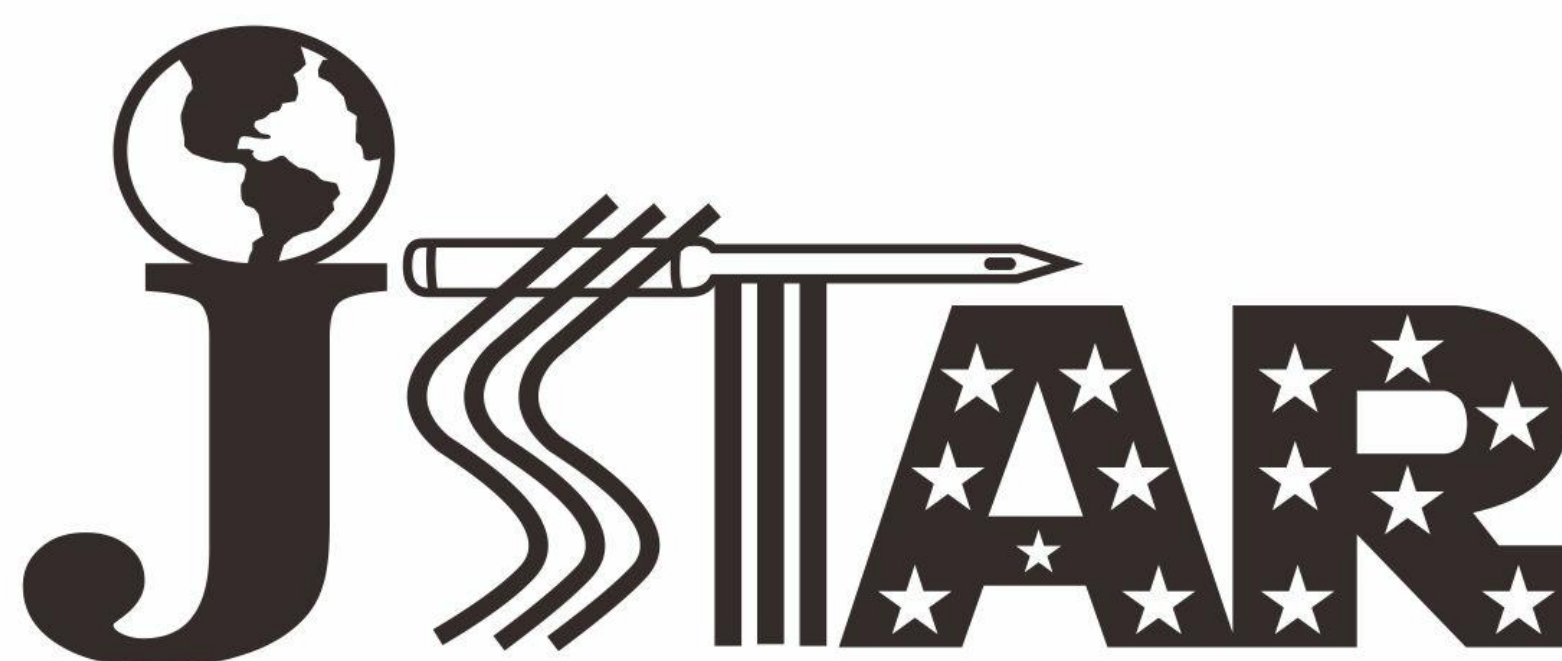




JS-5D

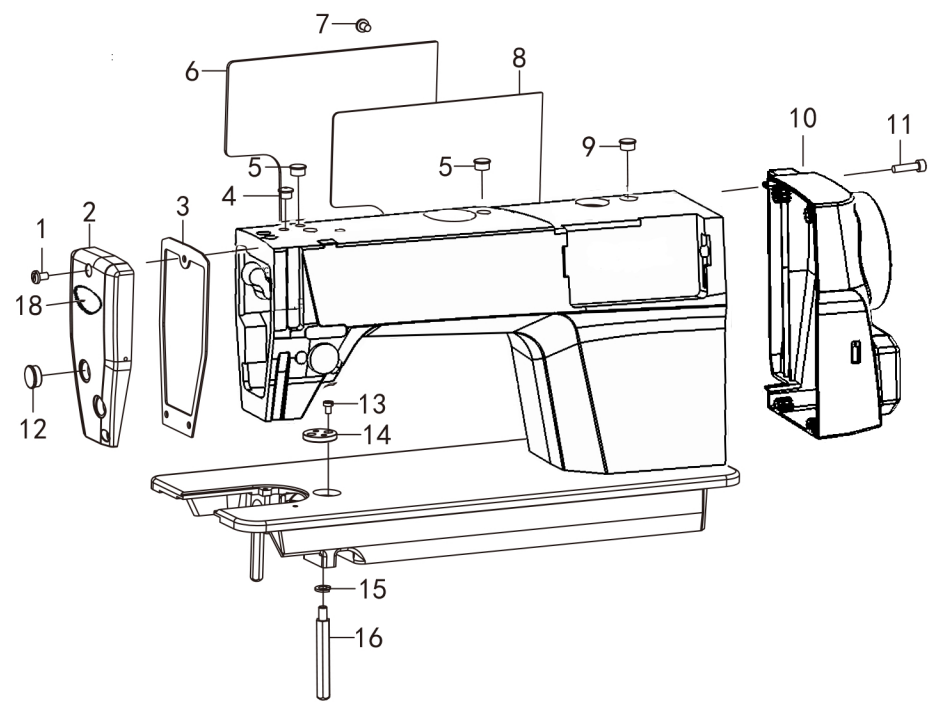
产品使用说明书&产品零件图册

Manual book & parts book



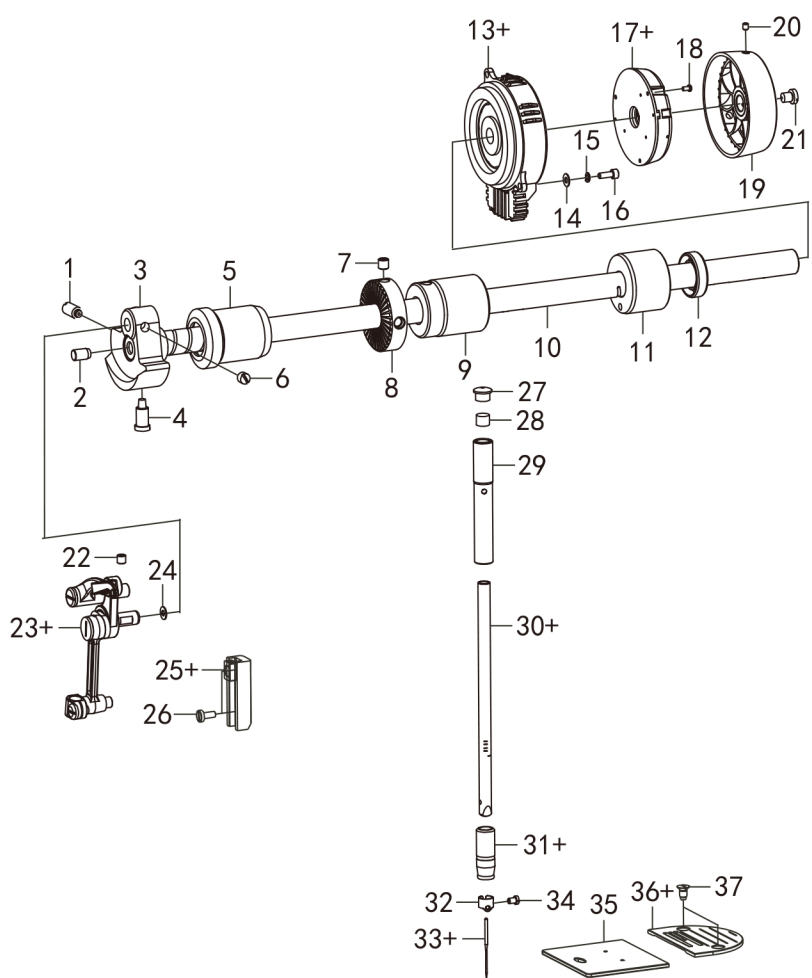
JSTAR SEWING MACHINE

1.机体部分/Machine body



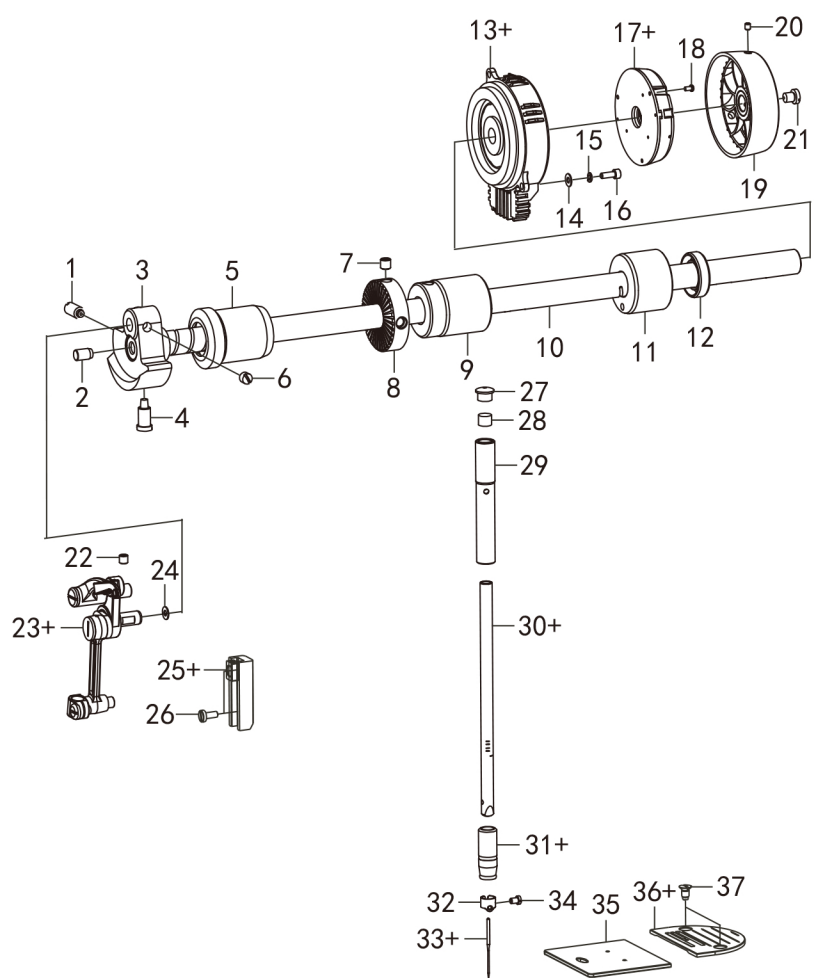
序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	062711212	3	螺钉 SM4. 76×32-12	SCREW PAN SM4. 76×32-12
2	168010201	1	面板	FACE PLATE
3	168010301	1	面板垫	GASKET
4	115010801	2	橡皮塞 8. 5	RUBBER 8. 5
5	101011001	2	橡皮塞 12. 2	RUBBER 12. 2
6	115010401	1	后窗板	SIDE PLATE
7	062501016	9	螺钉 M5×10	SCREW PAN M5×10
8	115010501	1	后窗板衬垫	GASKET
9	115011101	1	橡皮塞 37. 8	RUBBER 37. 8
10	168011001	1	马达罩	MOTOR COVER
11	018502036	4	螺钉 M5×20	SCREW PAN M5×20
12	115010701	2	橡皮塞 15. 5	RUBBER 15. 5
13	062400616	1	螺钉 M4×6	SCREW PAN M4×6
14	115011201	1	卷边器座	EDGE WINDING DEVICE
15	028060246	4	弹性垫圈	SPRING WASHER
16	168011701	4	底板支柱	BED SCREW STUD
17	101011401	1	橡皮塞 21	RUBBER 20
18	M41013101	1	钻石码牌	Brand

2. 上轴装置/Shaft mechanism



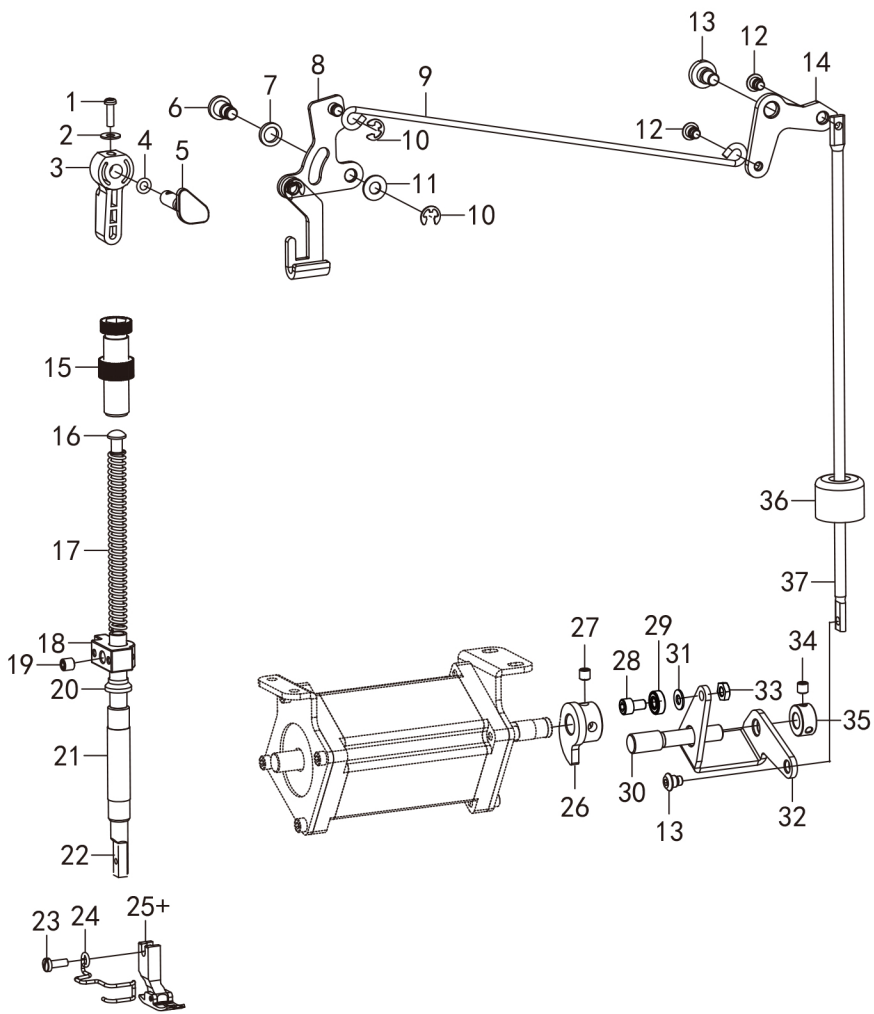
序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	101031601	1	螺钉 SM7. 14	SCREW PAN SM7. 14
2	101031901	1	橡皮塞 6. 8	RUBBER CAP 6. 8
3	125031501	1	针杆曲柄	COUNTER WEIGHT
4	101031801	1	螺钉 SM7. 14	SCREW PAN SM7. 14
5	101032001	1	上轴前轴套	MAIN SHAFT BUSHING FRONT
6	014770632	2	螺钉 SM6. 35	SCREW SM6. 35
7	012060832	2	螺钉 M6×8	SCREW PAN M6×8
8	101032101	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL
9	101032301	1	上轴中轴套	BUSHING INTERMEDIATE
10	101033801	1	上轴	MAIN SHAFT
11	101032701	1	上轴后轴套	MAIN SHAFT BUSHING REAR
12	115024001	4	油封	OIL SEAL
13+	169024201	1	马达组件 (琦星)	SERVO MOTOR ASSY
13+	169024203	1	马达组件 (沪龙)	SERVO MOTOR ASSY
14	028050246	3	弹性垫圈	SPRING WASHER
15	025050132	3	垫圈 M5	WASHER M5
16	018501436	3	螺钉 M5×14	SCREW PAN M5×14
17+	115020101	1	编码器 (琦星)	FILM ROTATING AND ENCODER
17+	169020102	1	编码器 (沪龙)	FILM ROTATING AND ENCODER
18	062350516	3	螺钉 M5×5	SCREW PAN M5×5
19	115025301	1	手轮	HANG WHEEL ASM
20	012501032	2	螺钉 M5×10	SCREW PAN M5×10
21	115025401	1	螺钉 SM8. 73	SCREW PAN SM8. 73
22	012060832	1	螺钉 M6×8	SCREW PAN M6×8
23+	101031401	1	挑线杆组件 M	THREAD TAKE-UP LEVER ASM M
23+	101031402	1	挑线杆组件 H	THREAD TAKE-UP LEVER ASM H
24	115021401	1	垫圈	WASHER
25+	101043701	1	滑块组件 M	SLIDE BLOCK SLOT ASSY M
25+	101043702	1	滑块槽组件 H	SLIDE BLOCK SLOT ASSY H
26	115024601	2	螺钉 SM3. 57	SCREW PAN SM3. 57×40-6
27	115010801	1	橡皮塞 8. 5	RUBBER CAP 8. 5
28	115025601	1	油毡	FELT
29	101040301	1	针杆上套	NEEDLE BAR BUSH U
30+	101040401	1	针杆 M	NEEDLE BAR M
30+	101040402	1	针杆 H	NEEDLE BAR H
31+	101040901	1	针杆下套 M	NEEDLE BAR BUSH D M
31+	101040902	1	针杆下套 H	NEEDLE BAR BUSH D H

2.上轴装置/Shaft mechanism



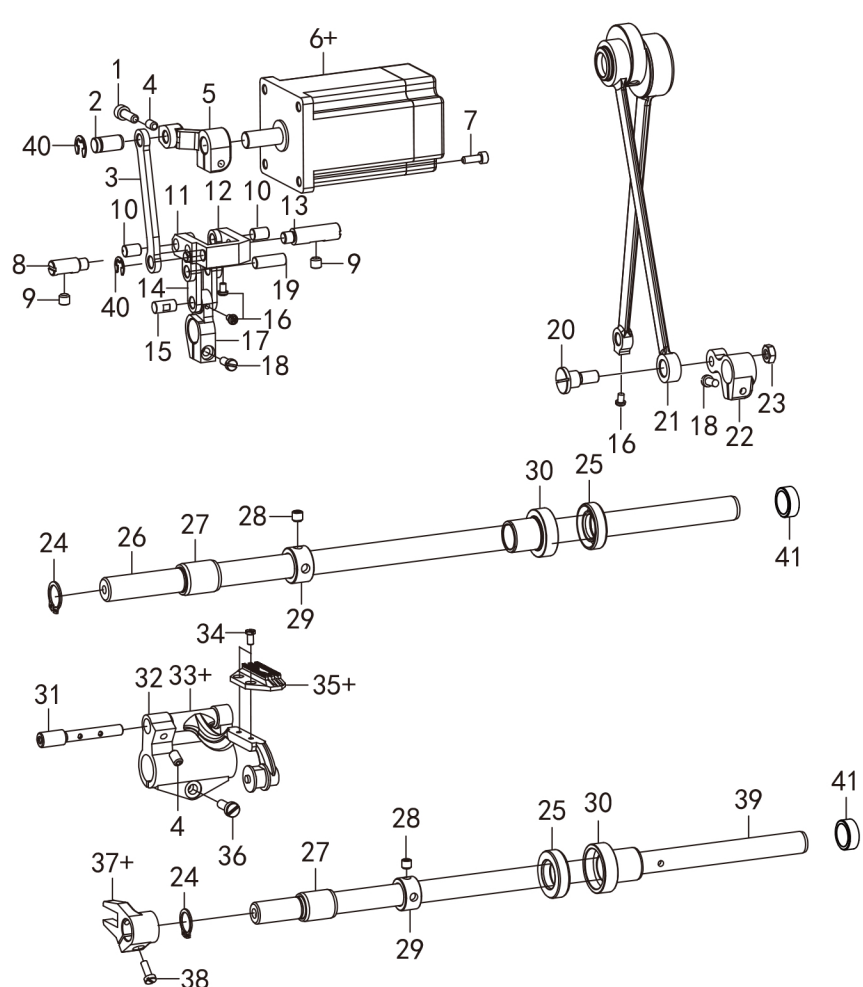
序号	图 号	数量	零 件 名 称	NAME OF PARTS
32	101041101	1	针杆过线环	NEEDLE BAR THREAD GUIDE
33+	115024101	1	机针 DB×1 14	NEEDLE DB×1 #14
33+	115024102	1	机针 DP×5 20	NEEDLE DP×5 #20
34	101041001	1	支针螺钉 SM3. 18	SCREW PAN SM3. 18
35	101011801	1	推板组件	SLIDE PLATE COMPONENTS
36+	115023401	1	针板 M	THREAD PLATE M
36+	112023402	1	针板 H	THREAD PLATE H
37	115023501	2	螺钉SM4. 37	SCREW PAN SM4. 37

3.压脚装置/Presser foot mechanism



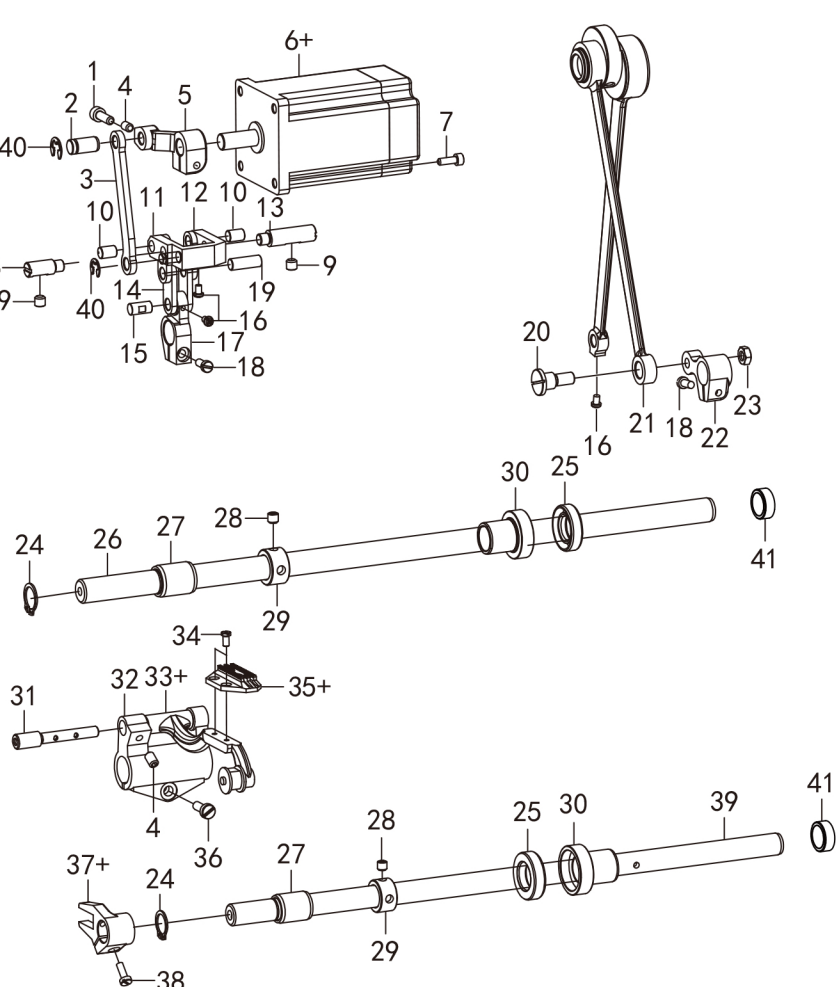
序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	101054501	1	螺钉 SM3. 57	SCREW SM3. 57
2	101054601	1	垫圈 3. 7	WASHER 3. 7
3	101054401	1	抬压脚扳手	HAND LIFTER
4	081004070	1	O型圈 P4	RING P4
5	101054701	1	抬压脚凸轮	PRESS FOOT LIFTER CAM ASM
6	101052001	2	前杠杆螺纹销	LINK SHAFT
7	101052101	2	防油橡胶垫 (薄)	WASHER
8	168031001-1	1	抬压脚前杠杆	HANK LIFTER LINK
9	168030901	1	抬压脚后杠杆	LIFTING LEVER LINK
10	048050342	3	卡簧 E5	SNAP RING E5
11	101056301	1	垫圈 6. 35	WASHER 6. 35
12	115034301	3	轴位螺钉 SM4. 76	SCREW SM4. 76
13	115034501	1	轴位螺钉 SM6. 35	SCREW SM6. 35
14	115034601	1	膝控提升手杆	LIFT KNEE CONTROL LEVER
15	115030301	1	调压螺钉组件	PRESSURE REGULATING BOL
16	101050301	1	调压导杆	PRESSER GUIDE BAR
17	101050401	1	调压簧	PRESSER SPRING
18	101050601	1	压杆导架	NEEDLE BAR GUIDE BAACKET
19	014770632	1	螺钉 SM6. 35	SCREW SM6. 35
20	101050901	1	压杆套防油圈	SHOCK PAD
21	101051001	1	压杆衬套	PRESSER BAR BUSHING LOWER
22	101050501	1	压杆	PRESSER BAR
23	115031001	1	螺钉 SM3. 57	SCREW SM3. 57
24	101051301	1	护指器	PROTECT SHELF
25+	101051201	1	压脚 M	MPRESSER FOOT ASM M
25+	101051202	1	压脚 H	MPRESSER FOOT ASM H
26	169033301	1	抬压脚凸轮	HAND LIFTER CAM
27	014600832	2	螺钉 M6×8	SCREW PAN M6×8
28	018601232	1	螺钉 M6×12	SCREW PAN M6×12
29	169034001	1	轴承	BEARING
30	168033101	1	抬压脚曲柄轴	PRESSER FOOT CRANK SHAFT
31	025060236	1	垫片	WASHER
32	168033201	1	抬压脚驱动曲柄	PRESSER FOOT DRIVING CRANK
33	021600106	1	螺母 M6×0. 75	NUT M6×0. 75
34	021500632	2	螺钉 M5×6	SCREW PAN M5×6
35	115021901	1	紧圈	SET SCREW COLLAR
36	115085701	1	橡皮塞	RUBBER CAP
37	168033701	1	抬压脚顶杆	CONNECTING ROD VERTICAL

4.送料装置/Feed mechanism components



序号	图 号	数量	零 件 名 称	NAME OF PARTS
1	018501636	1	螺钉 M5×16	SCREW PAN M5×16
2	168040201	2	连杆轴	STUD
3	168040301	1	倒缝连杆	F-REGULATOR CONNECT ROD
4	014680632	2	螺钉 SM4. 37	SCREW PAN SM4. 37
5	168040501	1	倒缝曲柄	INVERTED CAANK
6+	168040601	1	倒缝步进电机 (沪龙)	BACKSEWING STEPPING MOTOR
6+	168040601-1	1	倒缝步进电机 (琦星)	SCREW PAN M4×14
7	018401432	4	螺钉 M4×14	ADJUSTING LINK FULCRUM SHAFT
8	0101601501	1	摆动板座左销	SCREW PAN SM5. 95
9	014760832	2	螺钉 SM5. 95	FEED LINK STUD
10	0101601801	2	曲柄连杆短销	LEVEL FEED REGULATOR
11	168041101	1	切换器	FEED ROCKER LINK
12	0101601601	2	曲柄短连杆	ADJUSTING LINK FULCRUM SHAFT
13	168041301	1	切换器右销	FEED ROCKER LINK
14	0101601701	2	曲柄长连杆	WSLKGING FOOT PIN
15	0101609001	1	送料连杆销	SCREW PAN SM3. 57
16	0101022801	5	螺钉 SM3. 57	FEED ROCKER SHAFT CRANK
17	0101603301	1	送料曲柄	SCREW PAN SM5. 95
18	0101603501	2	螺钉 SM5. 95	NWALKING FOOT PIN
19	0101603401	1	送料曲柄销	HINGE SCREW
20	0101601101	1	连杆轴位螺钉	CONNECTING ROD ASM
21	010160102	1	连杆组件 H	READ CRANK ASM
22	0101603601	1	拾牙后曲柄	NUT SM5. 95
23	0101603701	1	螺母 SM5. 95	RING C14
24	048140142	2	挡圈 C14	OIL SEAL
25	125064301	2	油封	FEED ROCKER SHAFT
26	168042601	1	送布轴	FEED ROCKER SHAFT METAL
27	0101603101	2	送布轴前轴套	SCREW PAN SM6. 35
28	014770632	4	螺钉 SM6. 35	THRUST COLLAR
29	0101602901	2	送布轴挡圈	FEED ROCKER SHAFT METAL
30	125064201	2	送布轴中套	FEED BAR SHAFT
31	0101602201	1	牙架销	FEED ROCKER
32	0101602501	1	牙架座	FEED BAR
33	0101602301	1	牙架	SCREW PAN SM3. 18
34	1150470001	2	螺钉 SM3. 18	FEED DOG M
35+	115046901	1	送料牙 M	FEED DOG H
35+	115046902	1	送料牙 H	SCREA PAN SM5. 95

4.送料装置/Feed mechanism components



序号	图 号	数量	零 件 名 称	NAME OF PARTS
36	101062701	1	螺钉 SM5. 95	SCREA PAN SM5. 95
37	101063901	1	抬牙叉形曲柄	DRIVING SHAFT CRANK ASM
38	115072601	1	螺钉	SCREW PAN
39	168043901	1	抬牙轴	FEED DRIVING SHAFT
40	048050342	2	卡簧 E5	RING E5
41	125013001	2	橡皮塞 15. 3	RUBBER 15. 3