

SGS FRAMEWORK

Course overview and curriculum

ABSTRACT

The Sigma Gen Solutioning Framework is a cuttingedge business process improvement methodology that combines decades of Lean Six Sigma expertise with modernized tools such as generative Al. This innovative approach revitalizes traditional Lean Six Sigma by integrating advanced technologies to drive transformative results.

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Program Introduction: Sigma Gen Solutioning Framework

In today's fast-paced, data-driven world, organizations need to continually evolve to stay competitive and ensure operational excellence. The **Sigma Gen Solutioning Framework** integrates the time-tested methodologies of Lean Six Sigma with modern advancements in AI, automation, and predictive analytics to deliver transformative results. This framework helps businesses streamline processes, reduce waste, and implement data-driven decisions while embracing the power of new technologies.

The **Sigma Gen Solutioning Framework** is designed for professionals at every stage of their process improvement journey—from foundational knowledge to expert leadership. Whether you're looking to improve specific processes or lead enterprise-wide transformations, this program equips you with the skills, tools, and real-world experience to make lasting improvements in any industry.

Program Structure:

The Sigma Gen Solutioning Framework is structured into five specializations (belt levels), each representing a different stage of Lean Six Sigma mastery. These specializations build progressively, offering participants a comprehensive understanding of Lean Six Sigma tools and modern technologies while preparing them to lead large-scale projects.

- White Belt Specialization: An introduction to Lean Six Sigma, covering the core concepts, tools for problem identification, data collection, and basic improvement strategies.
- Yellow Belt Specialization: Intermediate tools and techniques for managing small projects, with a focus on data analysis, process measurement, and deeper problem-solving skills.
- **Greenbelt Specialization**: Advanced tools for cross-functional leadership, data-driven decision-making, root cause analysis, and optimization of processes across departments.
- **Black Belt Specialization**: Leadership of enterprise-wide initiatives, focusing on advanced statistical analysis, strategic alignment, and scaling process improvements throughout the organization.
- Master Black Belt Specialization: Prepares participants to lead organizational transformation, mentor other Lean Six Sigma practitioners, and develop governance frameworks for sustainable, enterprise-wide improvements.

Each specialization is composed of courses (modules) aligned with the **DMAICE framework** (Define, Measure, Analyze, Improve, Control, Evolve). Modern tools like AI, machine learning, and automation are introduced as optional enhancements to complement Lean Six Sigma methodologies.

Program Summary:

The **Sigma Gen Solutioning Framework** provides a structured learning path from foundational Lean Six Sigma principles to advanced leadership in process transformation. It combines traditional Lean Six Sigma methodologies with the flexibility and power of modern technologies to achieve breakthrough improvements.

By completing this program, participants will:

- Master the application of the Sigma Gen Solutioning Framework at every level, from small-scale process improvements to enterprise-wide transformation initiatives.
- Learn to apply advanced statistical tools, data-driven decision-making, and optimization techniques to solve complex problems.
- Gain proficiency in integrating AI, automation, and machine learning as optional tools to enhance the efficiency of Lean Six Sigma projects.
- Develop leadership skills to mentor teams, foster a culture of continuous improvement, and align process improvements with strategic business objectives.
- Earn globally recognized certifications, showcasing expertise and leadership in process improvement and transformation.

This program is ideal for professionals seeking to enhance their skills in process improvement, operational efficiency, and strategic leadership. Whether you're managing specific projects or leading enterprise-wide change, the Sigma Gen Solutioning Framework will equip you with the knowledge and tools to drive impactful, sustainable improvements in any organization.

Maturity Level	Define	Measure	Analyze	Improve	Control	Evolve
Basic (White Belt)	voc	Data collection basics	5 Whys	Kaizen	Basic Control Charts	Kaizen
	SIPOC	Pareto Analysis	Fishbone Diagrams	Brainstorming	Checklists	Continuous Improvement
	CTQ			Pilot Testing		
(Yellow Belt)	Expanded SIPOC	Process Capability	Regression Analysis	Pilot Testing	Advanced Control Charts	Documenting Lessons
		(Cp/Cpk)				Learned
	Project Charter	MSA	Hypothesis Testing	Kaizen Blitz	SOPs	Scaling
Advanced (Greenbelt)	Value Stream Mapping	Gage R&R	Correlation Analysis	Lean Process Redesign	SPC	Scaling Improvements across departments
	Stakeholder Analysis	Process Capability	Root Cause (FMEA)	A/B Testing	Process Monitoring	
		(Pp/Ppk)			Dashboards	
Expert	Enterprise VOC	Real-Time Monitoring	Multivariate Analysis	Enterprise Kaizen Blitz	Predictive Analytics	Implementing Governance
	Strategic Alignment	Advanced Process Capability (SPC)	DoE	Lean Enterprise Thinking	Al-powered dashboards	Lean Enterprise Continuous Improvement Culture
		AI-Enhanced Data Collection	AI/ML-enhanced analysis	AI/ML-driven optimization		
Master (Master Black Belt)	Enterprise Transformation Strategy	IoT-driven Process Data Collection	Bayesian Methods	Large-Scale AI Process Automation	Automated Process Control Systems	Organizational Learning Loops
	Global Value Streams	Al-supported Measurement	Advanced DoE	Lean Transformation	Governance Frameworks	Mentoring & Leadership Development
			Al-driven Root Cause Analysis	Systemic Optimization	Real-Time Predictive Monitoring	

Enrollment Information:

The **Sigma Gen Solutioning Framework** is available as a flexible, self-paced program on platforms like Coursera (or others). Each specialization builds on the previous one, culminating in the Master Black Belt certification, where participants will lead enterprise-wide transformation projects. Enroll today and become a certified leader in process improvement, driving meaningful change through the power of Lean Six Sigma and modern technology with the Sigma Gen Solutioning Framework.

White Belt Curriculum

Goal:

The White Belt curriculum introduces participants to the **DMAICE framework** with a core focus on traditional **Lean Six Sigma (LSS)** tools and concepts, while highlighting how modern tools like AI, RPA, and analytics can assist (but not replace) the improvement process. By the end of this level, participants should be familiar with the basic LSS methodologies and empowered to contribute to simple process improvement projects.

Learning Outcomes:

By the end of this program, participants will be able to:

- 1. Understand the basic principles of **Lean Six Sigma** and the **DMAICE framework**.
- 2. Define simple process problems using VOC, SIPOC, and CTQ.
- 3. Measure processes and collect data using Pareto Analysis and basic statistical methods.
- 4. Analyze process performance with Fishbone Diagrams and 5 Whys.
- 5. Apply basic **Generative AI** tools (optional) for brainstorming solutions and problem identification.
- 6. Use traditional Lean tools like **Kaizen** to implement small improvements.
- 7. Control process improvements with simple statistical control tools like Control Charts.

Module 1: Introduction to Lean Six Sigma and DMAICE

Topics:

- o What is **Lean Six Sigma**? Overview of history, principles, and applications.
- Introduction to the **DMAICE** framework (Define, Measure, Analyze, Improve, Control, Evolve).
- Understanding how Lean focuses on eliminating waste, and Six Sigma focuses on reducing variation.
- o The role of a **White Belt** in a process improvement team.

Activities:

- o Group discussion on how Lean Six Sigma has been used to improve organizations.
- Case study on applying DMAICE to a simple business problem.

Modern Tools (Enhancer):

- Introduction to basic Al tools like ChatGPT to assist with brainstorming and problem definition (optional).
- o Focus on these tools being supportive, not replacements for core LSS concepts.

Module 2: Defining the Problem (Define Phase)

• Topics:

- Understanding Voice of the Customer (VOC) and Critical to Quality (CTQ) to define process goals.
- SIPOC Diagrams (Suppliers, Inputs, Process, Outputs, Customers) to map out processes.
- o Project chartering: How to clearly define and scope a project.

Activities:

- o Hands-on exercise: Create a simple SIPOC diagram for a real or simulated process.
- Group discussion: Identifying customer needs through VOC and translating that into measurable CTQs.

Modern Tools (Enhancer):

- Use ChatGPT (optional) to help generate ideas for defining process boundaries and identifying potential problems.
- Emphasize that SIPOC and VOC are central to this phase, while AI can assist in brainstorming.

Module 3: Measuring the Process (Measure Phase)

Topics:

- Basics of data collection and understanding process performance.
- Using Pareto Analysis to identify the most significant factors affecting a process.
- Basic statistical tools for measuring process capability (e.g., mean, standard deviation).
- o Introduction to **Control Charts** as a tool for monitoring process stability.

Activities:

o Hands-on exercise: Perform a simple **Pareto Analysis** using real or simulated data.

Workshop: Create a basic Control Chart to monitor a process.

Modern Tools (Enhancer):

- Introduction to Excel or other free software to collect and visualize data (enhancing manual tools).
- Use of Power BI or Google Sheets for data visualization (optional).

Module 4: Analyzing the Process (Analyze Phase)

• Topics:

- Introduction to basic Root Cause Analysis techniques, such as 5 Whys and Fishbone Diagrams.
- o Understanding how to use data to diagnose process problems.
- o Applying basic statistical analysis to understand process variability.

Activities:

- o Hands-on exercise: Perform a **5 Whys** root cause analysis on a simple problem.
- Workshop: Create a **Fishbone Diagram** to map out potential causes of a process failure.

Modern Tools (Enhancer):

 Optional use of basic Al-driven diagnostics to help uncover deeper root causes, but the emphasis remains on the manual application of 5 Whys and Fishbone Diagrams.

Module 5: Improving the Process (Improve Phase)

• Topics:

- o Introduction to the **Kaizen** method for continuous improvement.
- Basics of **Pilot Testing** improvements to validate their effectiveness.
- Understanding how to implement simple changes based on root cause analysis.

Activities:

- o Hands-on exercise: Design a simple **Kaizen** event to improve a process.
- Workshop: Perform a **Pilot Test** to validate process improvements in a simulated environment.

Modern Tools (Enhancer):

- Introduction to simple automation using basic tools (e.g., Excel macros) to support improvements (optional).
- Emphasis remains on manual process improvements through traditional LSS methods like Kaizen.

Module 6: Controlling the Process (Control Phase)

Topics:

- Introduction to Control Charts for monitoring and maintaining process improvements.
- Basics of process documentation and Standard Operating Procedures (SOPs).
- Ensuring process stability through ongoing monitoring.

Activities:

- Hands-on exercise: Create a Control Chart to monitor a simulated process over time.
- Workshop: Develop a basic SOP for a new process improvement.

Modern Tools (Enhancer):

- Use of simple dashboards (e.g., Google Data Studio, Excel dashboards) to automate the creation of Control Charts (optional).
- Reinforce the value of manual control methods like SOPs as the central focus.

Module 7: Evolution and Continuous Improvement (Evolve Phase)

Topics:

- Understanding the importance of documenting lessons learned for future improvement cycles.
- o Introduction to the concept of continuous improvement and the Kaizen mindset.
- Encouraging team collaboration to evolve processes over time.

• Activities:

- Group exercise: Document the lessons learned from a simulated improvement project.
- Discussion: Brainstorm ways to evolve an existing process using team input and continuous improvement principles.

Modern Tools (Enhancer):

- Use of basic Al tools (optional) to generate suggestions for continuous improvement based on historical data.
- Reinforce that the goal is to use traditional LSS tools to guide improvement and that Al tools are only supportive.

Final Project:

- **Goal**: Participants will apply the DMAICE methodology to a simple process improvement project.
 - Define the process problem using SIPOC and VOC.
 - Measure process performance using Pareto Analysis and basic statistics.
 - Analyze the root causes of the problem using Fishbone Diagrams and 5 Whys.
 - Implement a simple process improvement using Kaizen or another traditional method.
 - o Monitor improvements with Control Charts and SOPs.

Certification Requirements:

- Complete all modules and pass a knowledge test on Lean Six Sigma and DMAICE fundamentals.
- Participate in the final project and present the improvement results to the class.
- Demonstrate the ability to use **traditional LSS tools**, optionally supported by modern tools.

Duration:

• The program is designed to be completed over **1 to 2 weeks**, with **short daily sessions** (1-2 hours) or a weekend-long intensive course.

This **White Belt curriculum** focuses on traditional Lean Six Sigma tools, with modern tools introduced as optional enhancers rather than outcomes. It emphasizes learning and applying core DMAICE concepts while leaving room for basic AI and automation tools to support (but not replace) traditional methods.

Yellow Belt Curriculum

Goal:

The Yellow Belt curriculum builds on the foundational concepts from the White Belt level, providing a deeper understanding of **Lean Six Sigma tools** with an emphasis on data collection, analysis, and process measurement. Participants will also be introduced to **Al-powered tools** and **basic automation**, but the focus remains on applying **traditional LSS tools** effectively.

Learning Outcomes:

By the end of this program, participants will be able to:

- 1. Lead small process improvement projects using the **DMAICE** framework.
- 2. Apply traditional **Lean Six Sigma tools** like **SIPOC**, **CTQ**, and **Pareto Analysis** to define and measure processes.
- 3. Use basic statistical tools to measure and analyze process performance.
- 4. Apply **Root Cause Analysis** techniques like **Fishbone Diagrams** and **5 Whys** at a more advanced level.
- 5. Implement small process improvements using methods like Kaizen or Pilot Testing.
- 6. Optionally, leverage modern tools such as **Al-driven data analysis** and **basic automation** to enhance the process.
- 7. Monitor and control process improvements using **Control Charts** and **Standard Operating Procedures (SOPs)**.

Module 1: Expanding on Lean Six Sigma and DMAICE

Topics:

- A review of Lean Six Sigma principles and the DMAICE framework.
- Understanding how Yellow Belts support Greenbelts and Black Belts in larger projects while leading smaller ones.
- o The importance of data-driven decisions in Lean Six Sigma.

Activities:

 Group discussion: Reviewing how DMAICE is applied to both large and small projects. o Case study: Analyzing the role of Yellow Belts in a small-scale improvement project.

Modern Tools (Enhancer):

- o Introduction to **basic AI tools** like ChatGPT for generating insights during problem definition (optional).
- Reinforce that traditional Lean Six Sigma tools like SIPOC and VOC remain at the core.

Module 2: Advanced Problem Definition (Define Phase)

• Topics:

- o Using **SIPOC Diagrams** to define the process in greater detail.
- Expanding on VOC and CTQ to align the improvement project with customer needs.
- o Project chartering: Defining scope, goals, and stakeholders for small projects.

Activities:

- Hands-on exercise: Create a more detailed SIPOC Diagram for a real or simulated process, incorporating VOC and CTQ.
- Group discussion: How to scope a small project and document its goals using a project charter.

Modern Tools (Enhancer):

- Use predictive analytics (optional) to identify potential risks and opportunities during problem definition.
- Emphasize that the traditional tools (SIPOC, VOC) guide the process, while AI can assist in providing data-driven insights.

Module 3: Advanced Process Measurement (Measure Phase)

• Topics:

- o Data collection techniques and strategies for small to medium-scale projects.
- Using Pareto Analysis to prioritize areas of focus and improvement.
- Understanding Process Capability (Cp, Cpk) for measuring process performance.
- Expanding the use of Control Charts for monitoring stability and performance.

Activities:

- Hands-on exercise: Perform a more detailed Pareto Analysis using real or simulated data.
- Workshop: Calculate Process Capability and use a Control Chart to monitor process stability.

Modern Tools (Enhancer):

- Optional introduction to RPA for automating data collection, or use Excel/Google
 Sheets to enhance manual data analysis.
- Optional use of Power BI or Tableau for more sophisticated data visualization.

Module 4: Root Cause Analysis with Traditional Tools (Analyze Phase)

Topics:

- Deeper exploration of Root Cause Analysis tools like Fishbone Diagrams and 5
 Whys.
- Introduction to Correlation and Regression Analysis to understand relationships in data.
- o How to interpret **statistical data** to diagnose process problems.

Activities:

- Hands-on exercise: Perform an advanced **Fishbone Diagram** to identify root causes of a process problem.
- Group workshop: Use **5 Whys** to explore deeper levels of a problem and understand the relationships between causes.

Modern Tools (Enhancer):

- Optional use of Al diagnostics (e.g., basic machine learning) to assist in analyzing complex data relationships.
- Emphasize that traditional tools like Fishbone Diagrams and statistical analysis drive the core analysis.

Module 5: Implementing Process Improvements (Improve Phase)

Topics:

- o Using the Kaizen approach for implementing small but impactful improvements.
- Understanding how to validate improvements through Pilot Testing and A/B testing.

 Building a small-scale implementation plan based on the data collected and analyzed.

Activities:

- Hands-on exercise: Design and implement a Kaizen event to improve a small-scale process.
- Workshop: Develop a simple **Pilot Test** to validate improvements in a real or simulated environment.

Modern Tools (Enhancer):

- o Optional introduction to **RPA** or **automation** for streamlining repetitive tasks.
- Focus on manual process improvements through Kaizen as the core strategy, while modern tools can enhance speed and efficiency.

Module 6: Controlling Process Improvements (Control Phase)

Topics:

- o Advanced use of **Control Charts** to monitor process performance over time.
- The importance of developing and maintaining Standard Operating Procedures (SOPs) to ensure consistency.
- Introduction to basic automation tools for maintaining process control (optional).

Activities:

- o Hands-on exercise: Create and monitor a **Control Chart** for an ongoing process.
- Group workshop: Develop a detailed SOP for a new process improvement, ensuring that all steps are standardized.

Modern Tools (Enhancer):

- Optional use of Google Data Studio or other free platforms to automate control chart generation.
- Emphasize that manual control methods (like SOPs) ensure lasting improvements and are not reliant on automation.

Module 7: Continuous Improvement and Scaling (Evolve Phase)

Topics:

 Understanding the importance of lessons learned and documenting improvements for future use.

- Expanding on continuous improvement by using Kaizen and small incremental changes over time.
- Brainstorming ways to scale improvements across similar processes or departments.

Activities:

- o Group exercise: Document the **lessons learned** from a small process improvement project and brainstorm how to apply them to other areas.
- Discussion: How can Kaizen be used to continuously improve a process over time?

Modern Tools (Enhancer):

- Use basic Al tools to generate new ideas for continuous improvement based on process data (optional).
- Focus remains on using traditional Kaizen and lessons learned as the driving force for scaling and evolving improvements.

Final Project:

- **Goal**: Participants will apply the DMAICE methodology to lead a small process improvement project.
 - Define the process problem using SIPOC, VOC, and CTQ.
 - Measure process performance using Pareto Analysis, Process Capability, and Control Charts.
 - Analyze root causes using Fishbone Diagrams, 5 Whys, and basic statistical methods.
 - Implement improvements using the Kaizen method or Pilot Testing.
 - Control the process improvements using Control Charts and SOPs.

Certification Requirements:

- Complete all modules and pass a knowledge test on Yellow Belt-level Lean Six Sigma concepts.
- Successfully lead and present a small-scale process improvement project.
- Demonstrate the ability to apply traditional LSS tools, with optional use of modern tools for enhancement.

Duration:

• The program is designed to be completed over **2 to 3 weeks**, with **daily sessions** (2-3 hours) or a weekend-intensive format for experienced participants.

Additional Accessibility Notes:

- Where modern tools are introduced (such as AI or RPA), open-source alternatives and free platforms will be made available.
- The course will focus on ensuring that traditional tools (like **Pareto Analysis**, **Control Charts**, and **Kaizen**) remain central, with modern tools acting as optional enhancers.

This **Yellow Belt curriculum** deepens the participant's understanding of **Lean Six Sigma tools** and introduces **AI** and **automation** as optional enhancers, while ensuring the focus remains on traditional process improvement methods. Participants will gain practical experience in leading small projects and applying DMAICE in real-world scenarios.

Greenbelt Curriculum

Goal:

The Greenbelt curriculum enables participants to lead medium-to-large process improvement projects, deepen their understanding of **Lean Six Sigma (LSS)**, and apply more advanced tools for data analysis and process optimization. Participants will also explore **modern tools** like AI and automation as optional methods to enhance traditional **LSS tools**.

Learning Outcomes:

By the end of this program, participants will be able to:

- 1. Lead cross-functional process improvement projects using the **DMAICE** framework.
- 2. Define and scope projects with detailed **VOC**, **CTQ**, and **SIPOC** analyses.
- 3. Apply advanced **Pareto Analysis**, **Process Capability**, and **Control Charts** to measure process performance.
- 4. Use traditional **Root Cause Analysis** tools like **Fishbone Diagrams** and **5 Whys** alongside statistical tools like **Regression Analysis**.
- 5. Implement advanced improvements using Kaizen Blitz, A/B testing, and Pilot Testing.
- 6. Optionally, incorporate **AI**, **machine learning**, and **automation** to enhance data analysis and process optimization.
- 7. Control and sustain process improvements using advanced SPC, Control Charts, and SOPs.

Module 1: Greenbelt Leadership in Lean Six Sigma

Topics:

- Review of Lean Six Sigma principles, with a focus on leading medium-to-large projects.
- The role of Greenbelts in managing cross-functional teams and mentoring Yellow and White Belts.
- Strategic application of the **DMAICE** framework in larger projects.

• Activities:

 Case study: Analyze a medium-scale improvement project and the leadership role of a Greenbelt. Group exercise: Discuss how Greenbelts manage teams and lead projects using the DMAICE framework.

Modern Tools (Enhancer):

- Introduction to AI tools for supporting team collaboration and data sharing (optional).
- o Focus remains on traditional leadership principles within LSS.

Module 2: Defining Complex Projects (Define Phase)

• Topics:

- Expanding the use of SIPOC Diagrams for more complex processes.
- Advanced application of **VOC** and **CTQ** to align the project with business and customer needs.
- Developing a comprehensive **Project Charter** that defines scope, timelines, and resources for cross-functional projects.

Activities:

- Hands-on exercise: Develop an expanded SIPOC Diagram for a cross-functional process, integrating VOC and CTQ.
- Workshop: Draft a detailed **Project Charter** for a medium-scale project, outlining key deliverables and stakeholder engagement.

Modern Tools (Enhancer):

- Optional use of Al-driven risk analysis to support project scoping and identify potential challenges early.
- The emphasis remains on traditional tools like SIPOC and CTQ as the foundation for project definition.

Module 3: Advanced Process Measurement (Measure Phase)

Topics:

- Advanced data collection strategies for medium-scale projects, using Pareto Analysis and Process Capability.
- Introduction to Gage R&R and Measurement System Analysis (MSA) to ensure data accuracy.

 Expanded use of Control Charts and Statistical Process Control (SPC) to measure and track process stability.

Activities:

- Hands-on exercise: Conduct a detailed Pareto Analysis and measure Process
 Capability for a more complex system.
- Workshop: Perform a Gage R&R and MSA for a simulated project, ensuring accurate data collection.

Modern Tools (Enhancer):

- Optional introduction to automated data collection using RPA or IoT devices to gather process data at scale.
- Emphasis remains on understanding traditional measurement tools like Pareto Analysis and SPC, while automation is optional.

Module 4: Root Cause Analysis with Advanced Statistical Tools (Analyze Phase)

• Topics:

- In-depth application of Root Cause Analysis tools, including Fishbone Diagrams,
 5 Whys, and Failure Mode and Effects Analysis (FMEA).
- Using Regression Analysis, Correlation, and other statistical methods to understand complex data relationships.
- Applying hypothesis testing to validate potential root causes.

• Activities:

- Hands-on exercise: Perform a detailed FMEA to assess process risks and prioritize improvement efforts.
- Workshop: Use Regression Analysis and Correlation to explore data relationships in a simulated project.

Modern Tools (Enhancer):

- Optional use of machine learning tools to support advanced root cause analysis, particularly for large datasets.
- Traditional tools like FMEA and statistical analysis remain the primary focus.

Module 5: Implementing Improvements at Scale (Improve Phase)

• Topics:

- o Applying Kaizen Blitz for rapid process improvement in cross-functional projects.
- Introduction to A/B Testing and Pilot Testing to validate process changes before full implementation.
- Building and leading a cross-functional team to implement improvements and drive results.

Activities:

- Hands-on exercise: Plan and execute a Kaizen Blitz to implement rapid improvements in a simulated project.
- Workshop: Design and conduct an A/B Test to compare the effectiveness of two process changes.

Modern Tools (Enhancer):

- Optional introduction to optimization algorithms or Al-driven solutions to assist in generating and testing improvements.
- Emphasis remains on Kaizen and traditional implementation methods, while AI is optional for enhancing efficiency.

Module 6: Controlling Process Improvements (Control Phase)

Topics:

- Advanced use of Control Charts to monitor and sustain improvements in complex processes.
- o Introduction to automated control systems using SPC and Control Limits.
- Developing and maintaining detailed SOPs to ensure process consistency and control.

Activities:

- Hands-on exercise: Create and monitor a detailed Control Chart for a complex process using SPC techniques.
- Workshop: Develop a comprehensive SOP for a newly improved process, ensuring all steps are standardized.

Modern Tools (Enhancer):

- Optional use of Al-powered dashboards or automated control systems to monitor processes in real-time.
- Traditional methods like SOPs and Control Charts remain central to controlling improvements.

Module 7: Scaling and Evolving Process Improvements (Evolve Phase)

• Topics:

- Using Kaizen and continuous improvement principles to evolve processes and sustain long-term success.
- Scaling improvements to other departments or processes, ensuring that successful changes are shared and replicated.
- o Encouraging collaboration and team input to continuously evolve processes.

Activities:

- Group exercise: Develop a strategy for scaling a successful improvement across multiple departments.
- Discussion: How can Kaizen be used to drive continuous improvement across an organization?

Modern Tools (Enhancer):

- Optional use of AI tools to identify new improvement opportunities or scale improvements across functions.
- Traditional tools like Kaizen and lessons learned remain the drivers of continuous improvement.

Final Project:

- **Goal**: Participants will lead a cross-functional process improvement project, applying the DMAICE methodology to a medium-scale problem.
 - Define the problem using SIPOC, VOC, and CTQ.
 - Measure process performance using Pareto Analysis, Process Capability, and Control Charts.
 - Analyze root causes using FMEA, Regression Analysis, and Root Cause Analysis tools.
 - o Implement improvements using Kaizen Blitz, A/B testing, and Pilot Testing.

- o Control the improvements using SPC, Control Charts, and SOPs.
- Optionally use AI and automation tools to enhance the process but ensure the focus remains on LSS fundamentals.

Certification Requirements:

- Complete all modules and pass a comprehensive test on Greenbelt-level Lean Six Sigma concepts.
- Successfully lead and present a cross-functional process improvement project.
- Demonstrate proficiency in traditional LSS tools, with optional use of modern tools to enhance the project.

Duration:

• The program is designed to be completed over **4 to 6 weeks**, with **daily sessions** (2-3 hours) or a weekend-intensive format for experienced participants.

Additional Accessibility Notes:

- Open-source tools and free platforms will be provided for participants who wish to explore modern tools like AI, RPA, and automation.
- The course ensures that traditional Lean Six Sigma tools (like Kaizen, SPC, Control Charts, and FMEA) remain at the core, with modern tools available to enhance but not replace these methods.

This **Greenbelt curriculum** empowers participants to lead cross-functional projects, deepening their understanding of traditional Lean Six Sigma tools while optionally incorporating modern technologies like AI and automation as enhancers. The focus remains on core DMAICE principles, ensuring that process improvements are robust, **data-driven**, and sustainable, with flexibility for incorporating modern tools where appropriate.

Black Belt Curriculum

Goal:

The Black Belt curriculum enables participants to lead large-scale, cross-functional, and strategic improvement projects that align with organizational goals. Participants will master **Lean Six Sigma (LSS)** tools and techniques, focusing on strategic leadership, **DMAICE** mastery, and scaling improvements across business functions. **AI**, **data science**, and **automation** are introduced as optional tools to enhance outcomes without detracting from the fundamental LSS methodology.

Learning Outcomes:

By the end of this program, participants will be able to:

- 1. Lead large, enterprise-wide **DMAICE** projects and align them with strategic organizational goals.
- 2. Define and scope projects using advanced tools like **VOC**, **CTQ**, **SIPOC**, and **value stream mapping**.
- 3. Apply advanced statistical analysis, including Design of Experiments (DoE), Regression Analysis, and ANOVA to drive data-driven decisions.
- 4. Manage complex process improvement initiatives using traditional LSS tools like FMEA, Kaizen Blitz, and Pilot Testing.
- 5. Mentor and coach Greenbelt, Yellow Belt, and White Belt team members through their improvement projects.
- 6. Optionally, enhance projects with **Al-driven analytics**, **machine learning**, and **automation**, while remaining agnostic to the outcome.
- 7. Control large-scale improvements using advanced **Statistical Process Control (SPC)** and **predictive analytics** for proactive monitoring.

Module 1: Strategic Leadership in Lean Six Sigma

Topics:

- The role of a Black Belt in leading large, cross-functional, and strategic initiatives.
- o Aligning Lean Six Sigma projects with the **strategic objectives** of the organization.
- Managing stakeholder expectations, influencing executive leadership, and driving cultural change through process improvements.

Activities:

- Case study: Analyze an enterprise-level improvement project and discuss how Black Belts align their efforts with the company's strategy.
- Leadership workshop: Develop a strategic roadmap for leading a DMAICE project that ties to organizational goals.

Modern Tools (Enhancer):

 Optional use of AI tools to support stakeholder communication and risk analysis, though traditional leadership and management principles are emphasized.

Module 2: Defining Enterprise-Level Projects (Define Phase)

Topics:

- o Advanced tools for project scoping: SIPOC, VOC, CTQ, and value stream mapping.
- o Identifying high-impact areas for improvement that align with business objectives.
- Managing cross-functional teams and engaging with executive leadership to gain buy-in for strategic projects.

Activities:

- Hands-on exercise: Create a detailed SIPOC diagram and value stream map for a large-scale business process.
- Workshop: Use VOC and CTQ to define the problem and align the project with strategic goals.

Modern Tools (Enhancer):

- Optional use of predictive analytics and AI to identify risks and opportunities within the problem definition phase.
- The emphasis remains on traditional tools like SIPOC and VOC to guide project scope.

Module 3: Advanced Data Measurement and Process Capability (Measure Phase)

• Topics:

- o Designing data collection plans for large-scale, enterprise-wide projects.
- Using advanced Process Capability tools, including Cp, Cpk, Pp, Ppk, to evaluate and benchmark process performance.

 Applying Gage R&R and Measurement System Analysis (MSA) to ensure data accuracy and repeatability.

• Activities:

- Hands-on exercise: Conduct a Process Capability Analysis for a complex process, using advanced statistical tools.
- Workshop: Perform Gage R&R to validate data collection systems and ensure accuracy.

Modern Tools (Enhancer):

- Optional introduction to automated data collection and monitoring using RPA or loT devices.
- Emphasis on the importance of Process Capability and MSA, with automation as a supportive tool.

Module 4: Advanced Root Cause and Data Analysis (Analyze Phase)

• Topics:

- Conducting Root Cause Analysis using advanced tools like Design of Experiments (DoE), Regression Analysis, and Analysis of Variance (ANOVA).
- Using Failure Mode and Effects Analysis (FMEA) to identify potential process risks and prioritize corrective actions.
- o Introduction to **multivariate analysis** to explore complex relationships between variables.

Activities:

- Hands-on exercise: Use **Design of Experiments (DoE)** to test multiple process factors and identify the optimal improvement path.
- Workshop: Apply FMEA to assess risk levels and prioritize areas for corrective action.

Modern Tools (Enhancer):

- Optional use of Al-powered analytics and machine learning to assist in identifying patterns and root causes in large datasets.
- Traditional tools like DoE, FMEA, and statistical analysis remain the foundation of the Analyze phase.

Module 5: Implementing and Scaling Large-Scale Improvements (Improve Phase)

• Topics:

- Implementing improvements using Kaizen Blitz, Pilot Testing, and A/B Testing for large-scale projects.
- o Introduction to **Lean Enterprise Thinking**: Ensuring improvements align across the entire value stream, from suppliers to customers.
- Managing cross-functional teams to execute and scale improvements across multiple business units.

Activities:

- Hands-on exercise: Lead a simulated Kaizen Blitz to implement a large-scale process improvement.
- Workshop: Design and implement a **Pilot Test** to validate a large-scale improvement before full deployment.

Modern Tools (Enhancer):

- Optional introduction to optimization algorithms and Al-powered solutions to test various improvement scenarios.
- Emphasis remains on using traditional Lean Six Sigma tools to implement and scale improvements.

Module 6: Controlling and Sustaining Large-Scale Improvements (Control Phase)

Topics:

- Advanced use of Statistical Process Control (SPC) and Control Charts to monitor large-scale improvements.
- Implementing predictive analytics for proactive process monitoring and risk mitigation.
- Using Standard Operating Procedures (SOPs) to document and standardize improvements across multiple teams and departments.

Activities:

 Hands-on exercise: Create an advanced Control Chart for a large-scale process using SPC techniques. Workshop: Develop detailed SOPs to ensure that improvements are sustained and standardized across the organization.

Modern Tools (Enhancer):

- Optional use of Al-powered dashboards or real-time monitoring systems to enhance process control and visualization.
- Traditional control methods like SPC and SOPs remain central to ensuring sustained process performance.

Module 7: Leadership and Mentoring for Organizational Change

Topics:

- Leading enterprise-wide process improvement initiatives and driving cultural change within the organization.
- Mentoring Greenbelts, Yellow Belts, and White Belts to build a strong Lean Six Sigma culture.
- Influencing and engaging with senior leadership to sustain a continuous improvement mindset throughout the organization.

Activities:

- Mentorship simulation: Guide a Greenbelt through a simulated process improvement project, focusing on leadership and mentoring skills.
- o Stakeholder management workshop: Develop a communication plan for engaging senior leadership and maintaining support for long-term improvements.

Modern Tools (Enhancer):

 Optional use of collaboration tools or virtual platforms to mentor team members and manage remote projects, though traditional leadership and coaching principles are emphasized.

Module 8: AI, Data Science, and Lean Six Sigma Integration (Optional Module)

Topics:

- Exploring the role of AI, machine learning, and data science as complementary tools to Lean Six Sigma.
- Understanding when to incorporate AI and data science tools into traditional process improvement projects.

 Ethical considerations and challenges in using AI-driven solutions within Lean Six Sigma frameworks.

Activities:

- Group discussion: Explore scenarios where AI and data science tools can support (but not replace) traditional LSS methods.
- Workshop: Practice integrating AI tools into a simulated DMAICE project to support analysis or monitoring, while maintaining a focus on LSS tools.

Modern Tools (Enhancer):

The emphasis in this module is on maintaining the integrity of LSS while introducing
 Al as a supportive tool when appropriate.

Final Project:

- **Goal**: Participants will lead an enterprise-wide DMAICE project, applying advanced Lean Six Sigma tools to a complex organizational problem.
 - o Define the problem using advanced VOC, SIPOC, CTQ, and value stream mapping.
 - Measure process performance with advanced Process Capability tools, including Gage R&R and SPC.
 - Analyze root causes using FMEA, Design of Experiments (DoE), Regression Analysis, and multivariate analysis.
 - Implement improvements using Kaizen Blitz, Pilot Testing, and Lean Enterprise Thinking.
 - Control the improvements using advanced Statistical Process Control (SPC),
 Control Charts, and detailed Standard Operating Procedures (SOPs).
 - Optionally, integrate Al-driven monitoring systems and predictive analytics for proactive process management and to ensure long-term sustainability.
 - Mentor Greenbelt and Yellow Belt team members throughout the project, demonstrating leadership and coaching skills.

Certification Requirements:

1. Final Project Presentation:

o Participants must lead and present an enterprise-level process improvement project, demonstrating the ability to apply advanced Lean Six Sigma tools.

- The project must showcase strategic alignment with organizational goals, use of advanced DMAICE tools, and the ability to control and sustain improvements at scale.
- AI, data science, and automation may be incorporated as enhancements but are not required for certification.

2. Comprehensive Examination:

- A rigorous exam covering all modules, testing participants on their understanding and application of advanced Lean Six Sigma concepts.
- The exam will assess both theoretical knowledge and practical problem-solving skills in large-scale projects.

3. Mentorship and Leadership:

- Participants are required to mentor at least one Greenbelt or Yellow Belt team
 member during the course, providing guidance and leadership throughout a project.
- This mentorship requirement reinforces the Black Belt's role as a leader in driving Lean Six Sigma culture and developing talent within the organization.

Duration:

• The Black Belt certification program is designed to be completed over **8 to 12 weeks**, with **daily sessions** (3-4 hours) or a more intensive format for experienced professionals.

Summary:

This **Black Belt curriculum** equips participants with the tools and knowledge needed to lead enterprise-wide process improvement projects using **Lean Six Sigma** methodologies. The course emphasizes strategic leadership, advanced statistical analysis, and the ability to mentor and develop other team members. While **AI**, **machine learning**, and **automation** are available as optional enhancements, the focus remains on traditional LSS tools and techniques. Upon completing this program, participants will be able to align process improvement projects with organizational goals, lead cross-functional teams, and sustain long-term improvements across business units.

Master Black Belt Curriculum (Revised)

Goal:

The Master Black Belt curriculum prepares participants to become **strategic leaders** who drive organizational change through Lean Six Sigma. Participants will develop the skills to design and execute enterprise-wide improvement strategies, mentor Black Belts and Greenbelts, and influence senior leadership. The curriculum focuses on integrating Lean Six Sigma with **business strategy**, **governance**, and **organizational culture**, while incorporating modern tools like AI as enhancers.

Learning Outcomes:

By the end of this program, participants will be able to:

- 1. Lead enterprise-wide process improvement initiatives, aligning them with organizational strategy.
- 2. Mentor and coach Black Belts, Greenbelts, and other team members, driving a culture of continuous improvement.
- 3. Develop and implement **Lean Six Sigma governance frameworks** to ensure consistency, scalability, and sustainability across the organization.
- 4. Apply advanced **statistical methods** and **design of experiments (DoE)** to complex, large-scale problems.
- 5. Integrate Lean Six Sigma with **business transformation initiatives** and organizational development.
- 6. Optionally, enhance enterprise improvement strategies with **Al-driven insights**, **predictive** analytics, and automation.
- 7. Influence senior leadership and foster organizational commitment to continuous improvement and data-driven decision-making.

Module 1: Master Black Belt Leadership and Strategy

Topics:

- The role of Master Black Belts in organizational transformation and strategic leadership.
- Designing and leading enterprise-wide improvement programs that align with organizational goals.

 Leading cultural change and embedding continuous improvement throughout the organization.

Activities:

- Case study: Analyze an organization-wide transformation project, focusing on the MBB's role in driving strategic change.
- Leadership workshop: Develop a strategic plan to deploy Lean Six Sigma across an organization, aligned with its mission and objectives.

Modern Tools (Enhancer):

 Optional use of Al tools to assist in strategic planning and data analysis but emphasizing that leadership and culture change are core to success.

Module 2: Enterprise-Wide Project Definition (Define Phase)

Topics:

- Designing enterprise-level VOC and CTQ frameworks to define strategic improvement opportunities.
- Advanced use of SIPOC and value stream mapping for mapping entire value chains and aligning them with business goals.
- Engaging with C-suite leaders and other stakeholders to ensure alignment between
 Lean Six Sigma projects and organizational strategy.

Activities:

- Hands-on exercise: Create a comprehensive value stream map for a multidepartment process, integrating VOC and CTQ to identify improvement opportunities.
- Stakeholder management workshop: Develop a stakeholder engagement strategy for presenting high-level projects to senior leadership.

Modern Tools (Enhancer):

- Optional use of predictive analytics to identify risks or emerging trends that could affect project definition.
- Emphasizing that traditional tools like SIPOC and value stream mapping remain core to the process.

Module 3: Advanced Data Measurement and Organizational Analysis (Measure Phase)

Topics:

- Designing and deploying data collection systems for enterprise-wide projects, ensuring accuracy and reliability.
- Applying advanced Process Capability and SPC techniques to measure the performance of large systems.
- Using enterprise dashboards to monitor key metrics and ensure alignment with organizational goals.

Activities:

- Hands-on exercise: Conduct an enterprise-wide Process Capability Analysis, using tools like Cp, Cpk, Pp, and Ppk.
- Workshop: Design and implement a real-time monitoring system to track the progress of an organization-wide Lean Six Sigma initiative.

Modern Tools (Enhancer):

- Optional use of **IoT devices** and **AI-driven monitoring tools** to automate data collection and enhance real-time tracking.
- Traditional measurement tools remain the foundation for data collection and monitoring.

Module 4: Advanced Root Cause and Organizational Risk Analysis (Analyze Phase)

• Topics:

- Using advanced Root Cause Analysis tools, including multivariate analysis, regression, and Bayesian methods, for complex data sets.
- Enterprise-level FMEA for identifying risks and prioritizing process improvement initiatives.
- Applying **Design of Experiments (DoE)** to large-scale systems for testing multiple factors simultaneously.

Activities:

 Hands-on exercise: Perform a comprehensive Failure Mode and Effects Analysis (FMEA) for a large-scale organizational process, prioritizing risks and improvement opportunities. Workshop: Use **DoE** to optimize complex systems and understand the interaction between multiple process variables.

Modern Tools (Enhancer):

- Optional use of **machine learning** and **AI-powered analytics** to support advanced root cause analysis and risk prioritization.
- Emphasizing that traditional Lean Six Sigma tools like FMEA and DoE drive the analytical process.

Module 5: Leading and Scaling Improvements (Improve Phase)

• Topics:

- Scaling improvements across the organization using Lean Enterprise Thinking and value stream optimization.
- Implementing large-scale Kaizen Blitz, Pilot Testing, and Lean Process Redesign to achieve transformative improvements.
- Managing change at the organizational level, ensuring improvements are sustained and scaled across departments.

Activities:

- Hands-on exercise: Lead a Kaizen Blitz at an enterprise level to implement and validate large-scale process improvements.
- Workshop: Design a Lean Process Redesign to optimize a major value stream, integrating cross-functional teams to drive improvements.

Modern Tools (Enhancer):

 Optional use of optimization algorithms or AI to support scaling improvements but focusing on traditional Lean tools for driving process redesign.

Module 6: Governing and Controlling Enterprise Improvements (Control Phase)

• Topics:

- Developing and implementing Lean Six Sigma governance frameworks for consistency, scalability, and sustainability.
- Advanced use of Statistical Process Control (SPC) and predictive analytics to maintain improvements across large systems.

 Using Standard Operating Procedures (SOPs) and control plans to institutionalize improvements and ensure they are sustained.

Activities:

- Hands-on exercise: Create an enterprise-wide control plan that uses SPC techniques to monitor and maintain large-scale improvements.
- Workshop: Develop detailed SOPs for a newly improved process, ensuring alignment across departments and maintaining improvements.

Modern Tools (Enhancer):

- Optional use of Al-powered control systems and automated dashboards to enhance real-time monitoring and control.
- Traditional governance tools like **SOPs** and **SPC** remain central to controlling and sustaining improvements.

Module 7: Coaching, Mentoring, and Building a Lean Six Sigma Culture

• Topics:

- Coaching and mentoring Black Belts, Greenbelts, and other Lean Six Sigma practitioners to foster a culture of continuous improvement.
- Developing leadership pipelines and creating a Lean Six Sigma mentorship program to ensure ongoing talent development.
- Leading cross-functional teams and influencing leadership to drive continuous improvement across the organization.

Activities:

- Mentorship simulation: Guide a Black Belt through a complex Lean Six Sigma project, providing feedback and coaching to improve their leadership and technical skills.
- Workshop: Design a mentorship program for Lean Six Sigma practitioners, focusing on talent development and knowledge transfer.

Modern Tools (Enhancer):

- Optional use of virtual mentoring platforms and collaboration tools to enhance team management and remote coaching.
- The focus remains on building interpersonal leadership and mentoring skills within the Lean Six Sigma framework.

Module 8: Lean Six Sigma and Al Integration (Optional)

• Topics:

- Exploring the role of AI, machine learning, and predictive analytics in supporting Lean Six Sigma at the enterprise level.
- o Identifying when and where AI can enhance Lean Six Sigma processes without undermining the integrity of traditional methods.
- Ethical considerations and challenges in integrating AI with Lean Six Sigma methodologies.

Activities:

- o Group discussion: Analyze case studies where AI has been successfully integrated with Lean Six Sigma projects, focusing on lessons learned.
- Workshop: Explore how AI tools can be used to support a Lean Six Sigma project without replacing traditional analysis and decision-making.

Final Project:

- **Goal**: Participants will lead the design and execution of an **enterprise-wide Lean Six Sigma transformation** project.
 - Define the problem using VOC, CTQ, SIPOC, and value stream mapping at the enterprise level.
 - Measure performance with advanced Process Capability, SPC, and real-time dashboards.
 - o Analyze root causes using multivariate analysis, DoE, and FMEA.
 - Implement improvements using Kaizen Blitz, Lean Process Redesign, and crossfunctional team collaboration.
 - o Control the improvements
 - Control the improvements using advanced Statistical Process Control (SPC), control plans, and Standard Operating Procedures (SOPs) to institutionalize the improvements.
 - Optionally, integrate AI-powered monitoring systems, predictive analytics, and automated dashboards to enhance the control and sustainability of improvements.
 - Mentor Black Belts and other Lean Six Sigma practitioners throughout the project, demonstrating leadership in coaching and developing future leaders in the organization.

Certification Requirements:

1. Final Project Presentation:

- Participants must lead and present an enterprise-wide Lean Six Sigma transformation project.
- The project must demonstrate strategic alignment with organizational goals, the use of advanced Lean Six Sigma tools (SIPOC, VOC, DoE, FMEA, SPC, etc.), and the ability to control and sustain improvements.
- Al and other modern tools may be incorporated as enhancements but are not required for certification.

2. Comprehensive Examination:

- A rigorous exam covering all Master Black Belt modules, testing participants'
 mastery of Lean Six Sigma tools, strategic leadership, and enterprise transformation
 principles.
- The exam will evaluate both theoretical knowledge and practical application in large-scale projects.

3. Mentorship Requirement:

- Participants are required to mentor at least one Black Belt, providing leadership and coaching throughout a Lean Six Sigma project.
- This mentorship is integral to the Master Black Belt role, ensuring the development of future Lean Six Sigma leaders.

Duration:

The Master Black Belt certification program is designed to be completed over 12 to 16
weeks, with daily sessions (4-5 hours) or an intensive format for experienced
professionals.

Summary:

This **Master Black Belt curriculum** is designed to prepare participants for the highest levels of leadership in Lean Six Sigma. The program focuses on aligning Lean Six Sigma with organizational strategy, driving enterprise-wide transformation, and building a culture of continuous improvement. Participants will master advanced Lean Six Sigma tools, mentor future leaders, and guide the development of Lean Six Sigma governance frameworks. While modern tools like **AI**, **machine learning**, and **automation** are introduced as optional enhancements, the curriculum emphasizes

the core principles of Lean Six Sigma as the foundation for successful process improvement and
leadership.

Future Elements of the SGS Framework

1. Continuous Feedback Loops and Adaptive Al:

• Move beyond project-based improvements to **real-time**, **adaptive Al-driven** process management, where Al continuously refines processes without human intervention.

2. Dynamic Learning and Skill Development Framework:

• Add a **skill development** component that evolves alongside the organization, ensuring employees can keep pace with increasingly sophisticated tools and Al techniques.

3. Industry-Specific Customization:

• Tailor the framework to different industries (e.g., healthcare, manufacturing), ensuring it addresses sector-specific challenges and technologies.

4. Ethical Al and Governance:

• Integrate **AI ethics and governance** to ensure transparency, fairness, and bias prevention, especially at higher maturity levels where AI is more autonomous.

5. Global Scalability:

• Ensure the framework is adaptable across geographies, factoring in **regulatory**, **cultural**, **and operational differences** in global organizations.

6. Hybrid Workforce Integration:

• Plan for a **hybrid workforce**, where humans and AI work together seamlessly, with AI handling data-driven tasks and humans focusing on creativity and strategy.

7. Measuring AI ROI and Process Impact:

• Develop a **measurement framework** to quantify the **ROI** of AI implementation and track its impact on business outcomes at each maturity level.

8. Al-Driven Cross-Department Collaboration:

• Promote collaboration between departments through AI, ensuring that all areas of the organization benefit from data-sharing and unified decision-making.

9. Advanced Simulation and Scenario Testing:

• Expand the use of **digital twins and advanced simulations** for continuous testing and optimization, ensuring businesses are prepared for market changes and disruptions.

10. XR for Training and Simulation:

• Use **virtual** and **augmented reality** to enhance Lean Six Sigma training and process simulations.

11. Blockchain for Transparency and Security:

• Use **blockchain** to ensure secure, transparent process control and data integrity across supply chains.

12. Quantum Computing for Advanced Optimization (currently highly theoretical):

• Leveraging quantum computing to optimize complex processes and **solve large-scale optimization challenges**.