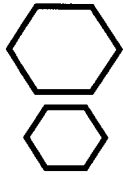


# SEAL 410

## INSTALL INSTRUCTIONS GOODMAN VALVES



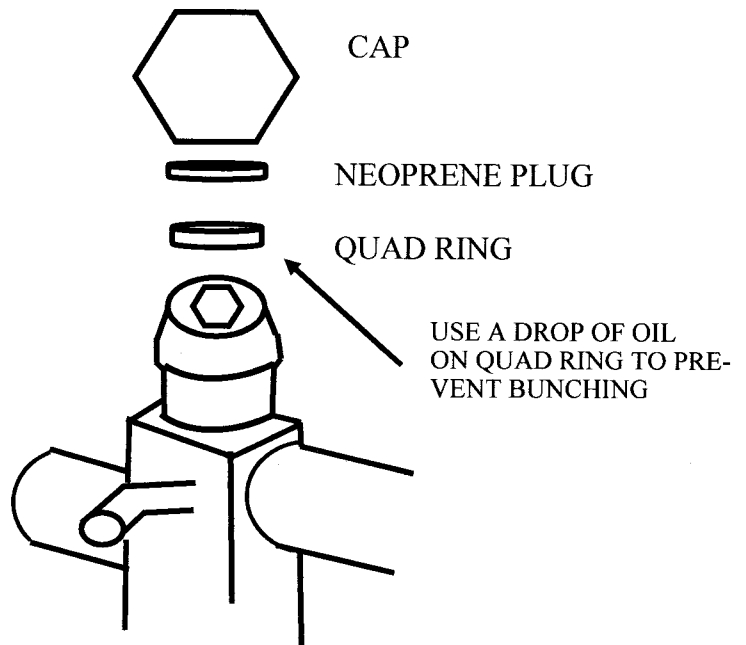
QUARTER WILL FALL IN CAP- USE Good 7/8



QUARTER WILL NOT FALL IN CAP- USE Good 3/4

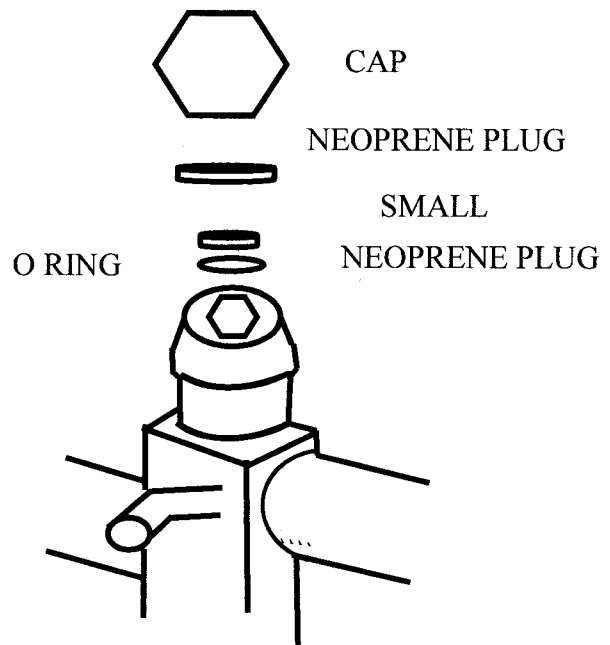
### LOW SIDE VAPOR

SHUT OFF POWER  
REMOVE CAP, REMOVE "O"  
FROM CAP AND DISCARD. PUT  
NEOPRENE PLUG IN CAP (USE  
STICKUMPS IF NECESSARY.  
TURN PLUG (CW). USE 5/16 HEX  
WRENCH.  
INSERT QUAD RING. MAKE  
SURE RING IS SEATED. TURN  
PLUG CCW UNTILL QUAD RING  
IS SNUG AND SLIGHTLY EX-  
POSED ABOVE LIP OF VALVE.  
BACKSEAT PLUG.  
RE-INSTALL CAP, SNUG TIGHT-  
EN TO COMPLETE SEAL

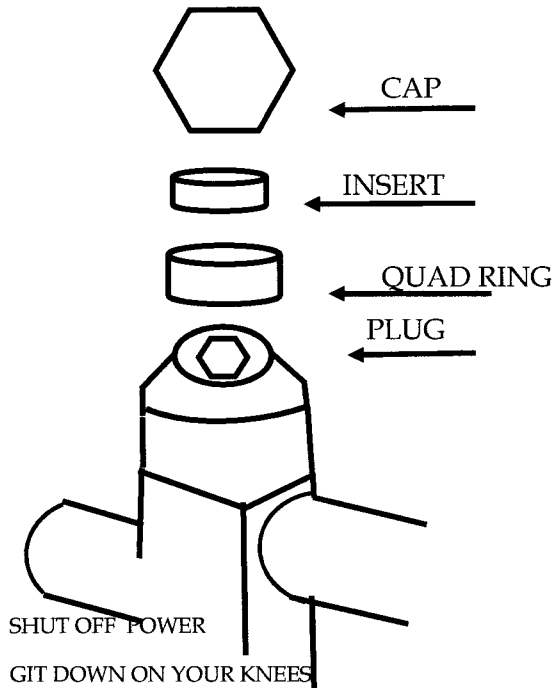


### HIGH SIDE LIQUID

SHUT OFF POWER  
REMOVE CAP, REMOVE "O"  
FROM AND DISCARD. PUT NEO-  
PRENE PLUG IN CAP (USE  
STICKUMPS IF NECESSARY.  
TURN PLUG (CW). USE 3/16 HEX  
WRENCH.  
INSERT "O" RING. TURN PLUG  
CCW UNTILL "O" RING IS SNUG  
AND SLIGHTLY EXPOSED  
ABOVE LIP OF VALVE.  
PLACE SMALL NEOPRENE PLUG  
ON "O".  
RE-INSTALL CAP, SNUG TIGHT-  
EN TO COMPLETE SEAL



## DOME STYLE LOW SIDE



SHUT OFF POWER

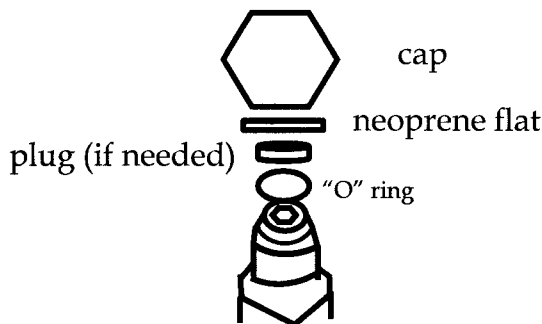
GIT DOWN ON YOUR KNEES

REMOVE CAP

TURN PLUG (CW). USE 5/16 HEX WRENCH.

INSERT QUAD RING. MAKE SURE QUAD RING IS SEATED. PUSH IN INSERT. BACK SEAT PLUG (CCW)

## DOME STYLE HIGH SIDE



REMOVE CAP

TURN PLUG DOWN A FEW TURNS (CW).  
3/16 HEX WRENCH.

PUT IN- O- RING. BACK SEAT PLUG.

PUT IN PLUG IF NEEDED. if O ring does  
not come to top of lip.

PUT NEOPRENE FLAT ON TOP OF PLUG.  
REINSTALL CAP.

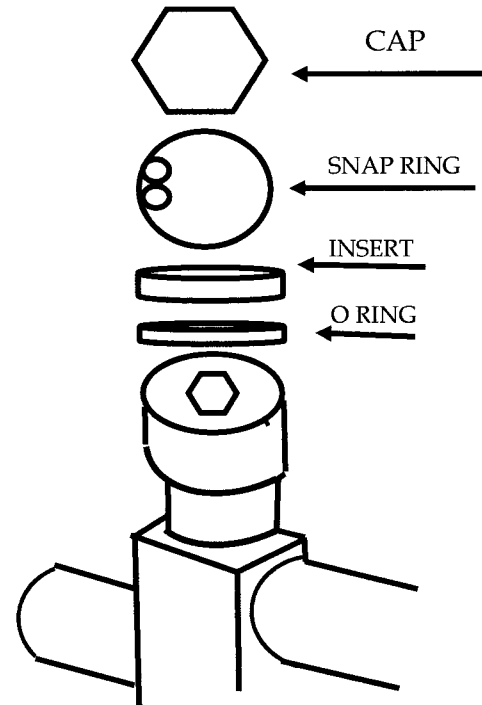
TIGHTEN (SNUG DOWN CAP) TO COM-  
PLETE SEAL

NOW THE HARD PART

GETTING BACK ON YOUR FEET

## SNAP RING STYLE VALVE

### HIGH SIDE AND LOW



SHUT OFF POWER

REMOVE CAP

TURN PLUG DOWN (CW) USE 3/16 HEX  
WRENCH

REMOVE SNAP RING. CAREFULLY NOW, RING  
SOMETIMES FLYS AWAY AND YOU'LL NEVER  
TO SEE IT AGAIN.

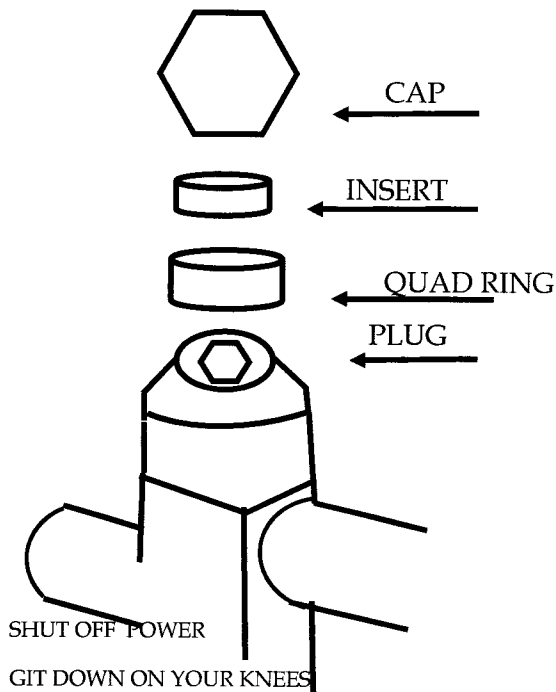
INSTALL "O" RING

INSTALL INSERT- CHANFER SIDE DOWN  
AGAINST "O" RING.

REINSTALL SNAP RING

BACKSEAT PLUG UNTILL SNUG

## DOME STYLE LOW SIDE



SHUT OFF POWER

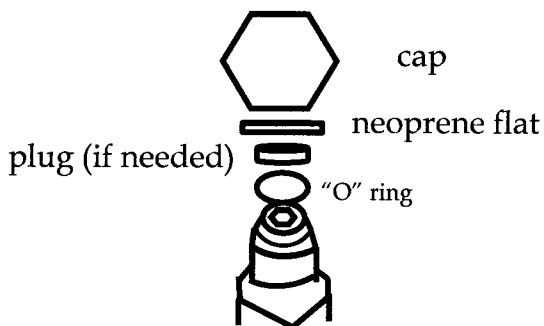
GET DOWN ON YOUR KNEES

REMOVE CAP

TURN PLUG (CW). USE 5/16 HEX WRENCH.

INSERT QUAD RING. MAKE SURE QUAD RING IS SEATED. PUSH IN INSERT. BACK SEAT PLUG (CCW)

## DOME STYLE HIGH SIDE



REMOVE CAP

TURN PLUG DOWN A FEW TURNS (CW). 3/16 HEX WRENCH.

PUT IN- O- RING. BACK SEAT PLUG.

PUT IN PLUG IF NEEDED. if O ring does not come to top of lip.

PUT NEOPRENE FLAT ON TOP OF PLUG. REINSTALL CAP.

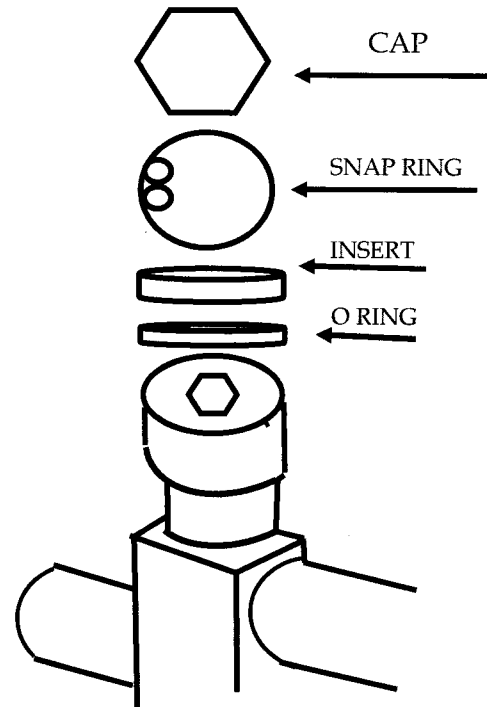
TIGHTEN (SNUG DOWN CAP) TO COMPLETE SEAL

NOW THE HARD PART

GETTING BACK ON YOUR FEET

## SNAP RING STYLE VALVE

### HIGH SIDE AND LOW



SHUT OFF POWER

REMOVE CAP

TURN PLUG DOWN (CW) USE 3/16 HEX WRENCH

REMOVE SNAP RING. CAREFULLY NOW, RING SOMETIMES FLIES AWAY AND YOU'LL NEVER SEE IT AGAIN.

INSTALL "O" RING

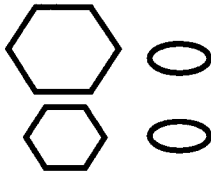
INSTALL INSERT- CHAMFER SIDE DOWN AGAINST "O" RING.

REINSTALL SNAP RING

BACKSEAT PLUG UNTILL SNUG

## SEAL 410

### INSTALL INSTRUCTIONS GOODMAN VALVES

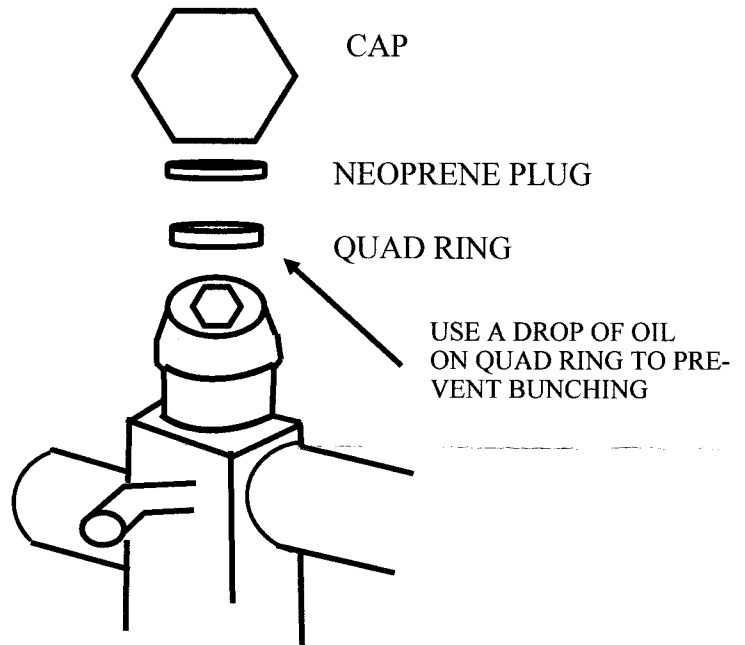


QUARTER WILL FALL IN CAP— USE Good 7/8

QUARTER WILL NOT FALL IN CAP— USE Good 3/4

#### LOW SIDE VAPOR

SHUT OFF POWER  
REMOVE CAP, REMOVE “O”  
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STICKUMPS IF NECESSARY.  
TURN PLUG (CW). USE 5/16 HEX  
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SURE RING IS SEATED. TURN  
PLUG CCW UNTILL QUAD RING  
IS SNUG AND SLIGHTLY EX-  
POSED ABOVE LIP OF VALVE.  
BACKSEAT PLUG.  
RE-INSTALL CAP, SNUG TIGHT-  
EN TO COMPLETE SEAL



#### HIGH SIDE LIQUID

SHUT OFF POWER  
REMOVE CAP, REMOVE “O”  
FROM CAP AND DISCARD. PUT NEO-  
PRENE PLUG IN CAP (USE  
STICKUMPS IF NECESSARY.  
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PLACE SMALL NEOPRENE PLUG  
ON “O”.  
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