Kata:	Learner:	Coach:		2 nd Coach:
Focus:		Challenge: On this date: Date Set:		
Target Condition Establish Date: Achieve By Date:	Actual Condit		PDCA (Cycles Record
Desired Pattern of Work	Current Pattern of W	ork		
Process Characteristics	Process Characteristic	CS	Obstac	les Parking Lot
Process Metric	Process Metric			
Outcome Metric	Outcome Metric			