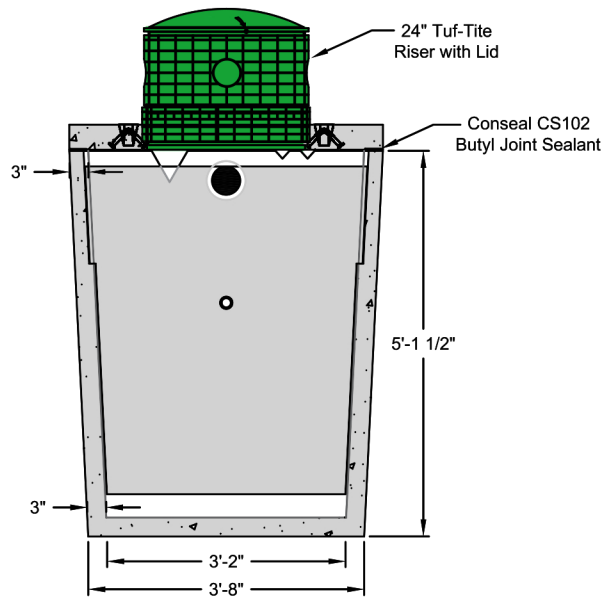
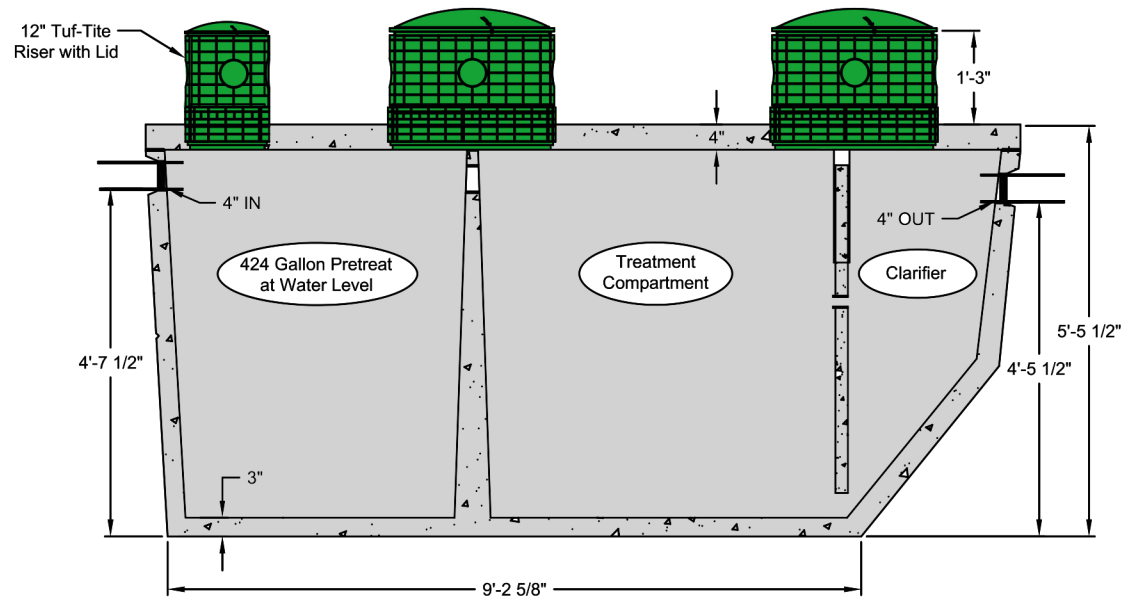


Cross Section A--A



Cross Section B--B



SPECIFICATIONS

TANK: Manufactured per Montana Circular DEQ-4 Chapter 5 design standards for septic tanks, Tuf-Tite TS-4Pro pipe seals for inlet and outlet pipe penetrations, 2 EA 24" dia. x 6" tall and 1 EA 12" dia. x 6" tall Tuf-Tite access risers cast into tank lid, ConSeal CS-102 1" butyl rubber sealant to seal tank lid.

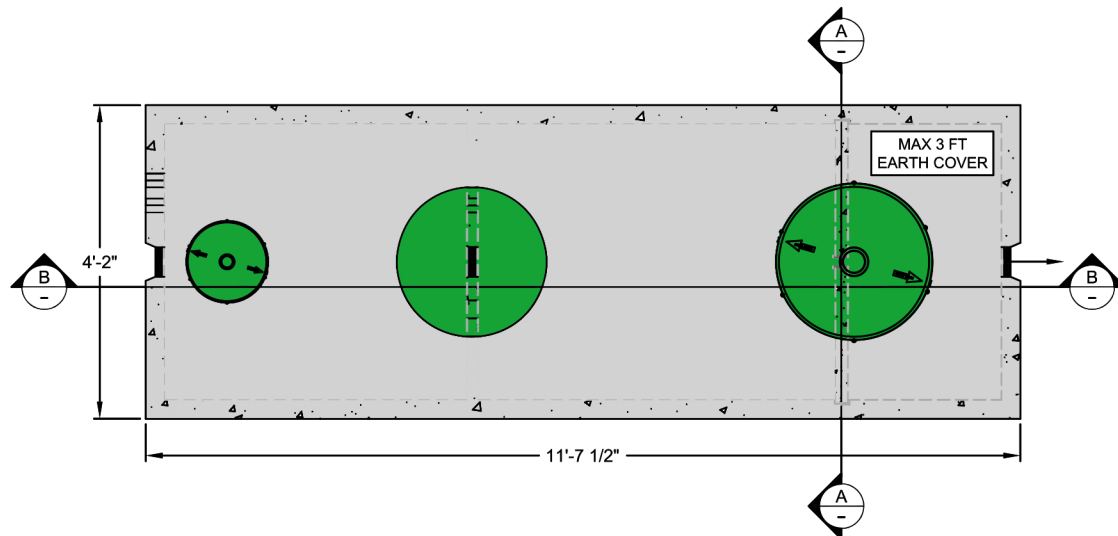
STANDARD COMPONENTS: 2 EA 24" dia. x 12" tall and 1 EA 12" dia. x 12" tall Tuf-Tite access riser extensions, SS screws, 2 EA 24" dia. and 1 EA 12" dia. Tuf-Tite lids, $\frac{5}{16}$ " butyl sealant to seal between access risers.

AQUAKLEAR: AK6S245C residential wastewater treatment package includes: air pump, timer / alarm control panel, high alarm float and pre-installed internal components and piping.

NOTE 1): Tank must be installed per Billings Precast's 'Tank Installation Guide' or warranty will be VOID.

NOTE 2): Tank shall not be placed in a traffic area (ie. parking lot, driveway, etc.) - Warranty will be VOID if driven on.

NOTE 3): Add 6" and 12" tall Tuf-Tite access riser extensions as needed to bring to finish grade or desired rim elevation.



Top View

WEIGHTS: Tank with Lid - 10,000 lb.



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TAK6S245C

AquaKlear AK6S245C
600 GPD Wastewater Treatment Plant

Drawing No.

DATE: 9/30/2025

SCALE: NONE

REV: ---

CAD: WDB

Sheet: **1**