

CERTIFICATE OF ACCREDITATION

In terms of section 22(2) (b) of the Accreditation for Conformity Assessment, Calibration and Good Laboratory Practice Act, 2006 (Act 19 of 2006), read with sections 23(1), (2) and (3) of the said Act, I hereby certify that:-

**FRANKTECH METALLURGICAL SERVICE
A DIVISION OF
FRANKWEN FORGE (PTY) LTD**

Co. Reg. No.: 1971/010346/07

Facility Accreditation Number: **T0244**

is a South African National Accreditation System accredited facility
provided that all conditions and requirements are complied with

This certificate is valid as per the scope as stated in the accompanying schedule of accreditation,
Annexure "A", bearing the above accreditation number for

MECHANICAL AND PHYSICAL TESTING

The facility is accredited in accordance with the recognised International Standard

ISO/IEC 17025:2005

The accreditation demonstrates technical competency for a defined scope and the operation of a
quality management system

While this certificate remains valid, the Accredited Facility named above is authorised to
use the relevant accreditation symbol to issue facility reports and/or certificates

**Mr R Josias
Chief Executive Officer**

**Effective Date: 30 December 2016
Certificate Expires: 29 December 2021**

ANNEXURE A
SCHEDULE OF ACCREDITATION

Facility Number: **T0244**

Permanent Address of Laboratory:

Franktech Metallurgical Service, A Division of Frankwen Forge (Pty) Ltd
 No. 43 Liverpool Rd
 Benoni South
 Benoni

Technical Signatories:

Mr JD Henning
 Mr R Pollhammer
 Ms KD Letlole
 Mr JB Mohr (Excluding Corrosion Testing)

Postal Address:

PO Box 5167
 Benoni South
 1502

Nominated Representative:

Mr B Gouws

Tel: (011) 746 9200

Issue No.: 11

Fax: (011) 749 0680

Date of Issue: 30 December 2016

E-mail: buddyg@frankwenforge.co.za

Expiry Date: 29 December 2021

Materials / Products Tested	Type of Tests / Properties Measured, Range of Measurement	Standard Specifications, Techniques / Equipment Used
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Metallic Materials

Tensile Testing:

Ultimate tensile strength	ASTM EB
0.2 % Proof stress	ISO 6892-1
Reduction of area	
Percentage Elongation	
Hot tensile testing up to 600°C	

Impact Testing

Joules absorbed	ASTM E23
Lateral expansion	ISO 148-1
Percentage shear	

Hardness Testing:

Brinell (3 000 kg)	ASTM E10 BS EN ISO 6506-1
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Vickers (10 kg) (30 kg)	ASTM E92-82-03 BS EN ISO 6507-1
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Welded Test Plates

Bend Testing:

ASME1X
 AWS D1. 1-1.6
 BS EN ISO 15614
 ASTM E290

Stainless Steel Samples

Corrosion Testing:

ASTM A923-06 method A and C (MCP06)

ASTM A262-02aE1 Practice E
(MCP 06)

ASTM A262-02aE1 Practice C
(MCP 22)

**Low/High Alloy and Stainless
Steel Samples**

Grain Size Testing:

ASTM E112-96E
(Chart Comparison Method)

Original Date of Accreditation: 01 December 2006

ISSUED BY THE SOUTH AFRICAN NATIONAL ACCREDITATION SYSTEM

Accreditation Manager