Data Sheet and Manual of Instruction for Electric Ducted Fans from

the VasyFan 2022



EDF VF-174 Standard

Internal diameter of the cylinder: 174 mm. Area: 201.8cm2 Direction of Rotation (EDF Rotor) CCW and CW Optimized Impeller Efficiency CFD High Reliability Components FEA Weight with inlet lip and mounting brackets: 420g Total weight of inrunner engine TS-MI-64130 2.7kg Max. thrust range: 300N Max. discharge speed range: 130m / s Max. speed range: 30,000rpm Max. input power: 23kw Overall efficiency: 82% Allowed battery: 14S - 28S 10,000 + mAh Permitted controller (ESC): 15kw - 25kw 28S

Custom motor Tenshock TS-MI-64100- 64130 High power density inrunner motor Motor Efficiency Optimization CEM Motor efficiency: 95% Turns/min/Volt (Kv): 265kv Torque 8.5Nm Max Power 18kw Weight 2,4 - 2,7kg -VF-174 mm + 14KW engine model TS-MI-64100/28S 2,2kg - Thrust 180N continuous, 230N for a few second -VF-174 mm + 18KW engine model TS-MI-64130/28S 2.5kg - Thrust 240N continuous, 280N for a few second

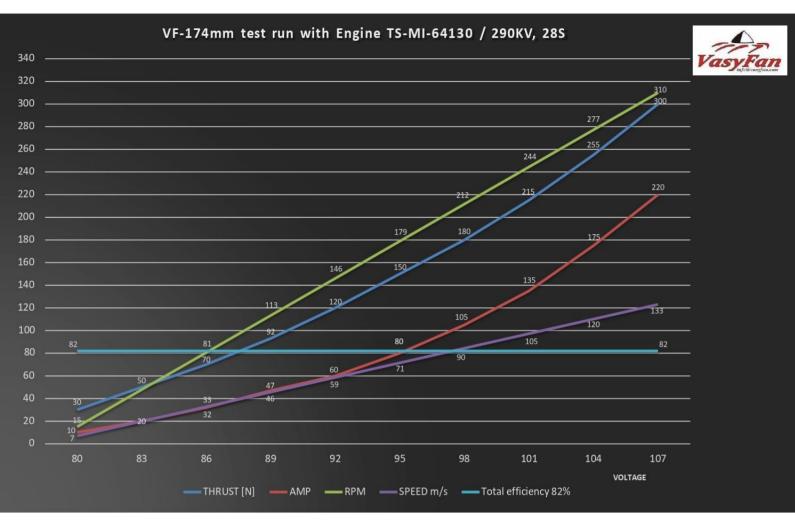
EDF VF-174 Nacelle

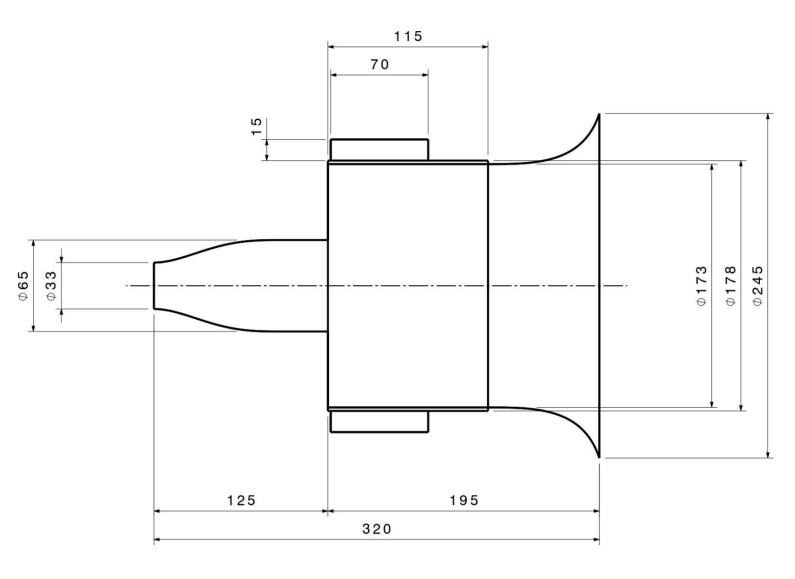
Internal diameter of the cylinder: 174 mm. Area: 201.8cm2 Direction of Rotation (EDF Rotor) CCW and CW Optimized Impeller Efficiency CFD High Reliability Components FEA Weight with inlet lip and mounting brackets: 550g Total weight of inrunner engine: TS-MI-64130: 3kg Max. thrust range: 300N Max. discharge speed range: 135m / s Max. speed range: 30,000rpm Max. input power: 23kw Overall efficiency: 82% Allowed battery: 14S - 28S 10,000 + mAh Permitted controller (ESC): 15kw - 25kw 28S

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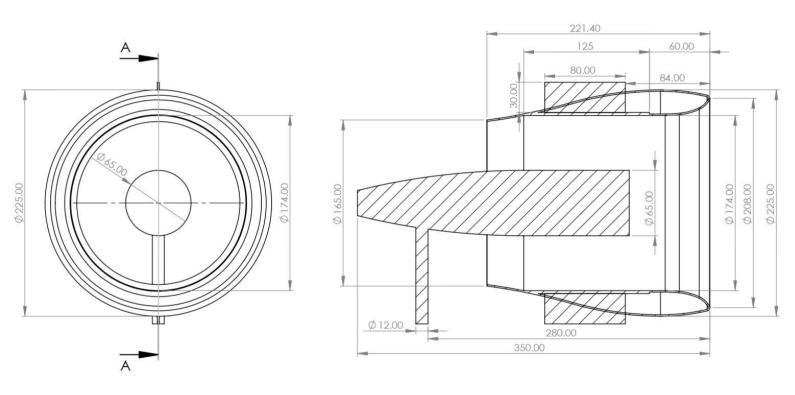






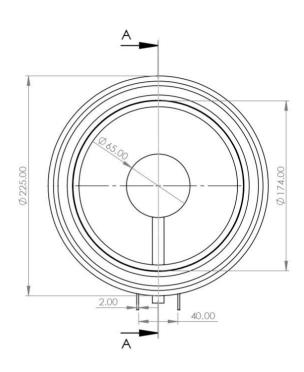


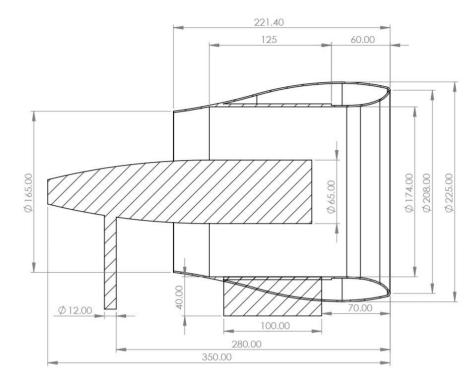




SECTION A-A SCALE 1 : 3







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Information assembly

• The ducted fan should be fixed with the four position points of the Secure Fan Fix and the recommended screws M6 in your model or on the test bed.

Alternatively you can fix the ducted fan differently but alternative mountings should always be fixed on the casing only in the area of the stator and not in the area of the rotor.

• Attached thrust tubes and inlet ducts in a closed-duct system must not brace the ducted fan.

• During assembly, pay attention that the ducted fan has enough tolerance to all sides, so that a forced position and therefore upcoming bracing of the components can be avoided.

• Bracings inside the system can lead to a rubbing of the rotor!

• The ducted fan has always to be operated with a mounted duct or an appropriate Intake to lead the air to the rotor cleanly.

Warning Levels

Safety Colors / Signal Word Meaning

DANGER Indicates a hazardous situation which, if not avoided, will result in death or serious injury

MARNING Indicates a hazardous situation which, if not avoided could result in death or serious injury

CAUTION Indicates a hazardous situation which, if not avoided, could result in minor moderate injury

Safety-Related Information

Before starting to work with the ducted fan system, please read this manual of instruction carefully.

Observe the following warnings to prevent any hazards.

<u>User Groups</u>

At private usage initial operation is only allowed to experienced hobby area users of full age and youths of 15 years and above, if supervised by an experienced full age user. At commercial usage initial operation should only be performed by professionals, like mechanical technicians and mechanical engineers.

Transport and Shipment

After completed dispatch, the package and especially the product have to bechecked for apparent damage, which could possibly result in the rupture of the rotor.

Intended Use

The ducted fans are only suitable for air conveying for cooling purposes, simulation purposes and propulsion purposes. It is not allowed to convey any other mediums.

Improper use A WARNING

Serious injury or death due to improper use!

- The ducted fan system is no drive system for mancarrying aircraft or vehicles.

Operation of Model Airplanes

Imminent danger due to operation of model airplanes

Serious injury or death for the operater and other present people possible!

- Take care of the applicable safety instructions for the operation of model airplane

Rotating parts

Rotating parts

Body parts that come into contact with the rotating ducted fan system can be injured!

- Do not hold the ducted fan system in your hands during operation.
- Do not reach into the rotating parts.
- Before working with the ducted fan system, disconnect it from the supply voltage.

Flying fragments

Danger of injuries due to flying fragments!

- Wear always protective glasses during start-up and operation in your close range.
- Keep the safety position

- Use the ducted fan system only for air conveying for cooling purposes, simulation purposes or propulsion purposes. Conveying other media or shredding material is forbidden.

- Remove loose items from the intake area of the ducted fan system.
- Make sure that there are no rubbing marks on the fan shroud.

Rotating Parts

Serious injury due to loose clothing and long hair!

- Keep loose clothing and long hair always away from the rotating parts.

Noise Emission

Noise Emission

Noise emission above 90dB(A)

Risk of hearing damage!

- Wear ear protectors for short use (acoustic earmuffs) during start-up and operation in close range.

Electromagnetic Field

A WARNING

Danger of cardiac arrest for persons with pacemakers!

- Operating and shutting-down of the ducted fans is prohibited for persons with pacemakers

- Take care that there are no persons with pacemakers in the close range of the ducted

fan.

Flying Fragments

-Danger of injuries due to flying fragments!

-Keep the safety position,

-Remove loose items from the intake area of the ducted fan system.

Hot Surface

High temperature at the motor housing Danger of burns!

- Wait for 20 minutes after operating the ducted fan system before touching it.

The compulsory limit values for voltage and current especially the rpm limit , must not be exceeded. There is a high risk of damage for your ducted fan.

During operation please take care that a maximum ambient temperature of 30°C and a maximum relative humidity of 80% must not be exceeded.

The minimum ambient temperature should be -10°C. An operation beyond these ambient conditions can permanently damage your ducted fan system.

Moreover, take care that the air is clean without any hard particles; small amounts of grass are acceptable.

After the first test run, please check if there are any rubbing marks on the fan shroud. Furthermore, there should not be any mis-commutations (jerking during run-up of the ducted fan) of your BLDC motor.

In both cases, you have to stop operation and contact the producer. Otherwise, there could occur subsequent damages.

Please consider that your ducted fan system has to cool down to ambienttemperature after every flight or operating phase.

For cooling down please let your ducted fan run for another 3-4 minutes at about 20% of the full throttle rpm.

This measure protects the sensitive spinning components from too high temperature and increases the life expectancy of your ducted fan.

Malefunction During Operation, Error Search, Fault Clearance

Never do a consistent operation, when there are any uncommon vibrations or noises. Before another use, clarify the cause and eliminate the errors, if possible.

If you are not able to do this, please contact the producer, so that the problem can b clarified.

Maintenance and Cleaning

Rotating Parts

Danger of injuries due to rotating parts!

- Before working with the ducted fan system, disconnect if from the supply voltage. Danger of Explosion

Danger of explosion due to harmed or rubbing rotor blades!

- Examine the rotor blades according to the following instructions.

The ducted fan system can be operated in short high-performance operations, e.g. in model airplanes with phases of full throttle from 20 to 30 seconds, which alternate with part load or with complete idle running and at which the allowed maximum voltage is applied.

A long operation with full throttle is also possible.

At this long operation an engineer has to check, if the ducted fan runs thermally stable (temperature sensor at the winding back end). Generally, a lower voltage is applied in this case, which is for example 70% of the allowed maximum voltage.

The exact operating voltage has to be determined to guarantee a thermally stable operation.

During short high-performance operations, there should happen a visual examination of the rotor blades and the shroud for rubbing marks before each operating interval (flights, measuring cycles).

During long operations there has to be a visual examination of the rotor blades at least every 10 operation hours. In both cases a light cleaning of the flow guiding parts can be performed by the user, i.e. obvious dirt can be removed.

If there occur any vibrations after cleaning, you should absolutely consult the producer. Stop the operation and contact the manufacturer for revision, if you notice any harmed rotor blades or rubbing marks on the shroud.

Both cases can lead to explosion.

Please consider that for ducted fan systems, which were heated to high temperatures, or for motors, which were damaged by heat, possibly the stability of the blades might have been impaired.

VasyFan | EDF4flying

Cerca, 11 | 20090 - Settala (MI) | Italy Phone +39.3889249770

Vat: 10176120961 www.vasyfan.com