

1790 电子平头锁眼机

零件样本

零件册

PARTS BOOK

目次

CONTENTS

1.机壳部件 (1)	FRAME & MISCELLANEOUS COVER COMPONENTS(1)
2.机壳部件 (2)	FRAME & MISCELLANEOUS COVER COMPONENTS(2)
3.上轴部件	MAIN SHAFT COMPONENTS
4.下轴部件	HOOK DRIVING SHAFT COMPONENTS
5.压棒及送料部件	PRESSER & FEED COMPONENTS
6.针杆架部件	NEEDLE BAR ROCKING COMPONENTS
7.剪面线器部件	NEEDLE THREAD TRIMMER COMPONENTS
8.剪底线器部件	BOBBIN THREAD TRIMMER COMPONENTS
9.刀杆部件	CLOTH CUTTING KNIFE COMPONENTS
11.附件	ACCESSORIE PART COMPONENTS

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor. The components are numbered 1 through 96. The diagram shows the main housing (1), internal pump mechanism (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84), and various fasteners (screws, bolts, nuts, washers, pins, and clips). Assembly notes A, B, and C are provided for specific steps:

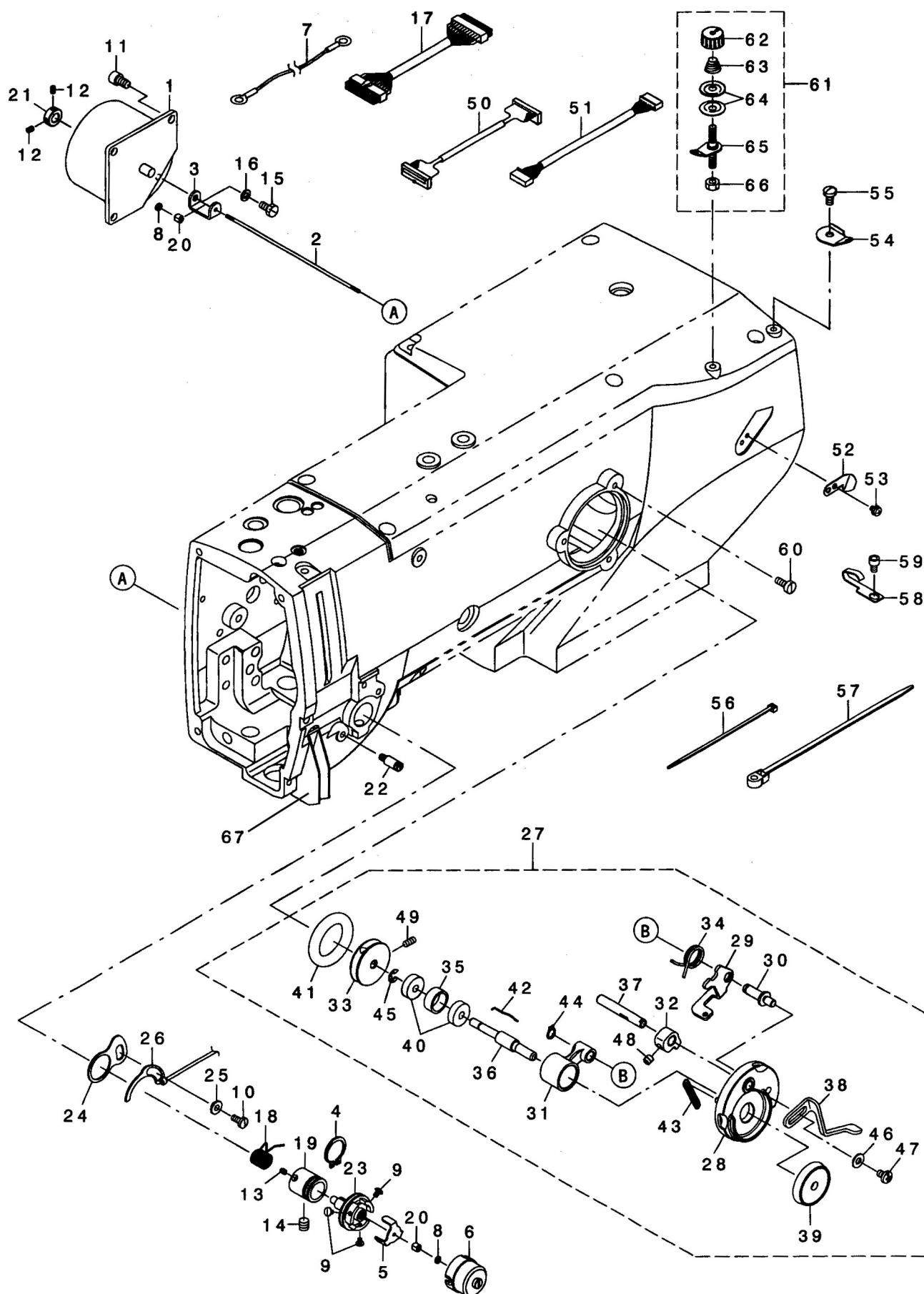
- Note A:** Indicated by a circle with 'A' next to part 48, which is a circular component (likely a filter or seal) that fits into the main housing.
- Note B:** Indicated by a circle with 'B' next to part 83, which is a small component (likely a pin or clip) that fits into the internal mechanism.
- Note C:** Indicated by a circle with 'C' next to part 44, which is a small component (likely a pin or clip) that fits into the main housing.

The diagram shows the main housing (1) with various ports and openings. The internal mechanism (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84) is shown in an exploded view, revealing the internal components and their assembly sequence. The main housing (1) is shown with various ports and openings. The internal mechanism (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84) is shown in an exploded view, revealing the internal components and their assembly sequence. The main housing (1) is shown with various ports and openings. The internal mechanism (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84) is shown in an exploded view, revealing the internal components and their assembly sequence.

1. 机壳部件(1)

序号	Number	Description	名 称	件 号	数量
1	40004153	UPPER COVER	顶盖		1
2	SM4051055SP	SCREW	复合槽盘头螺钉 M5×10	借 03-42-210	6
3	40004154	LEFT COVER	左侧盖	01-03-1790	1
4	SM4051055SP	SCREW	复合槽盘头螺钉 M5×12	GB/T818	2
5	40004155	LEFT COVER B	盖板	01-05-1790	1
6	SM4051055SP	SCREW	复合槽盘头螺钉 M5×10	借 03-42-210	4
7	40004157	THREAD TAKE UP LEVER COVER	挑线杆防护罩	01-07-1790	1
8	SM4051055SP	SCREW	复合槽盘头螺钉 M5×10	借 03-42-210	1
9	40004156	FRONT COVER	面盖	01-09-1790	1
10	SM4051055SP	SCREW	复合槽盘头螺钉 M5×10	借 03-42-210	3
11	40004159	MOTOR COVER	电机盖	01-11-1790	1
12	SM4051655SP	SCREW M5 L=16	复合槽盘头螺钉 M5×16	借 07-49-210	4
13	26230409	LUBRICATING OIL WICK STOPPER	电线夹		1
14	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉 M4×6	GB/T70.1	1
15	40004161	REAR COVER	盖板	01-15-1790	1
16	SM4051055SP	SCREW	复合槽盘头螺钉 M5×10	借 03-42-210	4
17	13900956	HOOK OIL SHIELD COVER COMPL.	线迹调整门盖	01-17-1790	1
17.1			门铰链架	01-17.1-1790	1
17.2			板簧	01-17.2-1790	1
17.3			肖轴	01-17.3-1790	1
17.4			螺钉11/64-40 L=5.3	10158	1
18	SM6050652TP	HEXAGON SOCKET HEAD SCREW M5X6	内六角圆柱头螺钉 M5×6	GB/T70.1	2
19	HX003390000	STUD	六角挂钉	01-19-1790	4
20	SL6040892TN	SCREW	内六角组合螺钉 M4 L=8	GB/T70.1	4
21	40003422	INT PCB ASS\Y	线路板		1
22	40005402	HEAD FAN MOTOR A ASS\Y	风扇	RDL6020B	1
23	SL4042581SC	SCREW	沉头螺钉 M4		2
24	40004367	FAN FITTING PLATE	风扇支架	01-24-1790	1
25	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉 M4×6	GB/T70.1	2
26	CM301300001	SAFETY LABEL	安全标签		1
27	CM300200001	ATTENTION SEAL	小心标签		2
28	TA0550604R0	RUBBER PLUG	橡皮塞 φ5.3	01-28-1790	1
29	TA0750404R0	PLUG D=7.5 L=3.5	橡皮塞 φ8.5	01-023-210	2
30	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉 M4×6	GB/T70.1	6
31	TA0950806R0	RUBBER PLUG	橡皮塞 φ8.5	01-023-210	1
32	TA1050504R0	RUBBER PLUG	橡皮塞 φ10.5	10-002-185	2
33	TA1120804R0	RUBBER PLUG	橡皮塞 φ11.2	01-33-1790	1
34	TA1250406R0	RUBBER PLUG D=12.5 L=4	橡皮塞 φ12.5	10-005-185	3
35	TA1550902R0	PLUG	橡皮塞 φ15.3	01-35-1790	2
36	SM6061002TP	SCREW M6 L=10	内六角圆柱头螺钉 M6×10	GB/T70.1	4
37	SM6067052TP	HEXAGON BOLT	内六角圆柱头螺钉M6×70	GB/T70.1	4
38	SM8060612TP	SCREW M6 L=6	内六角平端紧定螺钉 M6×6	GB/T77	2
39	32002354	SWITCH ASM.	急停开关		1
40	SL6040892TN	SCREW	内六角螺钉9/64-40 L=6	10616A	2
41	22528764	PRE-TENSION CONTROLLER ASM.	夹线器组件		1
42	22502504	THREAD GUIDE BAR	过线柱		1
43	40004158	BED BASE	油盘	01-43-1790	1
44	40004160	BED REAR COVER	盖 板	01-44-1790	1
45	HX00150000A	CABLE CLAMP	线夹		1
46	40005403	HEAD FAN MOTOR B ASS\Y	风扇	RDL6020B	1
47	HM000550010	FILTER	风扇滤网		1
48	HM0003800A0	FINGER GUARD	风扇防护罩		1
49	40006314	HINGE BUSH	橡胶轴套	01-49-1790	1
50	13700604	HINGE PIN	小 轴	01-50-1790	2
51	13700406	HINGE PLATE A	后支架	01-51-1790	1
52	13700505	HINGE PLATE B	前支架	01-52-1790	1
53	NM6060001SD	NUT M6	六角螺母 M6	GB/T6175	2
54	NM6030001SD	NUT M3X0.5	六角螺母 M3	GB/T6175	1
55	WP0612056SD	WASHER 6.1X18.5X2	大垫圈 φ6.2Xφ18.5X2		4
56	13943303	OIL SHIELD	挡板	01-56-1790	1
57	40008977	RUBBER C	脚 垫	01-57-1790	3
58	40008978	RUBBER D	长吸振垫	01-58-1790	1
59	SM6031402TP	SCREW	内六角圆柱头螺钉 M3×14	GB/T70.1	1
60	E2002855000	Z STOPPER RUBBER	圆吸振垫	01-60-1790	1
61	D6056555B00	RUBBER CUSHION (B)	橡皮垫圈		4
62	13700703	RUBBER HINGE	轴 套	01-62-1790	1
63	SL6040892TN	SCREW	内六角螺钉 M4 L=8	GB/T70.1	1
64	SM1043001SP	SCREW M4X0.7 L=30	沉头螺钉 M4		2
65	B1116804000	CLOTH PLATE WASHER	橡皮垫圈 φ6		2
66	E3724715000	VCS STUD A	六角柱钉	01-66-1790	1
67	TA0850604R0	RUBBER PLUG	橡皮塞 φ8.5	01-023-210	1
68	B1150490000	RUBBER PLUG	橡皮塞 φ16.7	01-68-1790	1
69	13705405	NEEDLE BAR THREAD GUIDE	线 挂	01-69-1790	1
70	13922208	TAKE-UP THREAD GUIDE B	左线钩		1
71	SM6050802TP	SCREW M5X0.8 L=8	内六角圆柱头螺钉 M5×8	GB/T70.1	2
72	40009037	TAKE-UP THREAD GUIDE A	右线钩		1
73	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉 M4×6	GB/T70.1	1
74	40003495	SAFETY SWITCH ASS\Y	安全开关组件		1
75	14516603	SAFETY SW BASE	感应器支架	01-75-1790	1
76	40003496	SAFETY SWITCH CORD ASS\Y	微动开关组件		1
77	14516900	SAFETY SWITCH COVER	安全开关盖板	01-77-1790	1
78	23638109	SAFETY SWITCH ARM	安全开关臂	03-065-210	1
79	23638307	SAFETY SWITCH ARM SHAFT	安全开关轴	03-066-210	1
80	23638208	SAFETY SWITCH SPRING	扭转弹簧	03-067-210	1
81	23638406	SAFETY SWITCH NUT	安全开关压板	03-068-210	1
82	SM4021201SC	SCREW M2 L=12	螺钉 M2×12	GB/T818	2
83	SS7090520SP	SCREW 9/64-40 L= 4.5	螺钉 9/64-40 L=4.5	10305	2
84	EA9500B0100	CABLE BAND	尼龙扎带 3×100		1
85	CM300200003	ATTENTION LABEL	小心标签		1

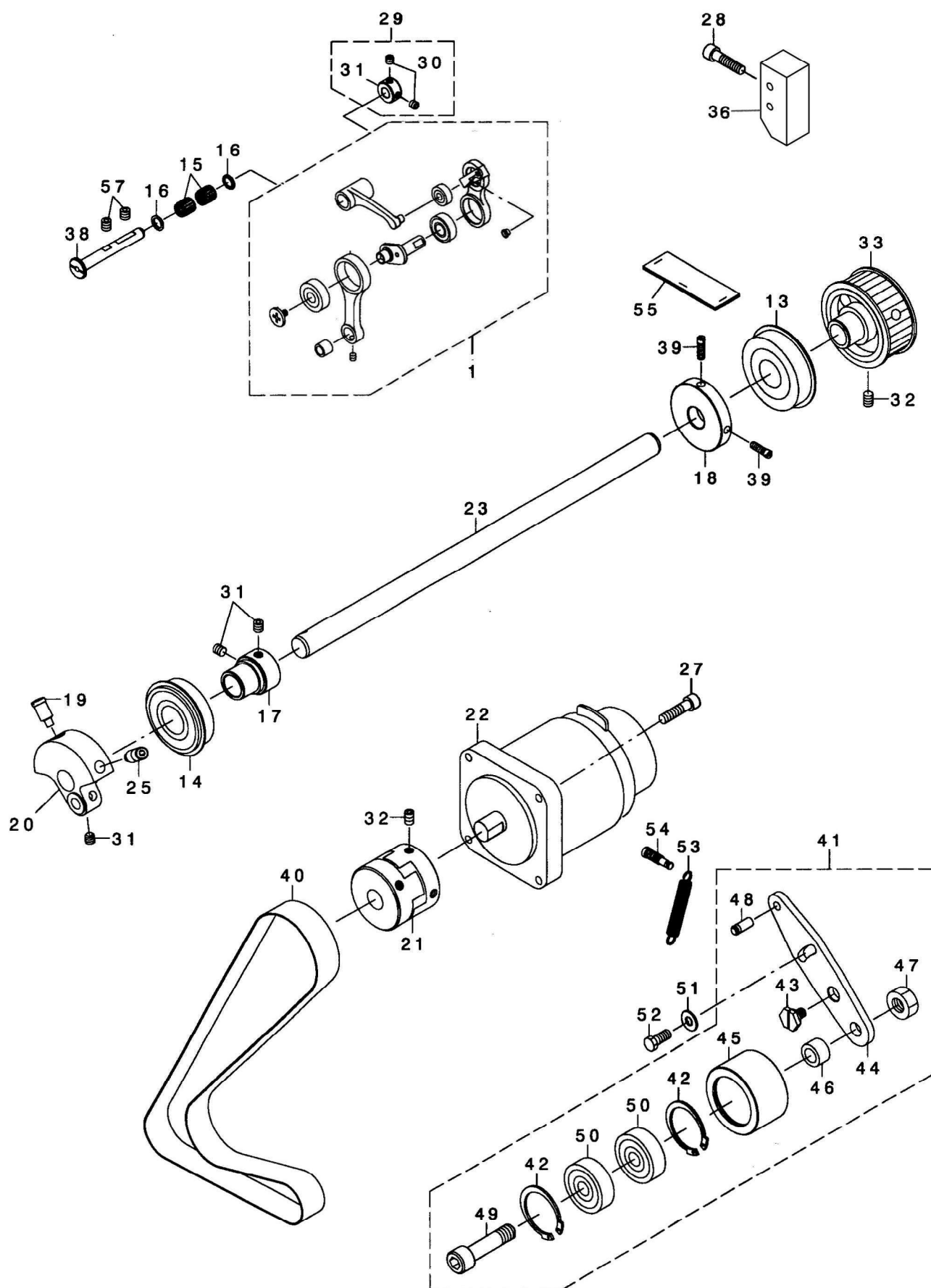
2. 机壳部件 (2)



2. 机壳部件(2)

序号	Number	Description	名 称	件 号	数量
1	40006261	ASSY AT SOLENOID	电磁铁		1
2	40006263	AT SHAFT	细拉杆	02-02-1790	1
3	40006264	AT SHAFT HOLDER	小支架	02-03-1790	1
4	RC1700001KP	RETAINING RING	轴用挡圈		1
5	40006269	DISK STOPPER	夹线罩		1
6	40006271	DISK STOPPER HOLDER CAP	护罩		1
7	M90195800AO	EARTH CABLE ASM.	接地线		1
8	NM6020001CP	NUT	六角螺母 M2	GB/T6170	2
9	SM0860400SN	SCREW	圆头螺钉		3
10	SM6040860TP	SCREW M4 L=8	螺钉		1
11	SM6050802TP	SCREW M5X0.8 L=8	内六角圆柱头螺钉 M5×8	GB/T70.1	3
12	SM8030412TP	SCREW	紧定螺钉		2
13	SM8030450SP	SCREW M3 L=4	紧定螺钉		1
14	SM8060612TP	SCREW M6 L=6	紧定螺钉		1
15	SM9040800SP	SCREW	螺钉		1
16	WS0410002KP	SPRING WASHER	垫圈		1
17	40005397	MAIN-INT CORD A ASS\Y	导线		1
18	10006104	TAKE-UP SPRING	挑线簧		1
19	40006268	THREAD TENSION POST BASE	过线螺钉座		1
20	40006270	THREAD TENSION SHAFT COLLAR	扁螺母	02-20-1790	2
21	32055402	THRUST COLLAR	紧圈		1
22	40004252	UTT SUSPENSION SCREW 9	悬挂螺钉		1
23	40006265	ASSY THREAD TENSION POST	夹线器组件		1
24	B2702210000	GUIDE PLATE	绝缘圈		1
25	B2703210000	BUSHING	绝缘垫片		1
26	40003499	THREAD BREAK DETECTOR A	感应板		1
27	40011143	ASSY BTW	绕线器组件		1
28	26260109	BTW BASE			1
29	26260208	BTW CAM PLATE			1
30	26260307	BTW BASE SHAFT			1
31	26260406	BTW SHAFT BASE			1
32	26260505	BTW CAM LEVER			1
33	26260604	BTW WHEEL			1
34	40011144	BTW TORSION SPRING			1
35	26260802	BTW BEARING SPACER			1
36	40011145	BTW SHAFT			1
37	40011146	BTW LEVER SHAFT			1
38	40021933	BTW LEVER			1
39	26261206	BTW SPACER			1
40	26261305	BTW BEARING			2
41	26261503	BTW WHEEL RUBBER			1
42	26261602	BOBBIN SPRING			1
43	26261701	BTW SPRING			1
44	RC0560711KP	RETAINING RING			1
45	RE0400000K0	E-RING 4			1
46	WP0450826SC	WASHER 4.5X10X0.8			1
47	SM5040655SN	SCREW			1
48	SM8050502TP	SCREW M5 L=5			1
49	SM8040802TP	SCREW M4X8			2
50	40005398	MAIN-INT CORD B ASS\Y	导线		1
51	40005399	MAIN-INT CORD D ASS\Y	导线		1
52	10502300	THREAD CUTTER	割线刀	01-047-1900	1
53	SL4030581SC	COMBINATION SCREW M3 X 5	螺钉 9/64-40 L=5		1
54	D3162555B00	THREAD GUIDE	过线架		1
55	SS7110840SP	SCREW 11/64-40 L=7.8	螺钉 11/64-40 L=7.8		1
56	EA9500B0100	CABLE BAND	线卡		10
57	HX00151000A	CABLE BAND	线卡		2
58	26230409	LUBRICATING OIL WICK STOPPER	线夹		3
59	SM6040602TP	SCREW M4 L=6	螺钉		3
60	SM6041050SN	SCREW M4 L=10	螺钉 11/64-40 L=11		3
61	22529481	BOBBIN THREAD TENSION ASM.	夹线器组件		1
62	11072402	THREAD TENSION NUT			1
63	11093606	THREAD TENSION SPRING			1
64	B3214047000	BOBBIN WINDER TENSION DISC			2
65	22529473	BOBBIN THREAD TENSION ROD ASM.			1
66	NS6110310SP	NUT 11/64-40			1
67			护线槽	02-67-1790	1

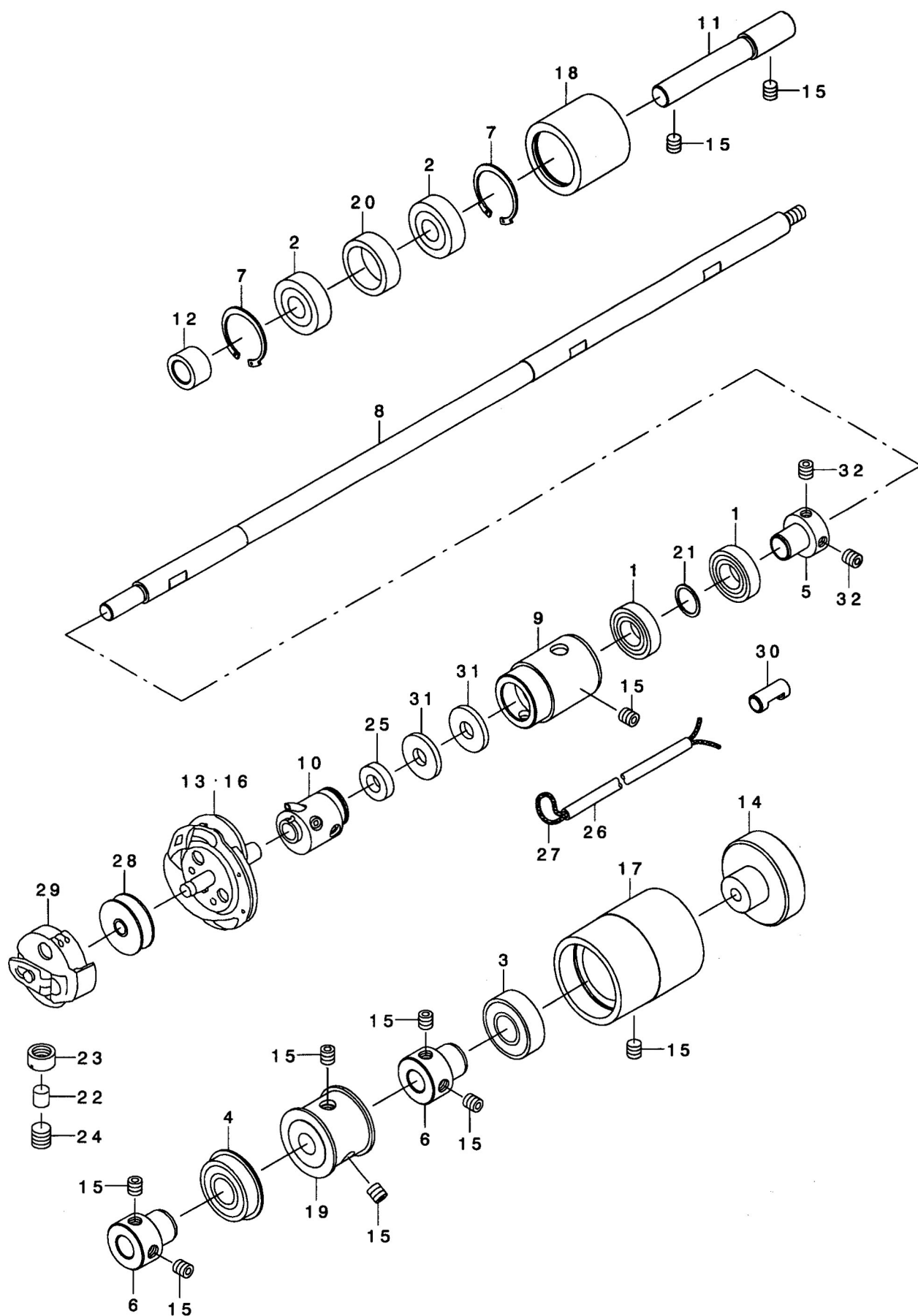
3. 上轴部件



3. 上轴部件

序号	Number	Description	名 称	件 号	数量
1	40004178	THREAD_TAKE_UP_ASM.	挑线杆组件		1
13	SB120000800	BEARING	带边后轴承	6304Z	1
14	SB120002000	BEARING	带边前轴承 $\phi 20 \times \phi 47 \times 14$	6204N	1
15	SB307000200	BEARING	滚针轴承 $\phi 7 \times \phi 10 \times 9.7$		2
16	22891204	BEARING SUPPORT	垫圈	03-16-1790	2
17	23605207	BEARING HOLDER	前轴承定位套	03-17-1790	1
18	23636400	BOBBIN WINDER DRIVING WHEEL	摩擦轮	03-18-1790	1
19	40004171	COUNTER_WEIGHT_SCREW	定位螺钉 M8 L=15	04-011-210	1
20	40004170	COUNTER_WEIGHT	配重块	03-20-1790	1
21	23604309	COUPLING	三爪联轴器组件	04-042.1-210、04-042-210、02-010.3-190	1
22	40028015	AC SERVO MOTOR	步进电机		1
23	40004167	MAIN_SHAFT	主轴	03-23-1790	1
25	SM8081652TP	SCREW M8 L=16	无头内六角螺钉 M8 L=16	GB/T79-1985	1
27	SM6052002TR	SCREW M5 L=20	内六角螺钉 M5 L=20	GB/T70.1-1985	1
28	SM6062502TP	SCREW M6 L=25	内六角螺钉 M6 L=25	GB/T70.1-1985	3
29	40010434	THRUST_COLLAR_ASM.	挡圈	03-29-1790	1
30	SM8050412TP	SCREW M5 L=4	无头螺钉 11/64-40 L=5	10111	2
31	40010435	THRUST_COLLAR	无头内六角螺钉 M6 L=6	GB/T80-1985	4
32	SM8060812TP	SCREW M6 L=8	无头内六角螺钉 M6 L=8	GB/T77-1986	6
33	40004168	SPROCKET_A	同步带轮		1
36		SQUARE_BLOCK_GUIDE	滑块导板座	12-10-1790A	1
38	40006300	THREAD_TAKE_UP_CRANK_SHAFT	挑线杆曲柄销	03-38-1790	1
39	SS6111440SP	SCREW 11/64-40 L=14.0	无头螺钉 11/64-40 L=13.5	03-39-1790	1
40	40004169	TIMING_BELT	同步齿形带		1
41	40004182	IDLER_ASM.	皮带压轮组件		1
42	RC3781518KP	RETAINING RING	孔用弹性挡圈 $\phi 35$	GB/T893.1-1986	2
43	40004185	HINGE_SCREW	轴位螺钉	03-43-1790	1
44	40004184	IDLER_FIXED_PLATE	压轮支承板	03-44-1790	1
45	40004183	IDLER_PULLEY	皮带压轮	03-45-1790	1
46	13710504	INTERMEDIATE SPROCKET WASHER	垫圈	03-46-1790	1
47	NM6100001SD	NUT M10	六角螺母 M10	GB/T6170-1986	1
48	11050804	FEED LEVER SPRING HOOK	弹簧挂钩	03-48-1790	1
49	SM6104352TP	SCREW M10 L=42.5	皮带压轮轴 M10 L=42.5	03-49-1790	1
50	SB110000700	BALL BEARING	滚珠轴承 $\phi 10 \times \phi 35 \times 11$	6300Z	2
51	WP0621046SP	WASHER	垫圈 $\phi 6$	GB/T97.1-1985	1
52	SM9061403CP	SCREW M6 L=14	六角螺钉 M6 L=14	GB/T5783-1986	1
53	40004192	ADJUSTING_SPRING	拉簧	03-53-1790	1
54	40004179	SUSPENSION_SCREW	吊挂螺钉	03-54-1790	1
55	40011517	NEEDLE_BAR_CRANK_FELT	油毡		1
57	SM8060612TP	SCREW M6 L=6	无头内六角螺钉 M6 L=6	GB/T80-1985	2

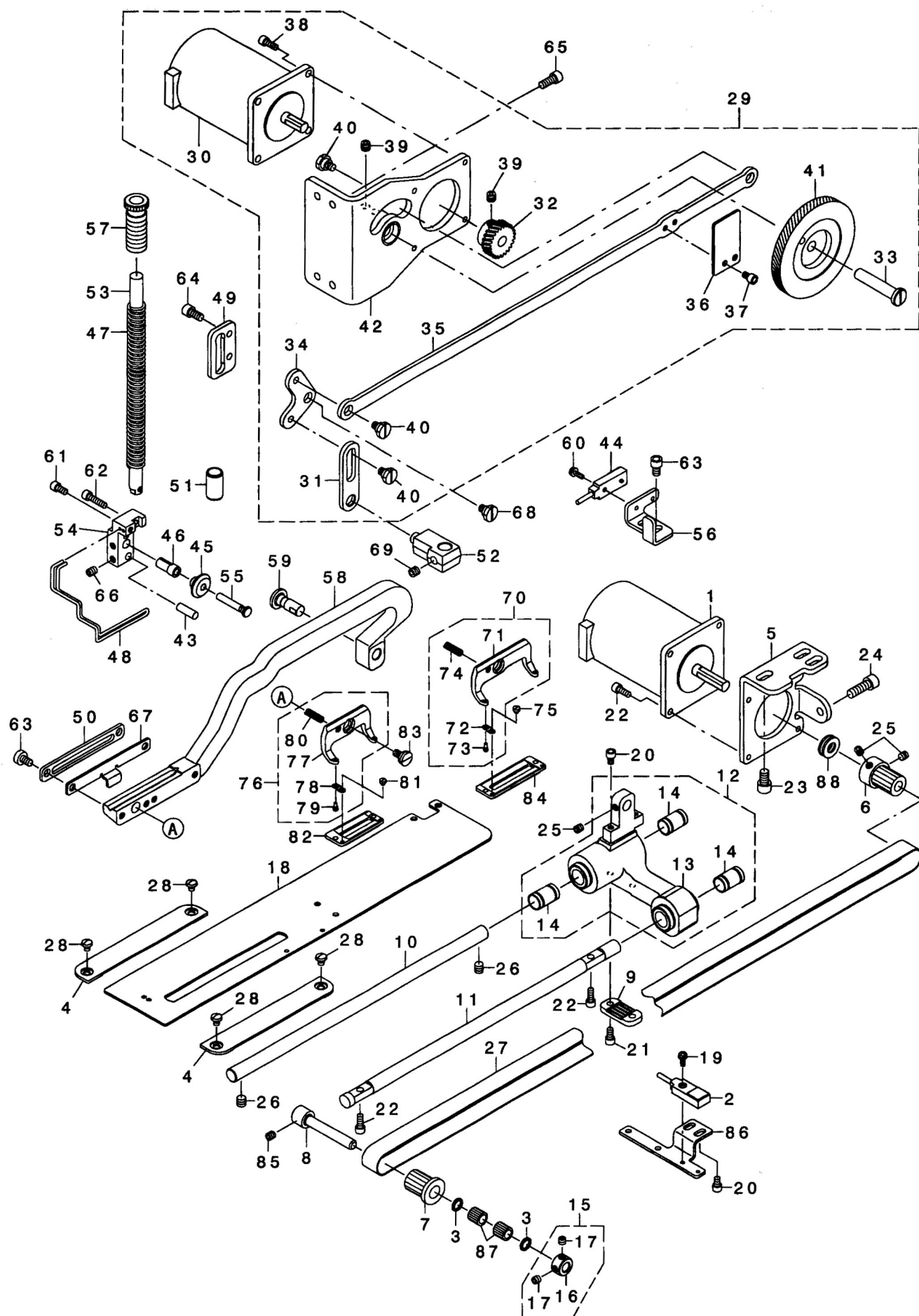
4. 下轴部件



4. 下轴部件

序号	Number	Description	名 称	件 号	数量
1	SB112001600	BEARING	两端带防尘盖球轴承 6901Z	12 × 24 × 6	2
2	SB110000600	BALL BEARING	带防尘盖球轴承 6000V	10 × 26 × 8	2
3	SB115000200	BEARING	两端带防尘盖球轴承 6202Z	15 × 35 × 11	1
4	SB115001500	BEARING	带单面止推环球轴承 6202DV	15 × 35 × 11	1
5	40004188	BEARING_SUPPORT	下轴前轴承套	04-05-1790	1
6	23536204	BUSH	下轴轴承套	04-06-1790	2
7	RC2791218KP	RETAINING RING	孔用弹性挡圈 26	GB/T893.1	2
8	40004186	HOOK_DRIVING_SHAFT	下轴	04-08-1790	1
9	40004187	HOOK_DRIVING_SHAFT_METAL	下轴前套	04-09-1790	1
10	13729660	HOOK SLEEVE ASM.	旋梭接套组件	04-10-1790	1
10.1			旋梭接套	04-10.1-1790	1
10.2			输油管	04-10.2-1790	1
11	13710306	INTERMEDIATE SPROCKET SHAFT	同步带轮轴	04-11-1790	1
12	13710504	INTERMEDIATE SPROCKET WASHER	挡 圈	04-12-1790	1
13	13729066	HOOK COMPL.	旋梭		1
14	G8039870000	CROWN KNOB	下轴把手	04-14-1790	1
14.1			铜嵌件	04-14.1-1790	1
15	SM8060612TP	SCREW M6 L=6	内六角平端紧定螺钉M6 × 6	GB/T77	10
16	13782065	HOOK COMPL. (K)	旋梭		1
17	14504401	BEARING SUPPORT	下轴后套	04-17-1790	1
18	40004180	SPROCKET_B	同步带轮		1
19	40004181	SPROCKET_C	同步带轮		1
20	13710405	INTERMEDIATE SPROCKET RING	隔 圈	04-20-1790	1
21	40006317	WASHER	轴承隔圈	04-21-1790	1
22	40006322	ADJUSTING SHAFT	油量调节柱	04-22-1790	1
23	40006312	ADJUSTING_NUT	锁紧螺母	04-23-1790	1
24	SM8080812TP	SCREW M8X8	内六角平端紧定螺钉M8 × 8	GB/T77	1
25	40006320	FELT	油毡		1
26	23630007	TUBE	油管		1
27	CQ202000000	OIL WICK	油绳		1
28	B1811771000	BOBBIN	梭芯		1
29	13729769	BOBBIN CASE ASM.	梭壳		1
30	40006321	PIPE	油管衬套	04-30-1790	1
31	40011355	OIL_FILTER	油毡圈		2
32	SM8050502TP	SCREW M5 L=5	内六角平端紧定螺钉M5 × 5	GB/T77	2

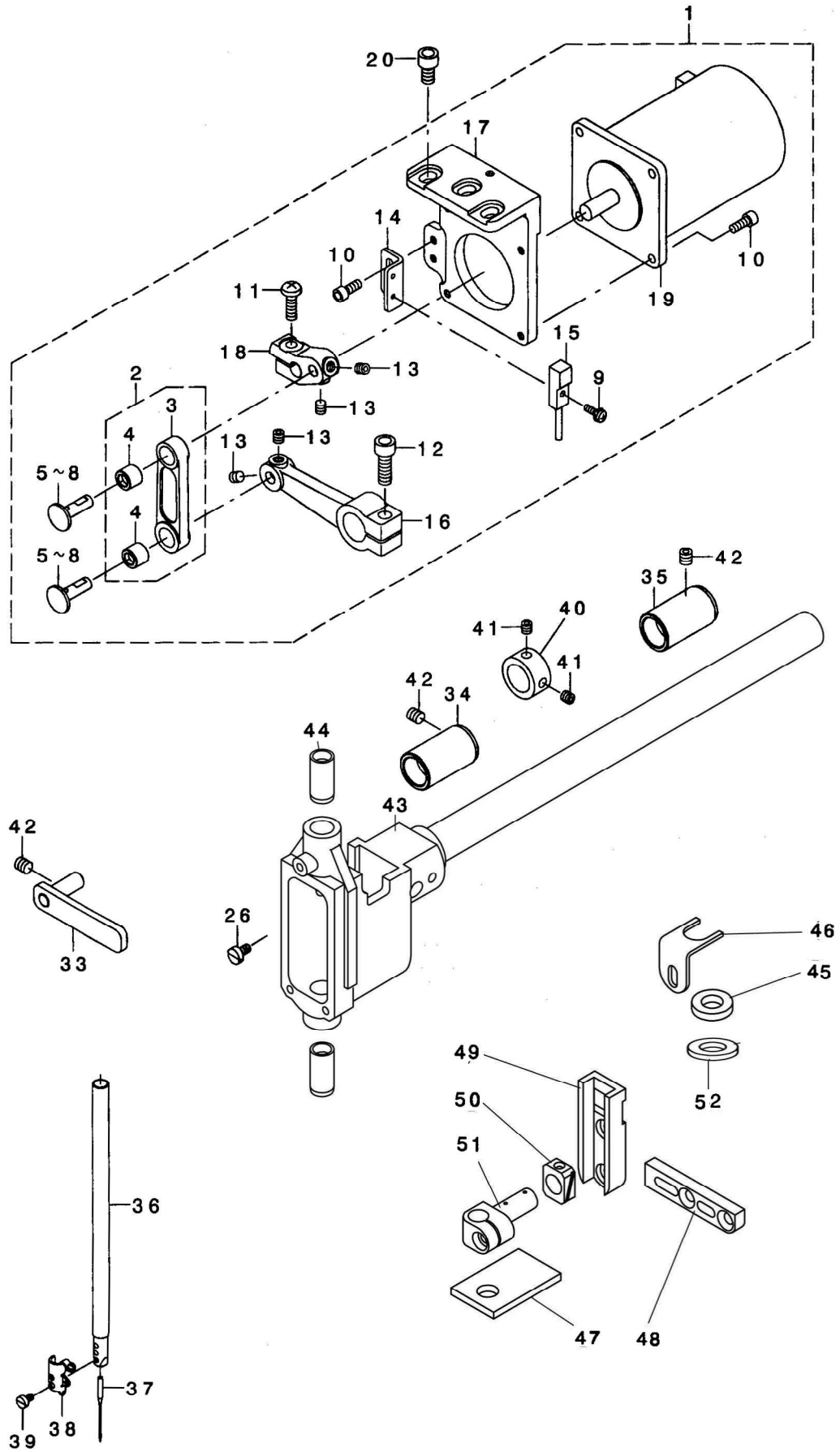
5. 压棒与送料部件



5. 部件

序号	Number	Description	名 称	件 号	数量
1	40005372	FEED MOTOR ASS\Y	电机		1
2	40005378	FEED SENSOR ASS\Y	传感器		1
3	22891204	BEARING SUPPORT	挡 圈	05-03-1790	2
4	14509202	THROAT PLATE BASE COVER	面 板	05-04-1790	2
5	40004194	MOTOR BRACKET	送布电机支承架	05-05-1790	1
6	40004196	PULLEY B	同步轮		1
7	40004197	PULLEY C	小同步轮		1
8	40004198	SUPPORT SHAFT	小同步轮轴	05-08-1790	1
9	40004200	TIMING BELT HOLDER	同步带压板	05-09-1790	1
10	40004201	FEED SHAFT	送布导向轴	05-10-1790	1
11	40022121	FEED GUIDE SHAFT	辅助轴	05-11-1790	1
12	40004203	FEED BASE ASM.	组件		1
13	40004204	FEED BASE	直线轴承座	05-13-1790	1
14	SB710000200	SLIDE BEARING	直线轴承	φ10×φ19×28.9	3
15	40010434	THRUST COLLAR ASM.	挡圈组件		1
16	40010435	THRUST COLLAR	挡 圈	05-16-1790	1
17	SM8050412TP	SCREW M5 L=4	内六角平端紧定螺钉M5×5	GB/T77	2
18	40004205	WORK CLAMP CARRIER	推板	05-18-1790	1
19	SL4031081SC	SCREW M3 X 10	螺钉 M3×10		
20	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉M4×6	GB/T70.1	4
21	SM6040802TP	SCREW M4X0.7 L=8	内六角圆柱头螺钉M4×8	GB/T70.1	2
22	SM6041002TP	SCREW M4 L=10	内六角圆柱头螺钉M4×10	GB/T70.1	6
23	SM6061002TP	SCREW M6 L=10	内六角圆柱头螺钉M6×10	GB/T70.1	3
24	SM6061802TP	SCREW M6 L=18	内六角圆柱头螺钉M6×18	GB/T70.1	1
25	SM8050502TP	SCREW M5 L=5	内六角平端紧定螺钉M5×5	GB/T77	3
26	SM8060612TP	SCREW M6 L=6	内六角平端紧定螺钉M6×6	GB/T77	2
27	40004199	TIMING BELT	同步带		1
28	SM5040550TP	SCREW M4 L=5	半圆头螺钉	05-28-1790	4
29	40004266	ASSY PBL GEAR MODULE	组件		1
30	40005373	CLAMP MOTOR ASS\Y	电机		1
31	40004273	PBL FRONT LINK	调整连杆	05-31-1790	1
32	40004291	PBL GEAR S	送布小齿轮	05-32-1790	1
33	40004275	PBL GEAR SHAFT	尼龙齿轮轴	05-33-1790	1
34	40004282	PBL L-LINK	角尺摆杆	05-34-1790	1
35	40004270	PBL LONG ROD	送布长连杆	05-35-1790	1
36	40004278	PBL SENSOR PLATE	挡板	05-36-1790	1
37	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉M4×6	GB/T70.1	2
38	SM6041002TP	SCREW M4 L=10	内六角圆柱头螺钉M4×10	GB/T70.1	4
39	SM8060552TP	SCREW M6 L=5	内六角圆柱头螺钉M6×5	GB/T77	4
40	SD0800326TP	SHOULDER SCREW D8 H3.2	铰链螺钉	05-40-1790	3
41	40004289	ASSY PBL GEAR L	尼龙镶嵌齿轮	05-41-1790	1
41.1			尼龙齿轮基体	05-41.1-1790	1
42	40004267	ASSY PBL MOTOR BASE	送布电机支架组件	05-42-1790	1
42.1			送布电机支架	05-42.1-1790	1
42.2			轴套	05-42.2-1790	1
43	12259008	PIN SHORT	肖轴	05-43-1790	1
44	40005379	CLAMP SENSOR ASS\Y	感应器		1
45	40019551	SLIDE ROLLER	滚轮	05-45-1790	1
46	13926308	COLLAR	弹性轴套	05-46-1790	1
47	40004281	PBL COIL SPRING	压棒调节弹簧	借 780-10503	1
48	40004285	PBL FINGER GUARD			
49	40004276	PBL GUIDE	导向板	05-49-1790	1
50	40004280	PBL LIFTING PLATE	导向架	05-50-1790	1
51	40004279	PBL METAL	压棒下套	05-51-1790	1
52	40004274	PBL POSITION BRACKET	压棒定位架	05-52-1790	1
53	40004271	PBL PRESSER BAR	压 棒	05-53-1790	1
54	40004283	PBL ROLLER BASE	支架	05-54-1790	1
55	40004286	PBL ROLLER SHAFT	滚花轴	05-55-1790	1
56	40004277	PBL SENSOR BASE	感应器支架	05-56-1790	1
57	40004272	PBL SPRING REGULATOR	压棒调节螺丝	05-57-1790	1
58	40004287	PBL WORK CLAMP ARM	布料夹	05-58-1790	1
59	40004288	PBL WORK CLAMP ARM SHAFT	肖 轴	05-59-1790	1
60	SL4031081SC	SCREW M3 X 10	螺钉 M3X 10		
61	SM6040802TP	SCREW M4X0.7 L=8	内六角圆柱头螺钉M4×8	GB/T70.1	1
62	SM6041602TP	SCREW M4X0.7 L=16	内六角圆柱头螺钉M4×16	GB/T70.1	1
63	SM6050800SP	SCREW M5 L=8	内六角圆柱头螺钉M5×8	GB/T70.1	2
64	SM6051002TP	SCREW M5X0.8 L=10	内六角圆柱头螺钉M5×10	GB/T70.1	2
65	SM6051202TP	SCREW M5X0.8 L=12	内六角圆柱头螺钉M5×12	GB/T70.1	4
66	SM8050602TP	SCREW M5 L=6	内六角平端紧定螺钉M5×5	GB/T77	2
67	40020310	UTT CLOSE CAM B	开剪控制板	05-67-1790	1
68	SD0800326TP	SHOULDER SCREW D8 H3.2	螺钉 M5×8	GB/T65	2
69	SM8060552TP	SCREW M6 L=5	内六角圆柱头螺钉M6×5	GB/T77	1
70	D1511772KA0	WORK CLAMP CHECK HOLDER			1
71	B1511772000A	WORK CLAMP CHECK HOLDER			1
72	B1509761000	WORK CLAMP CHECK SPRING	压脚板座组件		2
73	B151077100B	WORK CLAMP CHECK SPRING SET PI			2
74	B1512761000	WORK CLAMP CHECK HOLDER SPRING			1
75	SS6060210SP	SCREW 3/32-56 L= 1.9			2
76	D1511771KA0A	WORK CLAMP CHECK HOLDER ASM.			1
77	B1511771000B	PRESSER FOOT			1
78	B1509761000	WORK CLAMP CHECK SPRING	压脚板座组件		2
79	B151077100B	WORK CLAMP CHECK SPRING SET PI			2
80	B1512761000	WORK CLAMP CHECK HOLDER SPRING			1
81	SS6060210SP	SCREW 3/32-56 L= 1.9			2
82	B1552781000A	PRESSER	压脚板组件		1
83	SD0790203SP	HINGE SCREW D=7.94 H=2	轴位螺钉		1
84	D1508772K00	WORK CLAMP CHECK (2K)	压脚板组件		1
85	SM8050502TP	SCREW M5 L=5	内六角圆柱头螺钉M4×4	GB/T77	1
86	40004195	SENSOR PLATE	感应器支架	05-86-1790	1
87	SB307000200	BEARING	滚针轴承	7×10×9.6	2
88	SB408000100	BEARING	平面轴承	06-013-210	1

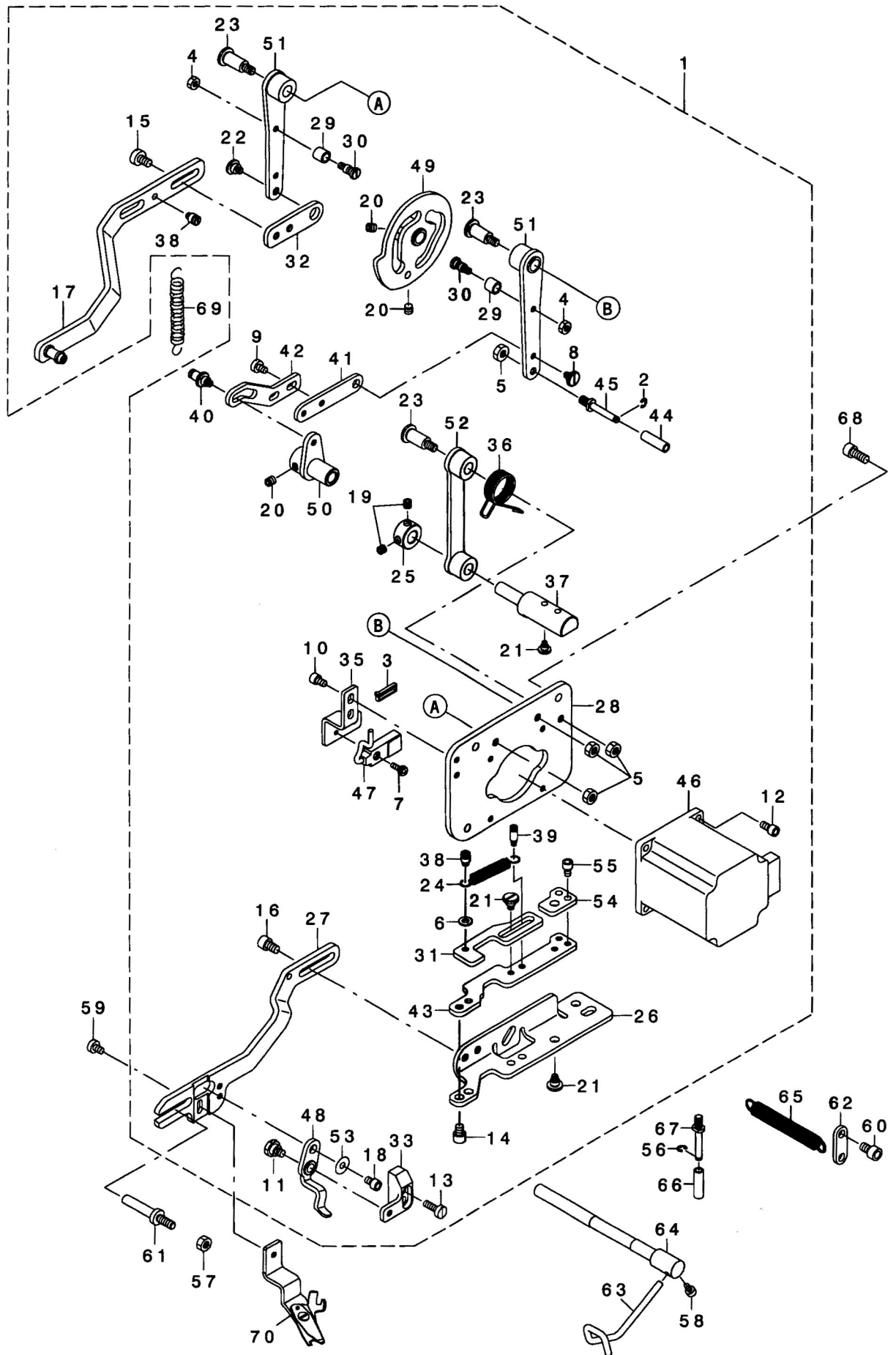
6. 针杆摆轴部件



6. 针杆摆轴部件

序号	Number	Description	名 称	件 号	数量
1	40004223	ZIGZAG DRIVE FULL ASSY	组件		
2	40004378	ZIGZAG ROD ASM.	针摆连杆组件	06-02-1790	1
3	40004379	ZIGZAG ROD	针摆连杆	06-03-1790	1
4	23530405	SHAFT HOLDER LINK BUSH	连杆铜套	06-04-1790	2
5	23544109	JUNCTION SHAFT A	铰链销	06-05-1790	2
9	SL4031081SC	SCREW M3 X 10	螺钉 M3×10		1
10	SM6041002TP	SCREW M4 L=10	内六角圆柱头螺钉M4×10	GB/T70.1	2
11	SM4051655SP	SCREW M5 L=16	内六角圆柱头螺钉M5×14	GB/T70.1	1
12	SM6061802TP	SCREW M6 L=18	内六角圆柱头螺钉M6×18	GB/T70.1	1
13	SM8050502TP	SCREW M5 L=5	内六角圆柱头螺钉M5×5	GB/T77	4
14	40004376	SENSOR PLATE	感应器支架	06-14-1790	1
15	40005377	NEEDLE SWING SENSOR ASSY	感应器		1
16	40004380	ZIGZAG LEVER REAR	摆轴连杆	06-16-1790	1
17	40004375	MOTOR BASE	电机底座	06-17-1790	1
18	40004377	MOTOR LEVER	针摆电机轴接	06-18-1790	1
19	40005371	NEEDLE SWING MOTOR ASS\`Y	电机		1
20	SM6061002TP	SCREW M6 L=10	内六角圆柱头螺钉M6×10	GB/T70.1	3
26	SM6040750TP	SCREW M4 L=7	开槽圆柱头螺钉M4×7	GB/T65	1
33	40004218	FRAME SUPPORT PLATE ASM.	导向架组合图	06-33-1790	1
33.1			基 板	06-33.1-1790	1
33.2			导向架轴	06-33.2-1790	1
34	40004216	BUSHING	摆杆前套	06-34-1790	1
35	40004217	BUSHING REAR	摆杆后套	06-35-1790	1
36	40004215	NEEDLE BAR	针 杆	06-36-1790	1
37	MDP5JOB1100	NEEDLE DPX5 #11J	机针		1
38	13706403	NEEDLE BAR BOBBIN THREAD GUIDE	针杆导线架	06-38-1790	1
39	SM6030500SN	SCREW M3 L=5	开槽圆柱头螺钉M3×5	GB/T65	1
40	CS1501181TP	THRUST COLLAR D=15 W=11	挡圈		1
41	SM8050502TP	SCREW M5 L=5	螺钉M5*5		2
42	SM8060612TP	SCREW M6 L=6	内六角圆柱头螺钉M6×6	GB/T77	1
43		ZIGZAG LEVER SHAFT ASM.	摆轴组件	12-01-1790A	1
44		NEEDLE BAR METAL	针杆套	12-02-1790A	2
45		NEEDLE_BAR_CRANK_FELT	针杆羊毛毡（上	12-03-1790A	1
46			羊毛毡压板	12-04-1790A	1
47		NEEDLE_BAR_CRANK_FELT	针杆羊毛毡（下	12-05-1790A	1
48			顶板	12-06-1790A	1
49			滑块座	12-07-1790A	1
50		SQUARE_BLOCK	滑块	12-08-1790A	1
51		NEEDLE BAR CONNECTION	针杆连接头	12-09-1790A	1
52		FELT	羊毛毡	12-11-1790A	1

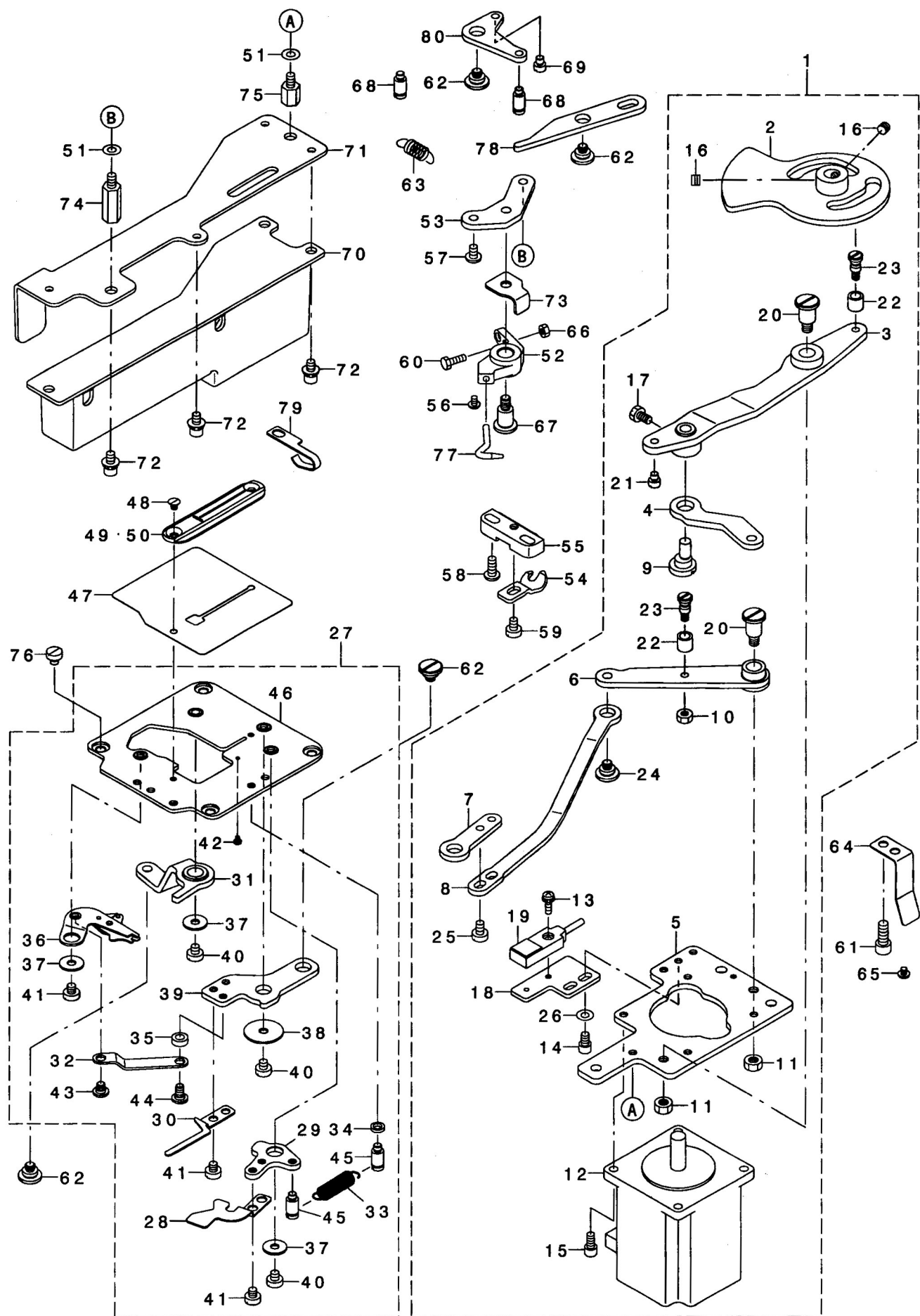
7. 剪面线器部件



7. 剪面线器部件

序号	Number	Description	名 称	件 号	数量
1	40029904	ASSY UTT MODULE B	组件		1
2	RE0300000K0	E-RING 3	开口挡圈 3	GB896-76	1
3	EA9500B0100	CABLE BAND			
4	NM6040000SN	NUT M4	螺母 M4	GB/T6170	2
5	NM6050001SP	NUT M5	螺母 M5	GB/T6170	4
6	WP0430801SC	WASHER 4.3X9X0.8	平垫圈 4	GB/T97.1	1
7	SL4031081SC	SCREW M3 X 10	螺钉 M3×10	GB/T837	1
8	SD0600266TP	SHOULDER SCREW D6 H2.6	铰链螺钉	07-08-1790	1
9	SM6040600SP	SCREW M4 L=6	开槽圆柱头螺钉M4×6	GB/T65	2
10	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉M4×6	GB/T70.1	2
11	SM6040860TP	SCREW M4 L=8	铰链螺钉	07-11-1790	1
12	SM6040802TP	SCREW M4X0.7 L=8	内六角圆柱头螺钉M4×8	GB/T70.1	4
13	SM6041200SP	SCREW M4 L=12	开槽圆柱头螺钉M4×12	GB/T65	2
14	SM6050652TP	HEXAGON SOCKET HEAD SCREW M5X6	内六角圆柱头螺钉M5×6	GB/T70.1	2
15	SM6050800SP	SCREW M5 L=8	开槽圆柱头螺钉M5×8	GB/T65	2
16	SM6050802TP	SCREW M5X0.8 L=8	内六角圆柱头螺钉M5×8	GB/T70.1	2
17	40004400	ASSY UTT RELEASE ARM B	长曲柄组件	07-17-1790	1
17.1			长曲柄	07-17.1-1790	1
17.2			连接套	07-17.2-1790	1
18	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉M4×6	GB/T70.1	1
19	SM8050412TP	SCREW M5 L=4	内六角平端紧定螺钉M5×5	GB/T77	2
20	SM8050502TP	SCREW M5 L=5	内六角平端紧定螺钉M5×5	GB/T77	4
21	SD0600326TP	SHOULDER SCREW D6 H3.2	铰链螺钉	07-21-1790	4
22	SD0800406TP	SHOULDER SCREW D8 H4	铰链螺钉	07-22-1790	1
23	SD0801506TP	SHOULDER SCREW D8 H15	铰链螺钉	07-23-1790	3
24	11272507	SPRING	拉簧	07-24-1790	1
25	CS0800971TP	THRUST COLLAR D=8 W=9	挡圈	07-25-1790	1
26	40004235	UTT ARM A	连接架	07-26-1790	1
27	40004238	UTT ARM B	剪刀支架	07-27-1790	1
28	40004293	UTT BASE PLATE	电机连接板	07-28-1790	1
29	40004254	UTT CAM ROLLER	滚子	07-29-1790	2
30	40004253	UTT CAM ROLLER SHAFT	铰链螺钉	07-30-1790	2
31	40015702	UTT RATCH PLATE B	滑板	07-31-1790	1
32	40004294	UTT RELEASE ARM A	连杆	07-32-1790	1
33	40004264	UTT RELEASE LEVER BASE	支座	07-33-1790	1
35	40004292	UTT SENSOR BASE	感应器支架	07-35-1790	1
36	40004296	UTT SUPPORT ARM SPRING	板簧	07-36-1790	1
37	40004234	UTT SUPPORT SHAFT	轴头	07-37-1790	1
38	40004248	UTT SUSPENSION SCREW 4	弹簧挂钉	07-38-1790	1
39	40004252	UTT SUSPENSION SCREW 9	长挂钉	07-39-1790	1
40	40004247	UTT SUSPENSION SHOULDER SCREW	弹簧挂钉	07-40-1790	1
41	40004244	UTT THREAD PULLING LINK A	接杆	07-41-1790	1
42	40004245	UTT THREAD PULLING LINK B	可调解杆	07-42-1790	1
43	40004236	UTT X-CAM	桥板	07-43-1790	1
44	40004297	UTT Y-DRIVE ROLLER	长滚子	07-44-1790	1
45	40004298	UTT Y-DRIVE SHAFT	滚子柱钉	07-45-1790	1
46	40005374	UT TRIM MOTOR ASS\Y	电机		1
47	40005380	UT TRIM SENSOR ASS\Y	感应器		1
48	40028634	ASSY UTT RELEASE LEVER B	拨杆组件	07-48-1790	1
48.1			拨杆	07-48.1-1790	1
48.2			轴套	07-48.2-1790	1
49	40004229	ASSY UTT CAM	针线整理凸轮组件	07-49-1790	1
49.1			曲线槽板	07-49.1-1790	1
49.2			轴套	07-49.2-1790	1
50	40004240	ASSY UTT THREAD PULLING ARM	摆杆组件	07-50-1790	1
			接套	07-50.1-1790	1
			连杆	07-50.2-1790	1
51	40004226	ASSY UTT CAM ARM	滚子连杆组件	07-51-1790	1
51.1			连杆	07-51.1-1790	2
51.2			轴套	07-51.2-1790	2
52	40004232	ASSY UTT SUPPORT ARM	连杆组件	07-52-1790	1
52.1			连杆	07-52.1-1790	1
52.2			轴套	07-52.2-1790	2
53	WP0431005SP	PLAIN WASHER 4.3X12X1	垫圈 4	GB/T97.1	1
54	40015674	UTT RATCH STOPPER			
55	SM6040602TP	SCREW M4 L=6			
56	RE0300000K0	E-RING 3	开口挡圈 3	GB896-76	1
57	NM6050001SP	NUT M5	螺母 M5	GB/T6170	1
58	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉M4×6	GB/T70.1	1
59	SM6040600SP	SCREW M4 L=6	开槽圆柱头螺钉M4×6	GB/T65	1
60	SM6050802TP	SCREW M5X0.8 L=8	内六角圆柱头螺钉M5×8	GB/T70.1	1
61	40028636	UTT GUIDE SHAFT B	撑杆	07-61-1790	1
62	40004249	UTT SUSPENSION PLATE	小连杆	07-62-1790	1
63	40004243	UTT THREAD PULLING LEVER	护线架	07-63-1790	1
64	40004246	UTT THREAD PULLING SHAFT	支持轴	07-64-1790	1
65	40004250	UTT TRIMMER CLOSE SPRING	拉簧	07-65-1790	1
66	40004297	UTT Y-DRIVE ROLLER	滚 柱	07-66-1790	1
67	40004298	UTT Y-DRIVE SHAFT	螺 柱	07-67-1790	1
68	SM6051202TP	SCREW M5X0.8 L=12	内六角圆柱头螺钉M5×12	GB/T70.1	3
69	MAZ16013000	BUTTON SUPPORT LEVER SPRING	拉簧	07-69-1790	1
70	40004255	ASSY UTT TRIMMER	面线剪刀组件	07-70-1790	1

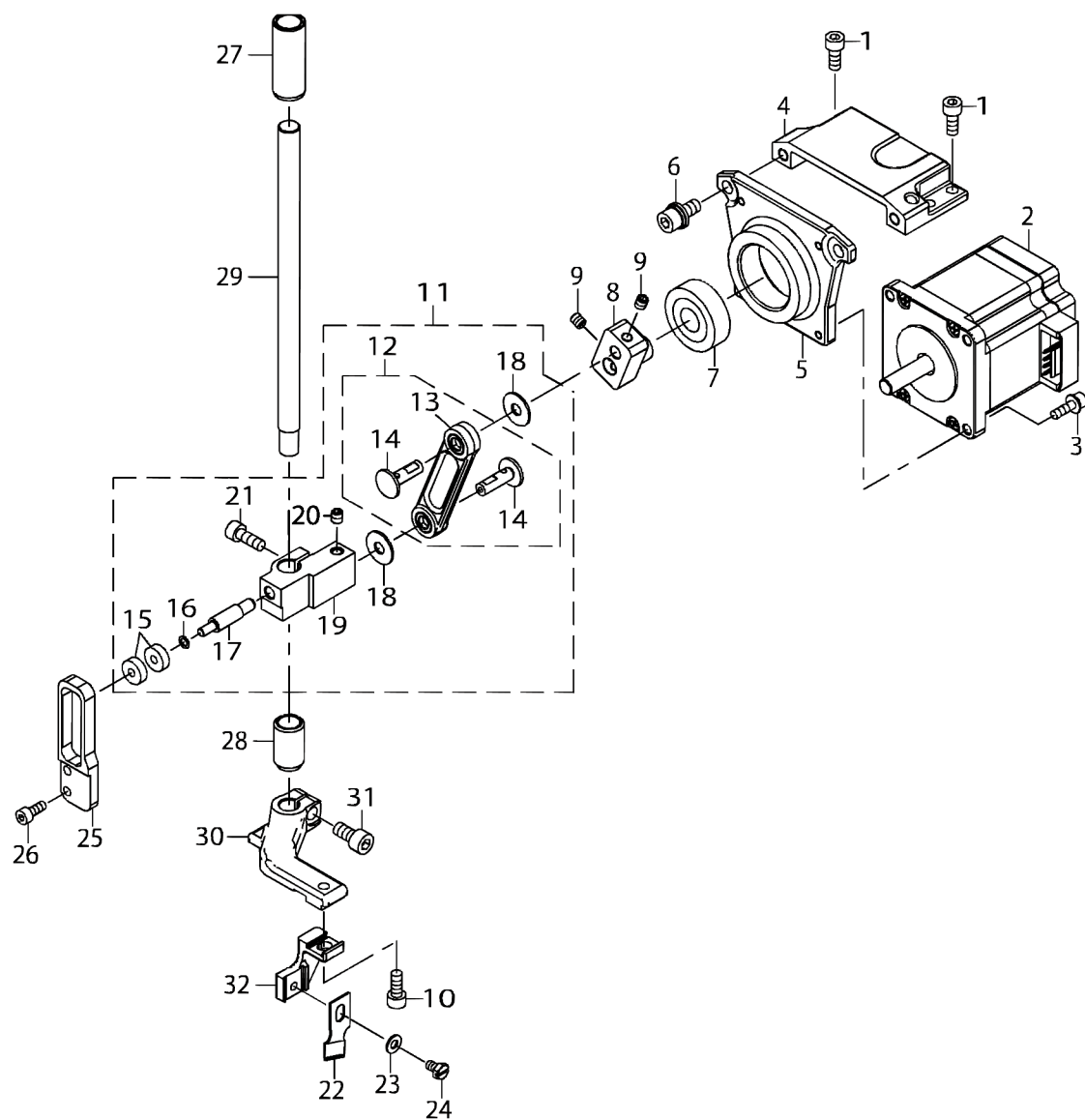
8. 剪底线器部件



8. 剪底线器部件

序号	Number	Description	名 称	件 号	数量
1	40004330	BTT DRIVE UNIT	组件		1
2	40004332	ASSY BTT DRIVE CAM	组件		1
2.1			剪线凸轮板	08-02.1-1790	1
2.2			轴套	08-02.2-1790	1
3	40004336	ASSY BTT DRIVE LEVER	切刀摆杆组件(闭合)	08-03-1790	1
3.1			切刀摆杆	08-03.1-1790	1
3.2			轴套	08-03.2-1790	1
3.3			轴套	08-03.3-1790	1
4	40004329	BTT DRIVE LINK	切刀连杆	08-04-1790	1
5	40004331	BTT DRIVE UNIT BASE	剪线电机座板	08-05-1790	1
6	40004340	ASSY BTT RELEASE LEVER	切刀摆杆组件(开)	08-06-1790	1
6.1			切刀摆杆(开)	08-06.1-1790	1
6.2			轴套	08-06.2-1790	1
7	40004343	BTT RELEASE LINK F	接杆	08-07-1790	1
8	40004344	BTT RELEASE LINK R	切刀长连杆	08-08-1790	1
9	13737408	LINK ROD	偏心轴	08-09-1790	1
10	NM6040001SD	NUT M4	螺母 M4	GB/T6170	1
11	NM6050001SP	NUT M5	螺母 M5	GB/T6170	2
12	40005375	LT TRIM MOTOR ASS\Y	电机		1
13	SL4031081SC	SCREW M3 X 10	螺钉 M3×10	GB/T837	1
14	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉M4×6	GB/T70.1	2
15	SM6040802TP	SCREW M4X0.7 L=8	内六角圆柱头螺钉M4×8	GB/T70.1	4
16	SM8050412TP	SCREW M5 L=4	内六角平端紧定螺钉M5×5	GB/T77	2
17	SM9040700SP	HEXAGONAL BOLT	开槽六角螺钉M4×8	GB/T29.1	1
18	40004335	SENSOR FITTING PLATE BT	感应器座板	08-18-1790	1
19	40005381	LT TRIM SENSOR ASS\Y	感应器		1
19.1			感应器护套	08-19.1-1790	1
20	SD0801006TP	SHOULDER SCREW D8 H10	铰链螺钉	08-20(67)-1790	2
21	40004299	STOPPER PIN	座钉	08-21 (69) -1790	1
22	40004254	UTT CAM ROLLER	滚子	07-29-1790	2
23	40004253	UTT CAM ROLLER SHAFT	铰链螺钉	借07-30-1790	2
24	SD0800296TP	SHOULDER SCREW D8 H2.9	铰链螺钉	08-24-1790	1
25	SM6040600SP	SCREW M4 L=6	开槽圆柱头螺钉M4×6	GB/T65	2
26	WP0430801SC	WASHER 4.3X9X0.8	平垫圈 4	GB/T97.1	2
27	40021998	THROAT PLATE BASE UNIT	组件		1
28	40022323	BT CLAMP B	挡线板	08-28-1790	1
29	40004309	BT CLAMP LEVER	小接板	08-29-1790	1
30	40022322	BT PULLER B	拨线板	08-30-1790	1
31	40004321	ASSY BT RELEASE ARM	刀位传动杆组件(开)	08-31-1790	1
31.1			刀位传动杆	08-31.1-1790	1
31.2			轴套	08-31.2-1790	1
32	40004308	BT TRIMMER LINK	刀位传动连杆	08-32-1790	1
33	40029613	CLAMP SPRING	拉 簧	08-33-1790	1
34	B1623180000	WASHER			
35	B3013141HOA	WASHER	厚垫圈	08-35-1790	1
36	40004311	BT TRIMMER	底线剪刀组件	08-36-1790	1
37	WP0431005SP	PLAIN WASHER 4.3X12X1	垫圈	08-37-1790	3
38	WP0451016SP	WASHER 4.5X20X1	大垫圈	08-38-1790	1
39	40004306	BTT LEVER	刀位传动杆(闭合)	08-39-1790	1
40	SM6040450TP	SCREW M4 L=4	半圆头螺钉	08-40-1790	3
41	SM6040450TP	SCREW M4 L=4	圆柱头螺钉	08-41 (76) -1790	4
42	SD0250101SP	HINGE SCREW	铰链螺钉	08-42-1790	1
43	SD0500166TP	SHOULDER SCREW D5 H1.6	铰链螺钉	08-43-1790	1
44	SD0500167TP	SHOULDER SCREW D5 H1.6	铰链螺钉	08-44-1790	1
45	40004327	SUSPENSION SCREW	挂钉	08-45-1790	2
46	40004301	ASSY THROAT PLATE BASE	大针板组件	08-46-1790	1
46.1			大针板	08-46.1-1790	1
46.2			轴头	08-46.2-1790	2
46.3			轴头	08-46.3-1790	1
46.4			轴头	08-46.4-1790	1
47	40004324	OIL SHIELD	针面板	08-47-1790	1
48	SM1030400SP	SCREW M3 L=4	开槽沉头螺钉 M3×4	GB/T68	2
49	40027553	THROAT PLATE(1790S5)	小针板	08-49-1790	1
51	WP0430800SC	WASHER M4	平垫圈 4	GB/T97.1	2
52	40004345	PICKER BASE	限位支架	08-52-1790	1
53	40004347	PICKER BASE FITTING PLATE	连 杆	08-53-1790	1
54	13727102	STOPPER A	定位指	08-54-1790	1
55	13729306	BOBBIN CASE POSITIONING PLATE	定位指座	08-55-1790	1
56	SM4030455SN	SCREW M3 L=4	开槽圆柱头螺钉M3×4	GB/T65	1
57	SM6040602TP	SCREW M4 L=6	内六角圆柱头螺钉M4×6	GB/T70.1	1
58	SM4041050TP	SCREW M4 L=10	开槽圆柱头螺钉M4×10	GB/T65	2
59	SM6040600SP	SCREW M4 L=6	开槽圆柱头螺钉M4×6	GB/T65	1
60	SM6041200SP	SCREW M4 L=12	开槽圆柱头螺钉M4×12	GB/T65	1
61	SM6050802TP	SCREW M5X0.8 L=8	内六角圆柱头螺钉M5×10	GB/T70.1	3
62	SD0800296TP	SHOULDER SCREW D8 H2.9	铰链螺钉	08-62-1790	2
63	40011327	PICKER SPRING	拉 簧	08-63-1790	1
64	14516801	SAFETY SWITCH PRESSING PLATE	角尺弹簧片	08-64-179	1
65	SM5030355SE	SCREW	开槽圆柱头螺钉 M3×4	GB/T65	1
66	NM6040001SD	NUT M4	螺母 M4	GB/T6170	1
67	SD0801006TP	SHOULDER SCREW D8 H10	铰链螺钉	08-20(67)-1790	1
68	40004327	SUSPENSION SCREW	挂 钉	08-68-1790	2
69	40004299	STOPPER PIN	座钉	08-21 (69) -1790	1
70	40004164	OIL TANK ASM.	润滑油盒	08-70-1790	1
71	40004163	OIL TANK PLATE	油盒支架	08-71-1790	1
72	SL6040892TN	SCREW	内六角圆柱头组合螺钉 M4×10		6
73	40004328	PICKER BASE STOPPER	挡板	08-73-1790	1
74	HX00339000C	PARTS	六角柱钉	08-74-1790	1
75	HX003390000	STUD	六角座钉	08-75-1790	1
76	SM6040450TP	SCREW M4 L=4	圆柱头螺钉	08-41 (76) -1790	4
77	40004346	PICKER	定位指	08-77-1790	1
78	40004348	PICKER ACTUATING LEVER	指形板	08-78-1790	1
79	26230409	LUBRICATING OIL WICK STOPPER	电线夹		1
80	40004349	PICKER ACTUATING L LINK	摆 杆	08-80-1790	1

9.刀杆部件

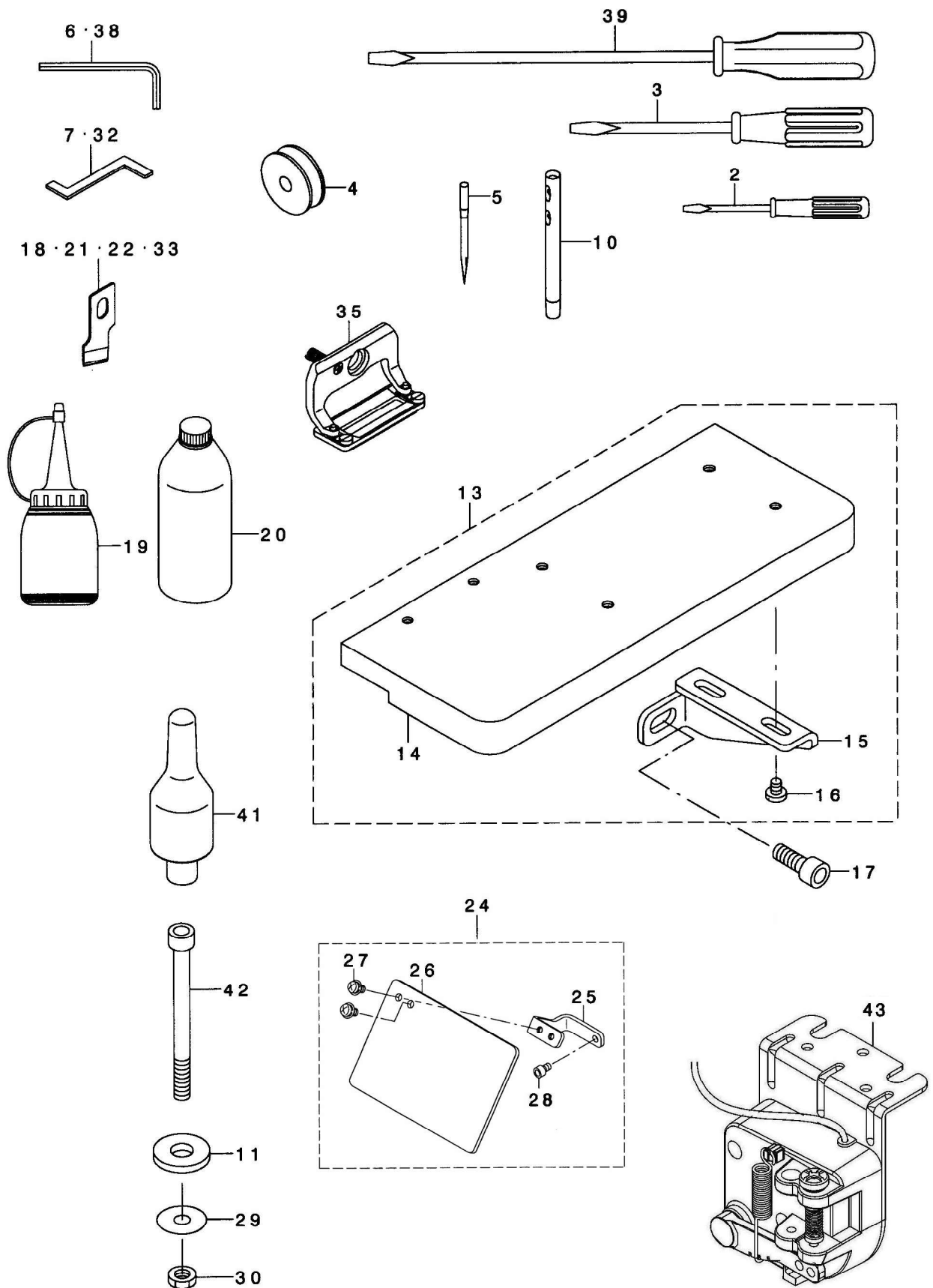


9. 刀杆部件

序号	Number	Description	名 称	件 号	数量
1	SM6051202TP	SCREW M5X0.8 L=12	内六角螺钉M5*12	GB70	4
2	40139183	CLOTH CUT MOTOR ASSY	电机		(1)
3	SL6041492TN	SCREW	内六角螺钉M4*12	GB70	(4)
4	40141781	MOTOR_BASE_A	电机顶盖	09-04-1796	(1)
5	40141780	MOTOR_BASE_B	电机安装座	09-05-1796	(1)
6	SL6061492TN	BOLT	内六角螺钉M6*12	GB70	(2)
7	SB112000300	BEARING	轴承6201Z	GB	(1)
8	40141782	KNIFE_DRIVING_BLOCK	连接套	09-08-1796	(1)
9	SM8050612TP	SCREW M5X6	无头内六角螺钉M5*6	GB77	(3)
10	SM6051202TP	SCREW M5X0.8 L=12	内六角螺钉M5*12	GB70	1
11	40142163	KNIFE_DRIVING_ASSY	切刀驱动总成		1
12	40142164	KNIFE_DRIVING_LINK_ASSY	切刀驱动连杆组件		(1)
13	40141783	KNIFE_DRIVING_LINK_COMBINATION	连杆	09-13-1796	(1)
14	40010288	JUNCTION SHAFT C	铰链销	06-05-1790	(2)
15	SB104000800	BEARING	轴承604Z	GB	(2)
16	40010489	AT_PIVOT_SCREW_WASHER	垫圈	09-16-1796	(1)
17	40141786	SUPPORT_SHAFT	销轴	09-17-1796	(1)
18	40042089	THRUST WASHER	垫圈	09-18-1796	(2)
19	40141785	KNIFE_BAR_BRACKET	连接块	09-19-1796	(1)
20	SM8050612TP	SCREW M5X6	无头内六角螺钉M5*6	GB77	(1)
21	SM6051402TP	SCREW M5X0.8 L=14	内六角螺钉M5*14	GB70	(1)
22	B2702047L00A	KNIFE 1/2	1/2切刀	11016-780	1
23	WP0430801SC	WASHER M4	垫圈4	GB	1
24	SM9040700SP	HEXAGONAL BOLT	螺钉 M4*6	09-38-1790	1
25	40141787	SUPPORT_GUIDE	滑块导板	09-25-1796	1
26	SM6041002TP	SCREW M4 L=10	内六角螺钉 M4*10	GB70	2
27	40004398	KNIFE_BAR_BUSH	刀杆上套	09-20-1790	1
28	40040276	KNIFE_BAR_LOWER_BUSHING	刀杆下套	09-27-1790	1
29	40004394	KNIFE BAR	刀杆	09-17-1790	1
30	40004396	KNIFE BAR BASE	刀杆连接臂	09-18-1790	1
31	SM6061202TP	SCREW M6 L=12	内六角螺钉M6*12	GB70	1
32	40004393	KNIFE FITTING BASE	固定刀架	09-28-1790	1

11.ACCESSORIE PART COMPONENTS

付属品関係



11. 附件

序号	Number	Description	名 称	数量
2	229-33204	SCREW DRIVER SMALL	小号螺丝刀	1
3	229-33105	SCREW DRIVER MIDDLE	中号螺丝刀	1
4	400-09148	BOBBIN	梭芯	1
5	MDP-5JOB1102	NEEDLE DPX5 #11J-2	机针	1
6	J1066-000-00D	HEXAGONAL WRENCH KEY	内六角扳手	1
7	137-82107	HOO K TIMING GAUGE K	标尺	1
10	225-02504	THREAD GUIDE BAR	导线杆	1
11	D6056-555-B00	RUBBER CUSHION (B)	橡胶垫	4
13	400-08890	AUXILIARY TABLE ASM	辅助台板组件	1
14	400-08889	AUXILIARY TABLE	辅助台板	(1)
15	137-85803	INSTALLING PLATE	安装板	(2)
16	SS-7110570-SP	SCREW 11/64-40 L= 4.8	螺钉 11/64-40 L= 4.8	(4)
17	SM-6061002-TP	SCREW M6 L=10	螺钉 M6 L=10	2
18	B2702-047-Q00-A	KNIFE 1	切刀 1	1
19	J1067-000-000	OILER	注油瓶	1
20	MDF-RX1600C0	DEFRIX OIL NO.1 (600CC)	油壶	1
21	B2702-047-M00-A	KNIFE 5/8	切刀 5/8	1
22	B2702-047L00-A	KNIFE 1/2	切刀 1/2	1
24	400-52047	ASSY SAFETY PLATE B	安全板组件	1
25	400-49424	SAFETY PLATE BESE	安全板安装架	(1)
26	B3120-372-000	SAFETY PLATE	安全板	(1)
27	SL-4040891-SC	SCREW M4 L=8	螺钉 M4 L=8	(2)
28	SM-6040602-TP	SCREW M4 L=6	螺钉 M4 L=6	(1)
29	WP-0612056-SD	WASHER 6.1X18.5X2	垫圈 6.1X18.5X2	4
30	NM-6060001-SD	NUT M6	螺母 M6	8
32	139-43402	TIMING GAUGE DMESTIC USE	标尺	1
33	B2702-047-K00-A	KNIFE 3/8	切刀 3/8	1
35	B1552-782-0A0	PRESSER FOOT 2 ASM	压脚组件	1
38	GCT-02906000	HEXAGONAL SPANNER	内六角扳手	1
39	229-33006	SCREW DRIVER LARGE	大号螺丝刀	1
41	141-01208	HEAD SUPPORT BAR	机头支撑	1
42	SM-6067052-TP	HEXAGON BOLT	螺钉	1
43		FOOT CONTROLER	脚踏控制器	1