These suggestions and data are based on test results we believe to be reliable. Users should verify by tests that this product as well as these methods are suitable with the products being used in their application. Since specific use, materials, handling, and installations are not controlled by the Noble Company, our warranty is limited to the replacement of defective Noble Company products. Noble Company disclaims any responsibility for any (a) warranties of merchantability and fitness for purpose, (b) verbal recommendations of its representatives, and (c) consequential damages. Manufactured and printed in U.S.A.

CHARACTERISTICS: Thermosetting elastomeric hybrid polymer / COLOR: White / CONTENTS: 10.3 Fluid Ounces



NobleSealant 250 Low voc

Low VOC Waterproofing Sealant and Seamer

FEATURES:

- Low VOC
- · Thermosetting elastomeric hybrid polymer
- · Unaffected by exposure to water when cured
- · For seaming and sealing

APPLICATIONS:

- Seam Noble sheet membranes with fleece surface (follow sheet manufacturer's instructions)
- Seal penetrations of the sheet membrane
- Fill cracks, voids, and seams when using Noble AquaBlue™ Liquid Membrane (per manufacturer's written instructions)
- Provide seal between waterproof membrane and Noble drain body
- · Adhere corners and NobleFlex® Drain Flashing to waterproof membrane

DIRECTIONS: Surfaces must be clean, dry, and free of dust, oil, and grease. Use a heavy-duty commercial caulking gun. Bead Diameter: 3/16", Linear feet/tube: 50 ft.

Penetrations: Patch penetration with a piece of membrane approximately 2" larger on all sides. Seal patch over penetration with a 3/16" bead of NobleSealant 250. Use enough sealant to insure water-tightness.

Seaming (Joining): 1. Overlap sheets approximately 2" in a shingled manner.

2. Apply 3/16" bead 3/4" in from edge of top sheet. Note: Bead must be continuous without voids or skips.

3. To seal, press overlapped sheets and use trowel or hand roller to flatten beads.

Clean up: Use Tub-O-Towels®, or isopropyl alcohol.

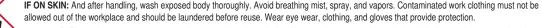
Curing: Times for curing can vary from less than 30 minutes to 4 hours depending on a variety of environmental conditions (e.g., temperature, humidity, air flow, etc.).

NOTE: Although the seam is waterproof in 30 minutes, shear strength of the sealant increases as it cures.



SAFETY: Before use, read, understand, and comply with complete SDS (Safety Data Sheet).

DANGER: May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility or the unborn child.





IF IN EYES: Rinse with water, remove contact lenses, and continue rinsing. If exposed or concerned or skin/eye irritation persists, get medical advice/attention. See specific treatment in Section 4 of SDS. Store locked up. Dispose of contents/container in accordance with local, regional, national, and international regulations.

MARNING: This product can expose you to chemicals including Crystalline Silica, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



Application temp: 25° to 100° F Service temp: -20° to 200° F

Shelf life: 1 year



™ Trademark of Noble Company ® Registered Trademark of Noble Company Made in U.S.A. © 2021 Noble Company, Spring Lake, MI Form# NS042021-01 | 04/21 | Supersedes NS082019-17

7300 Enterprise Drive, Spring Lake, MI 49456 • (800) 878-5788 • (231) 799-8000 • www.noblecompany.com