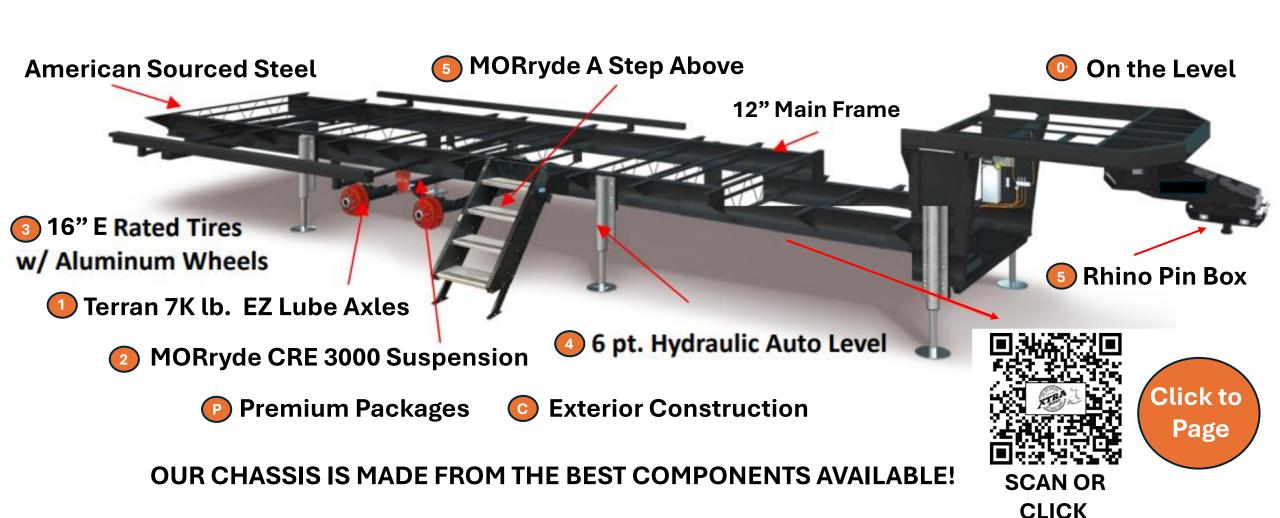


# NITRO 2026 TRAINING MANUAL





## **CHASSIS & SUSPENSION**









XLR uses enhanced level engineering to every chassis as it's running through our production plant. This "Level" of detail ensures from the very moment we build upon the foundation of the chassis, to when it is fully completed, your unit is built on the "Level". Your unit is now square and gives a superior fit and finish of all the components and craftsmanship we have poured into your XLR.

# **TERRAN 7K LB EASY GREASE AXLES**

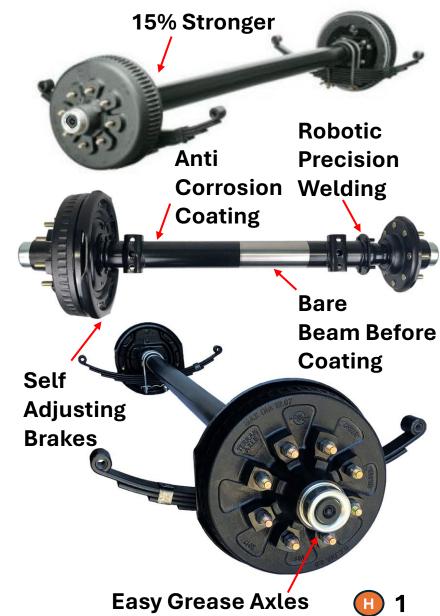


The E-Z Grease system consists of axle spindles that have been specially drilled and assembled with grease fittings. When grease is pumped into the fittings, it is channeled to the inner bearing, then to the outer bearing, and eventually back out the grease cap hole for a complete bearing repack.

## **Features:**

- E-Z Grease Hubs For Quick And Easy Maintenance
- Self Adjusting Electric Brakes
- Powder Coated To Protect Against Corrosion
- Upgraded 12 x 2 Brake Pads
- American Sourced Steel
- 8 Lug Hubs
- 8 Year Limited Warranty





## **DEXTER 7K LB EASY LUBE AXLES**

FOUNDATION XTRA

The E-Z Lube system consists of axle spindles that have been specially drilled and assembled with grease fittings. When grease is pumped into the fittings, it is channeled to the inner bearing, then to the outer bearing, and eventually back out the grease cap hole for a complete bearing repack.

### **Features:**

- E-Z Lube Hubs For Quick And Easy Maintenance
- Self Adjusting Brakes
- Powder Coated To Protect Against Corrosion
- Upgraded 12 ¼ x 3 3/8 Brake Pads
- American Sourced Steel
- 8 Lug Hubs
- 5 Year Limited Warranty

SCAN OR
CLICK

SCAN OR
CLICK

WATCH
VIDEO



# **MORryde CRE 3000 SUSPENSION**

Enjoy a smooth towing experience with an upgraded suspension system on your XLR Nitro's. This system provides more than 3 inches of suspension travel to add protection from road shock, improve towing capability, and give you a better ride.

## Features:

- Smooth Towing Experience
- Up To 3 inches Of Suspension Travel
- Protection From Road Shock
- Rubber Shear Springs
- Reduced Frame Stress
- 3 Year Warranty





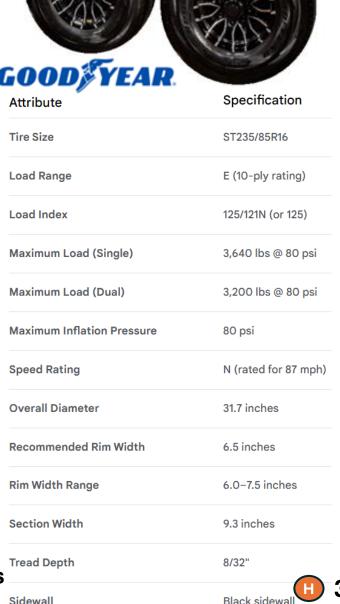
**FOUNDATION** 

# 16" GOODYEAR ENDURANCE TIRES

The Endurance have a rugged sidewall that resists cuts, tears and punctures. **Endurance tires have grooves that keep the tire cool at higher cruising speeds** and under heavy loads, reducing the risk of tire failure due to overheating. This means you can worry a little less about a flat putting a halt to your trip.

## Feature / Benefit:

- **Haul Strong** Carry heavy-duty loads with a redesigned polyester construction reinforced with steel belts.
- **Avoid Disruptions** Minimize air loss while towing with an enhanced inner liner. & Durawall\* Tech scuff guard, defends against scuffs and punctures
- **Keep Cool & Track Straight** Operate at lower temperatures when properly inflated with an optimized tread depth and decoupling groove, also track straight for a smooth drive with this enhanced tread pattern.
- **Lionshead 1\*2\*5\* Lifetime Warranty** 1\* Year "No Excuses Guarantee" 2\* Year complementary Roadside Assistance 5\* Year warranty on Radial ST Tires, Lifetime\* Structural warranty on All Wheels **Nitro Fill\* Tires**



# 6-POINT HYDRAULIC AUTO LEVEL

This 6-point hydraulic auto level is faster, stronger and quieter than electric leveling systems. On larger models this unique jack placement of the 6-point leveling distributes the leveling force across the entire length of the chassis. By avoiding concentration of force in just a few spots, it prevents twisting and bending of the frame, which can protect the vehicle's slide-out mechanisms, sidewalls, and windows.



## Feature / Benefit:

- One Touch Auto Leveling
   The entire process of leveling can be completed in under a minute with a single press of a button.
- Auto Re Hitch Memory This system stores the exact height at which you unhitched the RV, so it can return to that position automatically when it's time to reconnect to your tow vehicle.
- Hydraulic Speed
   This level up system is significantly faster than many electric leveling systems.





SCAN OR CLICK



WATCH VIDEO



## RHINO PIN BOX

The Rhino Pin Box utilizes High Strength Low-Alloy (HSLA) steel and features a load rating of 21,000 lbs. (GVWR). It is also engineered geometrically with reinforced pivot points to improve ride comfort and driver confidence, especially during long hauls.

# **MORryde STEP & SAFE-T-RAIL**

MORryde Stable Step with flip-up treads is a lightweight designed steps that offers superior stability when entering and exiting from the RV. It has a wide top step and a gradual step slope for easier usage and boast a 500 lb. weight capacity. Easily is removable in tight spaces. We also provide on the main entry door the "Safe-T-Rail" which is a sleek entry door handle that extends much further than traditional assist grab handles.

## LIPPERT LADDER PREP

We factory install the Lippert Ladder <u>Prep</u> that allows a compatible telescoping "On-The-Go" ladder to be securely and easily attached for access to the roof







# **EXTERIOR CONSTRUCTION**





16 XLR-air A/C (up to 54,000 BTU) Premium PKGs

- Radiant Foil
  Insulation
- Fiberglass
  Insulated
  Front Cap
- LaminatedFront Wall
- Optional
  Full Body
  Paint

- Wrapped Radiant Foil
- Roof Insulation
- Weatherproof Ramp Door <</p>
- Black Glass Entry Door
- Insulated Side Walls
- Insulated Garage
- Slide Rooms
- Radiant Foil Slide-Out Floors
- Floor Insulation Foundation
- Body Armor
  - Holding Tanks

Residential Style Windows Backed w/ Mylar PVS Panels

FOREST RIVER

🔟 Laminated Vacuum

Radiant Foil

**Bonded Walls** 



SCAN OR CLICK

## RADIANT FOIL INSULATION

Radiant Foil is a reflective insulation, that we Wrap our Roof, Front Cap, Slides-Outs, and Underbelly. It is environmentally safe and non-toxic product, features a Polyethylene bubble sandwiched between two protective sheets, one or both of which are composed of a strong metalized polyester film. This combination provides an insulating surface that uses reflective technology to block 97% of radiant heat. This Radiant Foil dramatically increases the thermal performance and energy efficiency, further



Blocks 97% Radiant Heat

increasing your comfortability in your XLR.

- Reduces Condensation
- Cuts Energy Consumption
- Improves Interior Comfort
- Environmentally Safe & Non-Toxic

Class A / Class 1 Fire Rating

SCAN OR CLICK



WATCH VIDEO







## **BODY ARMOR ENCLOSED INSULATED UNDERBELLY**

Body Armor Underbelly is a PVC material laminated to Radiant Foil. This is a fully enclosed insulated underbelly technology. This is bolted to the frame giving your holding tanks and underbelly a full layer of insulation and protection against debris.

## **Features:**

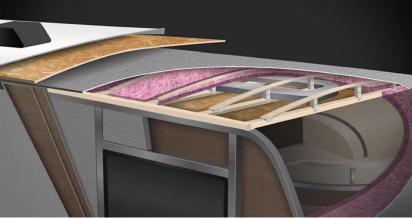
- Protection Against Road Debris
- Insulated Protection For Holding Tanks
- Blocks 97% Radiant Heat
- Reduces Condensation
- Cuts Energy Consumption
- Improves Interior Comfort
- Environmentally Safe & Non-Toxic







## SUPERIOR INSULATION



Thermal Roof Design (R-40)\*

Fiberglass insulation and a layer of Radiant Foil insulation covers the full length of the roof. At XLR we also extend both insulation layers around and to the bottom of the front cap.



Full Laminated Walls (R-11)\*

Sidewalls, ramp door, slide-room end walls, and slide-room roof are welded aluminum framed and laminated with rigid foam insulation.



<u>Triple Insulated Main Floor (R-45)\*</u>

(Layer 1) underbelly is lined with Radiant Foil (Layer 2) then it is covered with fiberglass insulation that wraps all the way up the sides of the frame rails. (Layer 3) the main floor we add another layer of fiberglass insulation.



**Insulated Garage Floor (R-40)\*** 

While many toy hauler garage floors are NOT Insulted, at XLR we ARE. (Layer 1) Radiant Foil insulation (Layer 2) topped with fiberglass insulation.



**Insulated Front Cap and Gooseneck** 

Behind the front cap contains a high-density foam core. We also run a layer of Radiant Foil insulation that wraps around the top of the cap to the bottom of the gooseneck.



1.5" Insulated Baggage Doors

Rigid Foam insulation lines the inside of our heavyduty baggage doors.

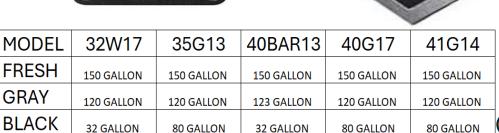
## **HOLDING TANKS**

XLR Holding Tanks are protected and heated, with a sealed underbelly in conjunction with Radiant Foil and heated holding tank 12V pads that is standard in the Nitro series. The Heat Pads ensure your holding tanks function at their optimum capacity in the cold. They have been cold room and field tested for proven protection against freezing down to -11\* F (-24\* C). These Holding Tanks are formed as one piece, with rotomolded construction for a seamless, durable and leak free experience. They are formed using FDA approved polyethylene resin and tanks are secured using frame cradles.

## Features:

- Protected and Heated Holding Tanks, Down to -11\* F (-24\* C)
- Seamless One Piece Rotomolded Construction, Leak Free
- Oversized Fresh Water Capacity, 150 Gallons
- FDA Approved Polyethylene Resin
- Heat Pads Are 12V, Energy Efficient





# LAMINATED VACUUM BONDED WALLS

#### **Laminated Vacuum Bonded Walls**

XLR uses a dedicated lamination plant that vacuum bonds our exterior sidewalls, front wall and slide-outs. The lamination plant uses high density block foam insulation.

#### **Laminated Front Wall**

Behind the front cap, our laminated front wall contains a high-density foam core, which provides: Higher R-Value, better temperature control, reduces, condensation, quieter interior, making the Master bedroom more comfortable in all climates.

#### Fiberglass Front Cap

The fiberglass cap wraps around and overlaps the front corners of the RV. This seals out water and wind more effectively, mitigating leak potential. The smooth surface also sheds water and dirt easily, providing further damage protection. This modern design also creates more space for the bedroom, living room, and garage.









# LAMINATED VACUUM BONDED CONSTRUCTION

XLR uses a dedicated climate-controlled lamination plant. This climate control optimizes the lamination process providing stable consistencies. We use this lamination process on our exterior sidewalls, front wall and slide-outs. Vacuum bonded laminated walls are superior to "pinch-rolled" due to higher pressure, creating a stronger, more durable bond that is less prone to delamination. This higher pressure using a vacuum-sealed environment forces the adhesive to penetrate the materials and eliminates air pockets that can lead to delamination. Our process results in strong, lightweight, and durable walls.



- Exterior Fiberglass Skin
   Durable and hail resistant.
- Aluminum Frame
   Welded aluminum framework provides structural integrity.
- Insulation
   Rigid foam is placed between the aluminum studs to fill the space.
- Metal Backers
   Used within the wall to provide support mounting cabinets and TVs.
- Interior Wallboard
   We adhere wallboard both the inside of the frame and on the RV interior.
- Adhesive and Bonding
   Glue is applied between each layer, then placed in the vacuum press.



## **Benefit:**

- Stronger More Durable Bonds
   Vacuum chamber applies high pressure (up to 144 tons)
- Less Likely to Delaminate
   More consistent bonds.
- Walls Are Solid Single Panels
  Which can make your RV stronger,
  lighter and more fuel efficient.
- Easier to clean
   Due to a smooth, seamless
   exterior.

# WEATHERPROOF RAMP DOOR

LCI Weatherproof Ramp Door was developed as an effective solution for when ramps are exposed to extreme weather and downpours. Its interior components do not retain water and were designed to channel out any water that gets inside, so moisture does not get locked in and lead to long term damage to the ramp. Ramp Door Weight rating is 3,000lb in the "Ramp" position and 1,500lb when in the "Patio" position.



## **Features:**

- **Water Management** Designed to actively prevent interior components from retaining water.
- **Enhanced Durability** Eliminating trapped moisture, the door is resistant to precipitation-related damage.
- **Increased Rigidity** This door is designed with enhanced structural rigidity for improved performance.
- Ramp Patio Kit The "Party Deck" Ramp Patio will also come standard on XLR Nitro.
- **Weight Capacity** Ramp Door Weight rating is 3,000lb in the "Ramp" position and 1,500lb in "Party Deck".



# **BLACK GLASS ENTRY DOOR**

Our Black Glass Entry Door is a modern aesthetic look, that also provides enhanced privacy. This also features UV ray blocking and integrated screens. It is made with durable, tempered glass and robust frames to withstand the rigors of travel.

## **Feature / Benefit:**

- Aesthetics
  - The black frame and tinted glass provide sleek, modern, and stylish look to your exterior.
- Privacy

The obscure tint of the glass makes it difficult to see inside the RV from the outside, enhancing privacy.

Light and Heat Control
 The tinted safety glass helps block harsh sunlight and UV rays
 (often blocking around 99% of UV rays), which can reduce interior heat buildup and prevent fading of internal furnishings.



# LIPPERT 4000 SERIES SQUARE FRAMED WINDOWS

Our Innovative 4000 Series rectangle-shaped framed windows are tailored for the RV market as an enhancement to conventional window clamp rings. This patent-pending design boasts an aluminum frame, privacy glass, spacious screened vent opening, a sleek rectangular shape, and integrated shades built into the window box, all crafted to deliver a residential aesthetic interior. These windows are Mylar PVC backed for energy efficiency, draft reduction, and sound dampening. This was designed to create a tight seal inside the window frame. The insulating benefit comes from the sealed layer of still air the panel creates between the Mylar and windowpane, forming an insulating barrier that improves the windows R-value (around R-2.0 to R-2.3 total value), reducing heat/cooling loss.



- Aesthetics
   Residential look, both cleaner and sharper.
- Mylar Material
   A high-quality type of clear plastic film, stretched tight in the aluminum window frame.
- <u>Function</u>
   The tight seal inside the window frame forms the insulating barrier improving R-value.
- Energy Savings
   Significantly reduces drafts and heating/cooling loss.\* estimated total R-value R-2.0 to R-2.3





## **ALPHA SUPERFLEX ROOFING MEMBRANE**

ALPHA roofing system is the most advanced membrane roof on the market today! Their TPO roofing membrane is used in conjunction with ALPHA's water-based adhesives and sealants. This system has been specifically engineered to provide premium performance and flexibility for the demanding roof designs of today's RV. ALPHA's TPO is a single-ply membrane that is approximately half the weight of EPDM and PVC. It will not chalk or fade, has brilliant UV performance and is resistant to mold, algae and fungus.





## **Features:**

- Excellent UV Protection
- Puncture and Tear Resistant
- Resistant to Mold, Algae and Fungus
- Textured Surface for Traction
- Easy to Repair
- 12 Year Warranty, Limited Lifetime On Membrane

SCAN OR CLICK



WATCH VIDEO

Property	Test Method	Typical Performance
Color		White, Beige, Gray
Thickness		Nominal 0.030"
Specific Gravity	ASTM D-297	1.04 +/- 0.03
Weight / Square Foot		0.162 lbs
Shore A Durometer	ASTM D-2240	75 +/- 5
Elongation	ASTM D-412	650%
Brittleness Temperature	ASTM D-746	-49°F (-45°C)
Tensile Strength	ASTM D-412	2060 psi (14.2Mpa)

# **FURION CHILL CUBE A/C – XLRair\***

This is one of the most advanced and compact rooftop A/C systems available for RVs. Built for extreme performance in demanding environments, it delivers fast, efficient cooling with quiet operation. This high-capacity, energy cooling system offers a "direct dump" air distribution. It also utilizes variable speed compressor technology for a quiet operation and superior performance in extreme heat.



## Feature / Benefit:

- Cooling Power
  - 18,000 BTUs (over one ton of cooling power) with triple A/C's 54,000 BTUs \*NA 32W17
- Efficiency

Variable speed compressors uses up to 40% less energy than typical RV A/Cs.

- Operation
  - Engineered for quiet, continuous operation, eliminating loud starts and stops.
- Design

Compact and aerodynamic rooftop unit (72.4lbs), reduces drag, and leaves more space for solar panels.

Control

Comes with a digital remote control that can act as a mobile thermostat, sensing the temperature wherever it is in the RV.

Modes

Includes a Turbo Cool mode for rapid cooling and Power Saving mode, so even with 3 Chill Cubes you do not need a power management system to run on your generator.



# **SLIDE ROOMS**

#### **Laminated Vacuum Bonded Walls**

All our slides are <u>laminated</u> \*see pg. 10 on ALL sides, which ensures the slide room does not bow or warp, which could lead to misalignment and create issues over time.

#### **Slide Room Floors**

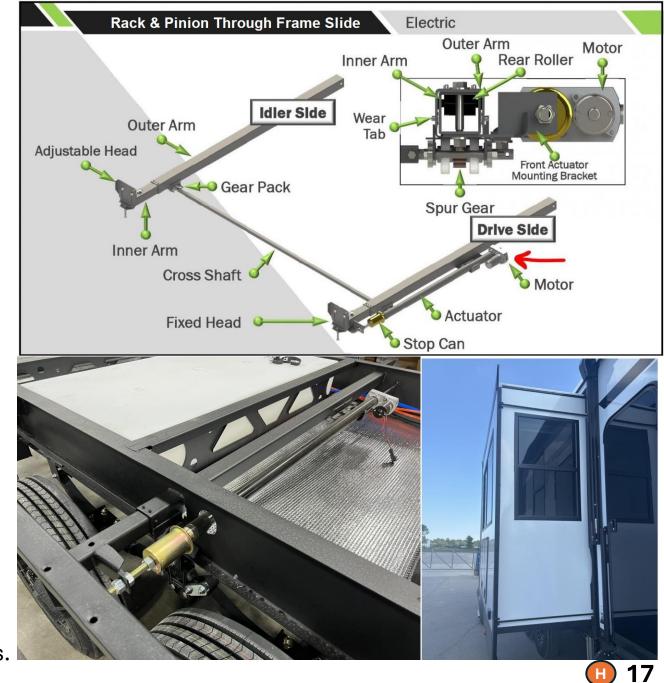
Are 1" thick just like our garage decking, also we run a layer of <u>radiant foil \*see pg. 6</u> to ensure your XLR slide outs can be used year-round.

#### Rack & Pinion Through Frame Slides

Rack & Pinion systems are stronger and better suited for larger, deeper, heavier slide-outs. On larger slides these are more reliable and less prone to stretching or slipping compared to cable slides. Our slide is mounted through the frame assembly, providing built in structural support reducing the chance of sagging over time.

#### Floor Design

Our slide-out allows for a more-flush floor transition between the main RV floor and the slide-out area, reducing the "toe-stubber" step, common in other brands.





## INTERIOR PACKAGE

#### 16 cuft 12V Fridge

High performance and efficient, the compressor cools 4X faster than traditional absorption-type refers and allows deep freeze temp. Contemporary design and large capacity deliver flexibility while elevating the aesthetics of your kitchen.

#### 1.5 cuft Furrion Residential Microwave

Versatile microwave with convection, grill, and bake cooking options, built to withstand road vibration.

#### 24" Oven w/ Cast Iron Cook Top

20% + larger than traditional RV ovens, making this for the perfect full time and frequent Rvers.

#### **Waterfall Stainless Steal Sink**

Comes w/ cup washer, drain basket, drainage basin, wooden cutting board, residential faucet, and soup dispenser, making meal prep clean and easy!

#### **Entertainment Center**

55" Smart TV, 42" Outdoor TV (NA 32W17), Klipsch Sound Bar w/ Sub Woofer, 40" Electric Fireplace, New Accent Wall.

#### **Cabinets & Cabinet Doors**

XLR cabinet doors are real hardwood.

Cabinets are pocket screwed. Lumber core is used to provide a solid backer for the screws.

















## **EXTERIOR PACKAGE**

#### Laminated Vacuum Bonded Walls \*see pg. 10

XLR uses a dedicated lamination plant that vacuum bonds our exterior sidewalls, front wall and slide-outs. The lamination plant uses high density block foam insulation.

#### Laminated Front Wall \*see pg. 10

Behind the front cap, our laminated front wall contains a high-density foam core, which provides: Higher R-Value, better temperature control, reduces, condensation, quieter interior, making the Master bedroom more comfortable in all climates.

#### Fiberglass Front Cap \*see pg. 10

The fiberglass cap wraps around and overlaps the front corners of the RV. This seals out water and wind more effectively, mitigating leak potential. The smooth surface also sheds water and dirt easily, providing further damage protection. This modern design also creates more space for the bedroom, living room, and garage.

#### Fully Walkable Roof 12 Year Warranty \*see pg. 15

ALPHA Superflex is the most advanced membrane roof on the market today! TPO roofing membrane is specifically engineered to provide premium performance and flexibility, it is a single-ply membrane that is approximately half the weight of EPDM and PVC. It will not chalk or fade, has UV performance and is resistant to mold, algae and fungus.

#### Radiant Foil w/ Fiberglass Roof Insulation \*see pg. 6

An extra layer of insulation ran across the entire roof ensuring superior roof insulation \*see pg. 8

#### 200W Solar Panel & 30-AMP Controller

The largest single 12V solar charging kit on the market w/ 200 watts and 9.6 amps of power charging capability. This powerful battery charger is great for maintaining the charge in all types of batteries and is ideal for extended RVing or drycamping.

#### Fully Enclosed Underbelly w/ Radiant Foil \*see pg. 6

Fully insulated, protected and heated underbelly \*see pg. 8

#### Weatherproof Ramp \*see pg. 12

The LCI weatherproof ramp door is an effective solution in exposed extreme weather. Weight rating is 3,000lb in ramp position and 1,500lb patio kit position.

#### Lippert Ladder Prep \*see pg. 5

Factory installed system that allows a compatible, telescoping "On-The-Go ladder to be securely and easily attached for access to the roof.

#### Rhino Pin Box \*see pg. 5

Utilizes high-strength low-alloy (HSLA steel and features a load rating of 21,000lb GVWR. For More Info Visit: XLR Nitro Toy Haulers - Forest River RV



**TECHNOLOGY PACKAGE** 

#### Winegard Air 360 Antenna w/ WiFi & 4G LTE

Has 360-degree reception, no pointing or aiming. It has a 55-mile range, is internet ready, satellite-antenna compatible, and is durable

#### **Voyager Back-up Camera Prep**

All XLR Nitro units come prepped for a rear back-up camera.

#### Klipsch Sound Bar, Sub Woofer Speakers

Klipsch Technology is known by audio aficionados for its highquality performance and efficiency. Provides more accurate audio, requiring less amplifier power. The result is louder, clearer, and distortion-free sound!

#### **1800W Inverter**

Designed to convert 12V DC battery power into 120V AC power, allowing select outlets and appliances to function w/o shore power or a generator. This will enhance your off-grid capacity, supporting boondocking and remote camping experiences.

#### Furrion Chill Cube A/C \*see pg. 6

Built for extreme performance in demanding environments, it delivers fast, efficient cooling with quiet operation.

This high-capacity, energy cooling system offers a "direct dump" air distribution. It also utilizes variable speed compressor technology for a quiet operation and superior performance in extreme heat.

For More Info Visit: XLR Nitro Toy Haulers - Forest River RV







WiSight technology



# **GARAGE PACKAGE**

#### **Fuel Cell with Pumping Station**

Nitro units come standard with a 40-gallon fuel cell and pumping station.

#### 5,000lb Tiedowns

XLR's 5Klb D-rings are the industry leader, that ensures your toys are safe while in transit.

#### **Happijac Bed System**

This is a game-changer in versatile RV sleeping solutions. Designed for families, groups, or anyone who needs flexible space w/o sacrificing comfort.

#### **Lofts**

The loft isn't just for sleeping, it could be storage for gear, a play area, or a "hang out" zone for kids. NA on 32W17 & 40BAR13

#### Ramp Patio Railing Kit & Rear Power Awning

All Nitro floorplans include a standard rear patio railing kit w/ cables. Turning what once was either just a ramp or a wall into usable outdoor living space. It's a standout feature that adds instant value, offering a safe, secure area to relax, entertain, or let pets and kids enjoy the outdoors off the ground. We also supply standard a Power Awning. This extends at the push of a button, which in turn extends your ability to enjoy your rear patio.

For More Info Visit: XLR Nitro Toy Haulers - Forest River RV















## SAFETY PACKAGE

No Excuse Lionshead Tire Warranty \*see pg. 3

- 1-year "No Excuses Guarantee"
- 2-year Complimentary Roadside Assistance
- 5-year Warranty on Radial Tires
- Lifetime Structural Warranty on All Wheels

Lippert 4000 Series Square Framed Windows \*see pg. 14

80% Tint Radius Safety Glass Windows. Innovative rectangle-shaped framed windows are tailored for the RV as an enhancement to conventional window clamp rings. This design boasts an aluminum frame, privacy glass, spacious screened vent opening, a sleek rectangular shape, and integrated shades built into the window box, all crafted to deliver a residential aesthetic interior.

#### **12V Disconnect**

When ON (connected) Powers All systems, including lights, water pump, slides, fridge, control board, and inverter. When OFF (disconnected) Cuts power to systems, preserving battery charge.

#### **Fire Extinguisher**

**LP/CO Detector** 











# **CHASSIS & SUSPENSION PACKAGE**

#### MORryde CRE 3000 SUSPENSION \*see pg. 2

Enjoy a smooth towing experience with an upgraded suspension system on your XLR Nitro's. This system provides more than 3 inches of suspension travel to add protection from road shock, improve towing capability, and give you a better ride.

#### TERRAN 7K LB EASY GREASE AXLES \*see pg. 1

The E-Z Grease system consists of axle spindles that have been specially drilled and assembled with grease fittings. When grease is pumped into the fittings, it is channeled to the inner bearing, then to the outer bearing, and eventually back out the grease cap hole for a complete bearing repack.

#### 6-POINT HYDRAULIC AUTO LEVEL \*see pg. 4

This 6-point hydraulic auto level is faster, stronger and quieter than electric leveling systems. On larger models this unique jack placement of the 6-point leveling distributes the leveling force across the entire length of the chassis. By avoiding concentration of force in just a few spots, it prevents twisting and bending of the frame, which can protect the vehicle's slide-out mechanisms, sidewalls, and windows.

#### 16" GOODYEAR ENDURANCE TIRES \*see pg. 3

The Endurance have a rugged sidewall that resists cuts, tears and punctures. Endurance tires have grooves that keep the tire cool at higher cruising speeds and under heavy loads, reducing the risk of tire failure due to overheating. This means you can worry a little less about a flat putting a halt to your trip.

#### **Lippert Frame \*click here for video**

Lippert 12" Frame, is American sourced steel that is also E-coated. Their frames stand out due to their commitment to quality and innovation. Every Chassis is engineered to work harmoniously with each individual floorplan.







# **ELECTRICAL & PLUBMING**

#### Wire Looms & Color-Coded Wiring

Are used throughout our XLR Nitro's to simplify troubleshooting and reduce maintenance issues. This organized approach ensures easier diagnostics, faster repairs, and long-term reliability for both dealers and end users.



Make splicing easier by eliminating the need for tools. The secure fit that Wago offers means that wires won't shake loose during travel, so you don't lose connection.

#### XLR's LP Manifold System

Which is unique to every floorplan and utilizes a rubber LP line vs the traditional metal casing. This Prevents corrosion and rusting over time.

#### **PEX Plumbing Lines**

Flexible & Easy to install, helps resist water from freezing. It is durable, lightweight, and PEX plumbing lines have a quieter operation.







# 6.0 NPS ECO GENERATOR

This NPS 6000W Generator has quickly become the "Gold" standard in the RV Industry. It Utilizes microprocessor control with proprietary sine wave \*Inverter Technology. This is unlike anything that has ever been released on the market! Their proprietary inverter uses a 5% Pure Sine Wave that allows for cleaner, more efficient, stable power, at up to 6000 watts!

## Feature / Benefit:

#### Technology

Utilizes microprocessor control w/ proprietary pure sine wave inverter technology, ensuring the cleanest power.

#### Engine

This generator is powered by a Yamaha 4-stroke engine, 357cc, air cooled.

#### Starting

It is push button, plus it features a remote start FOB w/ also a pull-start backup.

#### Noise Level

Quiet operation meeting National Park Service sound requirements (approx. 58 dBA at no load)

#### Fuel Efficiency

Has a variable speed engine depending on load, reduces fuel consumption and quieter.

#### Safety & Compliance

CA, EPA, and CARB Compliant, USDA Forest Service approved spark-arresting muffler.

#### Durability

Hot weather certified (tested in Death Valley), has specially designed air intake to prevent overheating.





powered by NPS 3 Year/2000 hour NPS warranty







## **AVAILABLE OPTIONS**

 600WSolar System Upgrade (2 additional 200W Panels)



3 Season Rear Patio Door

Stackable Washer/ Dryer

• Full Body Paint \*see pg. 26













































# THE VOMELA COMPANIES

# 40888 M7 PP-200 FOREST RIVER-25-0001-PV 07/11/25 2026 TOYHAULER FBP D42573v9 M1 WHITE & SILVER W/ BLACK

#### **FULL BODY PAINT**

















Automative-grade paint w/ 4 coats of clear on Talon LLC High-quality gel coated fiberglass. This will have appearance and durability. Less susceptible to fading, peeling, and chalkiness.



CHA03 M7 PP-200 FOREST RIVER-25-0001-PV 07/II/25 2026 TOYHAULER FBP D42573v9 WHITE & SILVER W/ BLUI

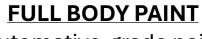
























WHITE & SILVER W/ RED

#### **FULL BODY PAINT**

















THE VOMELA COMPANIES





2026 TOYHAULER FBP D42573v9

#### **FULL BODY PAINT**