



## How to install "VA005"(Volvo I-Shift Adaptor)

This is video for how to install Volvo I-shift adaptor our part number VA005. It is comparable with all prime seating seats. Also able to install other maker seat with minimum modification.

1<sup>st</sup>, Remove Bottom Cushion out from bottom frame, Use narrow screw driver and push into both side hole(200 model) and pull it front side while tilt up both side drivers. There are little bit different procedure for different models. Prime 300, 400, and 600 models will be removed bottom cushion from the driver side. Extend cushion first, then push narrow driver to 2<sup>nd</sup> hole and hold and pull extended cushion lever while tilt up your screw driver. For Touring comfort series (Include TCN300CL & TCN500CL), it is everything same procedure as Prime 300, 400, and 600 models. Only difference is use right side latch, which is passenger side hole.





2<sup>nd</sup>, remove right side plastic cover. There are 4 screws need to be removed and plastic cover will be out.



3<sup>rd</sup>, Locate VA005 into top of side bottom frame as you can see, use bolt and nuts for hold adaptor and use 2 small screws to guide both side of adaptor.

On our adaptor, there is cable guide and comes with two i-shifter holding bolts and nuts to hold i-shifter.

If you have any question or problem while installing our products, please call or e-mail me anytime.

