

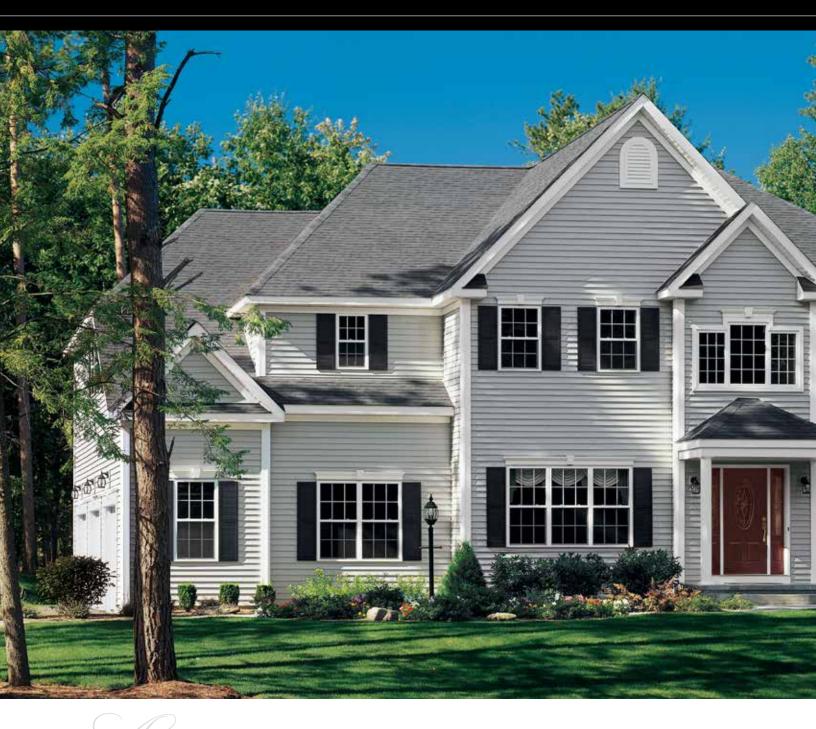
The Ultimate Way to Create Lasting Beauty





CHARTER OAK[®] . . . GIVE YOUR HOME A BEAUTIFUL NEW LOOK

with the most advanced vinyl siding you can buy. Outstanding beauty begins with exceptional product quality.



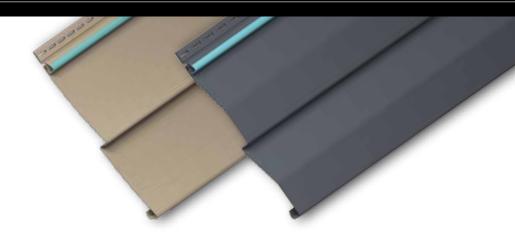
A PREMIER HOME EXTERIOR

Refined style, outstanding performance and a lifetime of protection – that's the power of Charter Oak® Premium Vinyl Siding. Distinguished for its superb durability and versatile design options, Charter Oak is the leading choice for the most distinctive homes. Featuring a wide range of traditional and architectural colors in the timeless beauty of clapboard and handcrafted old-world charm of dutch lap, Charter Oak makes it easy for you to achieve custom elegance for your home.

If you like the idea of having more free time and less home maintenance, you will appreciate Charter Oak. It recreates the beauty of freshly painted wood siding, but without the worries of rotting, splitting or insect damage. An occasional rinse with a garden hose will remove most airborne dust and dirt to restore the like-new beauty.







QUALITY YOU CAN COUNT ON

Made to be the best. And made to last. That's what you can count on when you choose Charter Oak Premium Vinyl Siding. You have the confidence that comes when working with a company recognized and respected for its manufacturing and quality control excellence. Plus you have the assurance that comes with Alside's lifetime limited warranty.*

Make your first choice the best choice . . . Charter Oak Premium Vinyl Siding.

MADE WITH ONLY THE VERY BEST MATERIALS

Developing a tough, durable and beautiful vinyl siding such as Charter Oak requires the technical skills of a chemical process engineer and the visual sensibilities of an architect. That's because the premium vinyl used in Charter Oak is more than just a simple vinyl resin. It's a proprietary compound, with each ingredient chosen to add specific benefits to the final product.

PureStrength vinyl resin gives Charter Oak its basic strength and weather resistance. It prevents moisture infiltration from rain and humidity, so panels won't rot, warp, shrink or swell. The result is low-cost, easy-care maintenance.

Ti-Shield titanium dioxide prevents ultraviolet degradation, so even hot summer sun won't damage Charter Oak's beautiful surface.

StayRight vinyl stabilizers also help prevent heat degradation, both during manufacturing and after installation.

TrueShield impact modifiers give Charter Oak exceptional impact resistance, helping to prevent denting and dinging from routine around-the-house activities.

DesignersChoice pigment concentrates are used to produce colors that go clear through Charter Oak panels. You'll never have to stain or paint again, because the color won't wash away.

Charter Oak. Technically, it's beautiful.

CHARTER OAK'S TRIBEAM[®] SYSTEM Designed for Maximum Performance.

EXCLUSIVE TRIBEAM® SYSTEM PROVIDES UNSURPASSED PANEL RIGIDITY AND SUPERIOR WIND RESISTANCE

Charter Oak's lasting beauty isn't a result of just blending premium raw materials. Product engineers have created a superior – and exclusive – design for Charter Oak that provides exceptional rigidity and resistance to high winds.

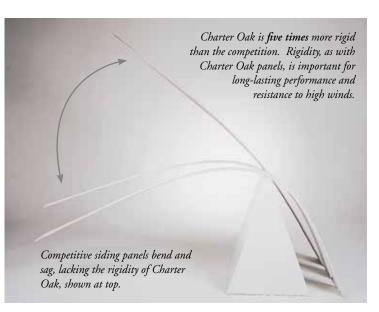


The unique TriBeam system gives Charter Oak superior rigidity, helping to ensure straight course lines and even walls, on both new and existing homes. The result is a particularly beautiful installation with the built-in strength to maintain an enduring appearance.

The TriBeam illustration above shows another feature that's especially important if you live in an area where high winds are common. It's a rolled-edge nail hem that gives Charter Oak its superior ability to resist the force of extreme winds. To define extreme, we put Charter Oak to another test. The result: Charter Oak stayed nailed in place in winds reaching the intensity of Category 5 hurricane winds, the designation used by the National Hurricane Center to identify the most destructive storms.







NO SAGGING. TESTS PROVE IT.

Can other vinyl sidings deliver the same wall-straightening rigidity? Not according to independent product tests. In these strictly controlled laboratory comparisons, Charter Oak left the competition sagging. Three separate tests were conducted, using five premiumpriced competitive sidings. The photo says it all: With Charter Oak, there's simply no comparison.

AN ECO-FRIENDLY CHOICE

As a sustainable product with a long service life, vinyl siding is environmentally responsible in several ways. In addition to conserving wood and other natural resources often used for building materials, vinyl siding helps reduce the deposit of paint, stain and maintenance-related materials into the solid waste stream because it never needs to be painted.



DID YOU KNOW for nearly two decades vinyl siding has been a leading choice for exterior cladding on new single-family homes. This broad appeal stems not only from its beauty, durability, and easy upkeep, but also from the fact that vinyl siding adds value to homes.

EXPRESS YOURSELF with RICH COLORS Introducing New Richer Colors Tailored to Your Style.

CHOOSING COLOR FOR YOUR HOME HAS NEVER BEEN EASIER

From Deep Espresso to Laguna Blue, the new line-up of architectural colors don't shy away from bold and beautiful. Mix and match complementary shades for a look that is fresh and serene or combine more than one shade to bring richness and sophistication to your home.



Note: Colors are as accurate as printing techniques allow. Make final color selections using actual vinyl samples. Color availability may vary by market. See your Alside Sales Representative for details.

ChromaTrue[®] technology for superior color retention. This advanced copolymer compound provides long-term color stability and better performance on darker colors.

THE ART OF THE MIX

There's no need to settle for siding and trim that almost match. Alside's ColorConnect[®] Color Matching System offers smart solutions for every design approach. ColorConnect standards have been painstakingly applied to select Alside products to ensure you are making tasteful color choices with enduring aesthetic value and the custom look you desire.

Whether it's a rich color that draws your eye to an interesting architectural detail, or neutral hues applied to a historic home, the Alside ColorConnect Color Matching System helps you successfully match the color of your siding with other Alside exterior products and accessories.



ALL PRODUCTS ARE COLOR-COORDINATED WITH CHARTER OAK SIDING

When you're creating an exterior design, the delight is in choosing the details. Siding color defines the total mass of your home; trim and accent details focus on particulars, highlighting those special features and characteristics that set your home apart.

Alside offers a wide selection of trim and accent products made to complement the beauty and colors of Charter Oak siding.



Trimworks® three-piece beaded corner post.



Trimworks 7" fluted corner post.



Alside Premium Shakes – the classic look of deep-grained cedar shakes.



Alside Premium Scallops – Victorian inspired half-round shingles.



Trimworks custom crown molding used with wood window trim.



Charter Oak clapboard with Trimworks 5" window trim.



Charter Oak soffit easily spans long runs without sagging.



Charter Oak dutch lap with Trimworks 3-1/2" window trim.



Horizontal band board provides a strong horizontal accent.

The BEST of AMERICA'S ARCHITECTURAL HERITAGE . . . *Made Convenient for Today's Busy Homeowners*



INDEPENDENTLY TESTED FOR QUALITY AND SAFETY

When you choose Charter Oak, you get more than Alside's assurance of quality. Under an independent program sponsored by the Vinyl Siding Institute (VSI), Charter Oak has received ASTM D3679 certification, the industry standard for quality.

SUSTAINABLE SOLUTIONS FOR YOUR BEAUTIFUL HOME

Choosing the best exterior for your home not only presents exciting design opportunities, it also offers the chance to take a positive step toward environmental stewardship and resource efficiency. When you consider the numerous advantages vinyl siding offers in appearance and performance, you'll see why it's a leading choice – one that meets your every design inspiration while reducing our carbon footprint and protecting the planet.

From its two simple and natural building blocks of salt and natural gas to its efficient manufacturing process and modest transportation energy use . . . vinyl siding has lower environmental impacts throughout its lifecycle, especially when compared to other exterior cladding. In the overall environmental impact by life cycle stage:

- Brick has nearly 5X the environmental impact of vinyl siding and nearly 4X the impact of insulated vinyl siding
- Fiber cement has nearly 3X the environmental impact of vinyl siding and more than 2X the environmental impact of insulated vinyl siding

With a strong commitment to environmental stewardship, Alside vinyl siding helps promote resource efficiency – virtually no manufacturing waste, fuel-efficient transport, minimal installation scrap and safe to install. It's a smart choice for you and a positive choice for the environment!

Source for performance data included in this spread: "Today's Vinyl Siding: Verifiably Green," January 2013. BEES Online, National Institute of Standards and Technology; http://ws680.nist.gov/Bees; October 2012.



PEACE OF MIND

Charter Oak Premium Vinyl Siding and Alside accessories are backed by lifetime limited warranties.** For complete warranty information, including limitations, please see a printed copy of the warranty.



ASTM D3679.8 D6864/D7251/D7856
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Pertains to Charter Oak Vinyl Siding Consult the VSI website at *www.vinylsiding.org* for a current list of certified products and colors.





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