



Clay Softening Temperature Chart

Since 1892 • The Finest Name in Modeling Clay

Product	Softening Temperature	Trowelable Temperature	Brushable Temperature	Castable Temperature
Alien Clay™ Soft	115°F/46°C	135°F/57°C	170°F/77°C	212°F/100°C
Alien Clay™ Medium	115°F/46°C	145°F/63°C	180°F/82°C	212°F/100°C
Alien Clay™ Hard	120°F/49°C	155°F/68°C	190°F/88°C	212°F/100°C
Autostyle™	140°F/60°C	165°F/74°C	190°F/88°C	N/A
Castilene™ Soft	125°F/52°C	160°F/72°C	170°F/77°C	185°F/85°C
Castilene™ Medium & Hard	130°F/54°C	160°F/72°C	170°F/77°C	185°F/85°C
Clayette™	115°F/46°C	N/A	N/A	N/A
CM-50™, CM-70™	150°F/66°C	N/A	N/A	N/A
DaVinci™	115°F/46°C	N/A	N/A	N/A
Fill-It™	100°F/38°C	N/A	N/A	N/A
Fill-It™ HTR	115°F/46°C	N/A	N/A	N/A
J-525™	145°F/63°C	N/A	N/A	N/A
Jolly King Brand™	115°F/46°C	N/A	N/A	N/A
Le Beau Touché™	100°F/38°C	N/A	N/A	N/A
Le Beau Touché™ HTR	115°F/46°C	N/A	N/A	N/A
MONU-MELT™ Soft	135°F/57°C	170°F/77°C	185°F/85°C	N/A
MONU-MELT™ Medium	140°F/60°C	170°F/77°C	185°F/85°C	N/A
MONU-MELT™ Hard	145°F/63°C	170°F/77°C	185°F/85°C	N/A
NSP™ Soft	120°F/49°C	175°F/80°C	185°F/85°C	205°F/97°C
NSP™ Medium	125°F/52°C	175°F/80°C	185°F/85°C	205°F/97°C
NSP™ Hard	130°F/54°C	175°F/80°C	185°F/85°C	205°F/97°C
Prima™	115°F/46°C	N/A	N/A	N/A
Professional Plasteline™	115°F/46°C	N/A	N/A	N/A
Roma™	115°F/46°C	N/A	N/A	N/A
Y2 Klay™	140°F/60°C	165°F/74°C	175°F/80°C	N/A

DO NOT exceed highest temp value for each clay