

Clay Softening Temperature Chart:

Product Name	Softening Temperature	Trowelable Temperature	Brushable Temperature	Castable Temperature
AUTOSTYLE HARD	140F/60C	165F/74C	190F/88C	N/A
AUTOSTYLE Medium	140F/60C	165F/74C	190F/88C	N/A
AUTOSTYLE Soft	140F/60C	165F/74C	190F/88C	N/A
Castilene Soft	160F/72C	160F/72C	170F/77C	185F/85C
Castilene Medium	160F/72C	160F/72C	170F/77C	185F/85C
Castilene Hard	160F/72C	160F/72C	170F/77C	185F/85C
Clayette™ Soft	150F/66C	N/A	N/A	N/A
Clayette™ Hard	150F/66C	N/A	N/A	N/A
Clayette™ Medium	150F/66C	N/A	N/A	N/A
CM-50 Medium-Hard	150F/66C	N/A	N/A	N/A
CM-70 Extra Hard	150F/66C	N/A	N/A	N/A
DaVinci™ Extra Soft	120F/49C	N/A	N/A	N/A
DaVinci™ Soft	120F/49C	N/A	N/A	N/A
Fill-It™	150F/66C	N/A	N/A	N/A
Fill-It™ HM	170F/77C	N/A	N/A	N/A
J-525 Hard	145F/63C	N/A	N/A	N/A
Jolly King™ Plasteline	140F/60C	N/A	N/A	N/A
Le Beau Touché™ HTR	170F/77C	N/A	N/A	N/A
Le Beau Touché™ Original	150F/66C	N/A	N/A	N/A
MONU-MELT™ Extra Hard	160F/72C	170F/77C	185F/85C	N/A
MONU-MELT™ FX	160F/72C	170F/77C	185F/85C	N/A
MONU-MELT™ Hard	160F/72C	170F/77C	185F/85C	N/A
MONU-MELT™ Medium	160F/72C	170F/77C	185F/85C	N/A
MONU-MELT™ Soft	160F/72C	170F/77C	185F/85C	N/A
NSP Hard	150F/66C	175F/80C	185F/85C	205F/97C
NSP™ Medium	150F/66C	175F/80C	185F/85C	205F/97C
NSP™ Soft	150F/66C	175F/80C	185F/85C	205F/97C
PRIMA™ Plastilina	120F/49C	N/A	N/A	N/A
Professional Plasteline™	120F/49C	N/A	N/A	N/A
ROMA Plastilina™ Firm	120F/49C	N/A	N/A	N/A
ROMA Plastilina™ Medium	120F/49C	N/A	N/A	N/A
ROMA Plastilina™ Soft	120F/49C	N/A	N/A	N/A
Y2 KLAY Medium-Hard	140F/60C	165F/74C	175F/80C	N/A

****Do NOT exceed highest temp value for each clay***