  
Models with aluminum receivers (steel part only) -\$100.00  
Aluminum receiver add - \$100.00