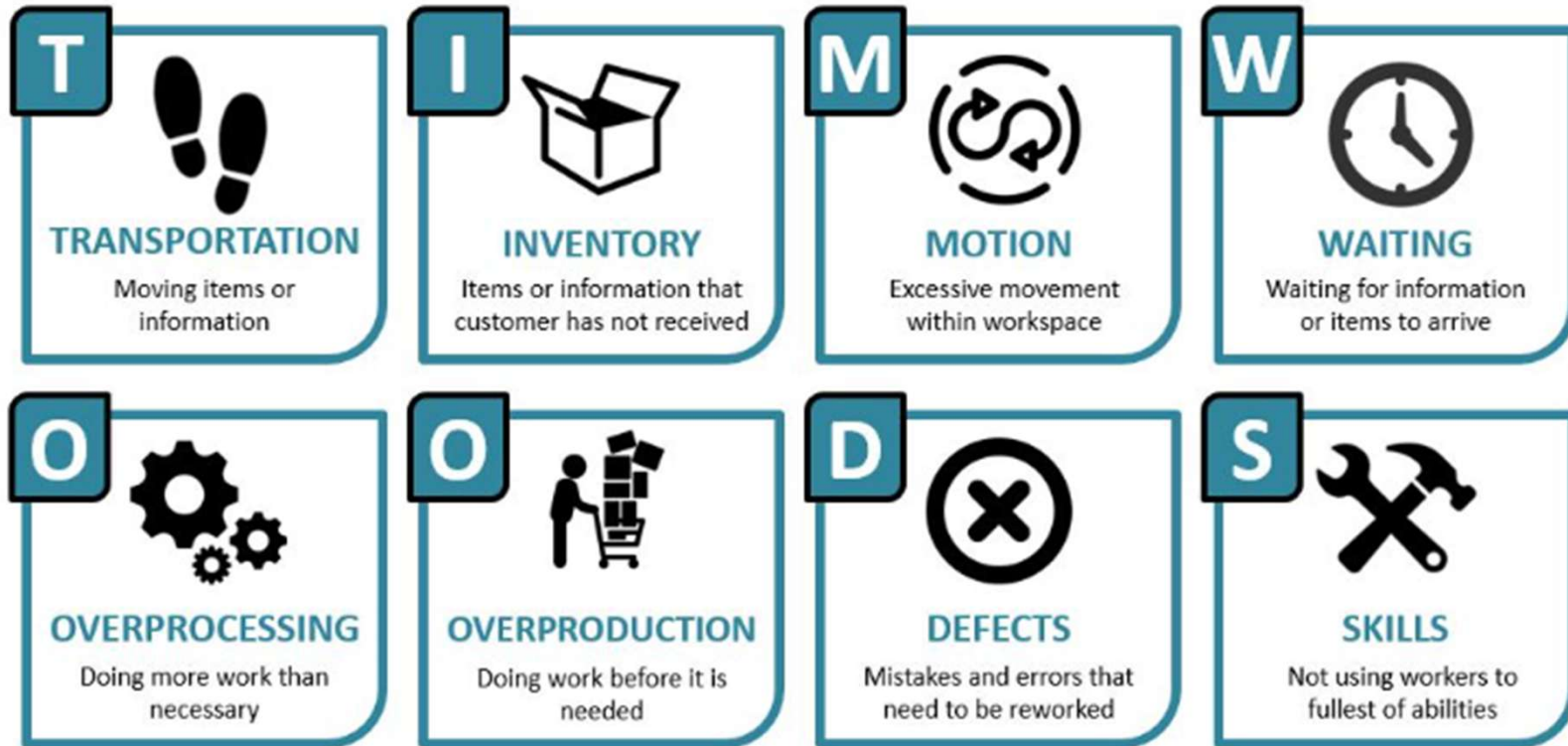


8 Types of Waste in a Cabinet Shop



We want a seamless flow of value to our customers
Waste is our Enemy



- Shipping
- Walking around
- Moving parts between stations
- Delivery



- Materials or finished products
- Work-in-Progress (WIP)
- Project Book
- Labels



- Positioning Parts
- Reaching for Tools, Supplies, Fasteners...
- Flipping/rotating cabinets



- Projects
- Parts
- Project Book info
- Clarification
- Delivery



- Flipping Panels
- Extra Fasteners
- Adjusting parts AFTER assembly



- Working Ahead
- Batching Panels
- Stacking Parts
- Printing Project Books before parts arrive
- Building cabinets before parts arrive



- Bad edgebanding
- Excess glue
- Nail heads
- Dents, rough edges, dirt
- Gaps and misalignment
- Not Square, wrong length
- Out of position
- Extra or missing pockets, pins, guides...



- Ignoring feedback
- Excluding workers from Continuous Improvement activities