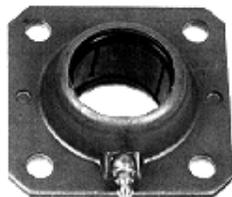




**CAMSHAFT SUPPORT BRACKETS**

**Part No. NL1179**

Assembly:  
Application:  
For trailer axles  
Includes NL1108  
bushing  
with NL1109 O rings.



Interchange Info:  
A-3105-V-282  
M-1521, E1318A,  
03-209, L2854

**Part No. NL1174**

Includes  
NL1138 bushing.  
Application:  
Spicer, Std. Forge  
Interchange  
Info:  
M16WH113X  
M1554, E2104,  
03-114, L1198



**Part No. NL1185**

Bracket support for  
Fruehauf.  
For 16-12" diameter  
brakes  
Interchanges:  
ACF-4024-1  
Used in kit No. NL1186

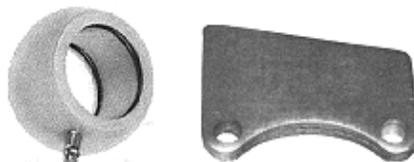


**Cam Support Bushing Assembly**

For 5" Square Axles. 16-1/2" Diameter Brakes  
Can be assembled right or left.

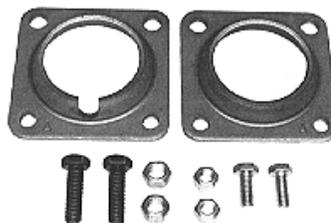
**Part No. NL1184**

Includes 1 NL1137 Bushing with retainer plate



**Part No. NL1186**

Includes 1 NL1184 Bushing Assembly  
1 NL1185 Support Bracket  
Interchanges: 4024-901, M2594, E4594



**Support Bracket**

For Meritor 5"  
Round Axles with  
16 1/2" brakes.

**Part No. E-2477B**

Used with E-1318A  
(NL1179) or  
E-1318AHD.

Includes  
Mounting  
Screws.



**Support Bracket**

For Spicer (Dana) 5" Round Axle  
with 16 1/2" brakes.

**Part No. E-9787A (LH)**

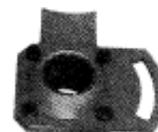
**Part No. E-9788A (RH)**

Includes E-9792 Bushing

(LH)



(RH)



**Camshaft Support Bushing**

assembly with  
greasable bushing

**Part No. E-11445 (LH)**

**Part No. E-11446 (RH)**

(LH)



(RH)





## CAMSHAFT BUSHINGS

**Part No.** O.D. I.D. Length  
**NL1125** 2" 1<sup>5</sup>/<sub>8</sub>" 1<sup>3</sup>/<sub>16</sub>"  
 Nylon bushing  
 Interchanges:  
 Eaton 1002248  
 M2621, E2690A,  
 03-224, L2382



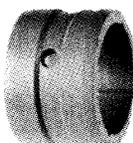
**Part No.** O.D. I.D. Length  
**NL1126** 2<sup>3</sup>/<sub>4</sub>" 1<sup>1</sup>/<sub>2</sub>" 2<sup>1</sup>/<sub>2</sub>"  
 Nylon bushing  
 Interchanges:  
 Eaton 1002262  
 M2623, E2695,  
 03-214, L1598



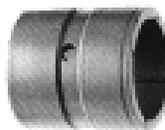
**Part No.** O.D. I.D. Length  
**NL1134** 1<sup>7</sup>/<sub>8</sub>" 1<sup>1</sup>/<sub>2</sub>" 1<sup>1</sup>/<sub>4</sub>"  
 Nylon bushing  
 Interchanges:  
 3-2163, 1225-N-378  
 Std. Forge 405126  
 M571, E536, 02-202, L166



**Part No.** O.D. I.D. Length  
**NL1135** 1<sup>7</sup>/<sub>8</sub>" 1<sup>1</sup>/<sub>2</sub>" 1<sup>1</sup>/<sub>2</sub>"  
 Nylon bushing  
 Interchanges:  
 Spicer M10WJ118  
 M571B, E759,  
 02-203, L1536



**Part No.** O.D. I.D. Length  
**NL1136** 1<sup>7</sup>/<sub>8</sub>" 1<sup>1</sup>/<sub>2</sub>" 2"  
 Nylon bushing  
 Interchanges:  
 M571A, E661,  
 03-201, L266



**Part No.** O.D. I.D. Length  
**NL1137** 2<sup>1</sup>/<sub>2</sub>" 1<sup>19</sup>/<sub>32</sub>" 2<sup>1</sup>/<sub>2</sub>"  
 Nylon bushing  
 In NL1186 support kit.  
 Interchanges  
 ACD-2285-900, M1058,  
 E1577A, 03-210, L1191



**Part No.** O.D. I.D. Length  
**NL1138** 2<sup>15</sup>/<sub>32</sub>" 1<sup>1</sup>/<sub>2</sub>" 2<sup>3</sup>/<sub>4</sub>"  
 Nylon bushing  
 Interchanges:  
 Spicer M10WJ107  
 M582, E2102,  
 03-208, L1199



**Part No.** O.D. I.D. Length  
**NL1141** 2" 1<sup>5</sup>/<sub>8</sub>" 7/<sub>8</sub>"  
 Nylon bushing,  
 used as pair  
 Interchange Info:  
 M1049, E2551,  
 02-220, L896



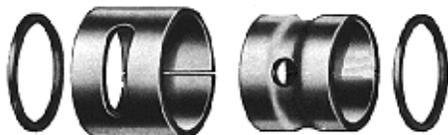
**Part No.** O.D. I.D. Length  
**NL1143** 2<sup>3</sup>/<sub>4</sub>" 1<sup>1</sup>/<sub>2</sub>" 2<sup>1</sup>/<sub>2</sub>"  
 Nylon bushing  
 Interchanges:  
 Fruehauf 515148  
 Rockwell A-3299-G-1541  
 M572, E535, 03-200, L167



### Rockwell 4000-6000 Series Axles With 1<sup>5</sup>/<sub>8</sub>" diameter camshafts. Part No. NL1152

**Spider Bushing Assembly, Consisting of:**

| Qty.  | Description          | O.D.                            | I.D.                            | L'gth                            | Replaces                  |
|---|----------------------|---------------------------------|---------------------------------|----------------------------------|---------------------------|
| 1   | NL1153 Grease Seal   | 2"                              | 1 <sup>5</sup> / <sub>8</sub> " | 1/ <sub>4</sub> "                | 1205-U-1451, M1401, E2405 |
| 1   | NL1155 Outer Bushing | 2"                              | 1 <sup>7</sup> / <sub>8</sub> " | 1 <sup>5</sup> / <sub>16</sub> " | 1225-A-833, M1405, E2407  |
| 1   | NL1154 Inner Bushing | 1 <sup>7</sup> / <sub>8</sub> " | 1 <sup>5</sup> / <sub>8</sub> " | 1 <sup>1</sup> / <sub>8</sub> "  | 1225-B-834, M826, E1271   |
| 1   | NL1156 Seal          | 1 <sup>7</sup> / <sub>8</sub> " | 1 <sup>5</sup> / <sub>8</sub> " | 1/ <sub>8</sub> "                | 1205-V-1452, M1403, E2406 |
| Interchange Info:<br>M1406, E-2670, 02-240, L1305 |                      |                                 |                                 |                                  |                           |



### Rockwell 5000 Series Axles With 1<sup>1</sup>/<sub>2</sub>" diameter camshafts. Part No. NL1148

**Spider Bushing Assembly, Consisting of:**

| Qty  | Description          | O.D.                            | I.D.                            | L'gth                            | Replaces                 |
|--|----------------------|---------------------------------|---------------------------------|----------------------------------|--------------------------|
| 1  | NL1235 Grease Seal   | 1 <sup>7</sup> / <sub>8</sub> " | 1 <sup>1</sup> / <sub>2</sub> " | 3/ <sub>16</sub> "               | 1205-M-1105, M824, E1416 |
| 1  | NL1150 Outer Bushing | 1 <sup>7</sup> / <sub>8</sub> " | 1 <sup>3</sup> / <sub>4</sub> " | 1 <sup>5</sup> / <sub>16</sub> " | 1225-A-781, M827, E2380  |
| 1  | NL1151 Inner Bushing | 1 <sup>3</sup> / <sub>4</sub> " | 1 <sup>1</sup> / <sub>2</sub> " | 1 <sup>3</sup> / <sub>16</sub> " | 1225-J-634, M826, E1271  |
| 1  | NL1149 Seal          | 1 <sup>3</sup> / <sub>4</sub> " | 1 <sup>1</sup> / <sub>2</sub> " | 1/ <sub>8</sub> "                | 1205-N-924, M825, E1272  |
| Interchange Info:<br>M1407, E-2291, 02-218, L891 |                      |                                 |                                 |                                  |                          |



## CAMSHAFT SEALS



| Part No. | I.D.              | O.D.               | Thick            | Interchange Info   |
|----------|-------------------|--------------------|------------------|--|
| NL1235   | 1 $\frac{1}{2}$ " | 1 $\frac{7}{8}$ "  | $\frac{3}{16}$ " | 1205-M-1105, M824, E1416, 02-312<br>Rockwell, Std. Forge weld-on spiders |
| NL1463   | 1 $\frac{1}{2}$ " | 1 $\frac{7}{8}$ "  | $\frac{1}{4}$ "  | Eaton 40864, 79903, M824A, E1416A, 02-304                                |
| NL1234   | 1 $\frac{1}{2}$ " | 2 $\frac{1}{16}$ " | $\frac{1}{4}$ "  | 1705-M-143, M587A, E654, 02-300<br>Some Bolt-on spiders                  |



| For 4000-6000 axles |                   |                   |                 |                                   |
|---------------------|-------------------|-------------------|-----------------|-----------------------------------|
| Part No.            | I.D.              | O.D.              | Thick           | Interchange Info                  |
| NL1153              | 1 $\frac{5}{8}$ " | 2"                | $\frac{1}{4}$ " | 1205-U-1451, M1401, E2405, 02-310 |
| NL1156              | 1 $\frac{5}{8}$ " | 1 $\frac{7}{8}$ " | $\frac{1}{8}$ " | 1205-V-1452, M1403, E2406, 02-309 |

## CAMSHAFT LOCK RINGS



| Part No. | I.D.                | Thick            | Interchange Information  |
|----------|---------------------|------------------|--|
| NL1205   | 1 $\frac{1}{8}$ "   | $\frac{1}{16}$ " | 1225-X-1116 For 4000-6000 axles<br>M1523, E-801, 01-482,                                     |
| NL1266   | 1 $\frac{5}{32}$ "  | $\frac{3}{32}$ " | 16-1/2" "Q" brakes   |
| NL1217   | 1 $\frac{31}{64}$ " | $\frac{1}{16}$ " | For all 1-1/2" diameter camshafts  |
| NL1210   | 1 $\frac{1}{2}$ "   | $\frac{1}{16}$ " | 1229-A-1119, Fruehauf AXA-0418-1<br>4000-6000 axles, ProPar with 1 $\frac{5}{8}$ " camshafts |



|        |                   |                  |  |
|--------|-------------------|------------------|--|
| NL1213 | 1 $\frac{1}{2}$ " | $\frac{1}{16}$ " | For 1-1/2" diameter camshafts<br>Shuler B-1215, St. Forge 21404, M1505, E910, 04-314 |
|--------|-------------------|------------------|--|



|        |                   |                  |   |
|--------|-------------------|------------------|---|
| E-5093 | 1 $\frac{1}{2}$ " | $\frac{1}{16}$ " | For 1-1/2" diameter camshafts. (NL1744) |
|--------|-------------------|------------------|---|

## CAMSHAFT WASHERS



| Part No. | I.D.                | O.D.              | Thick            | Interchanges   |
|----------|---------------------|-------------------|------------------|--|
| NL1261   | 1 $\frac{9}{64}$ "  | 2"                | $\frac{1}{32}$ " | Eaton 23570, self-contained brakes<br>M1409, E1781, 04-308   |
| NL1262   | 1 $\frac{9}{64}$ "  | 2"                | $\frac{1}{16}$ " | Eaton 34528, self-contained brakes<br>M1408, E1782, 04-307   |
| NL1260   | 1 $\frac{17}{32}$ " | 2"                | $\frac{1}{32}$ " | Multiple universal applications<br>1229-J-868, Fruehauf 219179,<br>RN & RL applications<br>M588, E564, 02-350            |
| NL1257   | 1 $\frac{17}{32}$ " | 2 $\frac{1}{4}$ " | $\frac{1}{32}$ " | Universal for 1 $\frac{1}{2}$ " diameter camshafts<br>1229-Q-771, Fruehauf 219292<br>M580, E581, 04-301                  |
| NL1258   | 1 $\frac{17}{32}$ " | 2 $\frac{1}{4}$ " | $\frac{1}{16}$ " | Universal for 1 $\frac{1}{2}$ " diameter camshafts<br>1229-R-122, Eaton B-1216,<br>Fruehauf 219293<br>M583, E580, 04-302 |



**CAMSHAFT WASHERS (CON'T)**

|  |               |                                   |                                  |                                  |  |
|--|---------------|-----------------------------------|----------------------------------|----------------------------------|--|
|  | <b>NL1259</b> | 1 <sup>17</sup> / <sub>32</sub> " | 2 <sup>1</sup> / <sub>4</sub> "  | 3 <sup>3</sup> / <sub>32</sub> " | Std. Forge 403149, 12 <sup>1</sup> / <sub>4</sub> " brake<br>M1413, E2409, 04-328      |
|  | <b>NL1255</b> | 1 <sup>17</sup> / <sub>32</sub> " | 2 <sup>7</sup> / <sub>16</sub> " | 1 <sup>1</sup> / <sub>8</sub> "  | Spicer M10HS117, Std. Forge 403105<br>M719, E719, 04-303                               |
|  | <b>NL1263</b> | 1 <sup>5</sup> / <sub>8</sub> "   | 2 <sup>1</sup> / <sub>4</sub> "  | 1 <sup>1</sup> / <sub>32</sub> " | Rockwell 1229-F-2502, 4000-6000 series axle<br>Use on cam end<br>M1402, E2411A, 04-320 |
|  | <b>NL1256</b> | 1 <sup>5</sup> / <sub>8</sub> "   | 2 <sup>3</sup> / <sub>8</sub> "  | 1 <sup>1</sup> / <sub>16</sub> " | Fruehauf AXA-0417-1, ProPar<br>M1045, E1565, 04-304                                    |
|  | <b>NL1252</b> | 1 <sup>1</sup> / <sub>2</sub> "   | 3 <sup>7</sup> / <sub>8</sub> "  | 1 <sup>1</sup> / <sub>16</sub> " | 1229-G-1463, Fruehauf 219158,<br>M10HN152, Eaton B-1212-1<br>M584, E656, 04-300        |

**O-RING**

|  |                 |                                 |                                 |                                  |                                    |
|--|-----------------|---------------------------------|---------------------------------|----------------------------------|------------------------------------|
|  | <b>Part No.</b> | <b>I.D.</b>                     | <b>O.D.</b>                     | <b>Thick</b>                     | <b>Interchanges</b>                |
|  | <b>NL1109</b>   | 1 <sup>1</sup> / <sub>2</sub> " | 1 <sup>7</sup> / <sub>8</sub> " | 1 <sup>1</sup> / <sub>32</sub> " | 1205-X-726<br>M1093, E1314, 03-213 |

**DRIVE AXLE SPINDLE NUTS AND LOCKS**

|  | <b>Part No.</b>     | <b>Application</b>                                      | <b>Interchanges</b>                         | <b>Across Flats</b> | <b>Thrd Size</b>                   | <b>O.D.</b>                     | <b>I.D.</b>                     | <b>Thick</b>                     |
|--|---------------------|---|---|---------------------|------------------------------------|---------------------------------|---------------------------------|----------------------------------|
|  | <b>INNER NUT</b>    |   |   |                     |                                    |                                 |                                 |                                  |
|  | <b>E-2303</b>       | ROCKWELL<br>"Q" & "R", "TR"<br>MACK<br>Mack 50,000 Lbs. | 1227-W-517<br><br>25QJ35<br>M1980,06-411    | 4"                  | 3 <sup>1</sup> / <sub>4</sub> "-12 | --                              | 2 <sup>3</sup> / <sub>8</sub> " | 3 <sup>3</sup> / <sub>8</sub> "  |
|  | <b>LOCKING RING</b> |   |   |                     |                                    |                                 |                                 |                                  |
|  | <b>E-2304</b>       | ROCKWELL<br>"Q" & "R"<br>MACK<br>Mack 50,000 Lbs.       | 1229-U-1009<br><br>23QJ201<br>M1979, 06-413 | --                  | --                                 | 4 <sup>3</sup> / <sub>8</sub> " | 3 <sup>1</sup> / <sub>4</sub> " | 3 <sup>1</sup> / <sub>16</sub> " |
|  | <b>OUTER NUT</b>    |   |   |                     |                                    |                                 |                                 |                                  |
|  | <b>E-2305</b>       | ROCKWELL<br>"Q" & "R"<br>MACK<br>Mack 50,000 Lbs.       | 1227-R-330<br><br>25QJ36<br>M1978, 06-412   | 4"                  | 3 <sup>1</sup> / <sub>4</sub> "-12 | --                              | --                              | 3 <sup>3</sup> / <sub>8</sub> "  |



## TRAILER AXLE SPINDLE NUTS AND LOCKS

| MERITOR, DANA,<br>TRADE AXLES   | Part No.                              | Interchanges  | Across<br>Flats                   | Thrd.<br>Size                      | O.D.                              | I.D.                              | Thick                           |
|---|---------------------------------------|---|-----------------------------------|------------------------------------|-----------------------------------|-----------------------------------|---------------------------------|
|  | <b>R000572</b><br><b>OUTER NUT</b>    | 1227-B-756<br>Outer trailer "Q" brakes<br>M684, E-572, 06-201                                 | 3 <sup>1</sup> / <sub>4</sub> "   | 2 <sup>5</sup> / <sub>8</sub> "-16 | --                                | --                                | 3 <sup>3</sup> / <sub>8</sub> " |
|  | <b>R000573</b><br><b>LOCKING RING</b> | 1227-V1660<br>Eaton 820396<br>Spicer M10HN100<br>Std. Forge 105107<br>M683, E-573, 06-202     | --                                | --                                 | 3 <sup>15</sup> / <sub>16</sub> " | 2 <sup>21</sup> / <sub>64</sub> " | 1 <sup>1</sup> / <sub>4</sub> " |
|  | <b>R000540</b><br><b>INNER NUT</b>    | 1227-C-549<br>Eaton 820394<br>Spicer M10HN101<br>Std. Forge 103103-002<br>M682, E-540, 06-203 | 3 <sup>13</sup> / <sub>16</sub> " | 2 <sup>5</sup> / <sub>8</sub> "-16 | --                                | --                                | 3                               |

| PRO-PARAXLE   | Part No.                            | Interchanges                                    | Across<br>Flats                   | Thrd.<br>Size                      | O.D.                             | I.D.                            | Thick                            |  |
|---|-------------------------------------|---|-----------------------------------|------------------------------------|----------------------------------|---------------------------------|----------------------------------|--|
|   | <b>E-2550</b><br><b>SPINDLE NUT</b> | Fruehauf ACE-008510-001<br>M1050, E2550, 06-226 | 4 <sup>13</sup> / <sub>16</sub> " | 3 <sup>1</sup> / <sub>2</sub> "-12 | --                               | --                              | 1 <sup>1</sup> / <sub>8</sub> "  |  |
|  | <b>E-1561</b><br><b>LOCK WASHER</b> | Fruehauf AXA-0408-1<br>M1051, E1561, 06-228     | --                                | --                                 | 5 <sup>1</sup> / <sub>16</sub> " | 3 <sup>1</sup> / <sub>2</sub> " | 7 <sup>1</sup> / <sub>32</sub> " |  |
|  | <b>E-1559</b><br><b>COTTER PIN</b>  | Fruehauf AXA-0409-1<br>M1069,06-229             | 1" Long, 1/4" Dia.                |                                    |                                  |                                 |                                  |  |

| MERITOR TP AXLE<br>MANUAL ADJUSTMENT  | Part No.   | Interchanges | Across<br>Flats                   | Thrd.<br>Size                      | O.D.                             | I.D.                            | Thick                            |
|---|--|--------------|-----------------------------------|------------------------------------|----------------------------------|---------------------------------|----------------------------------|
|  | <b>E-7664</b><br><b>INNER AXLE<br/>SPINDLE NUT</b>   |              | 4 <sup>27</sup> / <sub>32</sub> " | 3 <sup>1</sup> / <sub>2</sub> "-12 | --                               | --                              | 3 <sup>3</sup> / <sub>8</sub> "  |
|  | <b>E-7665</b><br><b>AXLE SPINDLE<br/>LOCK WASHER</b> |              | --                                | --                                 | 5 <sup>1</sup> / <sub>16</sub> " | 3 <sup>1</sup> / <sub>2</sub> " | 7 <sup>1</sup> / <sub>32</sub> " |
|  | <b>E-7666</b><br><b>OUTER AXLE<br/>LOCK WASHER</b>   |              | 4 <sup>3</sup> / <sub>8</sub> "   | 3 <sup>1</sup> / <sub>2</sub> "-12 | --                               | --                              | 3 <sup>3</sup> / <sub>8</sub> "  |

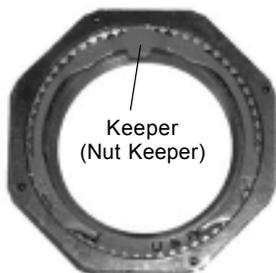


## SPINDLE NUTS AND LOCKS

Pro-Torq®  
is a registered trademark of Stemco,  
Inc.

**PRO-TORQ®**  
Advanced Axle Spindle Nuts

  
**STEMCO®**



**•Pro-Torque® Axle Nuts•**  
*Many Features to Consider:*

- Longer tread life by controlling axial motion.
- Extended seal and bearing service.
- Improves ABS by controlling the axial motion.
- Easy to Install!
- Tight control on bearing adjustment by standardizing wheel end maint.

**Also stocking Part No.'s**  
**448-4864, 448-4865, 449-4904,**  
**449-4974, 449-4975.**

**PRO-TORQ®**  
Advanced Axle Spindle Nuts

Pro-Torq®  
Trailer Axle Nuts

**Trailer Axle Nut Part No. 447-4743**  
Replacement Keeper: 450-4743  
Tool Socket: 3<sup>3</sup>/<sub>4</sub>" - 8 Point  
Thread Size: 3.625" - 16  
Outer Bearing: HM212049/HM212011  
Applications: Dana Spicer Axles: D-20, D-21, D-22, DD-21, DD-22, K-21, K-22, K-25, K-30 Eaton Axles: C, C2, CD, CD2, CE, ESA-225J, EST, EST-225J, EST-230J, ETA 230C, ETA 225D, ETA 225J, H23L, H25R, HCE, HJ, HJE, J, JE, JH, LA-15, T-18C, 20L-77, 22L, 22R, 23L, 23R, 25R Ingersol: A22T  
Meritor: RL, RQ, TK, TKL, TKLD, TL, TLD, TN, TND, TQ, TQC, TQD

**Trailer Axle Nut Part No. 447-4723**  
Replacement Keeper: 450-4723  
Tool Socket: 4<sup>13</sup>/<sub>16</sub>" - 8 Point  
Thread Size: 3.480" - 12  
Outer Bearing: HM518445/HM518410  
Applications: Holland ProPar Series, Ingersol F24H Series, Meritor TP Series

**Trailer Axle Nut Part No. 449-4973**  
Replacement Keeper: 450-4973  
Tool Socket: 4<sup>3</sup>/<sub>8</sub>" - 8 Point  
Thread Size: 3.250" - 12  
Outer Bearing: 580 / 572  
Applications: Dana Spicer EST-230-P, Eaton P-22, Meritor TR

Pro-Torq®  
Steer Axle Nuts

**Steer Axle Nut Part No. 448-4836**  
Replacement Keeper: 450-4836  
Tool Socket: 2 1/2" - 6 Point  
Thread Size: 1.50"-12  
Outer Bearing: 3720 / 3782  
Applications: Meritor, Navistar

**Steer Axle Nut Part No. 448-4837**  
Replacement Keeper: 450-4837  
Tool Socket: 2-1/2" - 6 Point  
Thread Size: 1.50"-18  
Outer Bearing: 3782 / 3720  
Applications: Eaton, Ford, Meritor

Pro-Torq®  
Drive Axle Nut

**Drive Axle Nut Part No. 449-4973**  
Replacement Keeper: 450-4973  
Tool Socket: 4<sup>3</sup>/<sub>8</sub>" - 8 Point  
Thread Size: 3.250" - 12  
Outer Bearing: 580 / 572  
Applications: Dana Spicer W, Eaton D, Meritor Q,R,RL,RS,S,T,U

## AXLE NUT SOCKETS



**•Axle Nut Sockets•**

- Machine welded 3/4" drive plate.
- Precision engineered for an exact fit.
- Powder-coated finish for added rust protection.
- Use with a heavy-duty ratchet, breaker bar or torque wrench.
- Fits applications requiring hexagonal 6-point, hexagonal rounded 6-point and octagonal 8-point.



| Part No.     | Size - Description | Interchange / More Info                     |
|--------------|--------------------|---|
| <b>18508</b> | 3-1/4", 6 point    | 1908  |
| <b>18509</b> | 3-1/4", 8 point    | 1909, Fits outer nut on TN, TQ & D22 axles  |
| <b>18510</b> | 3-1/2", 6 point    | 1910  |
| <b>18512</b> | 3-7/8", 6 point    | 1912  |
| <b>18513</b> | 3-7/8", 8 point    | 1913  |
| <b>18514</b> | 4", 6 point        | 1914  |
| <b>18515</b> | 4-1/8", 6 point    | 1915  |
| <b>18517</b> | 4-3/8", 8 point    | 1917  |
| <b>18519</b> | 4-7/8", 8 point    | 1919  |
| <b>18520</b> | 2-1/4", 6 point    | 1920  |
| <b>18525</b> | 3-3/4", 8 point    | 1925  |
| <b>18527</b> | 3-13/16", 8 point  | 1927, Fits inner nut on TN, TQ, & D22 axles |
| <b>18541</b> | 4-13/16", 8 point  | 1941, Propar axle                           |





**MANUAL SLACK ADJUSTERS**



**STRAIGHT ARM - BI-DIRECTIONAL**

Forged Steel, Maximum torque 26,000 lbs.  
Press-out bushings installed for 1/2" clevis pins.

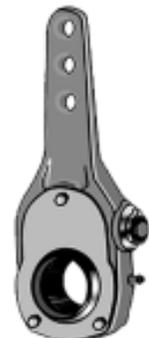
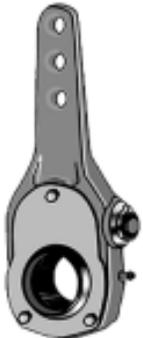


| Part No. | Spline |              | Arm Length       | Interchange Info |
|----------|--------|--------------|------------------|------------------|
|          | Dia.   | No. of Teeth |                  |                  |
| 1010800  | 1.50"  | 10           | 5.0", 6.0", 7.0" | KN47001, 278323  |
| 1010801  | 1.50"  | 10           | 5.5", 6.5"       | KN47011, 278326  |
| 1010802  | 1.50"  | 28           | 5.5", 6.5"       | KN44061, 288753  |
| 1010803  | 1.60"  | 37           | 6.0"             | KN44041, 283411  |
| 1010804  | 1.50"  | 28           | 5.0", 6.0"       | KN44051, 286965  |



**STRAIGHT ARM - BI-DIRECTIONAL**

Forged Steel, Maximum torque 26,000 lbs.  
Press-out bushings installed for 1/2" clevis pins.

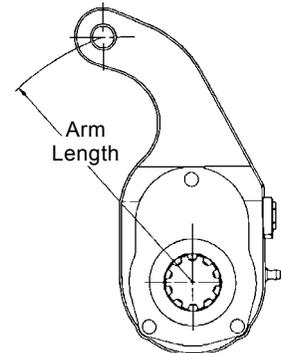


| Part No. | Spline |              | Arm Length | Interchange Info |
|----------|--------|--------------|------------|------------------|
|          | Dia.   | No. of Teeth |            |                  |
| KN55001  | 1.25"  | 24           | 5.5"       | R825020          |
| 1054201  | 1.25"  | 10           | 4.5", 5.5" | KN48031, 278302  |



**CURVED ARM - BI-DIRECTIONAL**

Forged Steel, Maximum torque 20,000 lbs.  
Arm bushings installed for 1/2" clevis pins.



| Part No. | Spline Dia. | No. of Teeth | Arm Length | Interchange |
|----------|-------------|--------------|------------|-------------|
| E-2091   | 1.50"       | 10           | 6.0"       | KN51000     |
| E-5498   | 1.50"       | 28           | 6.0"       | KN51010     |



**BENDIX MANUAL SLACK ADJUSTERS**



| Part No. | Spline | Arm Length<br>No. of Teeth | A, B, C          | Interchange |
|----------|--------|----------------------------|------------------|-------------|
|          | Dia.   |                            |                  |             |
| 278323N  | 1.50"  | 10                         | 5.0", 6.0", 7.0" | KN47001     |
| 278326N  | 1.50"  | 10                         | 5.5", 6.5"       | KN47011     |
| 283411N  | 1.60"  | 37                         | 6.0"             | KN44041     |
| 286965N  | 1.50"  | 28                         | 5.0", 6.0"       | KN44051     |
| 288753N  | 1.50"  | 28                         | 5.5", 6.5"       | KN44061     |



**ARVIN MERITOR AUTOMATIC SLACK ADJUSTERS**

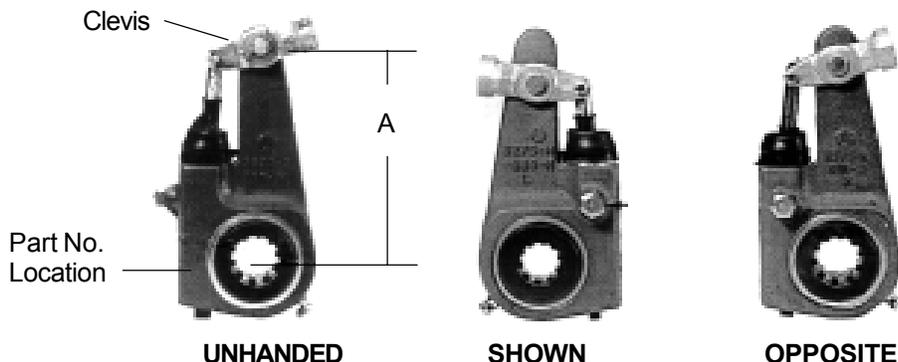


**Meritor Aftermarket Part Numbering System**

**Automatic Slack Adjusters:**

- R801XXX Unhanded design
- R8017XX Automatic slack adjuster components
- R802XXX Handed design automatic slack adjusters

- The industry's leading choice for low-maintenance braking performance.
- Lightest-weight automatic slack adjuster on the market.
- Provides reduced cost and increased productivity.
- Helps keep brakes in constant adjustment.
- Eliminates the need for under-the-truck brake adjustments.



| ARVIN MERITOR AUTOMATIC SLACK ADJUSTERS |          |                   |                  |             |               |                  |
|---|----------|-------------------|------------------|-------------|---------------|------------------|
| Part No.                                | Type     | Spline Dia.-Teeth | Lever Length "A" | Clevis Type | Clevis Thread | Use With Chamber |
| R801001                                 | Unhanded | 1 1/4"-10         | 5 1/2"           | Straight    | 1/2"-20       | Type 16          |
| R801002                                 | Unhanded | 1 1/4"-24         | 5 1/2"           | Straight    | 1/2"-20       | Type 16          |
| R801041                                 | Unhanded | 1 1/2"-10         | 5 1/2"           | Straight    | 5/8"-18       | Type 24, 30      |
| R801042                                 | Unhanded | 1 1/2"-10         | 6"               | Straight    | 5/8"-18       | Type 30          |
| R801070                                 | Unhanded | 1 1/2"-28         | 5 1/2"           | Straight    | 1/2"-20       | Type 16          |
| R801071                                 | Unhanded | 1 1/2"-28         | 6"               | Straight    | 5/8"-18       | Type 20, 24      |
| R801073                                 | Unhanded | 1 1/2"-28         | 5 1/2"           | Straight    | 5/8"-18       | Type 24, 30      |
| R801074                                 | Unhanded | 1 1/2"-28         | 6"               | Straight    | 5/8"-18       | Type 24, 30      |
| R801079                                 | Unhanded | 1 1/2"-28         | 5 1/2"           | Straight    | 5/8"-18       | Type 16, 20      |
| R801101                                 | Unhanded | 1 5/8"-37         | 5 1/2"           | Straight    | 5/8"-18       | Type 24, 30      |
| R801102                                 | Unhanded | 1 5/8"-37         | 6"               | Straight    | 5/8"-18       | Type 30          |
| R802070                                 | Shown    | 1 1/4"-24         | 5 1/2"           | Straight    | 5/8"-18       | Type 20          |
| R802071                                 | Opposite |                   |                  |             |               |                  |
| R802446                                 | Opposite | 1 1/2"-28         | 5 1/2"           | Straight    | 5/8"-18       | Type 24, 30      |
| R802447                                 | Shown    |                   |                  |             |               |                  |
| R802462                                 | Opposite | 1 1/2"-28         | 5 1/2"           | Straight    | 5/8"-18       | Disc 30          |
| R802463                                 | Shown    |                   |                  |             |               |                  |
| R802486                                 | Opposite | 1 1/2"-28         | 6"               | Straight    | 5/8"-18       | Type 30          |
| R802487                                 | Shown    |                   |                  |             |               |                  |

Yoke and clevis pins included on automatic slacks (19X1084 large & 19X127 small)

**Note:** "Shown", "Opposite", and "Unhanded" indicate the location of the pawl assembly on the slack adjuster. The slack adjuster must be installed so that the pawl can be removed during maintenance.

**INSTALLATION TEMPLATES**

There are installation templates in the box with each slack adjuster. Each installation template is designed to line up the clevis, push rod, and arm at a particular angle so that the most efficient adjustment of the brakes is obtained. Should the installation angle be off from the required template angle for that application, over adjustment or under adjustment will result - and therefore pushrod lengths may be off from the acceptable lengths.



**AUTOMATIC SLACK ADJUSTERS**

**Meritor® Clearance-Sensing Automatic Slack Adjuster**

**How The Clearance-Sensing ASA Works:**

Automatic slack adjusters multiply the linear force exerted by the air chamber and convert it to rotational force to activate the foundation air brake components. The chamber force is multiplied by a factor depending on the slack adjuster arm length (5-1/2", 6", or 6-1/2"). The Clearance-Sensing ASA employs the clearance sensing method that maintains a pre-determined clearance or spacing between the lined brake shoe and the brake drum on an axle. The ASA adjusts, as the brake lining and drum wear, to maintain the clearance. This product provides consistent brake performance throughout the lining life, better balance between individual brakes, and assists in keeping brake stroke within the legal limits.

**Warranty: On-highway/Line Haul = 500,000 miles / 5 years**  
**Severe Service = 100,000 miles / 2 years**

**ArvinMeritor.**



| Part No. | Arm Length | Spline Size | Adaptor Thrd Size | Yoke Offset | Comments               |
|----------|------------|-------------|-------------------|-------------|------------------------|
| R806019  | 5-1/2"     | 1 1/2"-28   | 5/8"-18           | Straight    | Fully Interchangeable! |

**MERITOR AUTOMATIC SLACK ADJUSTER MAINTENANCE PARTS**

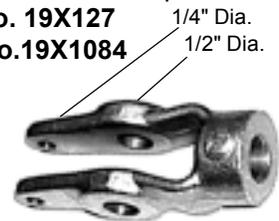
**Meritor Guide Pawl Kit**

For Automatic Slack Adjuster. "Pull" pawl assembly with curved face. Kit contains 2 pawls with compression washers. Pawl from KIT963.  
**Part No. R801700**



**Meritor Straight Clevis Kit**

For Meritor Automatic Slack Adjusters For 5/8-18 pushrod  
**Includes Pins! Small Pin Part No. 19X127**  
**Large Pin Part No. 19X1084**  
**KIT Part No. R810019**



**ArvinMeritor.**

**GUNITE AUTOMATIC SLACK ADJUSTERS**

- Compact housing for easy installation
- Double sealed actuator arm
- Drilled worm wheel
- Factory lubricated and sealed
- Extended life clevis pin bushing
- O-Ring on spline gear



**AUTOMATIC SLACK ADJUSTER WITH CLEVIS**

| Part No. | Spline Dia. | No. of Teeth | Arm Length | Replaces        |
|----------|-------------|--------------|------------|-----------------|
| AS1132   | 1.50        | 10           | 5.5        | C356032         |
| AS1133   | 1.50        | 10           | 6.0        | KN52200, AS1000 |
| AS1136   | 1.25        | 10           | 5.5        | -               |
| AS1138   | 1.25        | 24           | 5.5        | -               |
| AS1140   | 1.50        | 28           | 5.5        | AS1020          |
| AS1141   | 1.50        | 28           | 6.0        | KN52210, AS1001 |
| AS1144   | 1.62        | 37           | 6.0        | KN52200, AS1002 |



**CLEVIS for GUNITE AUTOMATIC SLACKS**

Includes 2 clevis pins and 2 cotter pins.  
 For 5/8" Threaded Pushrod  
**Part No. AS3000**  
 For 1/2" Threaded Pushrod  
**Part No. AS3001**



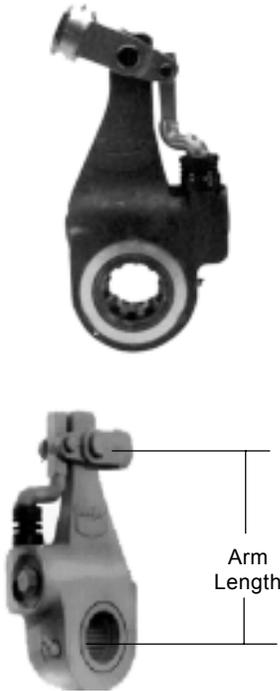
**BENDIX AUTOMATIC SLACK ADJUSTERS**

**ASA-5 AUTOMATIC SLACK ADJUSTERS**



Easy-on yoke assemblies are standard on the ASA-5 service basic slack adjusters. If the quick connect yoke is required it must be purchased separately.

All ASA-5 slack adjusters are supplied with a 45 degree lube fitting unless otherwise noted.



| Part No. | Arm Length | Spline Size | Adaptor Thrd Size | Yoke Offset | Comments                                      |
|----------|------------|-------------|-------------------|-------------|---|
| 065170   | 5-1/2"     | 1 1/2"-10   | 5/8"-18           | Straight    |   |
| 065172   | 6"         | 1 1/2"-10   | 5/8"-18           | Straight    |   |
| 065174   | 5-1/2"     | 1 1/2"-28   | 5/8"-18           | Straight    |   |
| 065175   | 6"         | 1 1/2"-28   | 5/8"-18           | Straight    | Worm gear incorporates a lubrication passage. |
| 065176   | 6"         | 1 1/2"-28   | 5/8"-18           | Straight    |   |
| 065177   | 5-1/2"     | 1 1/2"-37   | 5/8"-18           | Straight    |   |

**STEMCO CREWSON™ AUTOMATIC SLACK ADJUSTERS**



| Part No. | Arm Length | Spline Size | Adaptor Thrd Size | Yoke Offset | Interchanges:      |
|----------|------------|-------------|-------------------|-------------|--------------------|
| MK22102S | 5.5"       | 1 1/2"-28   | 5/8"-18           | Straight    | R801073 / 065174   |
| MK22103S | 6.0"       | 1 1/2"-28   | 5/8"-18           | Straight    | R801074 / 065176   |
| MK22153S | 5"-6"      | 1 1/2"-28   | 5/8"-18           | Straight    | Curved arm         |
| MK41100S | 5.5"       | 1 1/2"-10   | 5/8"-18           | Straight    | 400-40143 / 065170 |
| MK41106S | 6.0"       | 1 1/2"-10   | 5/8"-18           | Straight    | 400-40142 / 065172 |
| MK42100S | 5.5"       | 1 1/2"-28   | 5/8"-18           | Straight    | with Auto-Check    |
| MK42106S | 5.5"       | 1 1/2"-28   | 5/8"-18           | Straight    | with Auto-Check    |

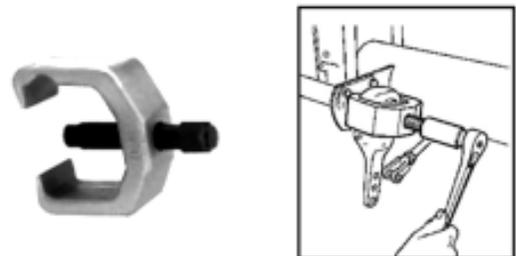
**EUCLID AUTOMATIC SLACK ADJUSTER PULLER**

**Automatic Slack Adjuster Puller: Part No. E-9320**

Ease the job of removing frozen slack adjusters. Slack Pullers have only one moving part and require only a wrench to use them.

There are only 4 simple steps to follow:

1. Remove the grease fittings from the slack adjuster.
2. Slide the puller onto the slack adjuster body.
3. Turn the bolt on the puller. The bolt is self-aligning for quick positioning.
4. Catch the slack adjuster as it comes off the camshaft.





**HALDEX AUTOMATIC SLACK ADJUSTERS**

**The Haldex Automatic Brake Adjuster**

Simplifies adjustment during installation and brake lining replacement with an easily accessible adjustment hex requiring no locking pawls to remove or disengage.



Verify proper installation at a glance through its built-in visual indicator, which eliminates the cumbersome templates needed to check other automatic brake adjusters.

**Other Features:**

- Constantly maintains brake lining-to-drum clearance, reducing stopping distances and increasing driver's confidence under all conditions.
- Heat-treated housing extends life and minimizes internal wear.
- Heat-treated, high strength, high alloy steel internal gears withstand wear.
- Reliable o-ring seals improve protection from moisture, dirt and road salt.

| Part No.  | Spline Dia. & No. of Teeth | Arm Length | Application Information |
|-----------|----------------------------|------------|-------------------------|
| 400-10140 | 1-1/2-28 (34°)             | 5",6"      | Drive Axle              |
| 400-10141 | 1-1/2-28 (34°)             | 5.5",6.5"  | Std. Drive Axle         |
| 400-10142 | 1-1/2-10 (34°)             | 5",6"      | Drive Axle              |
| 400-10143 | 1-1/2-10 (34°)             | 5.5",6.5"  | Std. Drive Axle         |
| 400-10144 | 1-1/2-28                   | 6"         | Mack Drive Axle         |
| 400-10211 | 1-1/2-28                   | 5.5"       | 16.5" Trlr Axle         |
| 400-10212 | 1-1/2-28                   | 6"         | 16.5" Trlr Axle         |
| 400-10305 | 1-1/2-28                   | 6"         | 12.25" Brake Axle       |

**Steer Axle Application**

| Part No.  | Spline Dia. & No. of Teeth | Arm Length |
|-----------|----------------------------|------------|
| 400-10070 | 1-1/2-28                   | 5.5"       |

w/anchor bracket strap

**The Haldex Self-Setting Automatic Brake Adjuster**

Has a unique design that *revolutionizes* correct fit with easy installation, improved performance, extended service life and streamlined inventories.

**Other Features:**

- Establishes its own reference point.
- Functions properly with the control arm setting itself at any angle within the total range of permissible control arm positions allowed.
- Provides the proper lining-to-drum clearance regardless of the control arm installation angle.
- Lowers the risk of over-adjustment during prolonged braking.



*Allows the control arm to be set at any angle from minus 16 to 130 degrees.*



| Part No.  | Spline Dia. & No. of Teeth | Arm Length |
|-----------|----------------------------|------------|
| 400-20211 | 1-1/2-28                   | 5.5"       |
| 400-20212 | 1-1/2-28                   | 6"         |
| 400-20213 | 1-5/8-37                   | 5.5"       |
| 400-20214 | 1-5/8-37                   | 6"         |
| 400-20216 | 1-1/2-10                   | 6"         |

**Haldex Stud Repair Kit**

(includes washers and nuts.)

**PART NO. 427-10558**



**Haldex Bracket Repair Kit**

(includes washers and nuts.)

**PART NO. 427-10563**



Service replacement 400 series kit may contain a revised ABA body design and bracket. If the current design bracket kit does not directly replace the existing bracket, it is recommended that you replace the ABA assembly with the appropriate correct design 400 series kit.



**STANDENS**

**SINGLE LEAF SPRINGS**

22.88" | 23.125"



Trailer Spring, Single Leaf - High 7<sup>1</sup>/<sub>8</sub>" Arch  
22,400 lb. GAWR  
Hutchens 360-00 (TRA-023)  
**Part No. 360-00**

21.25" | 22.50"



Trailer Spring, Single Leaf - Low Arch  
22,400 lb. GAWR  
Hutchens 363-00  
**Part No. 363-00**

22.88" | 21.375"



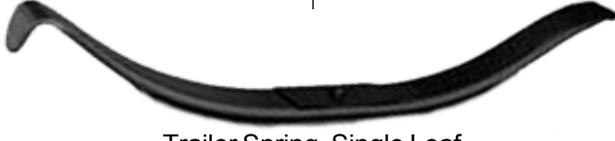
Trailer Spring, Single Leaf, 4<sup>3</sup>/<sub>4</sub>" Arch  
10,500 lb. capacity  
Replaces Fruehauf UXA0186-1  
**Part No. TRA011**

21.25" | 21.25"



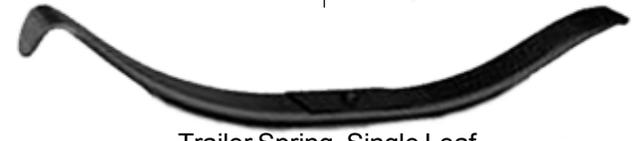
Trailer Spring, Single Leaf  
4<sup>3</sup>/<sub>4</sub>" arch, 14,500 lb capacity  
Replaces Fruehauf UCC007280-001  
**Part No. TRA012**

19.50" | 19.50"



Trailer Spring, Single Leaf  
Low 4<sup>5</sup>/<sub>8</sub>" arch, 10,500 lb capacity  
Replaces Fruehauf UCD008315-001  
**Part No. TRA013**

18.25" | 18.25"



Trailer Spring, Single Leaf  
High 4<sup>5</sup>/<sub>8</sub>" arch, 10,500 lb. capacity  
Replaces Fruehauf UXA000178  
**Part No. TRA015**

21.75" | 21.75"



Trailer Spring, Single Leaf - High 5<sup>1</sup>/<sub>4</sub>" Arch  
49" Axle Spacing, 10,500 lb. capacity  
OEM interchange number - Fruehauf UCD96371  
**Part No. TRA017**

18.50" | 17.75"



Trailer Spring, Single Leaf - Low 4<sup>3</sup>/<sub>8</sub>" Arch  
42.5" Axle Spacing, 22,400 lb. GAWR  
Hutchens 7051-42  
**Part No. TRA026**

22" | 21.75"



Trailer Spring, Single Leaf  
4" Medium Arch,  
11,000 lb. capacity  
Replaces Reyco T5555, 5555-00  
**Part No. TRA031**

18.50" | 18.50"



Trailer Spring, Single Leaf  
Medium 3" arch,  
11,000 lb. capacity  
Replaces Reyco T7297  
**Part No. TRA035**

21.50" | 22.25"



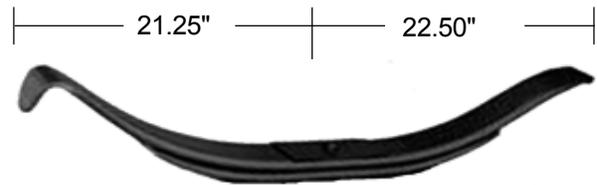
Trailer Spring, Single Leaf  
High 4<sup>1</sup>/<sub>2</sub>" arch,  
12,500 lb. capacity  
Replaces Reyco 1563601  
**Part No. TRA038**



**TWO AND THREE LEAF SPRINGS**



Trailer Spring, Two Leaf - High 6<sup>3</sup>/<sub>4</sub>" Arch  
22,400 lb. GAWR  
Hutchens 324-00 (TRA-2752)  
**Part No. 324-00**



Trailer Spring, Two Leaf - Medium 5<sup>1</sup>/<sub>4</sub>" Arch  
22,400 lb. GAWR  
Hutchens 326-00 (TRA-2754)  
**Part No. 326-00**



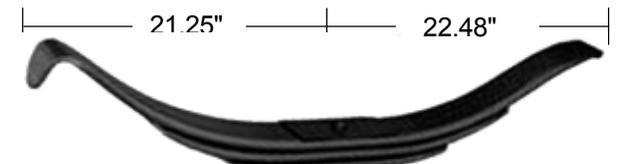
Trailer Spring, Three Leaf - High 6" Arch  
22,400 lb. GAWR  
Hutchens 354-00 (TRA-2726)  
**Part No. 354-00**



Trailer Spring, Three Leaf - Medium 4<sup>1</sup>/<sub>2</sub>" Arch  
22,400 lb. GAWR  
Hutchens 355-00 (TRA-2727)  
**Part No. 355-00**



Trailer Spring, Three Leaf - Low 3<sup>5</sup>/<sub>8</sub>" Arch  
22,400 lb. GAWR  
Hutchens 356-00 (TRA-2728)  
**Part No. 356-00**



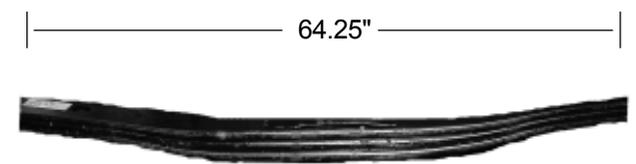
Trailer Spring, Three Leaf - High 5<sup>1</sup>/<sub>2</sub>" Arch  
Heavy Duty - 24,000 lb. GAWR  
Hutchens 365-00 (TRA-2740)  
**Part No. 365-00**



Trailer Spring, Three Leaf, 3<sup>1</sup>/<sub>2</sub>" Arch  
10,000 lb. Capacity  
Replaces Fruehauf UCE 000100-001  
**Part No. TRA3603-SP**



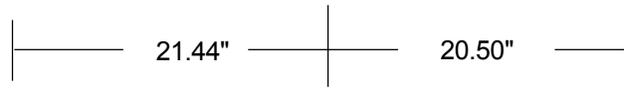
Trailer Spring, Three Leaf - Low 3<sup>1</sup>/<sub>4</sub>" Arch  
Heavy Duty - 24,000 lb. GAWR  
Hutchens 365-01 (TRA-2741)  
**Part No. 365-01**



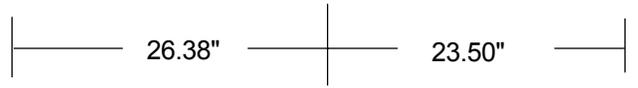
Trailer Spring, Three Leaf 2<sup>11</sup>/<sub>16</sub>" arch  
25,000 lb. capacity  
Replaces Hutch 12258-01  
**Part No. TRA2750**



Trailer Spring, Three Leaf 4<sup>1</sup>/<sub>8</sub>" arch,  
10,000 lb. capacity  
Replaces TRA-693  
**Part No. UCD0511-1-693**

**THREE LEAF SPRINGS / MULTI-LEAF SPRINGS**

Trailer Spring, Three Leaf  
11,000 lb. Capacity - Model 86, 88  
**Part No. 0079-01 (High 5<sup>3</sup>/<sub>8</sub>" Arch) (TRA-3341)**



Trailer Spring, Three Leaf  
11,000 lb. Capacity - Model 86, 88  
**Part No. 0079-02 (Low 3<sup>5</sup>/<sub>8</sub>" Arch) (TRA-3340)**



Trailer Spring, Three Leaf 4<sup>1</sup>/<sub>8</sub>" arch,  
10,000 lb. capacity  
Replaces Reyco TRA2291  
**Part No. 0837601**



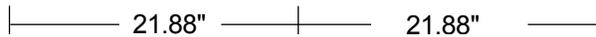
Trailer Spring, Three Leaf, 4<sup>3</sup>/<sub>16</sub>" Arch  
3-1/2" Wide  
Replaces Trailmobile 3-A3-62, TRA1492  
**Part No. TRA1492**



Trailer Spring, Three Leaf - Low 1<sup>1</sup>/<sub>2</sub>" Arch  
Replaces Fruehauf UAC007981-001  
**Part No. TRA697**



Trailer Spring, Four Leaf, 4<sup>1</sup>/<sub>8</sub>" Arch  
Replaces Fruehauf UCB0201  
**Part No. TRA699**



Trailer Spring, Seven Leaf Medium 4<sup>1</sup>/<sub>4</sub>" Arch  
Replaces Reyco T3086, 9,000 lb.  
21B Suspension  
**Part No. TRA2256-SP**



Trailer Spring, Seven Leaf - Low 2<sup>3</sup>/<sub>4</sub>" Arch  
Hutchens 751-01 (TRA-2706)  
**Part No. 751-01**

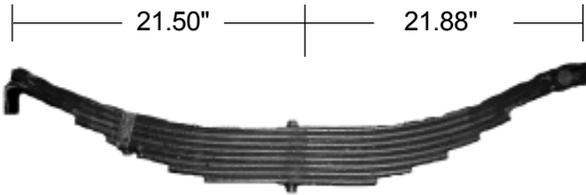


Trailer Spring, Seven Leaf - High 5" Arch  
Hutchens 751-05  
**Part No. TRA2705**

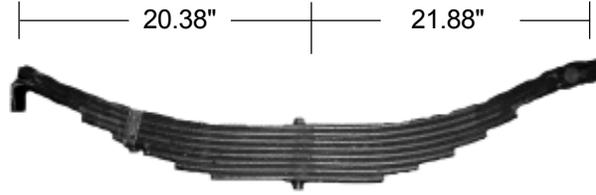
**NOTES:****STANDENS**



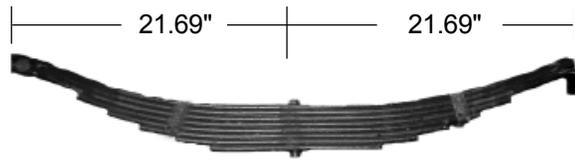
**MULTI-LEAF SPRINGS**



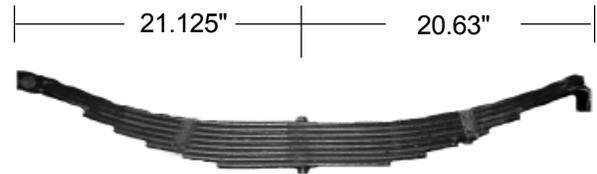
Trailer Spring, Eight Leaf - 2<sup>3</sup>/<sub>4</sub>" Low Arch  
Hutchens 752-01 (TRA-2732)  
**Part No. 752-01**



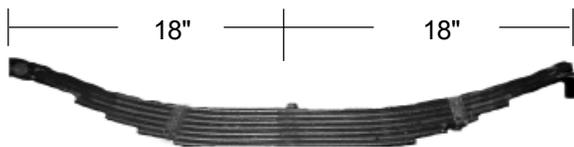
Trailer Spring, Eight Leaf - High 5" Arch  
Hutchens 752-05 (TRA-2260)  
**Part No. 752-05**



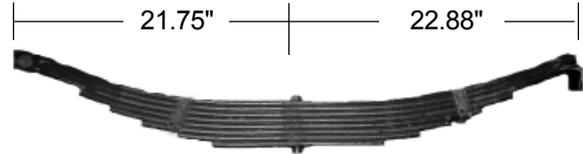
Trailer Spring, Eight Leaf, 3<sup>5</sup>/<sub>8</sub>" Arch  
Replaces Reyco T3564, 11,000 lb.  
21B Suspension  
**Part No. TRA2270**



Trailer Spring, Nine Leaf 2<sup>1</sup>/<sub>2</sub>" Arch  
Replaces Reyco T7542, 21B  
**Part No. TRA2297-SP**



Trailer Spring, Six Leaf, Low Arch  
24,000 lb. capacity. Replaces 751-04  
**Part No. TRA2717-SP**

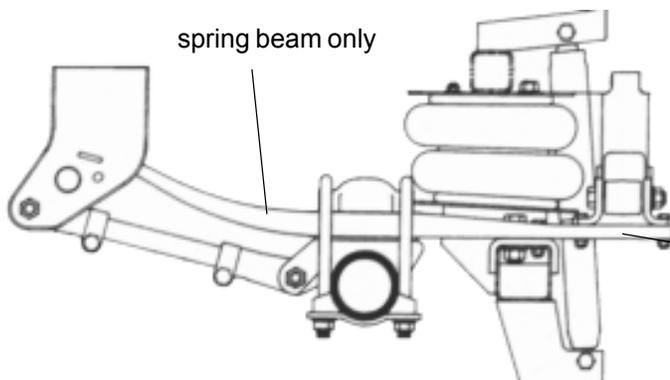


Trailer Spring, Eight Leaf, 4" Arch  
Replaces Gindy 5507-8A, Webb D22082  
10,000 lb.  
**Part No. TRA2493-SP**

**Also in stock:**

**Part No. TRA3209, 14 leaf, 2" arch, 11,000 lb. capacity  
(Interchanges 91557154) for Neway.**

**Part No. TRA3309, 8 leaf, 4-5/8" arch, 11,000 lb. capacity  
(Interchanges 017804) for Reyco.**



REYCO 86 AR Spring Beam Assembly

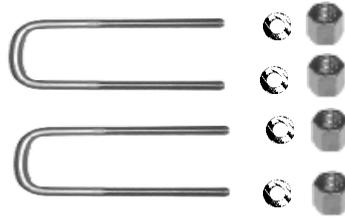
**Part No. TRA074 (LH) (19913K1)  
Part No. TRA075 (RH) (19914K1)**



**FLEETCRAFT U-BOLT KITS**

Each kit contains:

- 2 SAE U-bolts *with 6 inches of thread.*
- 4 heat treated Grade 8 nuts.
- 4 A325 heat treated washers.
- All packaged in secure box.

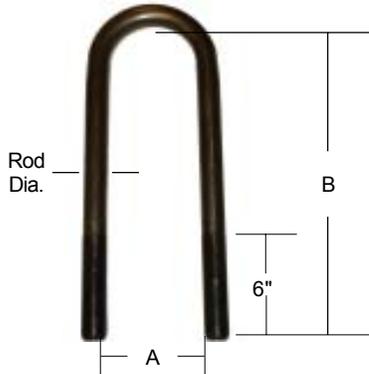


**7/8" Dia.**

Round Top U-Bolt Kits  
3" and 5" Wide  
7/8" Rod Dia., Grade 5  
7/8"-14 NF Threads



| Fleetcraft Part No. | (A) I.D. Width(") | (B) Length (Inches) |
|---------------------|-------------------|---------------------|
| 1014350KIT          | 3                 | 11                  |
| 1014264KIT          | 3                 | 12                  |
| 1014352KIT          | 3                 | 13                  |
| 1014353KIT          | 3                 | 14                  |
| 1014265KIT          | 3                 | 15                  |
| 1014355KIT          | 3                 | 16                  |
| 1014266KIT          | 3                 | 18                  |
| 1014267KIT          | 5                 | 12                  |
| 1014268KIT          | 5                 | 15                  |
| 1014309KIT          | 3 1/2             | 15                  |



**3/4" Dia.**

Round Top U-Bolt Kits  
3" Wide  
3/4" Rod Dia., Grade 8  
3/4"-16 NF Threads

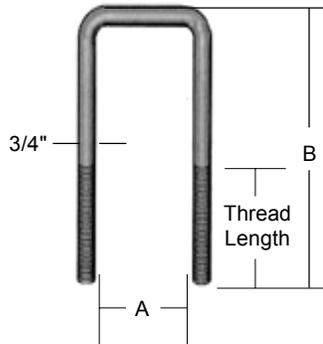
| Fleetcraft Part No. | (A) I.D. Width(") | (B) Length (Inches) |
|---------------------|-------------------|---------------------|
| 1214264KIT          | 3                 | 12                  |
| 1214352KIT          | 3                 | 13                  |
| 1214265KIT          | 3                 | 15                  |
| 1214353KIT          | 3                 | 16                  |
| 1214266KIT          | 3                 | 18                  |



**3/4" Dia.**

Square Top U-Bolt Kits  
Varied Widths  
3/4" Rod Dia., Grade 8  
3/4"-16 NF Threads

| Fleetcraft Part No. | (A) I.D. Width(") | (B) Length (Inches) |
|---------------------|-------------------|---------------------|
| 1214354KIT          | 3                 | 12                  |
| 1214355KIT          | 4                 | 15                  |
| 1214358KIT          | 6                 | 15                  |



**5/8" Dia.**

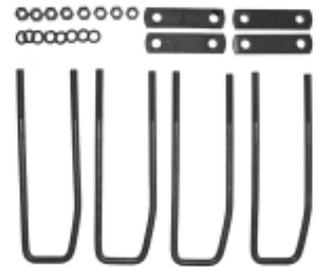
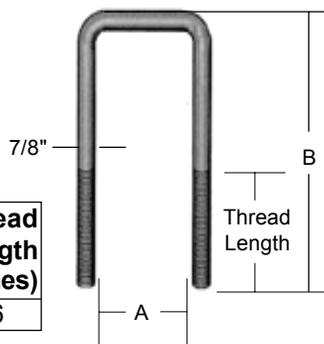
Truck Body U-bolt Kits  
3-1/2" Wide  
5/8" Rod Dia.,  
Square/Offset  
Kit contains:  
4 u-bolts, 4 tie plates,  
8 nuts, 8 washers

| Fleetcraft Part No. | I.D. Width(") | Length (Inches) |
|---------------------|---------------|-----------------|
| 1414372KIT          | 3.5           | 16              |
| 1414373KIT          | 3.5           | 18              |
| 1414375KIT          | 3.5           | 20              |
| 1414376KIT          | 3.5           | 22              |

**7/8" Dia.**

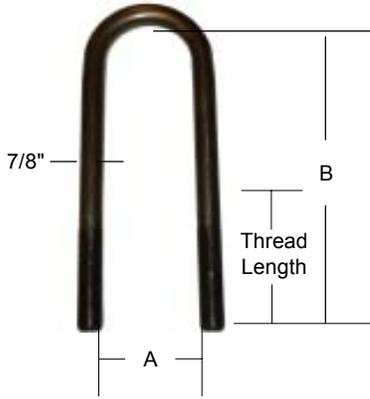
5" Wide Square Top U-Bolts, Grade 8  
7/8" Rod Diameter, 7/8"-14 NF Threads

| Fleetcraft Part No. | (A) I.D. Width(") | (B) Length (Inches) | Thread Length (Inches) |
|---------------------|-------------------|---------------------|------------------------|
| 1014274KIT          | 5                 | 15                  | 6                      |





**INDIVIDUAL U-BOLTS**



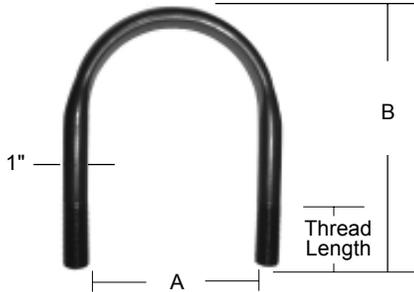
**7/8" Dia.**

**3" Wide Round Top U-Bolts\***  
7/8" Rod Diameter, 7/8"-14 NF Threads

| Fleetcraft Part No. | (A) I.D. Width(") | (B) Length (Inches) | Thread Length (Inches) |
|---------------------|-------------------|---------------------|------------------------|
| 7/8X3X11            | 3                 | 11                  | 3 1/2                  |
| 7/8X3X12            | 3                 | 12                  | 3 1/2                  |
| 7/8X3X13            | 3                 | 13                  | 3 1/2                  |
| 7/8X3X14            | 3                 | 14                  | 3 1/2                  |
| 7/8X3X16            | 3                 | 16                  | 3 1/2                  |

**5" Wide Round Top U-Bolts\***  
7/8" Rod Diameter, 7/8"-14 NF Threads

| Fleetcraft Part No. | (A) I.D. Width(") | (B) Length (Inches) | Thread Length (Inches) |
|---------------------|-------------------|---------------------|------------------------|
| 7/8X5X12            | 5                 | 12                  | 3 1/2                  |



**1" Dia.**

**NEWAY FLAT TOP U-BOLTS**  
5" Wide  
1" Rod Diameter, 1"-8 Threads

**Caution Here!**  
Are you buying the right bolt for your application?

| Neway Part No. | (A) I.D. Width(")              | (B) Length (Inches) | Thread Length (Inches) |
|----------------|--------------------------------|---------------------|------------------------|
| 90041878       | 6 <sup>5</sup> / <sub>16</sub> | 9                   | 2 1/4                  |
| 90042791       | 6 <sup>5</sup> / <sub>16</sub> | 10 1/2              | 3 1/2                  |
| 90042792       | 6 <sup>5</sup> / <sub>16</sub> | 12 1/2              | 3 1/2                  |

**DURALITE GRADE 8 SUSPENSION U-BOLTS**

| Part Number | Spring Application | Mounting Height | Seat Height |
|-------------|--------------------|-----------------|-------------|
| XB-SP0074-K | 365-00             | 15.5"           | 3/4"        |
|             | 365-01             | 13.75"          | 3/4"        |
|             | 354-00             | 16"             | 1-1/4"      |
|             | 355-00             | 14.5"           | 1-1/4"      |
|             | 356-00             | 13.75"          | 1-1/4"      |
|             | 360-00             | 17"             | 2-1/4"      |
|             | 363-00             | 14.75"          | 2-1/4"      |
| XB-SP0074-R | 365-00             | 17.5"           | 2-3/4"      |
|             | 365-01             | 15.25"          | 2-3/4"      |
|             | 354-00             | 18"             | 3-1/4"      |
|             | 355-00             | 16.5"           | 3-1/4"      |
|             | 356-00             | 15.75"          | 3-1/4"      |
|             | 360-00             | 19"             | 4-1/4"      |
|             | 363-00             | 16.75"          | 4-1/4"      |



**NUTS AND WASHERS FOR U-BOLTS**



| Part No. | Size    | Description  |
|----------|---------|--|
| NL5481   | 3/4"    | Flat washer, heat treated, 25/32" ID, 1 <sup>15</sup> / <sub>32</sub> " OD.                |
| 35-00    | 7/8"    | Flat washer, 13/16" ID, 13/16" OD  |
| 93900027 | 1"      | Neway Flat washer, 1 <sup>1</sup> / <sub>32</sub> " ID, 1 <sup>5</sup> / <sub>8</sub> " OD |
| 39D12    | 3/4"-16 | Hi-nut, Gr8, 1 <sup>1</sup> / <sub>32</sub> " across hex, 1" high                          |
| 34-00    | 7/8"-14 | Hi-nut, Gr8, 1 <sup>7</sup> / <sub>32</sub> " hex, 1 <sup>5</sup> / <sub>32</sub> " high   |
| 93400502 | 1"-8    | NewayLock Nut, for Flat Top U-Bolts  |

