

# *FINISHES & OPTIONS*

GRAND RAPIDS CHAIR COMPANY



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## 03 WOOD FINISHES

Explore our 16 standard wood finishes, each designed to enhance the look and feel of the grain. These stains are available on our wood chairs and solid wood tables.

## 06 METAL FINISHES

Tougher than conventional paint, our standard powder coating line brings your metal chair, barstool, or table to life. Choose from 30 standard metal finishes.

## 14 TABLE OPTIONS

We make restaurant tables in many different shapes, sizes, and species. Choose a simple pedestal or opt for the large communal wood tables—either way, they're a solid choice.

## 17 TABLE ACCESSORIES

Most of our tables will allow you to add extra options like foot rings, purse hooks, and even power and electrical units. Upgrade the look and performance of your table with our line of table accessories.

# WOOD FINISHES

Wood is an organic material that undeniably adds warmth to any space. Unlike manmade materials, wood is a naturally renewable resource that poses no threat to human health during processing. Each species of wood has a unique and naturally occurring pattern that can vary greatly. Due to the complex structure of wood, small knots, piths, pores, rings, etc. may appear and add decorative appeal.



Wood Grain (Maple)



Knots

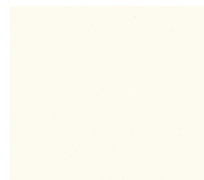


Mirrors

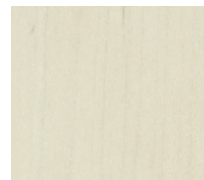
## STANDARD WOOD FINISHES

Naturally beautiful, real wood makes every piece of furniture unique. Most of our chairs are made of European Beech wood because of its exceptional strength and grain consistency. We give our tables just as much love, hand sanding, hand staining, and using locally sourced wood to provide the perfect backdrop for every meal. Our table tops come in your choice of Maple, White Oak, Walnut, Hickory, or Mixed Woods. Below are the standard stains we apply to both our wood chairs and tables.

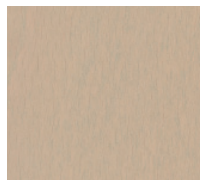
(\* implies that finish is also available on Bentwood and Merano Collections)



White\*



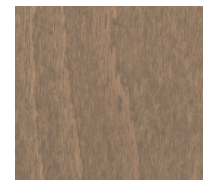
Parchment



Aspen



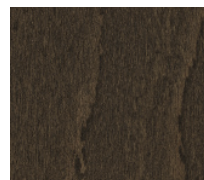
Black\*



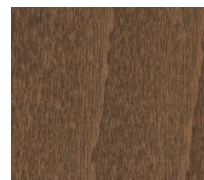
Driftwood



Kona



Storm



Cocoa



Canyon



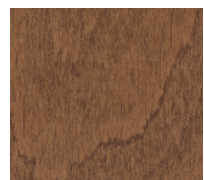
Beetroot



Dune



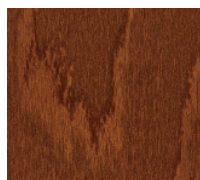
Nutmeg



Acorn



Honey\*



Almond



Neutral\*

Due to the limitations of even the most sophisticated printing process, the colors represented here are only as accurate as photography and printing allows.





## METAL FINISHES

Designed to be strong and durable, our powder coated metal chairs and table bases can be gorgeous, too. We pay special attention to our welded joints, balancing strength and stability with a smooth, seamless finish. With our innovative powder coating line, we can achieve a vibrant, long-lasting finish every time. Powder coating is applied as a free-flowing, dry powder. The coating is applied electro-statically and then cured under heat to allow it to flow and form a "skin." It's used to create a hard finish that's tougher than conventional paint.

					
Gloss White	Ink Black	Black Wrinkle	Stack Black	Graphite	Satin Tex
					
Mirror Silver	Satin Nickel*	Sparkle Silver II	Grey White	Pebble	Yellow Green
					
Zinc Yellow	Traffic Red	Salmon Orange	Brown Red	Dusty Blue	Cobalt
					
Sky Blue	Honey Yellow	Copper Brown	Olive Green	Cement Grey	Burst Rust
					
Sienna	Rugged Brown	Ultra Bronze	Speckled Bronze	High Gloss Clear Coat**	Low Gloss Clear Coat**

\*Slight discoloration at seams of welds is present with both High Gloss and Low Gloss Clear Coat. Seams will appear yellowish.

*Due to the limitations of even the most sophisticated printing process, the colors represented here are only as accurate as photography and printing allows.*

# STANDARD LAMINATES

Our laminate shell pricing is based off the select standard laminates from both Formica and Wilsonart. These standard laminates feature super versatile that are also readily stocked. For all special laminate orders, call for quote. Please note, for special laminate orders under 50 pieces, there is a one-time, \$350 net set up fee.



## FORMICA LAMINATES



## WILSONART LAMINATES





# ADD A PERSONAL TOUCH

## COLOR FINDER

With over 150 metal colors, the Color Finder is an easier, faster way to get nearly any color you want on any of our metal chairs, barstools, or table bases. Pricing is based on quantity. Please allow one week lead time to product's standard published lead times. To view Color Finder, go to our Resource page on the website or contact your local rep for more information.

## CUSTOM METAL FINISHES

You say "tomato," we say "why not?" We have the ability to match any color sample that you can send us. Please allow extra processing time for the custom match process, this can take up to three weeks. There is also a \$250 net charge to formulate your custom color.

## CUSTOM WOOD FINISHES

If a custom stain is what you desire, than your wish is our command. Please send a physical sample chip to your account manager. Digital or paper copies will not be accepted. There is a \$200 net charge to match any wood stain.

## DISTRESSING

Giving chairs and tables that lived-in look requires a little extra attention. We hand-distress each one, just to your liking in either heavy or light, using both traditional and unconventional techniques.

## CUT-OUTS AND ENGRAVINGS

Reinforce your brand by personalizing your seating or solid wood table tops with a unique cut-out or engraving.



Cut-outs (Wood Backs)



Engravings (Wood Backs)



Cut-outs (Metal Backs)

The engraved image is back filled with customer's choice of black, silver, or gold. Other colors are available for an upcharge. The edges of the cut-out are colored in dark brown which remains visible especially when chairs are finished in light colors.

### Accepted File Types

.ai or .eps files

\*Please outline text before sending your art file

### Not Accepted File Types

.tif, .jpeg, .png files

\*Please outline text before sending your art file

For projects without proper artwork, add \$150 net per image, per order. Artwork and a copy of the image for reference should be emailed to [sales@grandrapidschair.com](mailto:sales@grandrapidschair.com). Pricing for custom work must be discussed with the factory and will vary depending on graphics/designs and the size of the project. A graphic of setup fee of \$100 net per image will be added to the account total.

# UPHOLSTERY OPTIONS

It's not just the vast range of fabrics we offer through our partners; it's our C.O.M.-friendly attitude that distinguishes us. It's also the vast experience we bring to each chair. We hand-sew and hand-fit fabrics over high resilience foam for superior comfort, appearance, and durability.



## GRADED-IN PARTNERS

We've teamed up with the best fabric mills and suppliers in the industry to offer you easy access to high-performing textiles at an affordable pricepoint. Below is a list of our graded in partners, but we work with all major mills and distributors.

Burch  
Camira  
C.F. Stinson  
Maharam  
Mayer Fabrics  
MomentumTextiles

## CUSTOMER'S OWN MATERIALS

Please consult the factory prior to placing your C.O.M. or C.O.L. order. We may be able to supply materials at a lower cost due to our volume discounts with the textile mills. All C.O.M. materials should be sent in rolls only, folding can cause adverse and irreversible deformations to some materials, especially leather. We ask that you please complete this C.O.M. Form and send back to your account manager. Once we receive that, we can schedule your order. We ask that you also complete the C.O.M. form provided by your account manager and promptly send it back.

## CUSTOMER'S OWN LEATHER





For orders with C.O.L., add 10% to the list price of C.O.M. in our Price List. We also advise adding 25% to the yardage requirements if specifying leather. Irregularities in grain, natural marks, or variations in color are to be expected and are normal characteristics of natural luxurious leather, making each piece unique. We ask that you also complete the C.O.M. form provided by your account manager and promptly send it back.

## DECORATIVE NAILHEADS

Select models can be complemented with decorative nails. Refer to individual product pages in the Price List for models and their upcharges.



Nailhead Colors Available:

-  Brass #12
-  Matte Silver #10
-  Antique Bronze #37
-  Antique Pewter #41

Application of nailheads varies based on product collection and upholstery option selected. The image above represents just one application. Please contact your account manager for more details regarding specific products and nailheads.



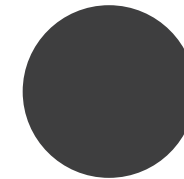
# TABLES

Our table collection includes a wide variety of standard materials, shapes, sizes, and edge treatments. Using a combination of our CNC laser cutting machinery and experienced master craftsman, every table is designed to make your dining space look and perform at its best. Because we make our tables in our factory, we have a large selection of designs that range from communal tables to simple pedestals.

## STANDARD TABLE TOP SHAPES



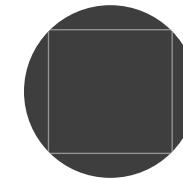
Square



Circle



Rectangle



Square-to-Round



Square-to-Rectangle

## STANDARD TABLE HEIGHTS

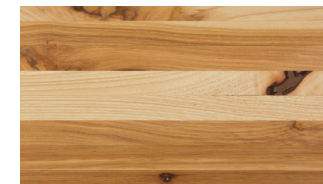
Dining Height = 30"  
 Counter Height = 36"  
 Pub Height/Bar Height = 42"

## SOLID WOOD TABLE TOP SPECIES

Using the best, locally sourced timber, we sand and stain each board by hand. All of our wood tables can be finished in any of our standard stains or a custom stain. Each finish protects against spills and minor dings and dents. AOur standard wood species for tables are Maple, Hickory, White Oak, Walnut, and Mixed Woods. "\*" denotes species that are apart of our American Hardwoods collection.



MAPLE



HICKORY\*



WHITE OAK\*



WALNUT\*



MIXED WOOD\*



# TABLE EDGES

From reverse knife edge to classic vintee, finesse your table with our multiple edge options.

## SOLID WOOD TABLE TOP



Bullnose



Eased

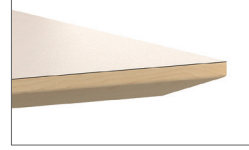


WF6

## LAMINATE TABLE TOP WITH WOOD EDGE



WD1



IWF6

## VINYL & EDGE BAND



VINTEE



3MM

## VINTEE EDGE OPTIONS



Brown



Teal



Blue



Spartan Green



Roxy Red



Wine



Smoke



Platinum



Sand



Jet Black

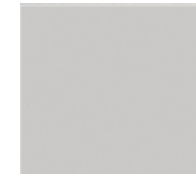


Almond

## 3MM EDGE BAND



Shadow (D96)



Grey (1500)



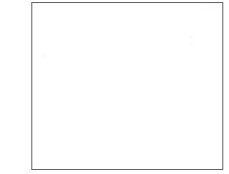
Alabaster (D431)



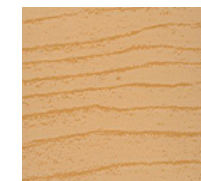
Black (1595)



Amber Cherry (7919)



Designer White (D354)



Kensington Maple (10776)

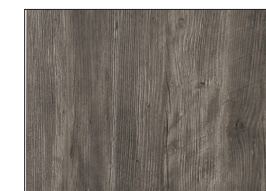


Aluminum Edge

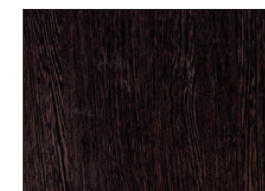
\*Numbers in parenthesis refer to matching Wilsonart laminate.

## OUTDOOR TABLE TOPS

WERZALIT (TABLETOPS ARE SEAMLESS, WEATHER-RESISTANT MOLDED LAMINATE TABLE TOPS, PROVEN IN EXTREME CONDITIONS AROUND THE WORLD.)



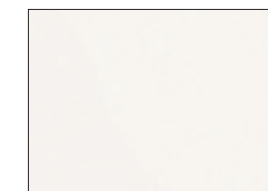
Ponderosa Grey



Wenge



Black Granite



White

# TABLE OPTIONS & ACCESSORIES



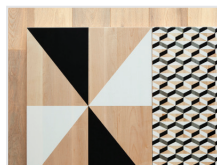
## LASER ENGRAVING

From logos to unique designs, we can do it all. Pricing for custom work must be discussed with the factory and will vary based on graphics/designs, and size of the project.



## DISTRESSING

Giving tables that lived-in look requires a little extra attention. We hand-distress each one just to your liking in either heavy or light, using both traditional and unconventional woodworking techniques.



## GRAPHIC PRINTED TABLE TOPS

Make your solid wood table top the graphic centerpiece of the space. Provide a design, logo, or graphic, and we'll make it uniquely yours. Available for solid wood tops only.



## LAMINATE TOPS

We use BIFMA-strength approved, industrial-grade, low formaldehyde particle board for the core of our laminate table tops. Standard face for laminate top is .05" (countertop commercial grade) with a phenolic resin backer for balanced construction. Tops can also be specified with custom designed laminates or certain high-performance grades for chemical resistant surfaces, fire-rated surfaces, and exceptional high-wear surfaces. Contact the factory for details and pricing.



## SELF LEVELING GLIDES

A patented product that self-levels table bases on uneven floors. Table Shox are also available.



## TABLE FLIP MECHANISM

Usually specified to accommodate table storage, this high-strength steel assembly allows the table top to easily flip into a vertical position. Available on square and round tops up to 48".



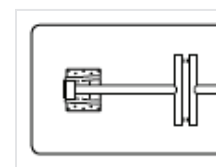
## FOOT RINGS

A 19" diameter foot ring is hard-welded to the vertical column on pub height tables. Available with most base designs. All standard finishes available



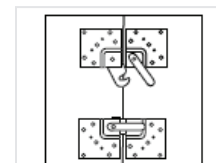
## PURSE SHELF

An "under-top" option to accommodate purses, coats, etc. on pub height table. Each shelf has four storage hooks affixed to the bottom of the shelf. Standard size is 15" in diameter, finished to match the table top. Call factory for pricing.



## TABLE FOLD MECHANISM

Mechanism allowing T-base tables to fold. Typically used to accommodate table storage.



## TABLE CONNECTORS

Used to join square and rectangular tables together for reconfiguring spaces, featuring our patented "Sure Lock" mechanism.

*Let's Stay In Touch*

1250 84th Street SE, Byron Center, MI 49315  
Ph : 616-774-0561  
[sales@grandrapidschair.com](mailto:sales@grandrapidschair.com)



**GRAND RAPIDS  
CHAIR COMPANY**