

## Clay Softening Temperature Chart:

Product Name	Softening Temperature	Trowelable Temperature	Brushable Temperature	Castable Temperature
<b>AUTOSTYLE HARD</b>	140F/60C	165F/74C	190F/88C	N/A
<b>AUTOSTYLE Medium</b>	140F/60C	165F/74C	190F/88C	N/A
<b>AUTOSTYLE Soft</b>	140F/60C	165F/74C	190F/88C	N/A
<b>Castilene Soft</b>	160F/72C	160F/72C	170F/77C	185F/85C
<b>Castilene Medium</b>	160F/72C	160F/72C	170F/77C	185F/85C
<b>Castilene Hard</b>	160F/72C	160F/72C	170F/77C	185F/85C
<b>Clayette™ Soft</b>	150F/66C	N/A	N/A	N/A
<b>Clayette™ Hard</b>	150F/66C	N/A	N/A	N/A
<b>Clayette™ Medium</b>	150F/66C	N/A	N/A	N/A
<b>CM-50 Medium-Hard</b>	150F/66C	N/A	N/A	N/A
<b>CM-70 Extra Hard</b>	150F/66C	N/A	N/A	N/A
<b>DaVinci™ Extra Soft</b>	120F/49C	N/A	N/A	N/A
<b>DaVinci™ Soft</b>	120F/49C	N/A	N/A	N/A
<b>Fill-It™</b>	150F/66C	N/A	N/A	N/A
<b>Fill-It™ HM</b>	170F/77C	N/A	N/A	N/A
<b>J-525 Hard</b>	145F/63C	N/A	N/A	N/A
<b>Jolly King™ Plasteline</b>	140F/60C	N/A	N/A	N/A
<b>Le Beau Touché™ HM</b>	170F/77C	N/A	N/A	N/A
<b>Le Beau Touché™ Original</b>	150F/66C	N/A	N/A	N/A
<b>MONU-MELT™ Extra Hard</b>	160F/72C	170F/77C	185F/85C	N/A
<b>MONU-MELT™ FX</b>	160F/72C	170F/77C	185F/85C	N/A
<b>MONU-MELT™ Hard</b>	160F/72C	170F/77C	185F/85C	N/A
<b>MONU-MELT™ Medium</b>	160F/72C	170F/77C	185F/85C	N/A
<b>MONU-MELT™ Soft</b>	160F/72C	170F/77C	185F/85C	N/A
<b>NSP Hard</b>	150F/66C	175F/80C	185F/85C	205F/97C
<b>NSP™ Medium</b>	150F/66C	175F/80C	185F/85C	205F/97C
<b>NSP™ Soft</b>	150F/66C	175F/80C	185F/85C	205F/97C
<b>PRIMA™ Plastilina</b>	120F/49C	N/A	N/A	N/A
<b>Professional Plasteline™</b>	120F/49C	N/A	N/A	N/A
<b>ROMA Plastilina™ Firm</b>	120F/49C	N/A	N/A	N/A
<b>ROMA Plastilina™ Medium</b>	120F/49C	N/A	N/A	N/A
<b>ROMA Plastilina™ Soft</b>	120F/49C	N/A	N/A	N/A
<b>Y2 KLAY Medium-Hard</b>	140F/60C	165F/74C	175F/80C	N/A

***\*Do NOT exceed highest temp value for each clay***