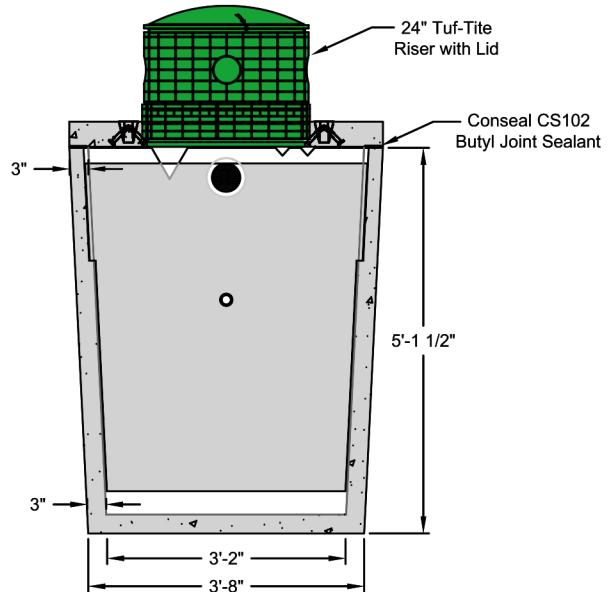
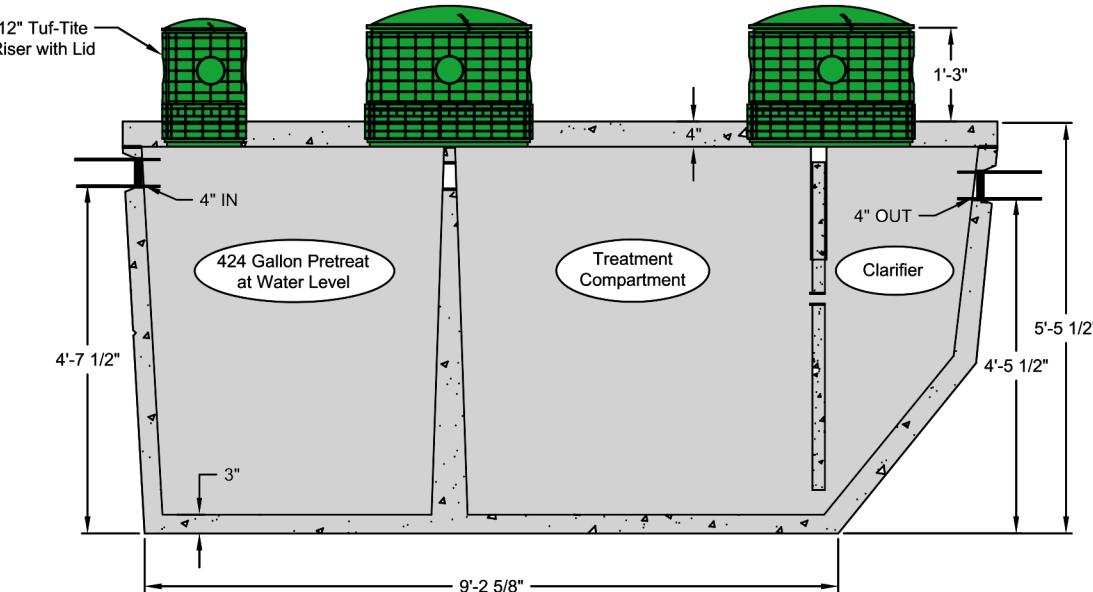


## Cross Section A--A



## Cross Section B--B



5815 Interstate Ave  
Billings, MT 59101  
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www.billingsprecast.com

TAK6S245C

AquaKlear AK6S245C  
600 GPD Wastewater Treatment Plant

## SPECIFICATIONS

**TANK:** Manufactured per Montana Circular DEQ-4 Chapter 5 design standards for septic tanks, Tuf-Tite TS-4Pro pipe seals for inlet and outlet pipe penetrations, 2 EA 24" dia. x 6" tall and 1 EA 12" dia. x 6" tall Tuf-Tite access risers cast into tank lid, ConSeal CS-102 1" butyl rubber sealant to seal tank lid.

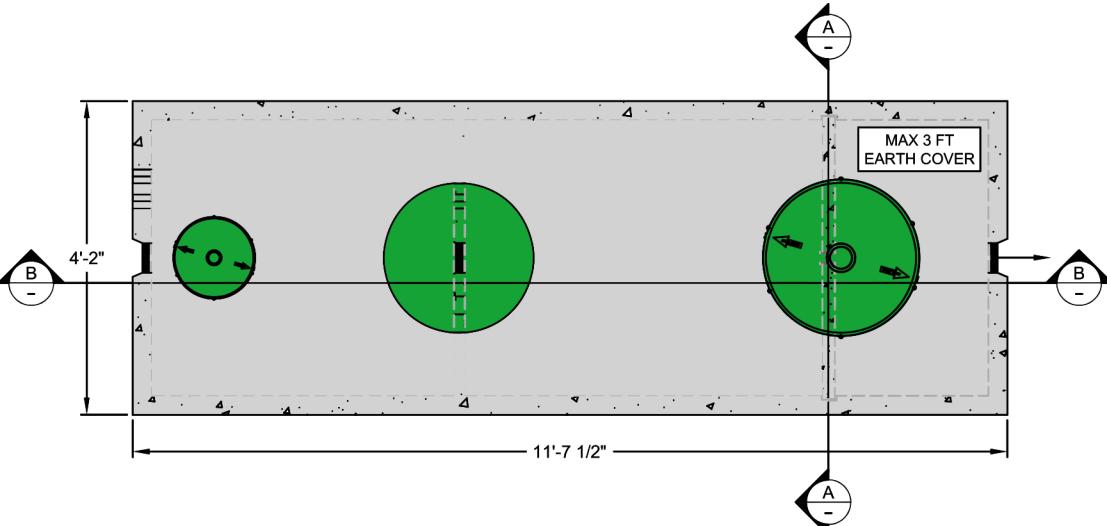
**STANDARD COMPONENTS:** 2 EA 24" dia. x 12" tall and 1 EA 12" dia. x 12" tall Tuf-Tite access riser extensions, SS screws, 2 EA 24" dia. and 1 EA 12" dia. Tuf-Tite lids,  $\frac{5}{16}$ " butyl sealant to seal between access risers.

**AQUAKLEAR:** AK6S245C residential wastewater treatment package includes: air pump, timer / alarm control panel, high alarm float and pre-installed internal components and piping.

**NOTE 1:** Tank must be installed per Billings Precast's 'Tank Installation Guide' or warranty will be VOID.

**NOTE 2:** Tank shall not be placed in a traffic area (ie. parking lot, driveway, etc.) - Warranty will be VOID if driven on.

**NOTE 3:** Add 6" and 12" tall Tuf-Tite access riser extensions as needed to bring to finish grade or desired rim elevation.



## Top View

**WEIGHTS:** Tank with Lid - 10,000 lb.

Drawing No.

DATE: 9/30/2025

SCALE: NONE

REV: -- --

REV: -- --

REV: -- --

CAD: WDB

Sheet:

1