

# LARICK

## 220 PROFILE SANDER



The Model 220 Profile Sander is a two spindle machine designed for use with flexible brush type sanding wheels. The spindles are counter-rotating, allowing corners to be sanded without rounding over, and to sand in two directions. There are two height settings, allowing it to be used for both edge and panel sanding. In the raised position, the table moves toward the spindles, under the panel sanding wheel, providing support for small panels.



**LARICK MACHINERY, INC.**

409-A DELOZIER DR.  
FORT COLLINS, CO 80524

PHONE 970-224-3061 FAX 970-224-9519

**USER FRIENDLY MACHINERY**

INNOVATIVE LEADER IN  
PROFILE SHAPING & SANDING

[www.larickmachinery.com](http://www.larickmachinery.com) [info@larickmachinery.com](mailto:info@larickmachinery.com)

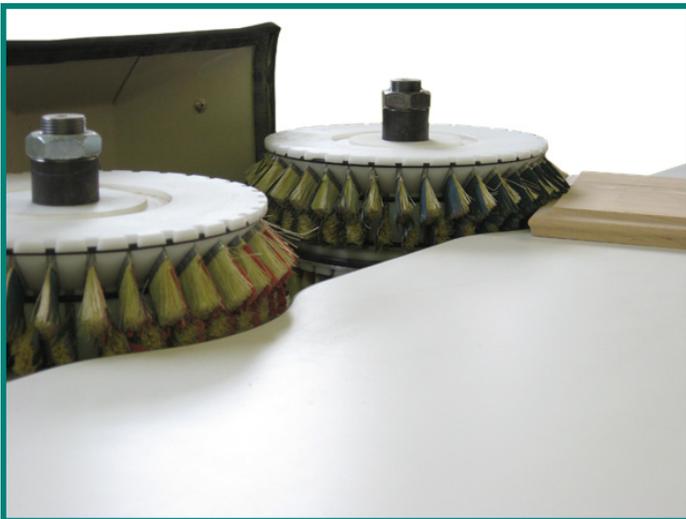
# LARICK MODEL 220 SANDER

The Larick Model 220 features two counter-rotating spindles to be used with brush type sanding wheels. This allows parts to be sanded without noticeable rounding over on corners. The sanding technique is to sand the left corners on the right sander and the right corners on the left sander. This method has the brushes formed to the profile as they go over the corners.

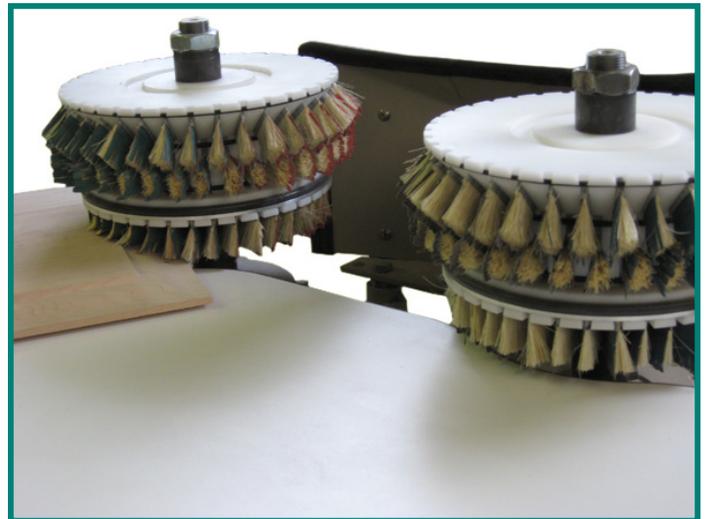
The spindles move up or down together and are controlled by an air valve. Adjustable stops are used for positioning. In addition to the vertical spindle travel, the tabletop also moves back 2" when the spindles are raised. This provides support under the lower sanding head when sanding raised panels.

## MACHINE SPECIFICATIONS

Motors:	(2) 1 HP 6 pole 3ph
Voltage:	221: 120 or 208-240V / 1ph / 50-60hz 222: 208-240V / 1 or 3 ph / 50-60hz 224: 400-480V / 3ph / 50-60 hz
Variable Speed:	AC Inverter 100-1200 rpm
Arbor:	1" Dia. by 6" Tall
Vertical Travel:	6"
Table Travel:	2"
Table Height:	36"
Table Size:	60" x 24"
Air Pressure Required:	80psi min.
Dust Collection:	4" round, 400cfm



Spindles lowered / Table forward for edge sanding.



Spindles raised / Table back for sanding raised panels.



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