

National Association of Dairy Regulatory Officials Annual Meeting



Kansas City, Missouri

July 12-16, 2014



National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

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National Association of Dairy Regulatory Officials (NADRO)
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Bob Hennes, Team Leader, Milk Safety Team, Dairy and Egg Branch, FDA

CFSAN/DEB/MST Update

Joe Horner, Agriculture Economist, Commercial Agriculture Program, University of Missouri

Missouri Ag Recruitment of New Zealand Dairies

Jamie Jonker, Ph.D., Vice President of Sustainability and Scientific Affairs, NMPF

NMPF Update: Moo-ving Beyond Support Price & a Few More Things

Neville McNaughton, aka "Dr. Cheese", President, CheezSorce and Sanitary Design Industries

How to Make "Safe" Raw Milk Cheese

Dr. Obianuju Nsofor, Dairy and Egg Branch, FDA

Impact of Aging Cheese on Wooden Shelves and Listeria monocytogenes Control

Ken Vorgert, USDA Agriculture Marketing Service

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National Association of Dairy Regulatory Officials (NADRO)
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Officers

2013-2014

Past President	Susan K. Esser, Michigan Department of Agriculture
President	Casey McCue, New York Department of Agriculture
President Elect	Dru Haderlie, Wyoming Department of Agriculture
Vice President	Gary Newton, Florida Department of Agriculture and Consumer Sciences
Secretary	Gene Wiseman, Missouri State Milk Board
Executive Treasurer	Eunice Schlappi, Kentucky Department of Agriculture

2014-2015

Past President	Casey McCue, New York Department of Agriculture
President	Dru Haderlie, Wyoming Department of Agriculture
President Elect	Gary Newton, Florida Department of Agriculture and Consumer Sciences
Vice President	Gene Wiseman, Missouri State Milk Board
Secretary	Jim Allyn, Connecticut Department of Agriculture
Executive Treasurer	Eunice Schlappi, Kentucky Department of Agriculture

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Introductions and Acknowledgments

It has been my honor to serve as Secretary of the National Association of Dairy Regulatory Officials (NADRO) for 2013-2014. I am thankful for the support of the organization's officers and members and I am appreciative of their professionalism, expertise and dedication to protecting public health and promoting effective regulation of the dairy industry.

I am especially appreciative of the efforts of Amy Luecke, Steve Beerman, and the Missouri State Milk Board who allowed me to serve on the executive committee and who dedicated a great deal of their time to make NADRO's 56th Annual Meeting a huge success. I want to express a special thank you to Randy McGinnis, and the DFA Kansas City team, for supporting Missouri State Milk Board in its efforts to host the 2014 NADRO Annual meeting in Downtown Kansas City.

Thanks to President Casey McCue (NY), President Elect Dru Haderlie (WY), Vice President Gary Newton (FL) and Executive Treasurer Eunice Schlappi (KY) who worked diligently to organize and execute this successful event. You truly had to do your part to fill in due to untimely surgeries on my right rotator cuff and left knee meniscus, both accomplished in June just prior to this meeting. Working with a one-armed secretary is a challenge at best.

A special thanks to the presenters. They provided us with excellent information on challenges we face in our respective states daily. And thank you to NADRO members and guests who were thoughtfully engaged, showing up early and staying late during each session.

The information contained within the pages of this report provides only a snapshot of the knowledge shared during our meeting. As you review this document, I am hopeful that you will recognize the value of this information and that you understand the importance of the opportunities provided each year at our annual meeting to build relationships with your colleagues in the field of dairy regulation.

These relationships, and the work we do together as a regulatory community, strengthen our ability to assure the safety of the nations' milk supply for all consumers. I hope you enjoy the 2014 Annual Report and I look forward to seeing you at next year's annual NADRO meeting in New York.

Sincerely,

Gene Wiseman, Secretary
National Association of Dairy Regulatory Officials

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

July 12-16, 2014

Crowne Plaza Downtown – Kansas City, Missouri

Annual Meeting Agenda

Saturday, July 12, 2014

- 3:00 p.m. – 5:00 p.m. Early Arrival & Registration
5:00 p.m. Optional – Meet in lobby for Detroit Tigers vs Kansas City Royals baseball

Sunday Morning, July 13, 2014

- 9:00 a.m. – 5:30 p.m. Registration
9:00 a.m. – 11:30 a.m. Executive Board Meeting

Sunday Afternoon, July 13, 2013

Moderator – Casey McCue, President

- 1:00 p.m. Welcome – President Casey McCue
1:10 p.m. Missouri Welcome – Misti Preston, Missouri Department of Agriculture Strategic Initiatives Advisor
1:20 p.m. State Reports (A representative from each state is given an opportunity to provide a brief (5 minute) dairy industry update regarding their home state)
3:00 p.m. Break
3:15 p.m. Business Session
Call to Order
Roll Call
President's Report
NASDA Report
Committee Assignments
Resolution Assignments
4:00 p.m. State Reports
5:30 p.m. Adjourn
6:00 p.m. Dinner on your own

Monday Morning, July 14, 2014

Moderator – Dru Haderlie, President Elect

- 7:00 a.m. Breakfast
8:00 a.m. Missouri Dairy Industry Overview – Alfred Brandt, Chair Missouri State Milk Board
8:15 a.m. Missouri Ag Recruitment of New Zealand Dairies – Joe Horner, Agriculture Economist, Commercial Agriculture Program, University of Missouri
9:15 a.m. CFSAN/DEB/MST Update - Bob Hennes, Team Leader, Milk Safety Team, Dairy and Egg Branch, FDA
10:00 a.m. FMMA Update, FMMA #32 – Todd Wilson, Administrator
10:45 a.m. NCIMS Update – Dr. Stephen Beam, California Department of Agriculture
11:30 a.m. Dismiss for Lunch/Prepare for Agriculture Tour
11:45 a.m. Board Bus for Agriculture Tour (lunch included)

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Annual Meeting Agenda

Tuesday Morning, July 15, 2014

Moderator – Gene Wiseman, Secretary

7:00 a.m. Breakfast
8:00 a.m. NMPF Update – Jamie Jonker, Ph.D., Vice President of Sustainability and Scientific Affairs, NMPF
8:45 a.m. IDFA Update – Carey Frye, Vice President Regulatory and Scientific Affairs, IDFA
9:30 a.m. FSMA As It Pertains to Non-Grade “A” Dairy Facilities – Cary Frye, IDFA
10:00 a.m. Break
10:30 a.m. How to Make “Safe” Raw Milk Cheese – Neville McNaughton, President CheezSorce
11:15 a.m. New Milk Tanker Design for Personnel Safety – Bob Gilchrist, Agri-Mark
12:00 noon Lunch on your own
1:15 p.m. USDA Update, EU Derogation – Ken Vorgert, USDA/AMS
1:30 p.m. Artisan Cheeses Aged on Wood – Dr. Dennis D’Amico, Assoc. Prof., UConn
2:15 p.m. Impact of Aging Cheese on Wooden Shelves and Listeria monocytogenes Control – Dr. Obianuju Nsofor, FDA
3:00 p.m. Break
3:15 p.m. NADRO Committee Meetings
5:15 p.m. Recess
6:00 p.m. Reception
7:00 p.m. Banquet and Awards

Tuesday Morning, July 15, 2014

Moderator – Gary Newton, Vice President

7:00 a.m. Breakfast
8:00 a.m. State & Committee Reports
9:45 a.m. Break
10:00 a.m. Business Session
Roll Call
Resolution Committee Report
Financial Report
Audit Report
Old Business
New Business
Nominating Committee Report
Election of Officers
Host States for Next Two Annual Meetings
12:00 noon Adjourn

National Association of Dairy Regulatory Officials (NADRO)
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2014 Member Agencies and Assigned Delegates

<u>State</u>	<u>Vote</u>	<u>Name</u>	<u>Agency</u>
Alabama	Delegate	GM Gallaspy	AL Dept of Public Health
	Alternate	Michael Clinkensales	AL Dept of Public Health
Arizona	Delegate	Jeff Black	AZ Dept of Agriculture
	Alternate	Roland Mader	AZ Dept of Agriculture
California	Delegate	Stephen Beam	CA Dept of Food & Agriculture
	Alternate	Kristen Dahl	CA Dept of Food & Agriculture
Connecticut	Delegate	James Allyn	CT Dept of Agriculture
Florida	Delegate	Gary Newton	FL Dept of Ag & Cons Services
	Alternate	Zachary Conlin	FL Dept of Ag & Cons Services
Georgia	Delegate	Curt Griner	GA Dept of Agriculture
	Alternate	Kathryn Bennett	GA Dept of Agriculture
Idaho	Delegate	Mike Wiggs	ID Dept of Agriculture
	Alternate	John Bilderback	ID Dept of Agriculture
Illinois	Delegate	Steve DiVincenzo	IL Dept of Public Health
Indiana	Delegate	Douglas Metcalfe	IN Bd of AH Dairy Division
	Alternate	Thomas Ford	IN Bd of AH Dairy Division
Kentucky	Delegate	Lewis Ramsey	KY Milk Safety Branch
	Alternate	Alan Harrison	KY Milk Safety Branch
Maine	Delegate	Joe Brooker	ME Dept of Ag, Cons & Forestry
	Alternate	Ronald Dyer	ME Dept of Ag, Cons & Forestry
Maryland	Delegate	Lauri Bucher	MD DHMH - Center for Milk Control
	Alternate	Connie Caffes	MD DHMH - Center for Milk Control
Massachusetts	Delegate	Cathy Vollinger	MA Dept of Agriculture Resources
Michigan	Delegate	Terry Philiback	MI Dept of Agriculture
	Alternate	Gordon Robinson	MI Dept of Agriculture
Minnesota	Delegate	Nicole Neeser	MN Dept of Agriculture
	Alternate	Lisa Hensel	MN Dept of Agriculture
Missouri	Delegate	Gene Wiseman	MO State Milk Board
Nevada	Delegate	Anna Vickery	NV Dairy Commission
New Mexico	Delegate	Alf Reeb	NM Dept of Agriculture
New York	Delegate	Casey McCue	NY Dept of Agriculture
	Alternate	Charles Lindberg	NY Dept of Agriculture
North Dakota	Delegate	Shaun Quissell	ND Dept of Agriculture

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<u>State</u>	<u>Vote</u>	<u>Name</u>	<u>Agency</u>
Ohio	Delegate	Roger Tedrick	OH Dept of Agriculture
	Alternate	Brian Wise	OH Dept of Agriculture
Oregon	Delegate	Frank Barcellos	OR Dept of Ag-Food Safety
	Alternate	Vance Bybee	OR Dept of Ag-Food Safety
Pennsylvania	Delegate	Steven Kurtz	PA Dept of Agriculture
	Alternate	Paul Hoge	PA Dept of Agriculture
South Dakota	Delegate	Scott Schelske	SD Dept of Agriculture
	Alternate	Kevin Fridley	SD Dept of Agriculture
Vermont	Delegate	Daniel Scruton	VT Agency of Ag, Food & Mkts
Virginia	Delegate	Carolyn Peterson	VA Dept of Agriculture
	Alternate	Robert Trimmer	VA Dept of Agriculture
Washington	Delegate	Lucy Severs	WA Dept of Agriculture
Wisconsin	Delegate	Peter Haase	WI Dept of Ag, Trade & CP
	Alternate	Steven Ingham	WI Dept of Ag, Trade & CP
Wyoming	Delegate	Dru Haderlie	WY Dept of Agriculture
	Alternate	Linda Stratton	WY Dept of Agriculture

National Association of Dairy Regulatory Officials (NADRO)
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2014 Registrants & Participants

Jim Allyn	CT Dept of Agriculture	165 Capital Ave G8-A, Hartford, CT 06106	james.allyn@ct.gov	(860) 713-2551
Frank Barcellos	OR Dept of Agriculture	635 Capitol St. NE, Salem, OR 97301	fbarcellos@oda.state.or.us	(503) 986-4720
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Patrick Healy	USDA/ FMMA	PO Box 14650, Shawnee Mission, KS 66285	pat.healy@fmmacentral.com	(913) 495-9315
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Jamie Jonker	NMPF	2101 Wilson Blvd, Ste 400, Arlington, VA 22201	jjonker@nmpf.org	(703) 294-4344
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Kathy Lemmons	guest - Borden Dairy			
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Gary Newton	FL Dept of Ag & Consumer Svcs	Dairy Div-3125 Conner Blvd, Rm C-18, Tallahassee, FL 32399	gary.newton@freshfromflorida.com	(850) 245-5415
Thomas O'Carroll	United Dairymen of Arizona	2601 S Hardy Drive, Tempe, AZ 85282	tocarroll@uda.coop	(480) 966-7211
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Marianne Smukowski	WI Center for Dairy Research	1605 Linden Dr, Madison, WI 53706	msmuk@cdr.wisc.edu	(608) 265-6346
Rene Weber	Emmi Roth USA	657 2 nd St, Monroe, WI 53566	rene.weber@emmirothusa.com	(608) 328-2122
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Linda Wiseman	guest – Missouri State Milk Board			

National Association of Dairy Regulatory Officials (NADRO)
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Honorary Lifetime Members

Arizona

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Florida

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Honorary Lifetime Members

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National Association of Dairy Regulatory Officials (NADRO)
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Honorary Lifetime Members

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Tom Leitzke
PO Box 891
Madison, WI 53708

National Association of Dairy Regulatory Officials (NADRO)
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Past Presidents

1958-1959 Dr. W. L. Bendix (VA)
1959-1960 C.H. Holcombe (MN)
1960-1961 Dr. Richard Parry (CT)
1961-1962 Harry Tiberend (WY)
1962-1963 Dr. W.L. Bendix (VA)
1963-1965 Brace Rowley (KS)
1964-1965 Laurence Clough (NY)
1965-1966 Harry Staver (CO)
1966-1967 C. Harold Amick (SD)
1967-1968 Donald Spiegel
1968-1969 Peter Griffin (MA)
1969-1970 Dean Christensen (ID)
1970-1971 Howard Brosset (LA)
1971-1973 Herbert Kling (NY)
1973-1974 R.L. Van Buren (CA)
1974-1975 M.W. Jefferson (VA)
1975-1976 Kenneth Van Patten (MI)
1976-1977 Archie S. Hurst (UT)
1977-1978 Gene Dally (GA)
1978-1979 G. William Fouse (PA)
1979-1980 Orlowe M. Olsten (MN)
1980-1981 Jess D Strum (WY)
1981-1982 Jay Boosinger (FL)
1982-1983 Alfred R. Place (NY)
1983-1984 Kenneth D. Feighner (MI)
1984-1985 Fred G. Gerk (NM)
1985-1986 Archie C. Holliday (VA)
1986-1987 Donald George (VT)
1987-1988 Ronald W. McKay (OR)
1988-1989 Daniel J. Borer (NE)
1989-1990 Charles H. Murphy (GA)
1990-1991 Dave Sheldon (MA)
1991-1992 Marvin R. Patten (ID)
1992-1993 Bruce Williams (NC)
1993-1994 William Coleman (MN)
1994-1995 Harold Rubnick (NY)
1995-1996 Kyle Stephens (UT)
1996-1997 Terry Long (MO)
1997-1998 Byron Moyer (VT)
1998-1999 Donald R. Penders (WA)
1999-2000 John A. Beers (VA)
2000-2001 Darwin Kurtenbach (SD)
2001-2002 Claudia G. Coles (WA)
2002-2003 Jim Dell (PA)
2003-2004 John Miller (FL)
2004-2005 Lewis R. Jones (OH)
2005-2006 Mike Wiggs (ID)
2006-2007 Will Francis (NY)
2007-2008 Peggy Gates (GA)
2008-2009 Greg Pittman (MN)
2009-2010 Linda Stratton (WY)
2010-2011 Cathy Kaszowski (MA)
2011-2013 Sue Esser (MI)
2013-2014 Casey McCue (NY)

National Association of Dairy Regulatory Officials (NADRO)
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Past Meeting Locations

- | | |
|---|--------------------------------------|
| 1959 Nashville, Tennessee | 2005 Portland, Oregon |
| 1960 Memphis, Tennessee | 2006 Lake Placid, New York |
| 1961 Jackson, Wyoming | 2007 Columbus, Ohio |
| 1962 Buffalo, New York | 2008 Norfolk, Virginia |
| 1963 Dodge City, Kansas | 2009 Reno, Nevada |
| 1964 New Orleans, Louisiana | 2010 Portland, Maine |
| 1965 Santa Fe, New Mexico | 2011 Rapid City, South Dakota |
| 1966 Burlington, Vermont | 2012 Orange Beach, Alabama |
| 1967 Madison, Wisconsin | 2013 Cody, Wyoming |
| 1968 Morgantown, West Virginia | 2014 Kansas City, Missouri |
| 1969 Jackson, Wyoming | |
| 1970 Windsor, Connecticut | |
| 1971 Sandusky, Ohio | |
| 1972 Miami Beach, Florida | |
| 1973 ----- | |
| 1974 ----- | |
| 1975 ----- | |
| 1976 Williamsburg, Virginia | |
| 1978 Saratoga Springs, New York | |
| 1979 Branson, Missouri | |
| 1980 Lexington, Kentucky | |
| 1981 Boise, Idaho | |
| 1982 Portland, Maine | |
| 1983 Traverse City, Michigan | |
| 1984 Winston-Salem, North Carolina | |
| 1985 Portland, Oregon | |
| 1986 Burlington, Vermont | |
| 1987 Rapid City, South Dakota | |
| 1988 Long Boat Key, Florida | |
| 1989 Spokane, Washington | |
| 1990 Boston, Massachusetts | |
| 1991 Lincoln, Nebraska | |
| 1992 Williamsburg, Virginia | |
| 1993 Park City, Utah | |
| 1994 Albany, New York | |
| 1995 Bloomington, Minnesota | |
| 1996 Nashville, Tennessee | |
| 1997 Sun Valley, Idaho | |
| 1998 Harrisburg, Pennsylvania | |
| 1999 Lake of the Ozarks, Missouri | |
| 2000 Traverse City, Michigan | |
| 2001 Jackson, Wyoming | |
| 2002 Colchester, Vermont | |
| 2003 Wisconsin Dells, Wisconsin | |
| 2004 Louisville, Kentucky | |

National Association of Dairy Regulatory Officials (NADRO)
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Presidents' Report

July 12-16, 2014
Kansas City, Missouri

To the Members of NADRO:

I could not have been more proud to have presided over this great organization during my 2013-2014 term. My presidency went extremely fast and I personally want to thank my executive board made up of President Elect - Dru Haderlie (WY), Vice President - Gary Newton (FL), Secretary - Gene Wiseman (MO) and our Executive Treasurer - Eunice Schlappi (KY). Their dedication, support and input made my position as president a fulfilling and positive experience.

Over the past year the executive board met via conference calls 5 times to prepare and address topics of concern which morphed into annual meeting items. The group was active in putting together comments to FDA on the proposed FSMA Preventative Controls Rule. The association was also involved in working with FDA to address what appeared to be a new policy regarding the banning of wooden cheese boards and its potential impact on the cheese industry both nationally and internationally.

This year's meeting was our 56th and was graciously hosted by the great state of Missouri in the beautiful city of fountains, Kansas City. The meeting was extremely successful with around 50 attendees, a great number of industry representatives and 20 state representatives. We would be remiss not to mention this year we had 29 states as dues paying members. Thank you so much to Missouri's staff led by Gene Wiseman for providing the attendees a wonderful environment for the meeting. This year's program contained timely topics such as Food Safety Modernization Act as it relates to Non Grade A dairy facilities, Regulatory Standards for Cheese Making as well as updates/presentations from USDA, FDA, NCIMS, IDFA and NMPF. One topic in particular, Aging Cheeses on Wooden Boards provided two presentations representing both sides of the subject giving attendees a better understanding of the science and current practices which will be very important as we move forward with industry stakeholders and federal partners.

During my opening address I called everyone's attention to the Association's objectives from the Constitution and feel it is important to include here as well.

- Protect the health, welfare and interests of consumers of dairy products
- Consider problems and effect programs designed to further the interests of our American dairy farmer and dairy industry.
- Promote unity and efficiency in the application of regulatory measures in the dairy fields
- Formulate recommendations relating to the general use or application of designations, definitions, standards of composition, marketing, standard methods of analysis, and requirements for marketing and labeling milk and dairy products.
- Advise the National Association of State Department of Agriculture on dairy issues

For those of you who are new to this group or those that are seasoned NADRO veterans, I want to reaffirm the value of this organization and its ability to allow for interaction with one another in an environment that stimulates discussion without the normal pressures that we all know regulatory matters can create. I can tell you from firsthand experience the relationships and networks I have formed amongst this group pay dividends almost daily and make my worth as a state dairy regulator and the worth of my program greater because of my NADRO affiliation.

With that, please join me in welcoming your incoming NADRO President, Dru Haderlie from Wyoming. I wish Dru continued success as he works to further NADRO's momentum during his 2014-2015 term. Again, it has been my privilege to serve as your president and look forward to seeing everyone in New York in July 2015.

Respectfully Submitted,

Casey M. McCue, New York State Department of Agriculture and Markets

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Committee Assignments

Animal Health

Dan Scruton – Chair
Gary Newton
Terry Philibeck
Shaun Quissell
Gene Wiseman

Awards

Casey McCue – Chair
Eunice Schlappi

Grade “A”

Mike Wiggs – Chair
Jim Allyn
Frank Barcellos
Stephen Beam
Steve DiVincenzo
Dru Haderlie
Carolyn Peterson
Jeff Black

Manufacturing Grade

GM Gallaspy – Chair
Peter Haas
Curt Griner
Ronald Dyer
Casey McCue
Lucy Sever
Tom Ford

Nominating

Mike Wiggs – Chair
GM Gallaspy

Resolutions

Frank Barcellos
Jim Allyn

Audit

Terry Philibeck – Chair
Steve DiVincenzo
Eunice Schlappi

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Business Meeting Minutes July 13th, 2014

President Casey McCue called the meeting to order at approximately 3:30 p.m. Roll was called by Secretary Gene Wiseman. The following state delegates or alternates were present:

Alabama	Illinois	Oregon
Arizona	Indiana	Vermont
California	Kentucky	Virginia
Connecticut	Michigan	Washington
Florida	Missouri	Wisconsin
Georgia	New York	Wyoming
Idaho	North Dakota	

A quorum was declared present.

Officers present:

PresidentCasey McCue
President Elect.....Dru Haderlie
Vice President.....Gary Newton
Secretary.....Gene Wiseman

President Report

President Casey McCue discussed the importance of this meeting noting timely topics such as “Artisan Cheeses Aged on Wood”, “Impact of Aging Cheese on Wooden Shelves and Listeria monocytogenes Control”, and “How to Make Safe Raw Milk Cheese” should spark interactive discussion.

NASDA Report

President McCue sent a report to the 2013 NASDA meeting. The NADRO action request called for FDA to recognize the PMO and NCIMS milk safety program as meeting the requirements of preventative food safety within the Food Safety Modernization Act. The action request passed unanimously.

President McCue directed our attention to FSMA comments on milk transportation and asked the delegation to become involved by assisting, advising, and informing Directors, Commissioners, and Secretaries of Agriculture of the work accomplishments of milk safety programs. President McCue complimented Bob Ehart, Senior Policy and Sciences Advisor to NASDA, on his excellent job performance while working with all states.

Committee Assignments

Delegate assignments to Animal Health, Grade “A”, Manufacturing Grade, and Nominating Committees were posted. Alternate delegates and industry persons were encouraged to join and participate too.

Meeting was adjourned at approximately 5:30 p.m.; to reconvene at 10:00 a.m. on July 16th, 2014.

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Business Meeting Minutes July 16th, 2014

President Elect Gary Newton reconvened the business meeting at approximately 10:00 a.m.

Secretary Gene Wiseman called roll. Twenty one state delegates or alternate delegates were in attendance:

Alabama	Illinois	North Dakota
Arizona	Indiana	Oregon
California	Kentucky	Vermont
Connecticut	Maine	Virginia
Florida	Michigan	Washington
Georgia	Missouri	Wisconsin
Idaho	New York	Wyoming

A quorum was declared present.

Committee Reports

Animal Health Committee, Dan Scruton, Chair

No suggestions for action items

Grade "A" Committee, Mike Wiggs, Chair

No suggestions for action item due to ongoing Food Safety Modernization Act (FSMA) rulemaking.

Manufacturing Grade Committee, GM Gallaspy, Chair

Action Item #1 requesting NASDA urge FDA to fulfill its commitment to state partners to be invited to assist in developing draft guidance documents for regulatory oversight of cheese manufacturing; with specific guidance to regulatory oversight of raw milk cheese facilities.

Action Item requesting NASDA urge FDA, in cooperation with USDA, academia and industry, to develop a training course dedicated to inspection requirements unique to raw milk cheese processing facilities.

Request to host a one-day artisan cheese seminar during the 2015 NADRO conference.

Resolution Committee, Frank Barcellos, Chair (resolutions included in report)

Resolution 1: Passed – Motion to accept by Dan Scruton and seconded by Mike Wiggs.

Resolution 2: Passed – Motion to accept by Dru Haderlie and seconded by Terry Philibeck.

Resolution 3: Passed – Motion to accept by Mike Wiggs and seconded by Gary Newton.

Resolution 4: Passed – Motion to accept by Peter Haas and seconded by GM Gallaspy.

Resolution 5: Passed – Motion to accept by Steve DiVincenzo and seconded by Terry Philibeck.

Resolution 6: Passed – Motion to accept by Dru Haderlie and seconded by Carolyn Peterson.

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Business Meeting Minutes July 16th, 2014 (continued)

Financial Report, Eunice Schlappi, Executive Treasurer

Copies of the financial report were distributed and a verbal account was presented to the body. A motion to accept was made Dan Scruton and seconded by Mike Wiggs. Motion passed on voice vote.

Audit Committee, Terry Philibeck, Chair

Terry Philibeck presented the audit report. Committee members reviewed the financial records and declared the finances in order. Dan Scruton moved acceptance of the audit report and Carolyn Peterson seconded. Motion passed on voice vote.

Old Business

No old business came before the body.

New Business

The delegates discussed the upcoming NASDA meeting to be held in Vermont in September. A motion to authorize President Casey McCue to attend was made by Florida delegate Gary Newton, seconded by Michigan delegate Terry Philibeck, and passed by voice vote.

A discussion regarding inspector safety resulted in a motion by Indiana delegate Thomas Ford to form an inspector safety review committee. California delegate Stephen Beam seconded the motion, and the motion was approved by voice vote.

Action Item #1: A motion to accept was offered by Mike Wiggs and seconded by Curt Griner. Two amendments were offered and discussed:

- Amendment #1 inserting the words *raw milk* was offered by Mike Wiggs and seconded by Curt Griner.
- Amendment #2 removing the word *small* was offered by Dan Scruton and seconded by Carolyn Peterson.

Discussion followed and included the allowance of friendly revisions to amendments prior to voting. Amendments #1 and #2 passed on voice vote.

The Amended Motion was discussed and an amendment to provide a training component offered by Stephen Beam and seconded by Dan Scruton. This amendment was accepted by the authors as a friendly amendment and a voice vote confirmed passage. Action Item #1, included in the NADRO Annual Report, reflects acceptance with amendments as voted upon by the body.

Nominating Committee Report

Mike Wiggs, Chair of the Nominating Committee, presented the following slate of officers for nomination:

President	Dru Haderlie
President Elect	Gary Newton
Vice President	Gary Newton
Secretary	James Allyn

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Business Meeting Minutes July 16th, 2014 (continued)

A motion to accept slate of nominations as presented was made by Mike Wiggs and seconded by Peter Haas. Motion passed on voice vote.

Host States

President Casey McCue announced the following states have agreed to host NADRO conferences:

- 2015 ----- New York
- 2016 ----- Georgia
- 2017 ----- Michigan

Parting Comments

Industry participants thanked NADRO for inviting participation. Rebecca Piston extended an invitation to conference attendees to the Dairy Practices Conference Annual Meeting that will be held November 5 - 7, 2014 in Kansas City, Missouri.

Adjournment

The 56th Annual Meeting of NADRO was closed on adjournment by motion offered by Mike Wiggs and seconded by Frank Barcellos.

Respectfully submitted by Gene Wiseman, Secretary

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

July 12-16, 2014

Crowne Plaza Downtown – Kansas City, Missouri

Resolutions and Action Item

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

2014 Resolutions

Resolution One

WHEREAS, the 56th Annual Meeting of the National Association of Dairy Regulatory Officials was held at the Crowne Plaza Downtown, Kansas City, Missouri, July 13-16, 2014, and

WHEREAS, the staff and management of the Crowne Plaza Downtown provided exceptional service and outstanding hospitality by way of meeting rooms, catering, and guest room accommodations and the participants of the 56th Annual Meeting thoroughly enjoyed the conference facilities, proceedings, and activities,

Therefore, **BE IT RESOLVED**, that the attendees and participants of the 56th Annual Meeting of the National Association of Dairy Regulatory Officials thank the staff, management, and especially Libby Huff of the Crowne Plaza for their extra efforts in providing exceptional hospitality.

Adopted on July 16, 2014

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

2014 Resolutions

Resolution Two

WHEREAS, the 56th Annual Meeting of the National Association of Dairy Regulatory Officials was hosted by the Missouri State Milk Board, Jefferson City, Missouri, July 13-16, 2014, and

WHEREAS, the speakers provided informative reports and subject content for the meeting participants, and they added substantially to the success of the annual conference, and the participants of the 56th Annual Meeting enjoyed the conference proceedings and activities.

Therefore, **BE IT RESOLVED** that the attendees and participants of the 56th Annual Meeting of the National Association of Dairy Regulatory Officials thank the speakers for their efforts in making this an educational and successful conference.

The speakers were as follows:

Misti Preston, MO Dept. of Agriculture
Alfred Brandt, MO State Milk Board
Joe Horner, University of Missouri
Jamie Jonker, NMPF
Cary Frye, IDFA
Capt. Robert Hennes, FDA
Todd Wilson, FMMA
Steve Beam, NCIMS
Neville McNaughton, CheezSorce, LLC
Bob Gilchrist, Agri-Mark
Ken Vorgert, USDA/AMS
Dr. Dennis D'Amico, UCONN
Dr. Obianuju Nsofor, FDA
State Reports from participating states

Adopted on July 16, 2014

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

2014 Resolutions

Resolution Three

WHEREAS, the Missouri State Milk Board hosted the 56th Annual Meeting of the National Association of Dairy Regulatory Officials at the Crowne Plaza Downtown, Kansas City, Missouri, July 13-16, 2014, and

WHEREAS, the Missouri State Milk Board, especially Gene Wiseman, Amy Luecke and Steve Beerman planned, organized, and presented a very successful and informative conference, and

WHEREAS, the participants of the 56th Annual Meeting enjoyed the conference proceedings and activities,

Therefore, **BE IT RESOLVED**, that the attendees and participants of the 56th Annual Meeting of the National Association of Dairy Regulatory Officials congratulate and thank the Missouri State Milk Board and staff for their efforts in extending cordial and outstanding hospitality.

Adopted on July 16, 2014

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Resolution Four

WHEREAS, the Missouri State Milk Board hosted the 56th Annual Meeting of the National Association of Dairy Regulatory Officials at the Crowne Plaza Downtown, Kansas City, Missouri, July 13-16, 2014, and

WHEREAS, Dairy Farmers of America, Agri-Mark and the International Dairy Foods Association have gracefully provided financial support to the Association;

Therefore, **BE IT RESOLVED**, that the attendees and participants of the 56th Annual Meeting of the National Association of Dairy Regulatory Officials congratulate and thank Dairy **Farmers of America**, **Agri-Mark** and the **International Dairy Foods Association** for their gracious support of this organization.

Adopted on July 16, 2014

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

2014 Resolutions

Resolution Five

WHEREAS, the 56th Annual Meeting of the National Association of Dairy Regulatory Officials was held at the Crowne Plaza Downtown, Kansas City, Missouri, July 13-16, 2014; and

WHEREAS, The federal standards of identity for milk and dairy products have been established to promote honesty and fair dealing in the interest of consumers and the marketplace; and

WHEREAS, Imitation products using the names of federally standardized milk and dairy products in their product labeling have the potential to foster consumer confusion about the nutrition, wholesomeness and safety of these products relative to true milk and dairy products; and

WHEREAS, Infrequent and ineffective enforcement by the Food and Drug Administration (FDA) of the long-standing labeling provisions of the federal standards of identity for milk and dairy products and other pertinent federal labeling regulations, including those specifically pertaining to the labeling of imitation products, has resulted in a wide variety of imitation dairy products bearing false and misleading labeling;

THEREFORE, **BE IT RESOLVED**, the 2014 National Association of Dairy Regulatory Officials requests that the FDA significantly increase enforcement efforts and prepare guidance documents to prevent the misbranding of certain food items that are imitations of standardized milk and dairy products.

Adopted on July 16, 2014

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Resolution Six

WHEREAS, the 56th Annual Meeting of the National Association of Dairy Regulatory Officials was held at the Crowne Plaza Downtown, Kansas City, Missouri, July 13-16, 2014, and

WHEREAS, Eunice Schlappi has been diligent in dispatching her duties and

WHEREAS, she has given time and talent to help organize and plan this conference and

WHEREAS, she has sacrificed personal time to help facilitate and expedite these proceedings and

WHEREAS, she has been tireless in her bookkeeping.

Therefore, **BE IT RESOLVED**, the National Association of Dairy Regulatory Officials warmly and sincerely recognize and thank Eunice Schlappi for her efforts which are above and beyond expectations.

Adopted July 16, 2014

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

July 16, 2014

Action Item #1

NADRO has recognized a decline in recent years in the availability of dairy-related staff from FDA. State dairy regulatory programs depend on the expertise that FDA staff provides to support state programs. State dairy regulatory programs have benefited greatly from the on-site training and technical expertise provided by FDA and the uniformity of state regulatory programs has been promoted through FDA/state relations.

Consumers across the United States have benefited from the safe and wholesome dairy products provided through the collaborative oversight of the State and Federal regulatory agencies.

Action Request

NADRO requests NASDA to urge FDA to fulfill its commitment given to its state partners and other stakeholders in the dairy industry to be invited to the table to collaboratively develop the draft guidance document for the regulatory oversight of cheese manufacturing with specific guidance to the regulatory oversight of Raw Milk Cheese manufacturing facilities.

NADRO requests NASDA to urge FDA to develop in cooperation with State Regulatory partners, USDA, academia and industry partners an FDA State Regulatory training course on the inspectional requirements unique to Raw Milk Cheese manufacturing processing facilities.

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Executive Committee Meeting Minutes

July 13, 2014

The Executive Committee Meeting was called to order by President Casey McCue at 9:00 a.m. on Sunday, July 13, 2014. Attending were President Elect Dru Haderlie, Vice President Gary Newton, Secretary Gene Wiseman, Treasurer Eunice Schlappi. Also attending were Tom O'Carroll, GM Gallaspy, Steve Beam, and Mike Wiggs.

Agenda

- Finalize Details for the Upcoming NADRO Meeting
- Financial Report
- Assign Attendees to Committees
- Finalize Details for the Awards Banquet
- Discuss Potential Host States for 2015 NADRO Meeting
- Discuss Any Additional Items to be Brought Before the Executive Committee

Meeting Minutes

President McCue called on Eunice for a count of state members and delegates. Eunice reported that twenty-nine states have paid 2014 dues while twenty-one have registered delegates to attend the NADRO Annual Meeting. Due to Secretarial workload on Wednesday, President McCue reassigned Tuesday moderator duties to Gene Wiseman and Wednesday moderator duties to Gary Newton.

Eunice presented the financial report to the Executive Board stating that NADRO is solvent. She explained that decisions to set dues at the current level have allowed NADRO to function properly and without financial constraints. She also informed the Board the financial year has been changed to end in December for accounting purposes.

The NADRO website navigation and administration was discussed. Eunice reported that she has figured out how to work with, and make changes to, the website. She stated that working with an administrator is costly and the product is not always desirable.

Committee assignment format was discussed at length. President McCue stated that he felt only delegates should be assigned committee duties allowing alternates, industry and other attendees should be free to join committees where they wished to serve. A motion to change committee assignment format was made by Dru Haderlie and seconded by Gene Wiseman. Motion passed on voice vote.

Committee assignments and chairs were discussed and agreed upon.

Hosts for 2015 and 2016 were discussed and the collective decision was made to continue the rotational hosting by region. Casey said that New York is prepared to host the 2015 Annual Meeting if no other Northeast state comes forward. 2016 Annual Meeting will rotate to the Southeast.

President McCue thanked all attending for their participation and declared the business session over. A motion to adjourn was made by Gene Wiseman and seconded by Dru Haderlie. Motion passed on voice vote.

Respectfully submitted by Gene Wiseman, Secretary

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

July 12-16, 2014

Crowne Plaza Downtown – Kansas City, Missouri

Constitution and Bylaws

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

CONSTITUTION

ARTICLE I Name

The name of this association shall be the National Association of Dairy Regulatory Officials.
(Amended December 4, 2008)

ARTICLE II Objectives and Purposes

The objectives and purposes of this Association shall be to:

- (1) Protect the health, welfare, and interests of the consumers of dairy products;
- (2) Consider problems and effect programs designed to further the interests of our American dairy farmer and dairy industry;
- (3) Promote unity and efficiency in the application of regulatory measures in the dairy fields;
- (4) Formulate recommendations relating to the general use or application of designations, definitions, standards of composition, marketing, standard methods of analysis, and requirements for marketing and labeling milk and dairy products;
- (5) Advise the National Association of State Departments of Agriculture on dairy issues.

Amended July 26, 2000; December 4, 2008)

ARTICLE III Membership

Section (1) The voting member of this Association shall consist of such persons charged with the enforcement of state or territory dairy laws or program evaluation as designated by the head of each State or Territory Department of Agriculture, State or Territory Department of health, or other State or Territory Agency. All heads of State or Territory Departments of Agriculture, State or Territory Departments of Health, or other State or Territory Agency shall be ex-officio members of this Association. (Amended August 15, 2005; December 4, 2008)

Section (2) Associate members of this organization may consist of dairy industry representatives or other dairy related organizations. Associate members are non-voting. Associate members shall be recognized in the annual meeting proceedings. (Amended July 14, 2010)

ARTICLE IV Officers

The Association shall annually elect a President, President-Elect, Vice President, Secretary and Executive Treasurer. (Amended December 4, 2008)

Continued

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

CONSTITUTION
(Continued)

ARTICLE V Executive Committee

Section (1) The Executive Committee of this Association shall be composed of the President; the President-Elect; the Vice-President; the Secretary; the Executive Treasurer and the immediate Past President. The President-Elect shall serve as Chair of the Executive Committee. If for any reason, the President-Elect is ineligible to serve, then the Vice-President shall serve as Chair of the Executive committee. (Amended July 26, 2000; December 4, 2008)

Section (2) The affairs of this Association between Association meetings shall be administered by the Executive Committee. (Amended December 4, 2008)

Section (3) If not otherwise provided by the Bylaws, the Executive Committee shall fill vacancies occurring in all offices.

ARTICLE VI Annual Meetings

An annual meeting shall be held in at such time and place as the Association may direct. Special meetings shall only be called by the President and upon request of a majority of the members of the Executive Committee. (Amended December 4, 2008)

ARTICLE VII Voting

Section (1) All members of this Association who are present at a duly scheduled session of any annual or special Association meeting shall be recognized as a quorum authorized to transact any business of this Association, but not more than one vote from a member State or Territory shall be counted on any questions voted upon. (Amended December 4, 2008)

Section (2) The names of one voting delegate and one alternate delegate from a State or Territory shall be registered with the Secretary by the respective head of the State or Territory Department of Agriculture, State or Territory Department of Health, or other State or Territory Agency. Thereafter, the voting delegate shall cast all votes for the state or territory from which the delegate is registered. Provided, however, in the absence of a voting delegate, an alternate delegate may cast votes for the state or territory from which the alternate delegate is registered. (Amended July 26, 2000; August 15, 2005)

ARTICLE VIII Proxies

No proxies shall be permitted at any meeting of the Executive Committee or of this Association. (Amended December 4, 2998)

Continued

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

CONSTITUTION
(Continued)

ARTICLE IX Bylaws

Appropriate Bylaws to effectuate and carry out the provisions of his Constitution may be adopted by a majority of the members present and voting at any annual meeting.

ARTICLE X Amendments

No amendment shall be considered unless such amendment has been presented for consideration to the membership thirty (30) days prior to a duly scheduled meeting. (Amended August 15, 2005)

ARTICLE XI Miscellaneous

No member, or person, or groups of members or persons, shall represent or speak for or represent onself or themselves as having the right to speak for or having the endorsement of this Association unless consent thereto has first been given by a majority of the members of the Association present and voting at a duly scheduled session of an annual or special Association meeting, or by three-fourths of the members of the Executive Committee between Association meetings. (Amended December 4, 2008)

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

BYLAWS

ARTICLE I Officers

SECTION (1) All officers of the Association shall be elected annually at the annual Association meeting, and shall serve from final adjournment of the annual Association meeting at which they have been elected until the final adjournment of the next annual Association meeting or until their successors have been duly chosen (Amended December 5, 2008).

SECTION (2) Nominations for each office in the Association shall be made by a Nominations Committee appointed by the President. Additional nominations may be made by any member of the Association. (Amended December 5, 2008)

SECTION (3) The President shall perform the usual duties pertaining to that office and shall appoint all necessary committees. Committee members shall serve until their successors have been duly appointed or the committee discharged, unless otherwise indicated by members of the Association at any Association meeting. (Amended December 5, 2008)

SECTION (4) The President-Elect shall assume the duties and powers of the President in the absence of the President, and shall perform such other duties as the Executive Committee may direct. The President-Elect shall automatically become President of the Association whenever a vacancy in the office occurs. The President-Elect, when assuming the duties of the President due to a vacancy in that office, shall not, as a result thereof, be ineligible for election to succeed themselves after having been elected to any office, except for the Executive Treasurer, who may succeed himself/herself. (Amended December 5, 2008)

SECTION (5) The Secretary shall keep the minutes of all Association meetings and meetings of the Executive Committee and conduct all official correspondence of the Association. (Amended December 5, 2008)

SECTION (6) The Executive Treasurer shall collect and disburse all monies of the Association. The records and accounts of the Association shall be audited annually by a committee appointed by the President. (Amended December 5, 2008)

ARTICLE II Executive Committee

A meeting of the Executive Committee shall be held immediately after each annual Association meeting. Other meetings may be called, on not less than fourteen days notice, by the President or by a majority of the members of the Executive Committee. The Executive Committee, after notice of all of its members, may also act by written vote, filed with the Secretary. (Amended December 5, 2008)

Continued

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

BYLAWS
(Continued)

ARTICLE III Dues

SECTION (1) Dues, if any, shall be set a a regular meeting of the Association, and shall be paid annually, by or on behalf of each State or Territory Department of Agriculture, State or Territory Department of Health, or other State or Territory Agency which has designated a person or persons for membership. Such dues shall be payable annually in January, and nonpayment of such dues by, or on behalf of any State or Territory shall operate to suspend such State or Territory from all rights and privileges of the Association, including voting privileges.

(Amended July 26, 1962; July 26, 2000; July 13, 2005; December 5, 2008)

SECTION (2) Associate members dues, if any, shall be set at a regular meeting of the Association, and shall be paid annually, by or on behalf of each Associate member. Such dues shall be payable annually in January, and nonpayment of such dues by, or on behalf of any Associate member shall operate to suspend the Associate membership. (Amended July 13, 2010)

SECTION (3) No dues shall be required of honorary lifetime members. (Amended July 26, 2000)

ARTICLE IV Procedure

SECTION (1) The proceedings and deliberations of the Association, including meetings of the Executive Committee, shall be governed by the Rules of Parliamentary Practices established by Robert's Rules of Order, revised. (Amended December 5, 2008)

ARTICLE V Honorary Lifetime Membership

SECTION (1) Honorary lifetime membership may be bestowed on any former member who has attended at least five annual meetings as a state or territory dairy regulatory official who is no longer active in enforcement of any state or territory dairy laws, by a majority of the Executive Committee. (Amended July 26, 2000; July 14, 2010)

SECTION (2) Honorary lifetime members shall be entitled to all the privileges and information granted to a member, except voting rights. The honorary lifetime member shall be entitled to complimentary dues remission, but may be required to pay all or a portion of the normal registration fee for the meetings in which they are in attendance as determined by the Executive Committee. (Amended July 14, 1983; July 26, 2000)

ARTICLE VI Amendments

These Bylaws may be amended at any duly scheduled meeting attended by a majority of the members. (Amended December 5, 2008)



STATE OF ALABAMA DEPARTMENT OF
PUBLIC HEALTH

Donald E. Williamson, MD
State Health Officer

**NATIONAL ASSOCIATION OF DAIRY REGULATORY OFFICIALS
ALABAMA STATE REPORT**

G.M. Gallaspy

56th Annual Meeting
Kansas City, Missouri
July 13-16, 2014

The National Association of Dairy Regulatory Officials' Annual Meeting is one that I look forward to attending each year. This meeting provides a forum for the directors of the states' milk programs to receive updates on current and emerging issues that affect our industry.

The 2014 Alabama Legislative Session recently ended and it appears that the Alabama Department of Public Health's 2015 Budget will operate on close to level funding from 2014. Dr. Donald Williamson, Alabama's State Health Officer, has recently made several changes in assignments within the organization of Alabama's public health areas to help increase efficiency and save appropriated dollars. Hopefully, the savings from the changes will filter down to the Bureau of Environmental Services and allow us to continue to operate at the same fund level as last year.

Alabama continues to lose dairy producers, as do several other surrounding states, due to producer retirements and higher producer input costs. The feed cost associated with producing milk in Alabama dairy herds averages between seven and eight dollars per hundred weight. Recently, Auburn University closed its main dairy barn and research center in Shorter, Alabama. The University's Administration has studied closing the dairy for a number of years, but has been staved off by concerns and objections of the Alabama Dairy Industry. Auburn officials decided to try and appease the dairy industry by reducing the size of the milking herd and keeping the facility operating. However, this past March, the Dean of the College of Agriculture announced that the facility would close. A sale was held June 7, 2014, to dispense all of the animals. They were either sold or sent to the stockyard. The closing of the main dairy unit is a tremendous loss to the Alabama Dairy Industry. Producers now will have to rely on dairy research information provided by institutions from surrounding states. A small dairy unit associated with the Auburn Veterinary College remains open. Veterinary students are taught dairy management practices by having to work in and help manage the milking herd. I believe Auburn is one of the few remaining veterinary colleges that require all veterinary students to work in a dairy as part of their core curriculum.

It has been a relatively uneventful year in terms of equipment updates and/or changes made in our major processing plants. However, several changes have taken place in the processing industry. Silgan Plastics in Brewton, Alabama, closed their plant and transferred the production to two plants located in other states. We have a new ice cream manufacturing facility in Auburn, Alabama, scheduled to open in late August. They will manufacture primarily Italian-style ice cream.

The small producer processors' segment of our dairy industry continues to cause an increased demand in time and travel for our staff. We are presently working with several small producer/processors that are undergoing some stage of construction. Alabama's largest goat cheese processor has expanded its market and just recently moved approximately twelve miles to a new facility. This new location has allowed the processor to take advantage of the tourist trade that travels the main interstate going north and south through Alabama. An aggressive advertising campaign, combined with plant tours and an expanded line of novelty products, has increased their business. The plant tours are extremely popular with the tourist segment that is traveling to the beaches of Alabama for vacations. Last year, the first Alabama sheep dairy and cheese processing plant opened. The producer/processor started with approximately fifty sheep and now is in the process of adding animals to his herd to meet the demand for his sheep milk cheese. Another small cow producer/processor, specializing in yogurt, is in the last stages of being permitted and we expect him to be IMS listed.

The past couple of years, Alabama's Agriculture Industry has been hit extremely hard by drought conditions. This year, a late spring combined with mild temperatures, gave hope that dairy producers would have a very good growing season. However, late spring rains hit between cuttings of hay and occurred at critical crop planting times causing a loss of hay in the field and making a tight window to get crops replanted. The unusual heavy afternoon thunderstorms that Alabama is experiencing now may create a different set of problems for producers this year from the dry conditions that they normally experience. Last year, we observed a light level of Aflatoxin in milk. I am concerned that if the rains continue throughout the summer months, we may see an increased level of Aflatoxin in grain storage bins, due to the high humidity associated with these summer rainstorms. We have already started to increase the monitoring of loads of milk received at milk plants to ensure that we are able to respond quickly, if it appears that an Aflatoxin problem may be developing.

The Milk and Food Processing Branch is currently fully staffed. As most of you know, the enforcement segment of our offices cannot function without a good administrative assistant. The branch lost our administrative assistant with approximately six years of experience to retirement in March 2013. Two other assistants were hired in the last year and both had to resign due to the health of their spouses. We now have a new assistant in place and she has caught on to the details required for this position rather quickly. We have two dairy inspectors that have less than three years of dairy experience each. Mike Clinkscales, Alabama Milk Rating Officer, has worked extremely hard to get these two inspectors familiar with dairy work in both the Grade A and manufacturing milk programs. A special thanks goes out to the FDA for allowing Alabama to host two FDA milk training courses in the last year and one-half. The Atlanta FDA Regional Office recognized that we were in desperate need to provide basic milk training to one-half of our milk field staff. Laurie Farmer and Marybeth Willis have been instrumental in ensuring that we could send these inspectors to formal training such as the pasteurization course held in Alabama and the plant inspection course in Nashville, Tennessee. Also, Marybeth has made herself available for much needed field training.

I would like to thank NADRO for giving the Alabama Department of Public Health the opportunity to participate in this meeting. Information gained from the topics presented helps to keep our staff informed of the latest dairy information. Also, time spent at this meeting allows me the opportunity to have one-on-one interaction with other program managers concerning issues that affect the dairy industry and regulatory programs. Again, thank you, for allowing the department to attend this most informative meeting.

Respectfully Submitted,



G. M. Gallaspy, Director
Milk and Food Processing Branch

NATIONAL ASSOCIATION OF DAIRY REGULATORY OFFICIALS

Alabama Department of Public Health Milk and Food Processing Branch Activities 2013-2014

• Grade A Farms	45
• Dairy Farm Inspections Conducted	187
• Raw Milk Samples Analyzed	884
• Grade A Plants	8
• Frozen Dessert Plants	8
• Cheese Plants (5 goat, 5 cow, 1 sheep)	11
• Single Service Container Plants	4
• Wash Stations	3
• Bulk Tank Units (BTU)	6

Activities to Support the Milk and Frozen Dessert Requirements

• Milk, Frozen Dessert and Manufacturing Plant Inspections	107
• Pasteurized Milk and Frozen Dessert Samples Analyzed	844

Alabama Milk Facts

- Average size herd is 180 cows.
- Number of milking cows is 9,000 head.
- Top four ranking dairy counties in the state based on milk production as of December 2013 are: Morgan, Cullman, Marengo and Fayette.
- Largest herd is 750 head.
- Ten herds average between 200 and 400 cows.
- One dairy herd is organic certified.
- Each dairy cow produces an economic impact of \$14,400.00 to the State of Alabama.



Arizona Department of Agriculture

1688 W. Adams Street, Phoenix, Arizona 85007
(602) 542-3579 FAX (602) 542-0466

National Association of Dairy Regulatory Officials

Introduction

Our Dairy program consists of

- Three Sanitarians
- One Manager and rating officer
- A partial FTE program manager, and partial FTE Administrative assistant.

The Sanitarians are solely dedicated to the Dairy program and perform all inspection, equipment tests, sampling and related activities. The program manager is the dedicated rating officer.

The Arizona Dairy program is funded by the general fund and charges no fees to the dairy farmer. The annual licensing fees of up to \$300 and \$2500 for each continued flow pasteurizer for a grade "A" processing facilities are relative low as well.

Currently licensed facilities in Arizona

- 105 Dairy Farms with an average of herd size of 2500
- 13 Dairy plants (5 plants have attached single service manufacturing facilities)
- 16 Manufacturing plants
- 7 Single service container manufacturers

Sampling is done in the Agricultural Lab staffed with

Two LEO (Laboratory Evaluation Officer) and 2.5 additional Lab employees.



CALIFORNIA DEPARTMENT OF
FOOD & AGRICULTURE

Karen Ross, Secretary

CALIFORNIA REPORT

**National Association of Dairy Regulatory Officials
56th Annual Meeting, Kansas City, MO
July 13 – 16, 2014**

The Milk and Dairy Food Safety Branch (the Branch) of the California Department of Food and Agriculture is charged with ensuring that California's milk and milk products are safe, wholesome, and properly labeled, and is the only regulatory program in the state with comprehensive expertise in milk production, handling, processing and distribution from farm to table.

To accomplish its food safety mission, the Branch inspects dairy farms, bulk milk tanker trucks, tanker wash facilities and milk processing plants, conducts testing of pasteurization systems, administers technical license examinations for dairy industry personnel, samples and tests milk and milk products, responds to consumer complaints, investigates illegal importation or unlicensed manufacturing of dairy products, and assists allied agencies with food-borne illness investigations. The Branch also conducts ratings of dairy farms, milk processing plants and manufacturers of single-service dairy containers, as well as evaluations of milk testing laboratories for compliance with the Pasteurized Milk Ordinance and the National Conference on Interstate Milk Shipments. In addition, the Branch is responsible for regulating industry or commercial testing of milk used as a basis of payment to producers in order to safeguard against inaccurate test results used to determine the quality and value of milk sold by California dairy farms.

Current Regulatory Workload

Grade A Dairy Farms	1,511
Manufacturing Grade Dairy Farms	53
Milk Products Plants (IMS listed)	76
Milk Products Plants (Not IMS listed)	452
Pasteurizer Units Tested Quarterly	407
Soft-serve (Semi-frozen) Dessert Establishments	6,712
Bulk Milk Tanker Trucks	1,250
Bulk Milk Haulers and Samplers	2,361
Bulk Milk Tanker Wash Stations (Free-standing)	7
Industry Plant Samplers (PMO, Appendix N)	585
Single Service Container Manufacturing Plants	26
IMS Listed Laboratories	37
Approved Drug Residue (Appendix N) Screening Labs	72
Approved Drug Residue (Appendix N) Confirming Labs	24
Commercial/Industry Basis of Payment Testing Labs	6

California remains the leading milk producing state, with 41.2 billion pounds of production in 2013 (down 1.3% from 2012), providing about 20.5% of the nation's total milk supply and approximately 40% of all U.S. exports of dairy products into international markets. Inspection activities of the Milk and Dairy Food Safety Branch are funded 100% by fees and assessments paid by the dairy industry.



The number of dairy farms in the state continues to decline at about 4 - 5% per year, but the total number of dairy cows during the last 5 years has remained above 1.7 million. The average dairy herd size in California reached 1,186 cows per farm in 2013, with average annual production per cow of 23,234 lbs. The average Grade-A goat dairy herd remains at approximately 800 goats per farm. Over 98% of the milk produced on California dairy farms is Grade-A. Of the 41.2 billion pounds of total cow's milk produced in the state in 2013, 44.2% was used for the manufacture of dry milk powders and butter, 34.4% for cheese, 13.1% for fluid milk products, 5.1% for soft Grade-A products such as yogurt, sour cream and cottage cheese, and 3.2% for frozen dairy products.

Both the size and growing diversity of the dairy industry continue to challenge the Branch's regulatory resources. In addition to some of the largest milk products plants in the nation that utilize advanced milk processing technologies (e.g., UHT, UF, RO, ion exchange, etc.), California's small artisan cheese-making sector continues to grow at a steady pace, reaching a total of 44 facilities this year. Consumer and industry interest also remains steady in areas of unconventional dairy manufacturing and distribution such as herd share operations, "cottage" foods, and private food buying clubs. This diversity of manufacturing and marketing approaches increasingly requires a larger breadth of expertise within our inspection staff, and poses ongoing challenges to the uniform enforcement of laws governing the safe production and processing of milk, while also supporting the innovation and growth of the dairy industry overall within the state.

Respectfully submitted,



Stephen Beam, Ph.D.
Chief
Milk and Dairy Food Safety Branch
Animal Health and Food Safety Services



STATE OF CONNECTICUT
DEPARTMENT OF AGRICULTURE
165 CAPITOL AVENUE - ROOM G8-A
HARTFORD, CONNECTICUT 06106

BUREAU OF REGULATION AND INSPECTION

2014 CT State Report

Commissioner Steven Reviczky

Director Dr. Bruce Sherman

Assistant Director Wayne Kasacek

3.5 Dairy Inspectors

The dairy staff regulates, inspects and samples the following permitted individuals or businesses:

130 Milk Producers	6 IMS Dairy Plants
1 HACCP Dairy Plant	1 Single Service Manufacturer
25 Cheese Manufacturers	10 Non IMS Dairy Plants
19 Retail Raw Dairy Farms	6 Raw Milk Cheese Manufacturers
140 Milk Examiners	10 Milk Laboratories
75 Bulk Milk Tankers	3000+ Retail Dairy Stores

The Dairy Division continues to see more interest in producer/dealer facilities and cheese manufacturing.

We work closely with our FDA Regional Milk Specialists enforcing the PMO requirements.

We have staff on the NCIMS HACCP and Aseptic Committees.

3.5 Livestock Inspectors

Dairy related duties: The livestock inspectors conduct TB and Brucellosis testing.

They also sample for our mastitis program, working closely with the University of Connecticut Diagnostic Testing Lab.

AG. COMMODITIES
860-713-2513
ANIMAL CONTROL
860-713-2506
ANIMAL POP. CONTROL
860-713-2507
DAIRY / MILK SAFETY
860-713-2508
GAP / GHP AUDITS
860-713-2580
LICENSING
860-713-2512
LIVESTOCK / POULTRY
860-713-2504
STATE VETERINARIAN
860-713-2505



FLORIDA DEPARTMENT OF AGRICULTURE AND CONSUMER SERVICES
 COMMISSIONER ADAM H. PUTNAM

**2014 ANNUAL REPORT TO THE NATIONAL ASSOCIATION OF
 DAIRY REGULATORY OFFICIALS**

Florida Dairy Industry – Current Status

Florida's 120,000 dairy cows rank it first in the Southeast and among the top 19 states nationally, Florida still imports over 30% of its milk. The proportion of milk imported in Florida has grown in recent years, in spite of the fact that Florida has some of the highest raw milk prices in the U.S.

Florida has 127 Grade A dairy farms milking an average of 945 cows. The number of Florida dairy farms has held steady this past year. Cow numbers have declined about 6,000 head.

The Florida Bureau of Dairy Industry

Florida has an independent bureau within the Department of Agriculture and Consumer Services that handles all dairy regulatory activities. We have one regulatory laboratory in Winter Haven which runs all official samples. Our program is funded almost entirely from general revenue. There are no fees for any of our Grade A regulatory programs.

Our Bureau consists of 22 employees (49 in 1990) and is divided into an inspection section and a laboratory section. Since there are no industry certified farm inspectors, our 12 Specialists inspect all facilities, most transport tankers and collect all official samples for analysis in our laboratory. Last year our lab personnel performed 40,492 analyses on 7,565 samples. We have one State Rating Officer and one State Milk Laboratory Evaluation Officer to assist in the administration of the Interstate Milk Shipments program.

2014 Florida Dairy Statistics

In-State Permitted Facilities

Milk Processing Plants	23	Bulk Tank Units	20
Frozen Dessert Manufacturers	72	Dairy Farms	127
Cheese Manufacturers	8	Dairy Cows	120,000
Single Service Container Manufacturers	13	Hauling Services	14
Milk and Milk Products Distributors	22	Milk Tankers	1,343
Wash Stations	8	Bulk Milk Hauler/Samplers	162

Out-of-State Permitted Facilities

Milk Processing Plants	121	Frozen Dessert Manufacturers	62
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Georgia Department of Agriculture



Dairy Division

Staffing Changes:

- We will be losing both our Plant Supervisor and Farm Supervisor before the end of the year.
- Kathryn Bennett is the new Dairy Rating Officer, replacing Curt Griner.
- Curt Griner has been promoted to Manufactured Foods and Dairy Program Manager.

Dairy Farm Info:

- 230 Grade A dairy farms.
- Dairy cow count has increased 2.6% since last year (82,217 to 84,346).
- Milk per cow has decreased to 59 lbs/cow (previously 61 lbs/cow).
- Number of farms has decreased from 247 to 239, which is a 3.2% decrease.
- Milk production increased 2.5%.
- Somatic cell average decreased from 351,539 to 338,333.
- Dairies are moving away from small family farms to large corporate farms.

Dairy Plant Industry Info:

- 11 Grade A Processing Facilities (down 1 from last year). These include Publix, Mayfield, and Kroger processing plants.
- 42 Manufacturing Plants (up 1 from last year). These include cheese, ice cream, butter, and gelato.
- 17 Single Service Plants (up 3 from last year).

Industry Changes:

- Fluid milk sales are steadily decreasing due to use in cheeses, yogurt, etc.
- Niche markets such as artisan cheeses (cow, goat, and sheep) and Greek yogurt are gaining popularity.
- Georgia Grown program to promote locally grown products.



STATE OF IDAHO

DEPARTMENT OF AGRICULTURE

C.L. "BUTCH" OTTER
Governor
CELIA R. GOULD
Director

2270 Old Penitentiary Road • P.O. Box 790 • Boise, Idaho 83701 • (208) 332-8500 • www.agri.idaho.gov

Idaho Report to National Association of Dairy Regulatory Officials July 13-16, 2014 Kansas City, Missouri

As in the past few years, milk production is still increasing in the state. Currently there are 643 farms in the state active. This includes the traditional grade A farms as well as those that fall under the small herd exemption for the sale of raw milk. The herd average per grade A facility is 1038 mature animals. Existing processor capacities continue to expand to try to keep up with the existing and anticipated increases in milk production. Most every plant is in the process of doing some type of internal expansion of production and processing capabilities. There continues to be a substantial growth in the small operations and farm steady type operations and looks like it should continue.

Some of the key issues continuing to face the dairy industry at this time are the availability of water, feed supplies and animal welfare and of course the economy and financial issues. The dairy industries ability to handle environmental issues, water availability and social issues has been and will be the primary factors for the continued growth. This year up to date the prices for milk have been strong, feed and water available and production is strong.

Back in 2011 rules were finalized and set in place to allow the small herd exemptions and herd share programs to sell raw milk in the state. These facilities are allowed to do this by being permitted with the Department, and no facility requirements. Currently there are 88 small exempt goat facilities, 72 small exempt cow facilities, 1 small exempt sheep facility, and 2 herd share facilities registered with the Department. Of those registered about 110 facilities are currently active. The work load has been increased by the staff to conduct the required monthly sampling of the raw milk and raw milk products at the facility.

Respectfully Submitted,

Mike Wiggs
Dairy Program Manager

STATISTICS

Grade A Farms	530	Mfg. Grade Farms	2
Dairy Plants	39	Raw Milk Plants	4
Raw Small Herd Exempt/Herd Shares	110	Sheep Farms	1
Single-Service Mfg. Plant	3	Transfer/Receiving Stations	2

Milk Production 13.04 billion lbs.

Illinois Report

National Association of Dairy Regulatory Officials - NADRO
Annual Conference 2014
July 12th-16th, 2014
Kansas City, Missouri

The personnel involved in the dairy program consist of a dairy program manager, an equipment specialist, a program coordinator, two regional supervisors, two state rating officers, one candidate for a state rating officer is in training, five acting regional supervisors and fourteen sanitarians. The regional supervisors and the sanitarians are also responsible for activities involved in the food, tanning, body art and bottled water programs within the Division. The State also has two Laboratory Evaluation Officers (LEO's) and two LEOs who are in training. The LEOs work out of the Division of Laboratories. These individuals are responsible for the certification of laboratories for dairy product testing and dairy water testing.

The Division continues to lose key personnel which has forced many to double up on their current duties. We were just recently allowed to hire some additional personnel. In fact we were allowed to make emergency hires due to the fact that one of our regions was down to one person.

There has also been an increased interest in on-farm processing plants. We currently have about six of these operations. One of these operations bottles goat milk.

The State is still in the process of adopting new rules pertaining to the dairy program. The proposed rules include adoption of several federal documents, including the 2013 Pasteurized Milk Ordinance (PMO). We also have proposed rules for our certified pasteurizer sealer program and the selling of raw milk. Additionally, we have proposed statutory changes to our Grade A Milk and Milk Products Act which eliminated some optional testing and cleaned up some language that was no longer applicable. Finally, we have just begun working on proposed rules for our manufactured dairy program by reviewing our Manufactured Dairy Products Rules and Regulations.

The Division is scrapping our Dairy Automation Project (DAP) system for data input in lieu another automated system which is currently under bid. This new system will more user friendly and will enhance our ability to manage all of the programs within the Division.

The State hosted an FDA Special Problems in Milk Protection course in Rockford, Illinois from February 24th through 28th of this year. The state has put in a bid to host an FDA Central Region Milk Seminar sometime next year.

NADRO 2014 from IN Dairy Industry Meeting 6/9/2014

Tom Ford
Deputy Director, Dairy Division
IN Board of Animal Health



Agenda

- Introductions & Greeting
- Dr. Marsh State Veterinarian
- Doug Metcalf
 - Law changes and rule change ideas
 - Year to date Milk Rating Survey's,
 - Census
- Milk Rating Officers Presentation
- Industry Updates



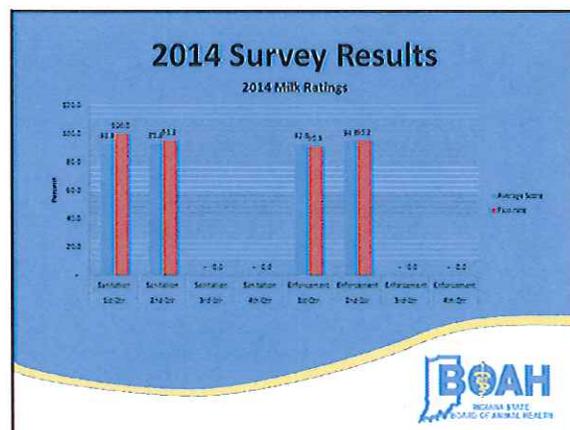
IC 15-18 Changes

- Change drug residue violation penalties to conform to PMO
- Clarifying language
- *** Hauler/Sampler Permits now expire on the two year anniversary of the last permit, not random, inspection. We began the conversion last fall and will cleanup this fall.***



345 IAC 8 proposed changes

- Changes conforming to IC 15-18 especially drug residue
- Updating adoption of NCIMS & CFR documents
- Clarifying language
 - Definitions, etc.
 - Sediments – shortened the language
 - Added water – 3% limit

Milk Rating Items - Plant

- Product Samples – need 4 of 6
- Raw silo – cleaning and sanitation
- Non standard products
- Incoming milk receipts correct
- Manual Clean Items
- Protection from contamination
- Cooling and Filling



Milk Ratings - Farms

- Summer maintenance items: Painting & Floors
- Milkhouse cleanliness – between milkings and related items
- Parlor cleanliness
- Equipment Cleaning and sanitation
- Water – especially new wells
- Drugs – Dr. Pauls
- Samples
- Surroundings – esp. raw milk



Dairy Farm Census as of 03/21/2014//6/3/2014

Grade		Active-3/21	Active-6/3	Suspended
Grade B	Farms	101	97	33/12
	PMO's	26	27	
Grade A	Farms	1170	1169	7/1
	Qty (500)	106(9%)	105(9%)	1/0
	Cowset (K)	10,852,000	10,517,000	
	1018pm's	2,541,000(25%)	2,555,570(24%)	0 (0000)/KMS
	100 Lbs per 5.5%	7,337,000(71%)	7,331,770(70%)	0/0 (00000) /KMS
	PMO's	21	21	



Milk Rating Presentation

Slide set addressing 2013 PMO
changes for industry.

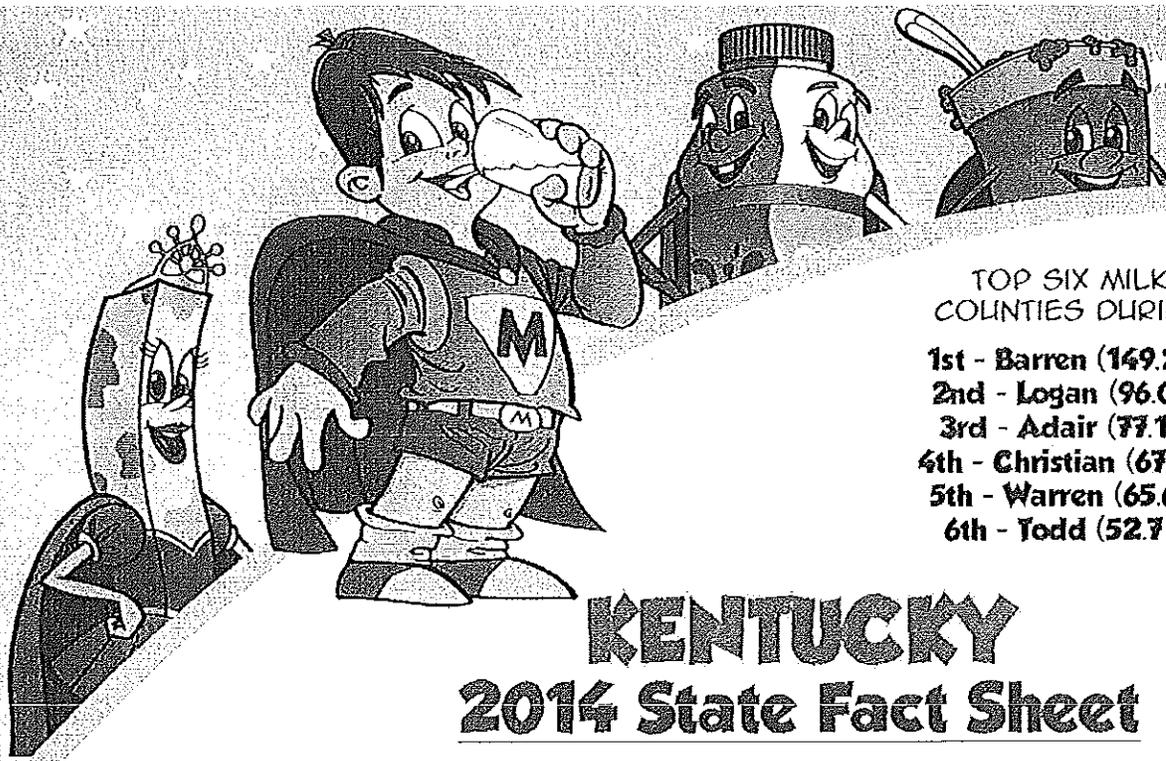


Industry News

NEXT MEETING AUGUST 25TH? A MONDAY

DOUG WILL BE OUT OF THE OFFICE BEGINNING JUNE 18 FOR SURGERY ON JUNE 19 AND RECOVERY THROUGH AT LEAST JULY 7. TOM FORD WILL BE IN CHARGE WITH HELP FROM NATHAN, TOM L, MARY, DEBBIE AND TINA.





TOP SIX MILK PRODUCING
COUNTIES DURING 2013 WERE:

- 1st - Barren (149.2 million pounds)
- 2nd - Logan (96.0 million pounds)
- 3rd - Adair (77.1 million pounds)
- 4th - Christian (67.9 million pounds)
- 5th - Warren (65.6 million pounds)
- 6th - Todd (52.7 million pounds)

KENTUCKY 2014 State Fact Sheet

- There were an estimated **71,000 MILK COWS** on dairy farms in the state during 2013.
- In 2013, there were **780 DAIRY FARMS** in Kentucky.
- Each dairy cow in **KENTUCKY** produced an average of **1,762 GALLONS** of milk in 2013.
- In **KENTUCKY**, about **98%** of the milk produced in 2013 was used and consumed in the form of fluid milk.
- Total amount of milk produced in the state during 2013 amounted to **125.1 MILLION GALLONS** (or 1.08 billion pounds of milk).
- In 2013, **KENTUCKY** dairy cows produced an average of **5.8 GALLONS** of milk per day, or enough to make 5 pounds of cheese, or 2.3 pounds of butter. To produce this much milk, an average cow consumes 40 gallons of water, 25 pounds of grain and feed concentrates, and 60 pounds of corn silage every day.
- The average value of a day's milk was about **\$10.44 PER COW** during 2013.
- **KENTUCKY** had **SEVEN** commercial milk processing plants operating during 2013 that were located in Louisville, London, Murray, Somerset, Fulton, Madisonville, and Winchester.
- Last year, the state had **THREE** commercial cheese manufacturing plants and a specialty ice cream plant. In addition, the state had two on-farm milk bottling plants and six on-farm cheese makers.
- In 2013, a dairy cow in **KENTUCKY** cost about **\$1,495 PER HEAD**. A Kentucky dairy farm typically has a herd of about **88 MILKING COWS**.
- In **KENTUCKY**, cash receipts for the sale of milk by dairy farmers amounted to **\$226.2 MILLION** during 2013.
- **KENTUCKY** ranked **27th** in milk production, **26th** in number of milk cows, **43rd** in milk output per cow, and **12th** in the number of licensed dairy operations during 2013 in the United States.



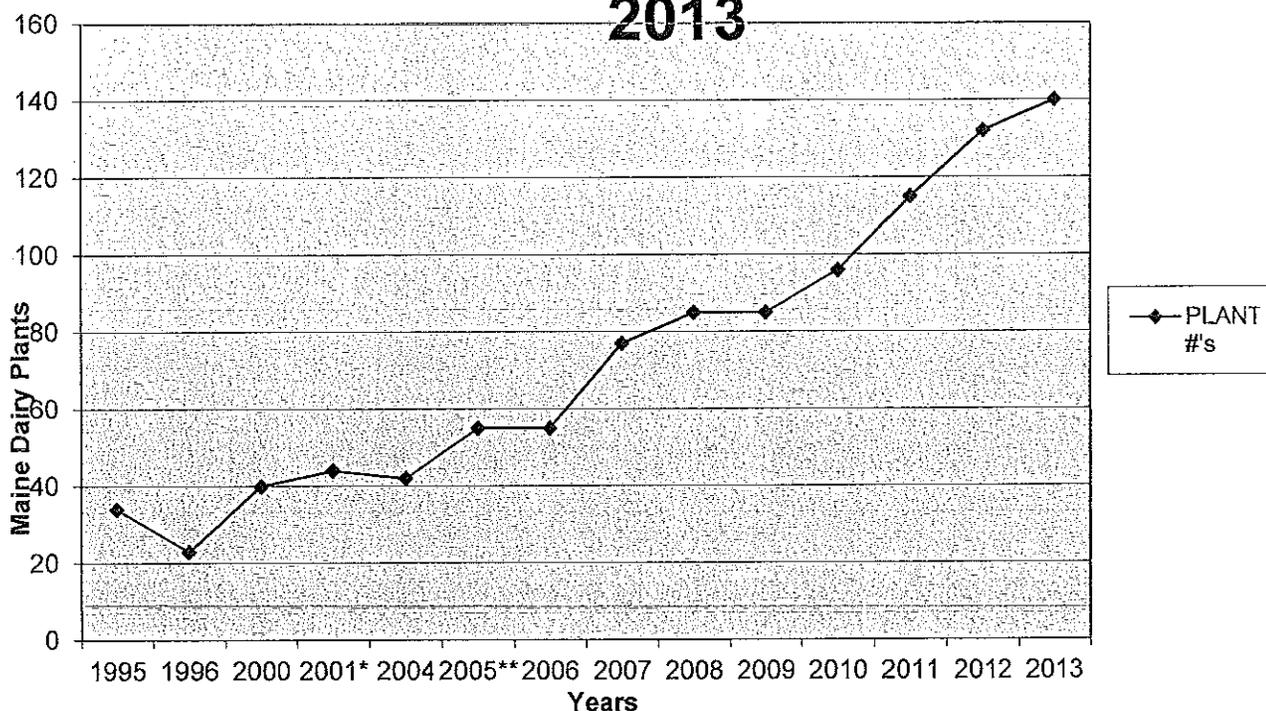
NADRO Maine Update July 2014 (Ron Dyer)

- Total number of production dairy farms down; total milk production overall flat (3%+/-) over last few years. Growth in small dairy's per graph below.
- Multiple Food Sovereignty bills last 2 legislative sessions, including bills to deregulate raw milk sales. None became law.
- Recent 2014 Maine Supreme Court case upheld states right to regulate milk for food safety and clarified municipal right to increase regulations, but not to be less than state requirements.
- According to the National Council of State Legislatures, Maine is one of 12 states that allow raw milk to be purchased from retail stores, while 13 states allow it to be purchased only off the farm and five states only allow its purchase from farmer's markets or other specific sources. Seventeen states prohibit the sale of raw milk products.
- Participated in FSMA listening sessions w FDA summer 2013.

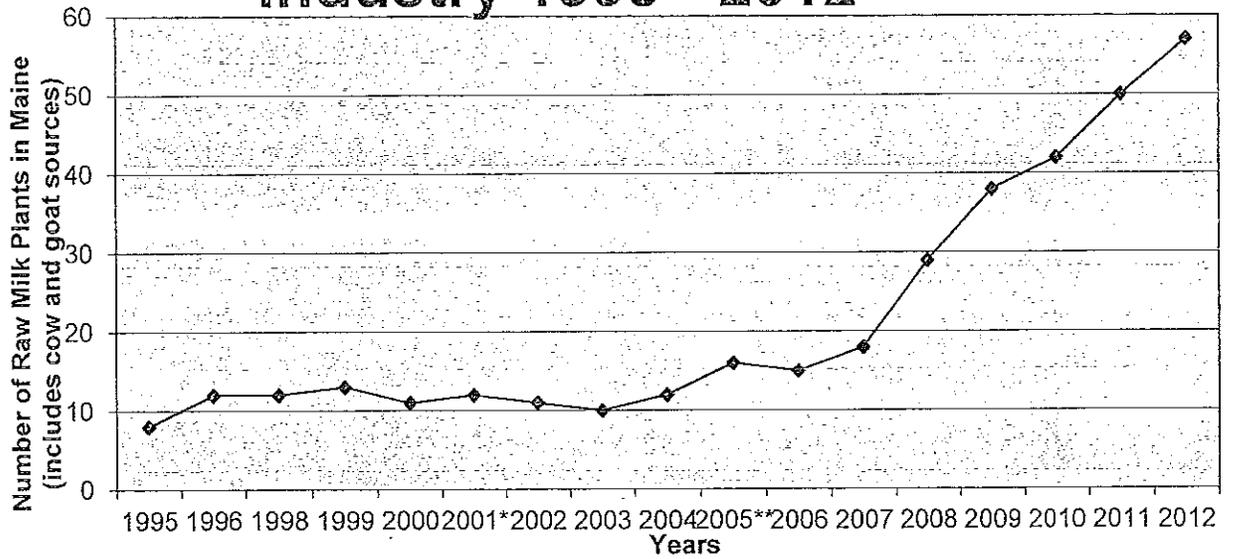
Currently:

- Updating our Milk Rule (based on IMS). Expect rule before end of year.
- Three (3) dairy inspectors and lab support.

Maine's Dairy Plant Growth 1995 - 2013



Growth of Maine Raw Milk Industry 1995 - 2012





RICK SNYDER
GOVERNOR

STATE OF MICHIGAN
DEPARTMENT OF AGRICULTURE
AND RURAL DEVELOPMENT

JAMIE CLOVER ADAMS
DIRECTOR

National Association of Dairy Regulatory Officials

Kansas City, MO

July 13 – 16, 2014

MICHIGAN DAIRY REPORT

Introduction

The Dairy Section of the Michigan Department of Agriculture and Rural Development's Food and Dairy Division is responsible for the inspection of all Grade "A" and manufacturing dairy farms, processing plants, bulk milk hauler/samplers, and milk tank trucks. The Dairy Section also conducts the NCIMS rating program as well as the Laboratory Evaluation program. In addition, Dairy Section staff carries out USDA surveys and grading through a USDA cooperative program.

Michigan has 1,680 Grade "A" dairy farms and 264 manufacturing milk farms for a total of 1,944. Dairy has an \$8.9 billion impact on Michigan's economy and creates over 27,000 jobs. In 2013, milk production in Michigan increased 3.4% over 2012 levels. Michigan is ranked 7th in the U.S. in milk production, producing 9.6 billion pounds of milk. Michigan is ranked 3th in milk production per cow with an average of 24,216 pounds. The average milking herd size in 2013 was 191 cows. Michigan continues to add milk processing capacity with new plants being built and existing plants expanding. Michigan's growth in total milk production exceeds that of any of the states east of the Rocky Mountains.

Dairy Section Workload

Grade A Dairy Farms	1,680
Manufacturing Milk Farms	264
Dairy Plants	92
Transfer/Tank Truck Cleaning Stations	15
Grade A Milk Distributors	23
Single Service	5
Bulk Milk Hauler Samplers	814
Milk Tank Trucks & Can Milk Trucks	703
Milk Transportation Companies	110
Certified Industry Field Representatives	39
Certified Industry Laboratories	5
Approved Drug Residue Screening Sites	36
AMI (Automated Milking Installations)	29 (Largest farm has 10 units)

Industry Growth

Over the past two years the dairy industry has invested \$850 million in new construction and plant expansion in Michigan. With this investment industry will process an additional 9 million pounds of milk per day. The expansion consists of Aseptic/ESL fluid milk, condensed RO and UF milk, nonfat and whole milk powder, Greek yogurt, roll dried powder for candy, and additional butter production.

On the farm side there is considerable expansion, including a 100 cow rotary parlor on a 3,500 cow dairy. Milk Source LLC, DePere, Wisconsin building a 7,000-cow milking operation to Hudson, MI. Michigan ranks #2 in milk quality with a 185,000 Somatic Cell Count average.

Honors

Milk Source, LLC. is IDFA's Innovative Farm of 2014.

Continental Dairy, Coopersville was awarded Michigan Exporter of the year in 2014.

Dairy Staffing Increase

Governor Snyder recognized the significant growth in the industry and allocated additional funds to MDARD's Food and Dairy Division to hire a Dairy Program Manager, Dairy Resource Specialist, and two field inspector positions including backfill for the management positions. This funding is included in the 2014-2015 fiscal year budget.

Technology

As part of our 2015 budget we are funded to move our Food and Dairy staff to Smart phones with hot spots. MDARD has entered into a contract with Accela, Inc. to develop a department-wide electronic inspection system. Accela has developed electronic systems for many state and local governments across the country. The Dairy Section staff is expected to be conducting farm and plant electronic inspections on tablets by 2017. Staff is currently transitioning from paper inspections to PDF fillable forms for farm and plant inspections.

New Value-Added Milk Processing Facilities

MDARD's milk safety inspection staff continues to receive inquiries from dairy farmers and others who are interested in starting up local, value-added milk processing facilities. These facilities include manufacturers of goat, sheep and water buffalo cheese as well as on-farm milk bottling facilities. This June, in partnership with Michigan State University, United Dairy Industry of Michigan and MDARD offered an Artisan Processor Food Safety course to provide training and guidance for new and current processors. Dairy processing facilities continue to increase in number from 79 in FY10 to 92 in FY14.

Respectfully Submitted,



Terrance J Philibeck
Deputy Director/Program Manager
Food and Dairy Division



*Executive Secretary
Gene Wiseman
Phone: (573) 751-3830
Fax: (573) 751-2527*

State Milk Board

PO Box 630
1616 Missouri Boulevard
Jefferson City, MO 65102

National Association of Dairy Regulatory Officials 56th Annual Meeting Kansas City, Missouri July 13-16, 2014

Missouri State Milk Board (Board) was created in 1972 to function as the administrator for milk inspection. The Board consists of twelve members, ten of whom are nominated by the director of Department of Agriculture, appointed by the governor, and confirmed by the Senate. The two remaining members are the directors (or their designee) of the Department of Health and the Department of Agriculture. Four members must be dairy producers; four must be active members of local health departments, one a dairy processor representative and one a consumer-at-large.

As of July 1, 2014 there are nine members and three vacancies. All appointed members' terms have ended however statute allows them to serve until re-nominated or a replacement named. A quorum to conduct business is one more than half of the current active membership.

The Board employs a staff of eight and has contractual agreements with St. Louis County and Springfield-Greene County Health Departments for dairy farm inspection services. 661 of the 889 grade "A" farms are serviced by contract agencies. All plant and survey services are conducted by the Board.

Grade "A" programs are funded solely by revenue from inspection fees and services. Grade "A" inspection fees for Fiscal Year 2015 are \$.040/cwt for in-state produced milk and \$.040/cwt for imported milk. As you would expect, bovine milk producers fund the program.

Grade "A" other species inspection obligations are increasing. Two goat and four sheep farms are grade "A" permitted. Three of the four sheep farms are Amish hand milked and the other is an English producer/processor that buys the Amish milk and is located near Weston, Missouri. We are working with a camel milk producer who is interested in becoming a grade "A" camel milk producer/processor. Other species fee revenues are insufficient to operate other species program. Fees for services for other species farms will be explored in FY2015.

Manufacturing Grade dairy program has traditionally been supported by general revenue (GR) funds. FY2015 Manufacturing Grade program budget passed by the legislature and signed by the governor included \$103,593 for Personal Services and \$852 for Expenses and Equipment. As of July 1, 2014 all GR funds budgeted for the Manufacturing Grade program have been withheld in Governor Reserves (due to budget imbalance). A fee structure is in place that generates approximately \$40,000 per year. Manufacturing grade bovine farm inspection services are performed by DFA, at no cost, with oversight from the Board. Goat farm services are accomplished in a similar manner.

Laboratory services are provided by contract agencies for farms inspected. Board laboratory services are contracted to MQT Laboratories in Kansas City.



STATE OF NEW YORK
DEPARTMENT OF AGRICULTURE & MARKETS
103 Airline Drive, Albany, NY 12235
www.agriculture.ny.gov

Andrew M. Cuomo
Governor

Casey M. McCue, Director of Division of Milk Control
Phone: 518-457-1772

Richard A. Ball
Commissioner

**National Association of State Dairy Regulatory Officials
(NADRO) ANNUAL MEETING
JULY 12 - 16, 2014
Kansas City, MO**

Overview of New York State's Dairy Industry

The dairy industry is New York's leading agricultural sector, accounting for approximately one-half of the state's total agricultural receipts. In 2013, approximately 5,030 dairy farms produced 13.5 billion pounds of milk with a gross farm-gate value of \$2.8 billion. In terms of milk received at New York plants, about 30% is sold as packaged fluid milk and cream products and 70% is used in manufacturing.

As of July 2013, the Department licensed approximately 360 dairy processing establishments, this number is up from around 200 in 2008. The breakdown is 40 Raw Milk Permits, approximately 140 Wholesale Frozen Desserts and around 180 Manufacturing/Fluid Processing Facilities. This extreme growth appears to be continuing and is attributed to the local food movement and smaller scale processing, but is not limited to just small scale processors, many of our long established facilities have undergone expansions and renovations often leading to further efficiencies. In addition, we have three fairly large plants coming online the second half of this year. They are: C'Ville Yoghurt (affiliate of Byrne Dairy) making yogurt and sour cream, Cayuga Milk Ingredients specializing in dairy proteins and powders, and WNY Enterprises using a cold-separation process to make skim and cream components.

Economic Impact

Dairy contributes significantly to New York's economy by providing employment and some of the highest economic multipliers in the state. In 2013, New York's dairy manufacturers employed an estimated 9,472 people with total wages of \$513 million, up from 7,759 jobs and wages of \$400 million in 2010. In terms of total dairy related employment in New York, jobs increased from 16,466 in 2010 to 19,160 in 2013, an increase of 16.4%. This data is from Bureau of Labor Statistics and does not include self-employed or unpaid family workers.

According to a May 2014 study by Professor Todd Schmit of Cornell University, the state's dairy industry had an estimated total economic output of \$14.8 billion in 2011. For each extra dollar of total dairy industry output, \$0.42 is generated in additional economic activity. In terms of jobs, this study found that for every job created on the farm and in dairy manufacturing, an additional .42 and 4.6 jobs are created, respectively. These are not additive, which means the 4.6 jobs created at the manufacturing level includes all backward linkages including the farm production sector.

Key Stats

Milk Production: In 2013, New York narrowly displaced Idaho as the third largest milk producing state in the country, producing 13.469 billion pounds of milk. This exceeded Idaho by 39 million pounds and accounts for 6.7% total U.S. milk production. Compared to 2012, New York's milk production is up 2.2% while US milk production increased 0.4%. The first and second largest milk producing states are California and Wisconsin, respectively, producing 41.3 billion pounds and 27.6 billion pounds of milk in 2013.

In 2013, the average size dairy farm in New York State had 121 cows, producing 2.67 million pounds of milk per year. The annual average number of milk cows was 610,000 head, unchanged from the prior year. Average production per cow was 22,080 pounds, up 6.1% since 2010.

Based on 2012 Census of Agriculture, NY dairy operations with 200 or more cows accounted for 10% of NY dairy farms while producing 64% of the state's total value of milk sales.

Cheese Production: New York is a major cheese producer, ranking fourth in the nation in total cheese production. New York ranks first in cream cheese and cottage cheese production. While milk used for yogurt production has increased dramatically, cheese production still uses the largest amount of milk received at New York plants. In 2013, the amount of milk/cream/skim used to make cheese was 4.9 billion pounds. Mozzarella accounted for the largest share, using 1.6 billion pounds of milk, followed by American cheese using 1.2 billion pounds of milk.

In 2013, New York produced 769 million pounds of cheese (excluding cottage), 252 million pounds of cream cheese and 196 million pounds of cottage cheese. Of the 769 million pounds of cheese produced, mozzarella accounted for 195.2 million pounds, followed by cheddar, 116.6 million pounds and ricotta, at 107.5 million pounds.

Cheddar production has been trending higher reflecting some recent plant expansions, lead by Great Lakes Cheese, which doubled the size of its plant in 2010.

Yogurt: For the second year in a row, New York lead the country in yogurt production. For 2013, New York produced 741 million pounds of yogurt, up 6.6% from 2012. Compared to 2007, at 234 million pounds, production has more than tripled. The majority of the increase is due to the strong growth in the production of Greek strained yogurt, which requires three times more milk than traditional yogurt. As a result, the amount of milk used to make yogurt has increased dramatically, from 166 million pounds in 2007 to approximately 1.9 billion pounds in 2013. This represents 14% of New York's total milk production. In 2013, New York accounted for 15.7% of total US yogurt production.

In May 2013, another major yogurt plant, Muller Quaker Dairy, opened in Batavia, NY, located in western NY. This facility is a joint venture between PepsiCo and the German Theo Muller firm. Batavia is also home to another yogurt maker, Alpina Foods, which opened in October 2012.

Division Statistics: The Division of Milk Control is currently made up of a Director, Program Manager, 7 Regional Supervisors, a Compliance and Enforcement Supervisor, a Dairy Equipment Specialist/Chief Rating Officer, and 29 Dairy Products Specialist I's. The Assistant Director position remains vacant and are hopeful to obtain approval to fill this key position in the near future. In 2013, inspectors traveled 454,000 miles or 20 % of their time, conducted 7,668 inspections averaging 2.52 hours per inspection/investigation, sampled 13,340 samples taking approximately 40 minutes per sample and invested 4,280 hours in training.

During 2013, the Division was able to add 6 competent, qualified Dairy Product Specialist I's to our program, in addition, the regional template went from 6 regions to 7 due to the influx of small scale processors in the lower Hudson Valley. This new regional design creates regional efficiencies and better oversight of an expanding region of the state.

A recent succession planning exercise identified 20 members of the field staff who will be eligible for retirement in the next 5 years. This equates to over 50% of our field staff potentially turning over in the next half decade. Training opportunities for dairy inspectors moving forward will be extremely important to dairy programs across the nation.

Dairy Inspector Safety: In late winter the division requested a voluntary audit by our State Department of Labor's Public Employee Safety and Health (PESH) Division based upon concerns raised within our agency's Health and Safety committee. The audit involved assessments of our staff's work at milk plants, transfer stations and laboratories. PESH took issue with truck inspections being conducted without inspectors being properly assigned and trained on their own harnesses/PPE. The challenge that lies ahead is how to properly mitigate fall concerns in the absence of a formal platform or overhead fastening point since not all tanker inspections are completed at a properly fitted dairy plant. Further, truck design of a two compartment truck with a single ladder and walkway makes it very difficult to tie off to mitigate fall concerns without creating a pendulum effect. The audit also noted a concern over inspectors breaking the plane of the vessel to inspect without first using a meter to test the environment which staff will be breathing from while breaking the plane to check for cleanliness. One of the auditors was adamant there must be a device available with a camera on a cable which could be employed to keep the inspectors from having to break the plane. I explained we will still need to climb up on the truck to inspect the vents and gaskets and condition of the manhole areas.

Another issue during the audit was the concern over silo agitators and potential moving equipment not being properly de energized prior to inspection or disassembly. The audit recommended inspectors as well as the plants staff utilize locks and tags to de energize equipment. While we are familiar with these programs such as Lock Out Tag Out we as regulatory have never had to be the individuals applying the locks or having our own PPE and notes a fundamental change in the way we conduct our duties and all of the PESH findings were rooted in Federal Safety Laws.

NY DAIRY STATISTICS

102 - Certified Milk Inspectors
49 - Grade A Processing Facilities
85 - BTU's
5030 - Grade A Dairy Farms
138 - Wholesale Frozen Dessert Mfgs.
4562 - Milk Receivers/Samplers
180 - Manufacturing/Fluid Plants
44 - Raw Milk Permits

COMMISSIONER
DOUG GOEHRING



ndda@nd.gov
www.nd.gov/ndda

**NORTH DAKOTA
DEPARTMENT OF AGRICULTURE**

STATE CAPITOL
600 E. BOULEVARD AVE. -- DEPT. 602
BISMARCK, ND 58505-0020

**Annual Report for NADRO
July 13-16 2014**

Shaun Quissell, Director of Livestock Development

North Dakota Dairy Industry has continued to decline since the mid 1990's. Currently, we have 97 farms with just under 17,000 cows. However, a major effort is being put forth to turn the tide. In 2013 the Ag Department partnered with the ND Dairy coalition to rebuild the dairy industry in the state. We currently have two Livestock Development Specialists to assist with this area.

Our dairy inspection staff consists of two inspectors, a survey officer, one support staff and I. We have two major fluid milk plants, one on farm fluid milk and cheese plant, a new small scale ice cream plant and USDA butter/ ice cream plant. Additionally, the staff inspects farm flock eggs, non-traditional livestock facilities, and dairy distributors. Grade A dairies are inspected on average 4 times per year and Grade B dairies 2 times per year.

Our state still has a very strong and growing energy sector of oil, coal, natural gas and wind. Our agriculture industry is still the number one economic engine in the state and we lead the nation in production of dry beans, spring wheat, durum wheat, sunflowers, canola, flax, and honey. As result of all this the state has a large budget surplus.

Grade A Farms	76
Grade B Farms	21
Grade A Fluid Milk Plants	3
Grade B Plants	4
Distributors	225
Samplers/ Haulers	81
Licensed Trucks	41



Industry Numbers

255 Grade A producers (includes 3 sheep and 20 goat dairies)
14 BTU's
20 IMS listed plants
41 non-IMS listed plants

3 single-service facilities
248 Contract Milk Haulers
1 State Regulatory Lab
2 Industry Full Service Labs
6 Certified Industry Supervisor

Dairy Program Staff

The Food Safety Program has 36 field staff

- 3 perform pasteurizer equipment checks
- 16 conduct dairy sampling
- 13 conduct farm inspections
- 5 inspect dairy plants

Dairy sampling and inspection assignments are in addition to the inspectors' other regular assigned duties, such as, manufacturing and retail food inspections, FDA inspections, licensing consultations, and plan reviews.

Training

Oregon hosted the Pacific/Southwest Region Milk Seminar April 2014, with 20 states in attendance. In cooperation with the state of Washington we were able to offer the following courses:

FD 372-Milk Plant Sanitation and Inspection: Jan 27-31, 2014

FD 371-Pasteurization Controls and Tests: May 5-9, 2014

FD 375-Farm Sanitation and Inspection: June 16-20, 2014

Industry Update

Production is beginning at Columbia River Technologies, which is owned by Tillamook Cheese, at their new lactose drying plant in Boardman, OR.

Raw Milk

November of 2013, the Oregon Department of Agriculture was sued in United States District Court by a raw milk producer in Oregon claiming that the farms 1st amendment and 14th amendment rights in the U.S. Constitution were being violated by Oregon. It was determined by our Department of Justice that the state should settle this case. I have attached the memo to the staff from our director.





New Directions

Oregon has been approached by a new firm located in Lake Oswego, OR, interested in the production of four-ounce pouches of homogenized human breast milk.

Approximately 500 "donors" from around the US ship breast milk to a cold storage firm in Oregon. At the cold storage firm the human breast milk company plans on testing the milk to insure it is safe (test for drugs, diseases, etc.), and upon successful testing, the milk will be transferred to a Lake Oswego establishment for microbiological testing.

Once 2000 gallons are collected the milk will be homogenized, placed into pouches and retorted. The company plans on the product being shelf stable and will have a "use by date" two years out.



Early Reminder: Oregon will host the 2015 NCIMS Conference in Portland. We look forward to welcoming you to the Rose City!



Oregon

John A. Kitzhaber, MD, Governor

Department of Agriculture

635 Capitol St NE
Salem, OR 97301-2532



February 12, 2014

To: ODA Food Safety Staff

From: Katy Coba, Director

Subject: Internal Directive - Raw Milk Advertising

This memo is to provide internal direction to all staff regarding our enforcement of the sale of Raw Milk in Oregon, specifically the provisions of ORS 621.012 (1).

ORS 621.012 provides an exception to the prohibition against the sale of raw (unpasteurized) milk:

621.012 Exception for small-scale on-farm sales. The provisions of ORS 621.062, 621.070, 621.072, 621.076, 621.084, 621.088, 621.116, 621.117 and 621.259 and standards developed under ORS 621.060, 621.083 or 621.224 do not apply to a person owning not more than three dairy cows that have calved at least once, nine sheep that have lactated at least once or nine goats that have lactated at least once, but such person may sell the fluid milk from those animals for human or other consumption without complying with the provisions of ORS 621.062, 621.070, 621.072, 621.076, 621.084, 621.116, 621.117 or 621.259 or standards developed under ORS 621.060, 621.083 or 621.224 only if:

- (1) The person does not advertise the milk for sale;
- (2) The milk is sold directly to the consumer at the premises where produced; and
- (3) No more than two producing dairy cows, nine producing sheep or nine producing goats are located on the premises where the milk is produced.

As of the date of this memorandum, ODA staff **shall not enforce** ORS 621.012 (1) that prohibits a person from advertising raw milk for sale. The exercise of ODA's enforcement discretion is made in consultation with the Oregon Department of Justice. In addition, the ODA will be asking the legislature to delete subsection (1) of ORS 621.012 during the 2015 legislative session.

The direction in this memo only applies to enforcement of ORS 621.012 (1):

ORS 621.012 (1) *The person does not advertise the milk for sale;*

The ODA will continue to enforce all other provisions of ORS 621.012.

If you have any questions related to this directive, please contact your immediate supervisor who will forward concerns or questions to the Directors Office.



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that is easier to use
and ready-to-feed.

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Using tried and true food processing techniques allows Co-op Donor Milk to be stored at room temperature, eliminating the need for freezing.
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Concerns over pathogens not destroyed by pasteurization are addressed by the ONLY commercially-sterile donor milk, Co-op Donor Milk.
- 3 three year shelf-life
For the first time, you can stock donor milk and create a reliable supply for your NICU without fear of shortage.

learn more at www.donormilk.com



Partnering for Change

The Mothers Milk Cooperative and Medolac Laboratories have partnered to address key limitations in milk banking.

Quality

The most thorough safety and quality profile utilized in milk banking.

Access

We stand behind our belief that every baby should have access to human milk by offering more affordable products and continued innovation so more babies can get what they need.

Scale

Centralized milk banking creates efficiencies through economy of scale and is the optimal pathway to meeting the demand for infants with a medical need for donor milk in a cost-effective way without compromising on quality.

Contact Us:
info@medolac.com
1(866) 599-7740

confidence is knowing the facts.

Nutrient Content

Each 1 oz of Co-op Donor Milk is labeled with nutritional facts for major nutrients and key vitamins and minerals.

Homogenized

May reduce clogged feeding tubes and improve fat absorption.

Improved Safety

Raw milk is screened before processing to ensure that only clean and pure milk is pooled.

Commercially Sterile

It is well documented that B. cereus and other pathogens may survive pasteurization. Co-op Donor Milk is the ONLY commercially sterile donor milk.

Convenience

Packaged in 4 oz foil pouches with easy tear opening. To use, gently shake pouch, tear open and pour!

More Affordable

One of the major costs associated with using donor milk has been overnight shipping. Co-op Donor Milk offers a dramatic cost reduction compared to using a frozen donor milk product.

For illustrative purposes only:

Nutrition Facts

Serving Size 4 fl. oz / 1 pouch / (118 mL)
Servings Per Container 1

Amount Per Serving

Calories 73.3

% Daily Values*

Total Fat	4.5g	*
Potassium	50mg	*
Sodium	10mg	*
Total Carbohydrate	7.5g	*
Dietary Fiber	0g	*
Sugars	8g	*
Protein	1.5g	*

Vitamin A	231.7 IU*	Vitamin C	<1.1 mg*
Calcium	32.6 mg*	Iron	.59 mg*
Phosphorous	12.9 mg*	Magnesium	4.5 mg*
Zinc	<.2 mg*	Copper	132.4 mcg*
Chloride	<60.1 mg*	Manganese	<0.41 mcg*

*Percent Daily Values are not formally established for Low Birth Weight Infants

Ingredients: human milk

www.medolac.com

Product Type	Price/ oz.	Shipping*	Total Price / oz.
Frozen Donor Milk	\$4.50**	\$124.91	\$5.15
Co-op Donor Milk	\$3.60	\$11.82	\$3.66

*Shipping costs based off of the weight of 200 fl oz of donor breast milk.

**Pricing of frozen donor milk is estimated. Price of Co-op Donor Milk is based on contract pricing.

learn more at www.donormilk.com



Food Safety & Consumer Protection Div [phone] 802-828-2433 Agency of Agriculture Food & Markets
Dairy Section [fax] 802-828-5983
116 State Street
Montpelier, VT 05620-2901
www.VermontAgriculture.com

Vermont Report to NADRO for 2014

By Dan Scruton, Dairy Section Programs Chief

Vermont's dairy industry remains strong in spite of the economic challenges facing our farming community. The dairy staff consists of 4 farm inspectors, 3 plant inspectors, 1 milk quality specialist, an administrative assistant and myself.

The total number of dairy farms in July of 2013 was 970 and in July of 2014 we are at 902. Of the 902 dairy farms; 870 are farms milking cattle, 28 are milking goats and 4 are milking sheep. Our farm inspectors did about 2800 farm inspections in the last year.

The processing side continues to grow. There were 17 new facilities this year making a total of 115 milk processing facilities. This has added challenges as we have needed to have some of our farm inspectors take on some plant duties. Adding to the challenge is most of the new processors are small with less than 500 pounds of milk per day processing capacity.

The Milk Quality Enhancement Program continues to work with farmers on milk quality issues with one specialist that is dedicated to that work. The coming year will bring changes as we need more plant inspection capacity and will need to have our quality specialist spend some of his time on plant inspections.

Data record keeping issues continue to dominate our logistical concerns as the server we have for our old database on has been temperamental and on some days has not worked at all. We are currently working with CAI on a product called USA Food Safety that will give the capability to perform inspections off-line in the field and then have the inspectors sync with the office so that they have the history on their farms and we have current data to work with in the office.

The dairy industry is continuing in its tradition of adapting to market needs and that will serve us all well moving into the future.





COMMONWEALTH of VIRGINIA

Matthew J. Lohr
Commissioner

Department of Agriculture and Consumer Services
Division of Animal and Food Industry Services

Office of Dairy & Foods

PO Box 1163, Richmond, Virginia 23218

Phone: 800/552-9963 or 804/786-8899 • Fax: 804/371-7792 • Hearing Impaired: 800/828-1120
www.vdaacs.virginia.gov

NADRO

Annual Meeting July 2014

Kansas City, MO

Virginia Dairy Services is part of the Office of Dairy and Foods in the Division of Animal and Food Industry Services. We have 13 FTE's and are fully staffed with 10 inspectors driving over 300,000 miles this past year. The Dairy Services program performs all grade "A" farm inspections, milk sampling, inspection of manufacturing/frozen dessert plants and retail dip shops. The Dairy Services Program budget is 100% general funded. Virginia Division of Laboratory Services tests all milk samples for the dairy program and Dairy Services maintains an inspection and milk sample database.

As of June 30, 2014, there were 625 Grade "A" dairy farms and 16 manufacturing (12 cow, 3 sheep, 1 water buffalo) farms operating in Virginia as compared to 637 last year at this time. There has been a decrease in Grade "A" farm numbers every year that statistics have been kept. In 1961, Virginia had 3,683 Grade "A" farms.

All of our manufacturing grade dairy farms are associated with farmstead cheese/butter production. 25 plants manufacture pasteurized cheese, 9 produce raw aged cheese and 6 produce butter. This year Dairy Services dealt with two pathogenic outbreaks: e-coli 0157- H7 in pasteurized cheese and *Listeria Monocytogenes* in raw aged cheese. In both cases the cheese was on a test-hold-release program and a recall was not required. Both plants chose to voluntarily cancel their manufacturing permits and to destroy all remaining cheese in the plant regardless of test results. A minor recall for improper pasteurization was instituted on soft cheese this past May.

Virginia has split state regulatory authority with 9 IMS fluid plants and 3 Non-IMS fluid plants permitted by the Department of Health. In the fall of 2014 our first Grade "A" fluid goat farmstead operation will open.

The "raw milk challenge" continues in Virginia. Two bills were introduced from Farm-Freedom groups but both bills were defeated in committee. These groups continue to seek exemption from all regulation for home based businesses to include meat slaughter, raw fluid milk/dairy products and numerous food items.

Virginia Dairy Services Statistical Information (July 1 – June 30, 2014)

Number of:	FY 11/12	FY 12/13	FY 13/14
Full Time Positions	13	13	13
Grade A Dairy Farms	665	649	625
Grade A Farm Inspections	1755	1850	1964
Mfg. Milk Plants	23	33	37
Frozen Desserts Plant Permits	74	92	27 in state 41 distributors
Retail Dip Shop Inspections	440	652	675
Grade A Milk Samples	8232	7986	8121
Transport/Tank Truck Permits	130	122	132 86.36% inspected in past year
Hauler/Sampler Permits	330	327	306 91.78% evaluated in past two years

Carolyn K. Peterson
 Program Supervisor
 Office of Dairy and Foods



Washington
State Department of
Agriculture

**NADRO- Washington State Report
July 13-16, 2014**

Program Statistics

- Dairy Farms -520
- Dairy Plants -122
 - 17 - Grade A IMS
 - 5 - Grade A- Non IMS
 - 50 - Cheese (Fresh and Aged)
 - 45 - Raw Retail Milk
 - 5 -Ice Cream
- Tankers- 480 with 600 Technicians
- Single Service Plants -14

Dairy Program Updates for 2014/2015

- DMSCC is now at 400,000 for all Dairy farm Producers
- Legislation Package for 2015
 - Dairy Plant License from \$55/year to \$250/year
 - Dairy Technician License from \$5/year to \$50/year

Recalls

- Raw Retail Milk recalls in the past year-E. Coli STEC

"Hot" Topics

- Cheese Environmental Testing - FDA Contract
- Marijuana Edibles Inspection Contract

Respectively Submitted,

Lucy Severs
Food Safety Program Manager
Washington State Department of Agriculture



State of Wisconsin
Governor Scott Walker

Department of Agriculture, Trade and Consumer Protection
Ben Brancel, Secretary

NADRO State Report-Wisconsin

Dairy Program licenses as of June 1, 2014

Grade A farms.....9,009
Grade B farms.....1539
Total.....10,548

BTU's.....143

Grade A Plants.....182
Manufacture Grade.....208
Permitted Wash Facilities.....53
Total.....443

Bulk Milk Tankers.....2,973
BMWS.....3,167

Milk and Water Laboratories.....366
Laboratory Analysts.....739
Milk and Cream Testers.....98

Cheese and Butter Makers.....1,330
Butter Graders.....38
Cheese Graders.....301

Staff Members

Milk Sanitation Rating Officers.....5
Lab Evaluation Officers.....3
Dairy Sanitarians.....22
Equipment Specialists.....5
Farm Inspectors.....2

Annual Milk Production

Grade A (4/14).....8,627,577,149#
Grade B (4/14).....138,504,872#
Total.....8,766,082,021#

Grade A (2013).....26,870,492,148#
Grade B (2013).....489,745,802#
Total.....27,360,237,950#

Agriculture generates \$59 billion for Wisconsin

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An equal opportunity employer

Items of Note In Wisconsin: Had the Grade A Milk Program audit in 2011-2012. The audit showed several areas of improvement needed by Wisconsin. All but 2 of the items will be addressed in a redrafting of Wisconsin's Dairy regulations. The 2 that will not be addressed are items that are in state statutes and cannot be changed without a new law being passed.

Wisconsin is currently undergoing rewriting of its dairy regulations. ATCP 60 (Farms), ATCP 80 (Dairy Plants), and ATCP 82 (BMWS/milk haulers).

Greatest challenges this past year have been:

- Hiring and training of new inspection staff. 9 of 24 inspectors have less than 5 years of experience. We are also anticipating the retirement of 3 of 5 MSRO's in the next 1-2 years. This will put an additional burden on our Program.
- AML installations and review. We've had several new AML's installed in Wisconsin, and getting quality training on inspection of these types of operations is difficult to obtain.
- New product development. Everyone wants to manufacture a new and exciting dairy product. We are training all of our sanitarian's heavily in HACCP to better evaluate the wide ranging types of new dairy products and their safe production.



The Wyoming Department of Agriculture is dedicated to the promotion and enhancement of Wyoming's agriculture, natural resources and quality of life.

2014 Wyoming State Dairy Report

Wyoming Department of Agriculture Dairy Program is relatively small considering the size of our state. It consists of the following.

- 4 BTU's
- 3 dairy inspectors (who also have responsibilities of custom and state meat plants, retail food, day care, and pool/spa inspections)
- 1 State review officer (and one in training)
- No processing plants
- Average milk production 65-75# per cow

Wyoming dairies range in cow numbers from 30-3000 head, the dairies are all Grade A and all of the milk is sent out of state. The western dairies send their milk to Idaho, northern dairies send their milk to Montana, and the southeast dairies milk goes to Colorado.

Wyoming does not allow the sale of raw milk; however it does allow cow shares, which has become popular in the last year or so. The rules are rather gray for cow shares, no written agreements are needed between the manager of the cow share and shareholders; the only requirement is that the shareholders must pick their milk up from the location where the cow is milked.

Equal Opportunity in Employment and Services

BOARD MEMBERS

Jana Ginter, *District 1* • Jim Hodder, *District 2* • Shaun Sims, *District 3* • John Moore, *District 4* • Alison Lass, *District 5*
Bryan Brost, *District 6* • Jim Price, Jr., *District 7*

YOUTH BOARD MEMBERS

Patrick Zimmerer, *Southeast* • Dalin Winters, *Northwest* • John Hansen, *Southwest* • Bridget Williams, *Northeast*

National Association of Dairy Regulatory Officials



www.nadro.org

FINANCIAL REPORT

Respectfully submitted July 16, 2014
Eunice Schlappi, Executive Treasurer

Income:

Dues	\$ 5,400.00	
Registrations	9,361.65	
Sponsorships	1,500.00	
Interest	17.02	
Fees income	6.81	
Administrative credits	212.22	
Total income		\$ 16,497.70

Expenses:

Administrative debits	\$ 1,119.35	
Annual Mtg Expenses	7,218.01	
Fees Expenses	<u>494.75</u>	
Total expenses		\$ 8,832.11

2013 net gains **\$ 7,665.59**

Eunice Schlappi
7/16/2014

Assets:

Checking acct balance as of 12/31/2013	\$18,827.05
High yield savings as of 12/31/2013	10,037.52
Ready access account as of 12/31/2013	<u>5.00</u>
Total Assets as of 12/31/2013	\$28,869.57

Contact information for Executive Treasurer:

NADRO-Eunice Schlappi	Office: 502-564-4983
Ky Department of Agriculture	Fax: 502-564-0854
100 Fair Oaks Lane, 5th Floor	Email: eunice.schlappi@ky.gov
Frankfort, KY 40601	

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

Executive Committee Meeting Minutes

July 13, 2014

The Executive Committee Meeting was called to order by President Casey McCue at 9:00 a.m. on Sunday, July 13, 2014. Attending were President Elect Dru Haderlie, Vice President Gary Newton, Secretary Gene Wiseman, Treasurer Eunice Schlappi. Also attending were Tom O'Carroll, GM Gallaspy, Steve Beam, and Mike Wiggs.

Agenda

- Finalize Details for the Upcoming NADRO Meeting
- Financial Report
- Assign Attendees to Committees
- Finalize Details for the Awards Banquet
- Discuss Potential Host States for 2015 NADRO Meeting
- Discuss Any Additional Items to be Brought Before the Executive Committee

Meeting Minutes

President McCue called on Eunice for a count of state members and delegates. Eunice reported that twenty-nine states have paid 2014 dues while twenty-one have registered delegates to attend the NADRO Annual Meeting. Due to Secretarial workload on Wednesday, President McCue reassigned Tuesday moderator duties to Gene Wiseman and Wednesday moderator duties to Gary Newton.

Eunice presented the financial report to the Executive Board stating that NADRO is solvent. She explained that decisions to set dues at the current level have allowed NADRO to function properly and without financial constraints. She also informed the Board the financial year has been changed to end in December for accounting purposes.

The NADRO website navigation and administration was discussed. Eunice reported that she has figured out how to work with, and make changes to, the website. She stated that working with an administrator is costly and the product is not always desirable.

Committee assignment format was discussed at length. President McCue stated that he felt only delegates should be assigned committee duties allowing alternates, industry and other attendees should be free to join committees where they wished to serve. A motion to change committee assignment format was made by Dru Haderlie and seconded by Gene Wiseman. Motion passed on voice vote.

Committee assignments and chairs were discussed and agreed upon.

Hosts for 2015 and 2016 were discussed and the collective decision was made to continue the rotational hosting by region. Casey said that New York is prepared to host the 2015 Annual Meeting if no other Northeast state comes forward. 2016 Annual Meeting will rotate to the Southeast.

President McCue thanked all attending for their participation and declared the business session over. A motion to adjourn was made by Gene Wiseman and seconded by Dru Haderlie. Motion passed on voice vote.

Respectfully submitted by Gene Wiseman, Secretary

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

July 12-16, 2014

Crowne Plaza Downtown – Kansas City, Missouri

Constitution and Bylaws

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

CONSTITUTION

ARTICLE I Name

The name of this association shall be the National Association of Dairy Regulatory Officials.
(Amended December 4, 2008)

ARTICLE II Objectives and Purposes

The objectives and purposes of this Association shall be to:

- (1) Protect the health, welfare, and interests of the consumers of dairy products;
- (2) Consider problems and effect programs designed to further the interests of our American dairy farmer and dairy industry;
- (3) Promote unity and efficiency in the application of regulatory measures in the dairy fields;
- (4) Formulate recommendations relating to the general use or application of designations, definitions, standards of composition, marketing, standard methods of analysis, and requirements for marketing and labeling milk and dairy products;
- (5) Advise the National Association of State Departments of Agriculture on dairy issues.

Amended July 26, 2000; December 4, 2008)

ARTICLE III Membership

Section (1) The voting member of this Association shall consist of such persons charged with the enforcement of state or territory dairy laws or program evaluation as designated by the head of each State or Territory Department of Agriculture, State or Territory Department of health, or other State or Territory Agency. All heads of State or Territory Departments of Agriculture, State or Territory Departments of Health, or other State or Territory Agency shall be ex-officio members of this Association. (Amended August 15, 2005; December 4, 2008)

Section (2) Associate members of this organization may consist of dairy industry representatives or other dairy related organizations. Associate members are non-voting. Associate members shall be recognized in the annual meeting proceedings. (Amended July 14, 2010)

ARTICLE IV Officers

The Association shall annually elect a President, President-Elect, Vice President, Secretary and Executive Treasurer. (Amended December 4, 2008)

Continued

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

CONSTITUTION
(Continued)

ARTICLE V Executive Committee

Section (1) The Executive Committee of this Association shall be composed of the President; the President-Elect; the Vice-President; the Secretary; the Executive Treasurer and the immediate Past President. The President-Elect shall serve as Chair of the Executive Committee. If for any reason, the President-Elect is ineligible to serve, then the Vice-President shall serve as Chair of the Executive committee. (Amended July 26, 2000; December 4, 2008)

Section (2) The affairs of this Association between Association meetings shall be administered by the Executive Committee. (Amended December 4, 2008)

Section (3) If not otherwise provided by the Bylaws, the Executive Committee shall fill vacancies occurring in all offices.

ARTICLE VI Annual Meetings

An annual meeting shall be held in at such time and place as the Association may direct. Special meetings shall only be called by the President and upon request of a majority of the members of the Executive Committee. (Amended December 4, 2008)

ARTICLE VII Voting

Section (1) All members of this Association who are present at a duly scheduled session of any annual or special Association meeting shall be recognized as a quorum authorized to transact any business of this Association, but not more than one vote from a member State or Territory shall be counted on any questions voted upon. (Amended December 4, 2008)

Section (2) The names of one voting delegate and one alternate delegate from a State or Territory shall be registered with the Secretary by the respective head of the State or Territory Department of Agriculture, State or Territory Department of Health, or other State or Territory Agency. Thereafter, the voting delegate shall cast all votes for the state or territory from which the delegate is registered. Provided, however, in the absence of a voting delegate, an alternate delegate may cast votes for the state or territory from which the alternate delegate is registered.
(Amended July 26, 2000; August 15, 2005)

ARTICLE VIII Proxies

No proxies shall be permitted at any meeting of the Executive Committee or of this Association.
(Amended December 4, 2998)

Continued

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

CONSTITUTION
(Continued)

ARTICLE IX Bylaws

Appropriate Bylaws to effectuate and carry out the provisions of his Constitution may be adopted by a majority of the members present and voting at any annual meeting.

ARTICLE X Amendments

No amendment shall be considered unless such amendment has been presented for consideration to the membership thirty (30) days prior to a duly scheduled meeting. (Amended August 15, 2005)

ARTICLE XI Miscellaneous

No member, or person, or groups of members or persons, shall represent or speak for or represent onself or themselves as having the right to speak for or having the endorsement of this Association unless consent thereto has first been given by a majority of the members of the Association present and voting at a duly scheduled session of an annual or special Association meeting, or by three-fourths of the members of the Executive Committee between Association meetings. (Amended December 4, 2008)

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

BYLAWS

ARTICLE I Officers

SECTION (1) All officers of the Association shall be elected annually at the annual Association meeting, and shall serve from final adjournment of the annual Association meeting at which they have been elected until the final adjournment of the next annual Association meeting or until their successors have been duly chosen (Amended December 5, 2008).

SECTION (2) Nominations for each office in the Association shall be made by a Nominations Committee appointed by the President. Additional nominations may be made by any member of the Association. (Amended December 5, 2008)

SECTION (3) The President shall perform the usual duties pertaining to that office and shall appoint all necessary committees. Committee members shall serve until their successors have been duly appointed or the committee discharged, unless otherwise indicated by members of the Association at any Association meeting. (Amended December 5, 2008)

SECTION (4) The President-Elect shall assume the duties and powers of the President in the absence of the President, and shall perform such other duties as the Executive Committee may direct. The President-Elect shall automatically become President of the Association whenever a vacancy in the office occurs. The President-Elect, when assuming the duties of the President due to a vacancy in that office, shall not, as a result thereof, be ineligible for election to succeed themselves after having been elected to any office, except for the Executive Treasurer, who may succeed himself/herself. (Amended December 5, 2008)

SECTION (5) The Secretary shall keep the minutes of all Association meetings and meetings of the Executive Committee and conduct all official correspondence of the Association. (Amended December 5, 2008)

SECTION (6) The Executive Treasurer shall collect and disburse all monies of the Association. The records and accounts of the Association shall be audited annually by a committee appointed by the President. (Amended December 5, 2008)

ARTICLE II Executive Committee

A meeting of the Executive Committee shall be held immediately after each annual Association meeting. Other meetings may be called, on not less than fourteen days notice, by the President or by a majority of the members of the Executive Committee. The Executive Committee, after notice of all of its members, may also act by written vote, filed with the Secretary. (Amended December 5, 2008)

Continued

National Association of Dairy Regulatory Officials (NADRO)
56th Annual Meeting

BYLAWS
(Continued)

ARTICLE III Dues

SECTION (1) Dues, if any, shall be set at a regular meeting of the Association, and shall be paid annually, by or on behalf of each State or Territory Department of Agriculture, State or Territory Department of Health, or other State or Territory Agency which has designated a person or persons for membership. Such dues shall be payable annually in January, and nonpayment of such dues by, or on behalf of any State or Territory shall operate to suspend such State or Territory from all rights and privileges of the Association, including voting privileges.

(Amended July 26, 1962; July 26, 2000; July 13, 2005; December 5, 2008)

SECTION (2) Associate members dues, if any, shall be set at a regular meeting of the Association, and shall be paid annually, by or on behalf of each Associate member. Such dues shall be payable annually in January, and nonpayment of such dues by, or on behalf of any Associate member shall operate to suspend the Associate membership. (Amended July 13, 2010)

SECTION (3) No dues shall be required of honorary lifetime members. (Amended July 26, 2000)

ARTICLE IV Procedure

SECTION (1) The proceedings and deliberations of the Association, including meetings of the Executive Committee, shall be governed by the Rules of Parliamentary Practices established by Robert's Rules of Order, revised. (Amended December 5, 2008)

ARTICLE V Honorary Lifetime Membership

SECTION (1) Honorary lifetime membership may be bestowed on any former member who has attended at least five annual meetings as a state or territory dairy regulatory official who is no longer active in enforcement of any state or territory dairy laws, by a majority of the Executive Committee. (Amended July 26, 2000; July 14, 2010)

SECTION (2) Honorary lifetime members shall be entitled to all the privileges and information granted to a member, except voting rights. The honorary lifetime member shall be entitled to complimentary dues remission, but may be required to pay all or a portion of the normal registration fee for the meetings in which they are in attendance as determined by the Executive Committee.

(Amended July 14, 1983; July 26, 2000)

ARTICLE VI Amendments

These Bylaws may be amended at any duly scheduled meeting attended by a majority of the members. (Amended December 5, 2008)