



ROCKAWAY BEACH

PRODUCT SPECIFICATIONS SUMMARY

Plank Size: 7.13" x 48"

Core: SPC (Stone Polymer Composite)

Thickness: 5mm (with 1.0mm high density IXPE pad)

Protection: Ultimate Shield Scratch Resistant UV Coating

Wear Layer: 20mil (0.5mm)

Carton: 10 Pieces, 23.8 sqft / 50 cartons per pallet, 1190 sqft

Weights: 42.6 lbs per Carton / 2130 lbs per pallet

Installation: I4F Locking System (click for video below)

Residential Warranty: 25 Year Limited

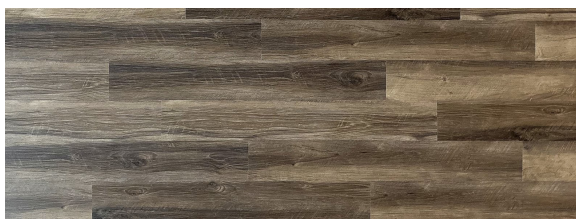
Light Commercial Warranty: 10 Year Limited



AM-RK-YCW00053



AM-RK-CD18907



AM-RK-CD31909



AM-RK-CDW34006

ROCKAWAY BEACH INSTALLATION VIDEO

 Easy Click Installation	 100% Waterproof	 Built In Premium IXPE Under Pad	 Suitable With Underfloor Heating
 Indent Resistant, Strong & Stable	 Lay Over Existing Floors	 HD Design & Textures	 Slip Resistant & Ultra Quiet
 Environmentally Friendly	 Naturally Warmer	 Meets All ISO & ASTM Quality	 Wear Resistant
 Hard to Inflamm	 Ultimate Shield Surface Coating	 Stain Resistant	 Healthy Flooring Choice



With Local and Global Materials

ROCKAWAY BEACH PLANK SPC Rigid Core Floors are a healthy choice, and do not contain any harmful materials such as benzene, formaldehyde, phthalate, or heavy metals. These products are antibacterial and emit ultra low Volatile Organic Compounds (VOCs).





ROCKAWAY BEACH

TECHNICAL PRODUCT SPECIFICATIONS SUMMARY

CHARACTERISTIC		TECHNOLOGY TARGET			REMARKS
Determination of Geometrical Characteristics	Thickness	5.146			ISO 24337
	Length	1219.291			
	Width	177.915			
	Squareness (out of square)	Max: 0.160 / Avg: 0.073			
	Straightness	0.058			
	Width Flatness	Max: 0.132 (0.074%) / Avg: 0.097 (0.055%) - Convex			
	Length Flatness	Max: 0.172 (0.014%) / Avg: 0.131 (0.011%) - Convex			
	Openings Between Elements	Max: 0.183 / Avg: 0.091			
	Height Difference Between Elements	Max: 0.114 / Avg: 0.075			
Curling after exposure to heat (%)	SPC Length: ≤0.01 (70°C/ 6Hr) SPC Width: ≤0.01 (70°C/ 6Hr)			ISO 23999 ASTM F3261	
Wear Layer Thickness of Resilient Floor Coverings by Optical Measurement	Average Total Thickness: 0.011 Inch/ 0.28mm			ASTM F410	
Resistance to Chemicals	Chemicals	Surface Dulling	Surface Attack	Color Change	ASTM F925
	5% Acetic Acid	0	0	0	
	70% Isopropyl Alcohol	0	0	0	
	Mineral Oil	0	0	0	
	5% Sodium Hydroxide	0	0	1	
	5% Hydrochloric Acid	0	0	0	
	5% Ammonia	0	0	0	
	Bleach	0	0	0	
	5% Phenol	0	0	0	
	Gasoline	0	0	0	
	Sulfuric Acid	0	0	0	
	Kerosene	0	0	0	
Olive Oil	0	0	0		
Static Load Limit	Specified Load: 250psi		Residual Compression:0.003mm	ASTM F970	
Measuring Thickness of Resilient Floor Covering with Foam Layer	Average Total Thickness: 0.202 inch			ASTM F387	
Determination of Flexibility	PASSES 115 mm Mandrel			ASTM F137	
RESIDUAL INDENTATION AT 75 Lbs	0.000 Inch			ASTM F1914	
Squareness Gage	≤0.25mm			ASTM F2421	
Length Deviation	≤0.15mm				
Width Deviation	≤0.15mm				
Squareness Deviation	≤0.15mm				

INSTALLATION INSTRUCTIONS

SPC FLOORS DETAILED PREPARATION AND INSTALLATION GUIDE

PREPARATION

1. If required, use a suitable compound to fill in any cracks or holes in the subfloor. Ensure the surface is structurally sound, clean, and dry. Floor must be level to 4.7mm per 3m radius (3/16" per 10 foot radius). Maximum deflection should be no more than 1.1mm (3/64").
2. Make sure a 10mm (3/8") space must be left between walls and other obstructions such as pipes, stairs, pillars, kitchen islands, columns etc. Trim mouldings can be used to cover these spaces after installation is complete. When measuring to install around pipes, drill holes 12mm (1/2") larger than the pipes.
3. When possible avoid placing joints of SPC overtop of joints/seams of subfloor. End joints of boards should be staggered at least 18cm (7") apart. Plan layout such that beginning and end of rows are greater than 30cm (12") in length. Also check layout before beginning installation for planned width of final row: this should not be less than 5cm (2"). If so, make adjustments to width of first row so that both first and last will be wider than 5cm (2").
4. Do not install over expansion joints.
5. Do not install kitchen cabinets or island directly over SPC flooring. Warranty will be voided if floor is unable to move freely for contraction and expansion during temperature changes.
6. Decide on direction floor is to be installed. It is recommended to install planks parallel to main source of light in the room.
7. Remove thresholds, baseboards, and the existing flooring if necessary. If the pre-existing floor surface is smooth and solid you may choose to skip this step (please see substrate requirements listed above). Door trim should be undercut for best results, allowing SPC to move without being pinched. After performing these preparations vacuum/sweep installation area to remove debris and dust.
8. With a 10mm (3/8") Space between all sides of walls (and or all other obstructions like pipes, columns, kitchen islands etc) and the starting point of planks – we recommend a maximum 100 feet length to be installed without the use of transitions.

PLANK INSTALLATION VIDEO – please click on this link: <https://youtu.be/J7aVghybjpl>

DETAILED INSTALLATION INSTRUCTIONS PLEASE SEE BELOW:

1. Once subfloor is fully cleaned and prepared, begin with laying planks left to right for first row. Place first plank so grooved edge is facing towards you. Place board 10mm (3/8") from left wall. Use spacers between wall and plank.

2. For the second board in the first row, lay the board interlocking with the first end-to-end and tap gently with a rubber mallet to lock firmly together. These should be same height if laid properly. Ensure both are perfectly aligned. Continue in same method towards right hand wall. NOTE: If both boards are not same height or are not locked properly together follow the directions at bottom of guide of "TO UNINSTALL". Remove board(s) and check for debris obstructing the lock and grooves. If the end joints are not properly lined up, trying to force the boards together will permanently damage end joints.
3. For final board of first row ensure to measure length required to allow 10mm (3/8") gap for expansion between plank and right hand wall.
4. To cut board place facing upwards. Using a sharp utility knife and ruler, cut pushing firmly several times on the same line. This will not cut through the board, but will cut deeply. Then place one hand close to the cut and push down firmly, and use other hand to lift the other half of the plank. The board should split naturally at the cut mark.
5. Beginning the second row, use remainder of cut plank from last piece of first row, provided piece is minimum 30cm (12"). Otherwise cut a new plank to begin this row, ensuring joints are at least 18cm (7") apart. Use the remainder of cut planks for ends of rows to begin subsequent rows whenever possible
6. Click together the long sides of the new plank and the one in the previous row, placing the board tightly to the short end of the previous plank in this row with an angle of 30°. Drop the plank, and tap gently with a rubber mallet to lock firmly together. These should be same height if laid properly. Ensure both are perfectly aligned.
7. After installing 2 or 3 rows check the straightness using a string line. If the planks are not running straight, it may be caused by unevenness in the starting wall. The first row may require to be re-trimmed to adjust accordingly.
8. For final row, lay a plank of SPC directly on top of last completed row. Place another board on top, touching the tongued side of the plank against the final wall. Trace a line along the edge of this piece marking the first board. Then cut along the edge of this piece to mark the first board. Cut using this line to get required width of board. Insert this cut board against the final wall. The final row should be a minimum of 5cm (2") in width. Spacers can then be removed.
9. When measuring for holes for pipes, use the diameter of the pipe and cut a hole 12mm (1/2") larger. Holes for pipes: measure the diameter of the pipe and drill a hole that is 1/2" (12mm) larger. Saw off a piece, and install the board around the pipe. Then lay sawed-off piece of board in place. 10. When installation is complete, replace moulding, allowing a slight clearance between moulding and SPC. Attach moulding to walls, not to the flooring. For areas where SPC meets other flooring types use T-moulding to cover exposed edges. Do not pinch SPC with moulding, and allow a small space between surfaces

TO UNINSTALL Lift an entire row of SPC carefully and gently at an angle. To remove individual boards leave flat on ground and slide them apart. If boards do not separate easily lift the planks at a slight angle when sliding apart.

www.rokplank.net

Manufacturing Facility: 434 Industrial Park Road, Cartersville GA 30121 USA
Tel: 470 490 9135 / Fax: 470 490 9138 / info@rokplank.net

ROKplank

STONE COMPOSITE FLOORS

Armada[®]

ROCKAWAY BEACH

MAINTENANCE AND LIMITED WARRANTY

MAINTENANCE AND CARE INSTRUCTIONS

- After installation sweep and dust all debris, and or vacuum using a soft bristle head.
- When moving appliances or heavy furniture, lay a plywood panel on your floor and “walk” the item across it. This protects your floor from scuffing and tears. Damages caused by moving heavy objects are not covered in the warranty.
- Use floor protectors on furniture to reduce indentation. As a general rule, the heavier the item, the wider the floor protector needed.
- Wipe up spills as soon as possible. Never use highly abrasive scrubbing tools on any resilient floor.
- Wash with damp mop using soft non detergent soap
- Do not use rubber- or latex-backed mats (except where noted) because the chemical (antioxidant) they often contain can permanently stain your floor.
- Do not use detergents, abrasive cleaners or “mop and shine” products – they may leave a dull film on your floor.
- Do not use paste wax or solvent-based polishes.
- Do not use rolling casters as they can damage the floor.
- Do not use a beater bar when vacuuming because it can visibly damage the floor surface.
- Do not use highly abrasive scrubbing tools.
- Do not use a commercial cleaning machine on the floors.
- Make sure that the floors are adequately protected during installation if other trades are working within the environment. Damage caused by workers within the installation area is not covered under warranty....
- It is recommended for residential, and mandatory for commercial applications that protective floor matting is used in entrances. Do not use rubber backed matting as it is known to discolor all-wear layers and is not covered under warranty
- Place a walk-off mat at outside entrances to reduce the amount of dirt brought into your home. Do not use mats with a latex or rubber backing since these backings can cause permanent discoloration.
- Place protective mats under office chairs.

LIMITED WARRANTY INFORMATION

What & Who is covered under the limited Warranty ?

SPC Flooring that is installed using the product installation guide and maintenance instructions, except for flooring sold “as is” or 2nd quality without warranty or otherwise noted on invoice. The Limited warranty only applies to the original buyer or installation site owner. Proof of purchase receipt / invoice is required. This warranty is non-transferable to subsequent owners. Manufacturing defect must be reported within 30 days of first notice of defect in installed area

Before Installation –

It is the buyers / installers responsibility to check and verify that all products are free of visible defects. Once the flooring has been installed it has been deemed visually acceptable to the standards of the buyer’s or installation site owner’s expectations. The Subfloor must be inspected to make sure, the surface is clean, flat and stable. The Subfloor must be structurally stiff / strong and have bare minimal deflection. The deflection allowance must be within standard building codes.

After Installation –

Avoid scrubbing or washing the floor for 48 hours and keep traffic to minimum.

Waterproof definition and limited warranty –

SPC Flooring is water proof and when exposed to water this product will not swell, buckle or lose integrity and will continue to create a secure bond. It is highly recommended to cleanup any spills as soon as possible. In Case of flooding or standing water SPC flooring will not act as a waterproof barrier to the surrounding structure and or sub floor. Any damage to the sub floor or surrounding structure caused by standing water or flooding is not covered by this warranty.

Limited Warranty

-ROKPLANK INC warrants its SPC Flooring shall be free from defects in workmanship and material; for a period of 25 years for residential use, 7 years for light commercial use on products with 12 mils wear layer, and 10 years for light commercial use on products with 20 mils wear layer. The limited warranty commences from the date of installation.

If any floor coverings are defective in workmanship or material and covered by this Limited Warranty within the specified time frame, the company shall, provide same or similar color, pattern, quality products for the repair of the defective area. This Limited Warranty is subject to the following conditions: (1) the flooring must have been installed and maintained in accordance with the Company's installation / maintenance & care instructions in an area for which the Company has specified as suitable for use; (2) it is the buyers & installer's responsibility to inspect and approve all material prior to being installed. Any flooring material installed with visible defect is not covered by this Limited Warranty; (3) the defect must not have been caused by extremes of temperature, chemical reaction, corrosion, or from any abuse of abnormal usage; (4) any claim must be brought to the Company's attention, in writing, within the stated period; and (5) the Company must be given the opportunity to inspect the installation and investigate the claim (6) Proof of purchase invoice with date / purchasers name must be presented

Claim Procedures:

In the event of a claim, the appropriate completed claim form, pictures, proof of purchase invoice should be submitted. The claim must be submitted through the company from which the product was purchased. Upon receipt of the written claim, we will work expeditiously to settle the matter but reserves the right to inspect the floor and remove samples for lab testing. Upon approval of the warranty claim, Rokplank will provide you with instructions on the manner in which to proceed in order to have your flooring repaired or replaced, and you must comply with such instructions within thirty (30) days after the claim is approved or your rights under the limited warranty will be deemed waived.

What is not covered by limited warranty –

- Damage caused by vacuum cleaner beater bar, rolling caster wheels, and cutting from sharp objects-Damage caused by abuse such as moving appliances across the floor without adequate protection. When moving appliances or heavy furniture, lay a plywood panel on your floor and "walk" the item across it. This protects your floor from scuffing and tears.
- Damage caused by moisture to surrounding structure, walls, sub floor, fixtures, furniture, underlayment, moldings, trims, sub floor heating elements, or anything that is not the structural integrity or dimensional stability of the floor plank or tile.
- Damage resulting from mold and mildew growth due to prolonged exposure to moisture. While moisture will not affect the structure of the plank or tile, when excessive moisture accumulates (and in particular remains undiscovered or unaddressed) mold and/or mildew growth can occur. A moisture test must be performed to determine if excessive moisture exists in the subfloor. When installing over concrete, a calcium chloride moisture test must be performed. Readings greater than 5 lbs/1,000 sq. ft./24 hours are unacceptable for installation. If a moisture meter is used, a reading greater than 4.5% is unacceptable. A polyethylene film vapor barrier must not be used over wood subfloors. Moisture readings of wood subfloors must not exceed 14% throughout the entire installation.
- Discoloration from mold or flooding, leaking plumbing or appliances, water entering through doorways that lead outside.
- Damage caused by fire, flooding, exposure to standing water or intentional abuse.
- Flooring that has been over heated due to sunlight or poor temperature control.
- Flooring that is installed outdoors.

- Flooring that is used in areas beyond the applications guideline listed below or any other area where there is extreme heavy traffic which is not suitable based on the guideline.
- Staining from use of mats not labeled "non-staining"
- Indentation or damage from improper loading including high heels, spiked shoes, rolling loads, chairs or other furniture not using floor protectors
- Gloss or sheen reduction or scratching is not surface wear and is not covered by these limited warranties.
- Minor color, shade or texture variations between samples or printed color photography and the actual material.
- Floors that are sold as 2nd quality without warranty
- Floors where commercial cleaning machines are used
- Damage to the locking mechanism caused by excessive deflection in the substrate, improper underlayments installed underneath the flooring, from improper rolling loads and direct contact from castor wheels, dynamic pressures and loads from electric wheel chairs is not covered.
- Damage must not have occurred as a result of improper or inadequate maintenance or accidents, such as damage caused by scratching, impact or cutting.
- Flooring issues, conditions, damage or defects caused by improper installation techniques. Inadequate subfloors or subfloor preparation, and or flooring installed against standard accepted industry practices.
- Damage to the click system or product in general due to subfloor that is not structurally sound, level and completely dry. Floor must be level to 4.7mm per 3m radius (3/16" per 10 foot radius). Maximum deflection should be no more than 1.1mm (3/64")." If subfloors are not within these parameters warranty is void.

Workmanship -

Rokplank Does not warrant workmanship issues or errors in installation that cause any damages to the products or surrounding structures. We highly recommend products to be installed by professional installers who have demonstrated their expertise.

Application Guidelines:

12mils Wear Layer – Residential use including multi family residences in any room except garage / patios. Light Commercial use with **lighter foot traffic** such as privately owned Small retail stores, Small Daycares, Small salons, Dentist offices.

20 mils Wear Layer - Residential use including multi family residences in any room except garage / patios. Light Commercial use with **Medium foot traffic** such as Retail Stores, Daycares, Salons, Restaurants, Doctors / Dentist offices, any other areas except where there is extreme heavy traffic.

Limitation of Remedies:

The sole and exclusive remedy for any damage or loss in any way connected with Company's product, whether due to Company's negligence or breach of any other duty, shall, at the Company's sole option, consist of delivering replacement products of similar color / quality & pattern, in Company's sole judgment, is necessary to replace any defective flooring. Company's liability shall in no event exceed that expressly set forth herein, irrespective of the basis for any claim, including but not limited to claims for breach of contract, breach of warranty, negligence, strict liability or tort. Under no circumstances shall Company be liable for incidental or consequential damages. No employee, agent or distributor of Company or any other person is authorized to state or imply any additional warranties on behalf of the Company, or to assume for the Company and other liability in connection with any of its products, unless made in writing and signed by an officer.

-Rokplank reserves the right of final judgment and may refuse claims in certain instances.

-Rokplank will not pay for the loss of time, inconvenience or other consequential or incidental damages or expenses incurred during the initial installation and the subsequent removal and/or reinstallation of affected material, including clearing any items placed over the finished flooring and affected area subsequent to the original installation

General:

This Order constitutes the entire understanding and agreement between the parties and supersedes any and all prior or contemporaneous oral or written representations, understandings, agreements or communications between the parties concerning the subject matter hereof. Company objects to, and shall not be bound by, any terms or conditions of Customer's purchase order or invoice which attempt to impose on Company any terms or conditions at variance with or materially different

from Company's terms and conditions as set forth herein. The terms and conditions set forth herein are intended to be complete and exclusive of any additional terms and conditions and cannot be subsequently amended or modified, except in writing signed by an officer of Company. If any provision hereof is determined to be invalid or illegal by a court of competent jurisdiction, the remaining terms and conditions hereof shall remain enforceable and in full force and effect.

These limited warranties are not transferable. They extend only to the original end consumer. Samples, descriptions, and other information concerning the product contained in Rokplank catalogs, advertisements, or other promotional material or statements made by sales representatives or distributors are for general informational purposes only and are not binding upon Rokplank. No sales representatives or distributors shall have any authority whatsoever to establish, expand or otherwise modify Rokplank's warranties. The provisions of these limited warranties are deemed to be severable and the invalidity or unenforceability of one provision shall not affect the validity or enforceability of any other provision. These limited warranties constitute the entire agreement of the parties, and no waiver or amendment shall be valid unless in writing and signed by an authorized representative of Rokplank.

THE LIMITED WARRANTY SET FORTH HEREIN IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE (INCLUDING SLIP RESISTANCE, FIRE RESISTANCE OR ANY OTHER SAFETY FACTORS NOT SET FORTH IN COMPANY'S SPECIFICATIONS) AND ALL SUCH WARRANTIES ARE HEREBY DISCLAIMED AND EXCLUDED BY COMPANY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF.