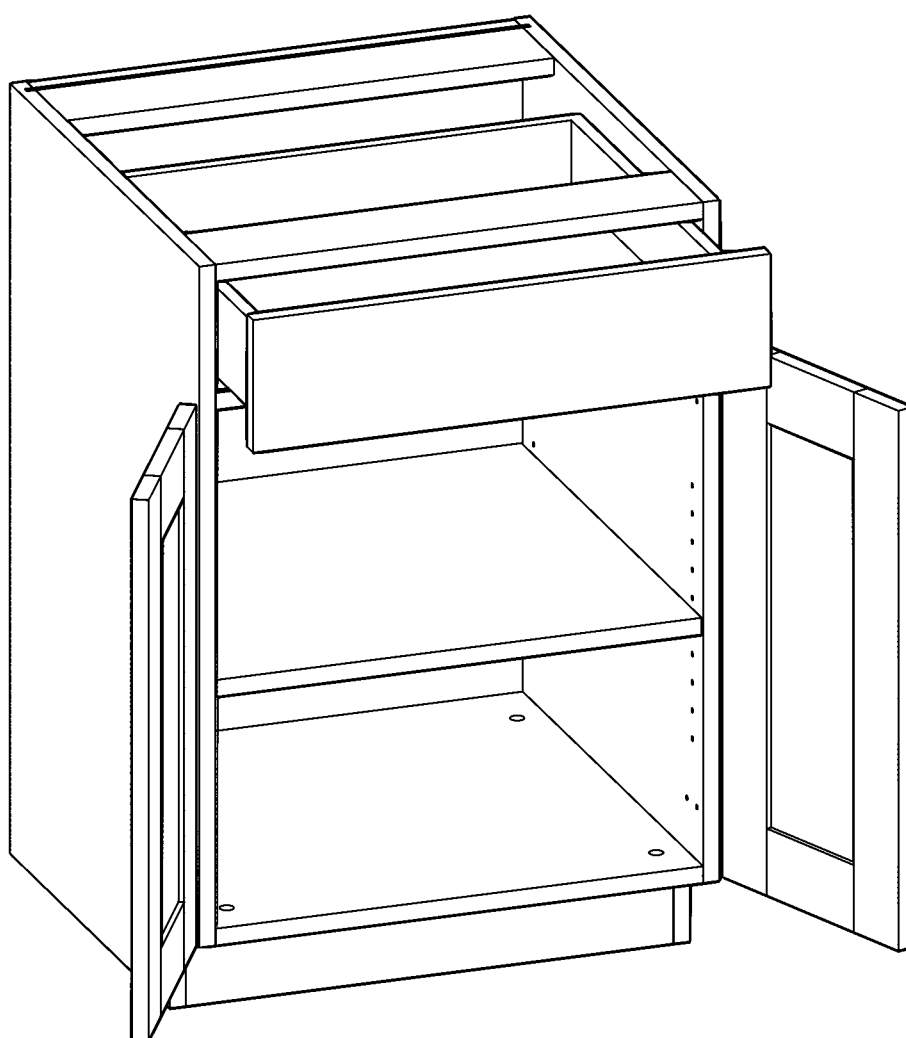
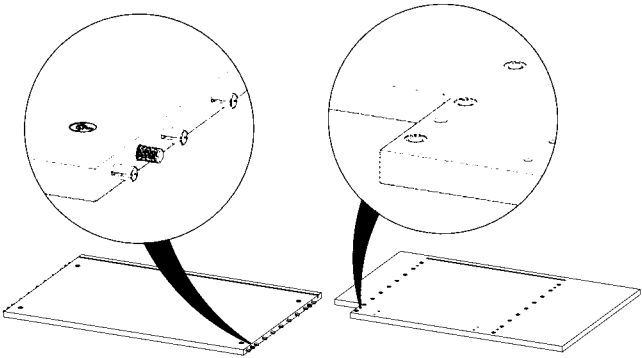


Cabinet Systems Assembly Manual

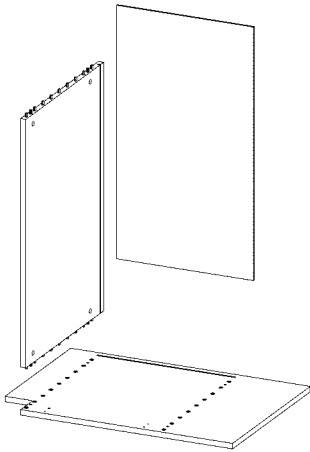
Vesta Cabinet Line



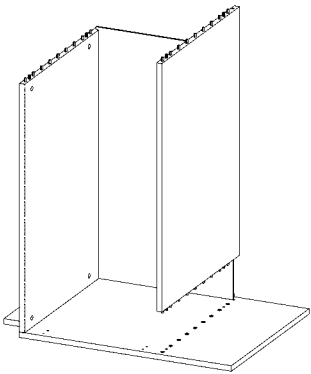
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



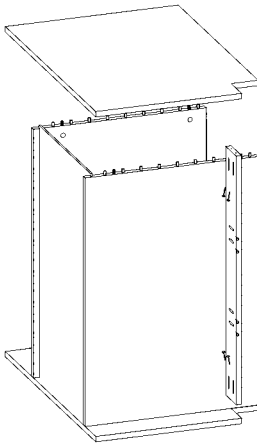
- 4. APPLY BOTTOM TO SIDE. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



- 7. APPLY TOP TO SIDE. PRESS DOWN FIRMLY TO ENSURE TOP IS SEATED AGAINST SIDE PANEL.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

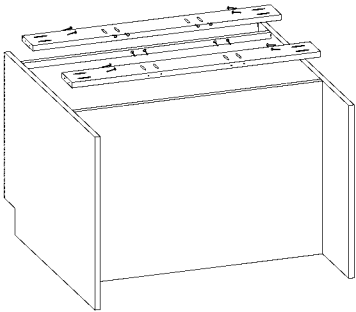


- 9. APPLY SIDE PANEL TO TOP & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOP & BOTTOM.
- 10. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 11. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS & BOTTOM.



CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

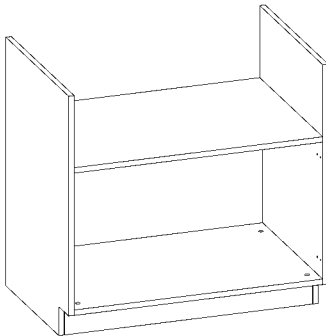
- 13. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 14. USE POCKET SCREWS TO ATTACH HANGER CLEATS TO SIDE PANELS & BOTTOM.



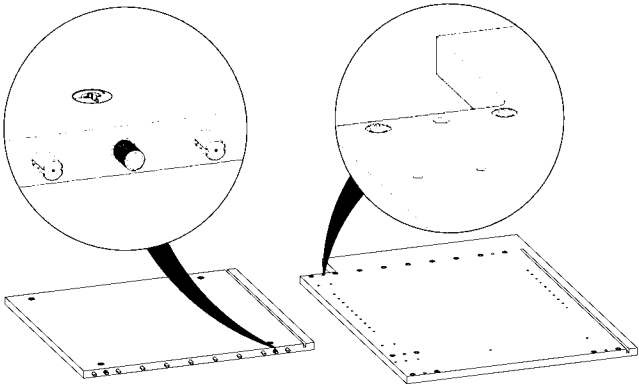
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

FULL ACCESS APRON SINK
BASE CABINET

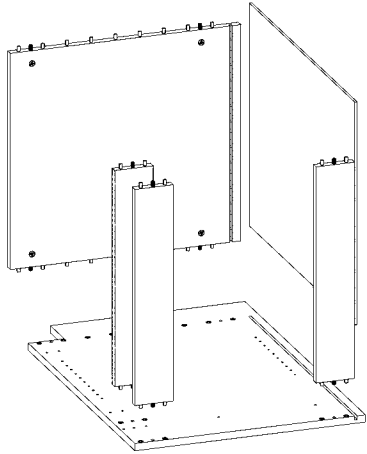
ASB



- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM

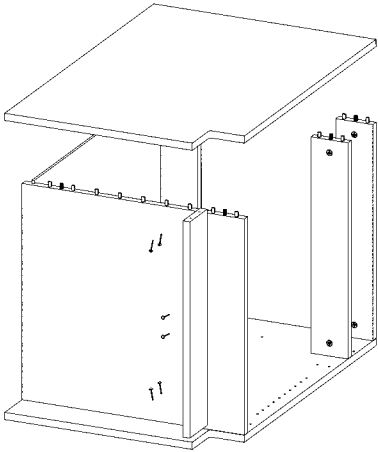


- 4. APPLY BOTTOM AND STRINGERS TO SIDE. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM & STRINGERS ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



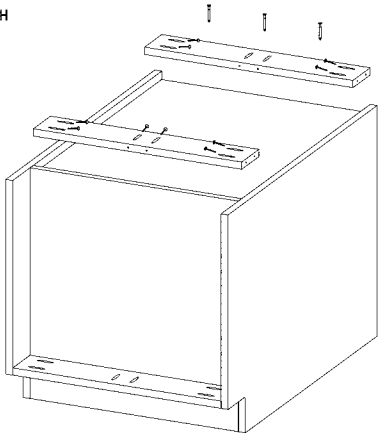
- 7. APPLY SIDE PANEL TO BOTTOM & STRINGERS. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOPS & BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & STRINGERS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 10. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

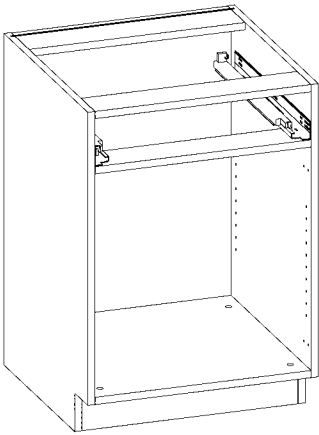


- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.
- 13. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.



- 14. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.



FULL ACCESS BASE CABINETS WITH DRAWER SLIDES

B (SHOWN)

B3D

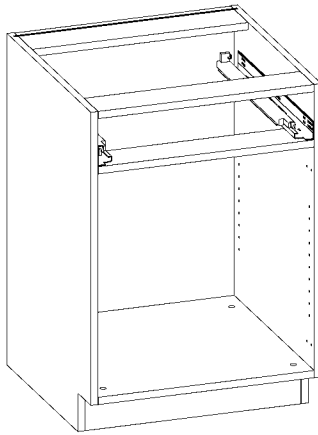
B3DEH

B4D

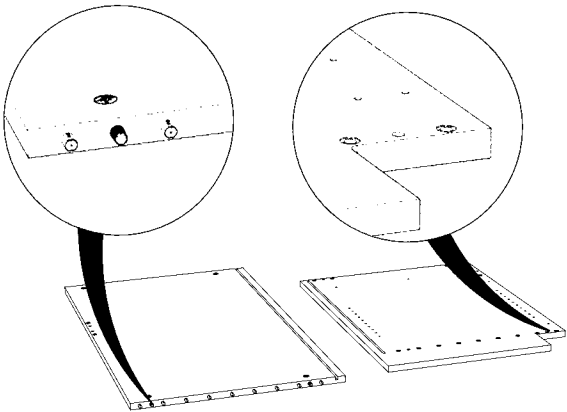
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V3D

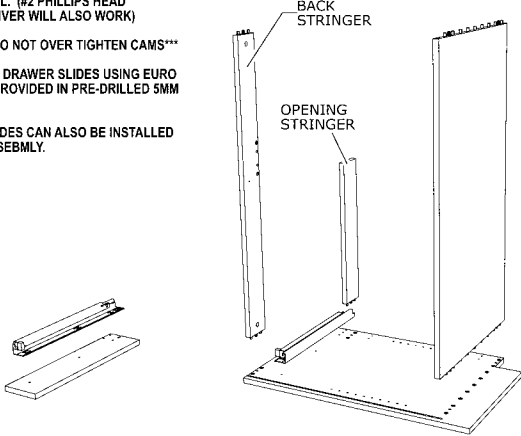
V4D



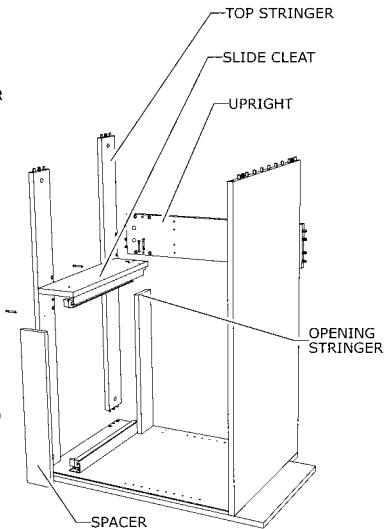
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM



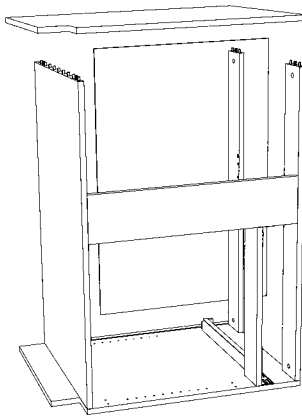
- 4. APPLY BOTTOM, BACK TOP STRINGER, AND OPENING STRINGER TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST SIDE.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM AND STRINGERS ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***
- 6. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.
- NOTE: SLIDES CAN ALSO BE INSTALLED AFTER ASSEMBLY.



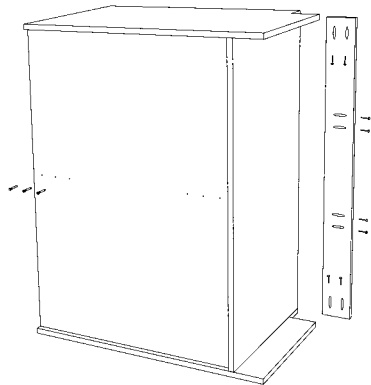
- 7. APPLY UPRIGHT TO BOTTOM WHILE UTILIZING FRONT OPENING STRINGER TO SUPPORT UPRIGHT. APPLY THE FRONT TOP STRINGER TO THE SIDE PANEL AND UPRIGHT.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE UPRIGHT IS TIGHT AGAINST THE BOTTOM AND TOP STRINGER. TIGHTEN CAMS ON TOP STRINGER SO THAT IT IS TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***
- 9. APPLY DRAWER SLIDE SUPPORT TO UPRIGHT. A PLYWOOD SPACER IS PROVIDED TO SUPPORT THE BACK OF THE OF THE DRAWER SLIDE SUPPORT.
- 10. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE DRAWER SLIDE SUPPORT IS TIGHT AGAINST UPRIGHT. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***
- 11. USE SELF TAPPING SCREWS AND THE 1/8" PILOT HOLE TO SECURE THE DRAWER SLIDE CLEAT AGAINST THE OPENING STRINGER AND TOP FRONT/BACK STRINGERS



- 12. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.
- 13. APPLY SIDE PANEL TO BOTTOM AND STRINGERS. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE ON THE TOPS AND BOTTOM.
- 14. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP AND STRINGERS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***

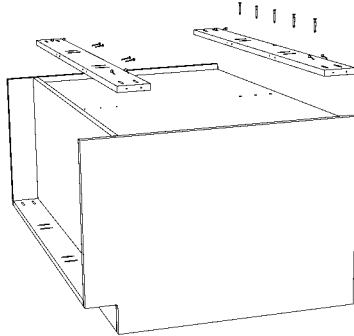


- 15. USING SELF TAPPING SCREWS AND 1/8" PILOT HOLES FOR ALIGNMENT TO SECURE THE BACK TO THE DRAWER SLIDE SUPPORT.
- 16. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 17. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDES & BOTTOM.



CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

- 18. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 19. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.
- 20. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.

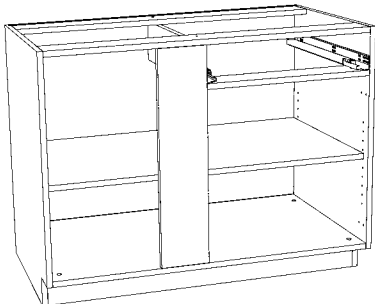


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

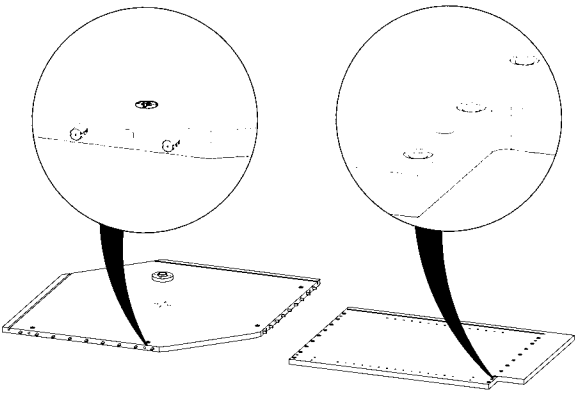
FRAMELESS BASE BLIND CORNER CABINETS

BBCL (SHOWN)

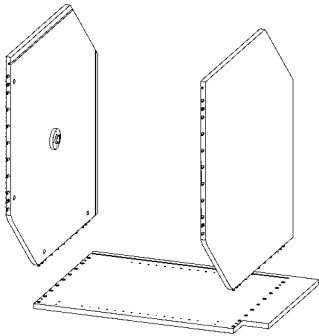
BBCR



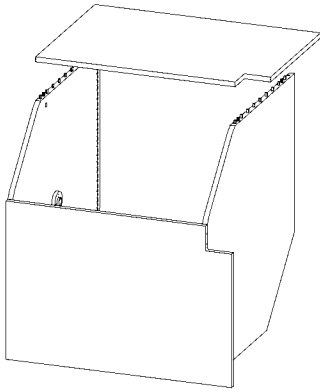
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM
- 4. IF CABINET HAS LAZY SUSAN INSTALL MOUNTING PLATES TO THE TOP & BOTTOM USING THE PREDRILLED HOLES WITH PROVIDED SCREWS.



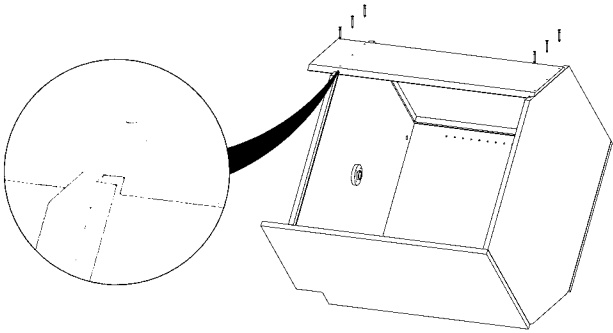
- 5. APPLY THE TOP & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP & BOTTOM IS SEATED AGAINST SIDE PANEL.
- ***NOTE: IF CABINET HAS A LAZY SUSAN THE PART WITH LARGER MOUNTING PLATE IS THE BOTTOM.
- 6. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



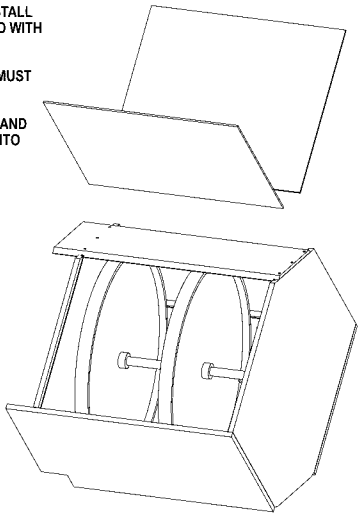
- 7. ROTATE THE CABINET AS SHOWN AND APPLY THE SIDE PANEL TO TOP & BOTTOM. PRESS DOWN FIRMLY TO ENSURE SIDE PANEL IS SEATED AGAINST THE TOP & BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



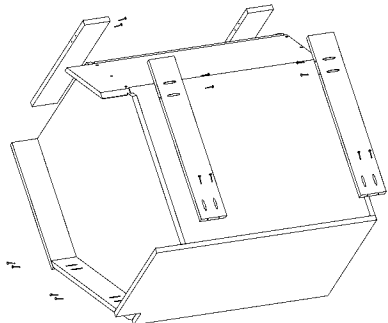
- 9. ATTACH 3/4" THICK BACK TO TOP & BOTTOM USING SELF TAPPING SCREWS IN THE 1/8" PREDRILLED HOLES. MAKE SURE THE BEVEL ON THE 3/4" THICK BACK IS ALIGNED WITH THE DADO ON THE TOP AND BOTTOM.



- 10A. IF CABINET HAS LAZY SUSAN INSTALL FOLLOWING INSTRUCTIONS PROVIDED WITH LAZY SUSAN.
- 10B. IF CABINET HAS SHELVES THEY MUST BE INSTALLED NOW.
- 11. SLIDE BACKS INTO DADO ON TOP AND BOTTOM. MAKE SURE BACK SEATS INTO SIDE PANEL DADO.



- 12. PLACE HANGER CLEATS AGAINST SIDE PANELS, TOP & BOTTOM.
- 13. USE POCKET SCREWS TO ATTACH HANGER CLEATS TO SIDE PANELS, TOP, & BOTTOM.
- 14. ATTACH TOE BACKER TO BOTTOM USING POCKET SCREWS. ENSURE THE BEVELED EDGE IS RESTING AGAINST THE SIDE PANELS.

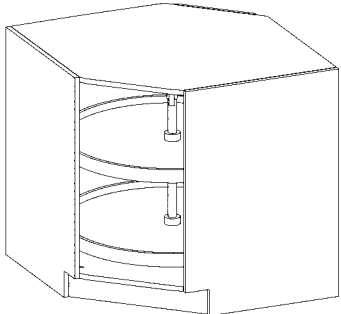


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

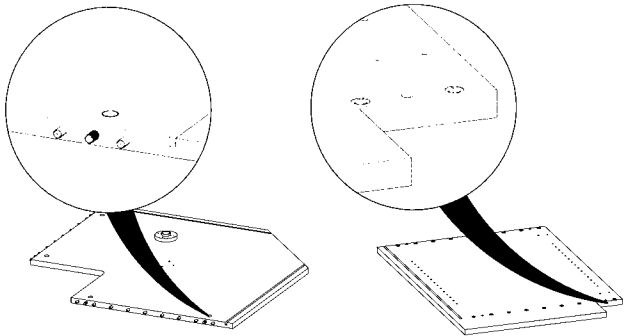
FRAMELESS BASE CORNER FULL DOOR CABINETS

BCFD

BCFDLS (SHOWN)

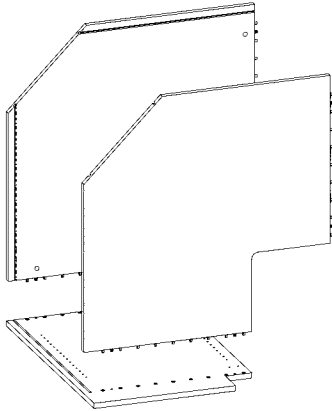


- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
 - 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
 - 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM
 - 4. IF CABINET HAS LAZY SUSAN INSTALL MOUNTING PLATES TO THE TOP & BOTTOM USING THE PREDRILLED HOLES WITH PROVIDED SCREWS.
- ***NOTE: IF CABINET HAS A LAZY SUSAN THE LARGER MOUNTING PLATE IS ATTACHED TO THE BOTTOM.

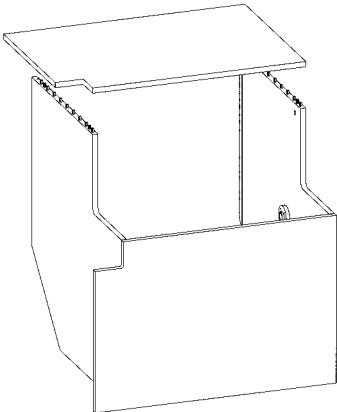


- 5. APPLY THE TOP & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP & BOTTOM IS SEATED AGAINST SIDE PANEL.
- 6. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP & BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

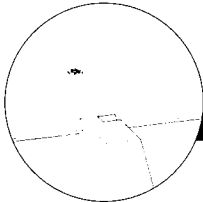
***NOTE: IF CABINET HAS A LAZY SUSAN THE PART WITH THE LARGER MOUNTING PLATE IS THE BOTTOM PANEL.



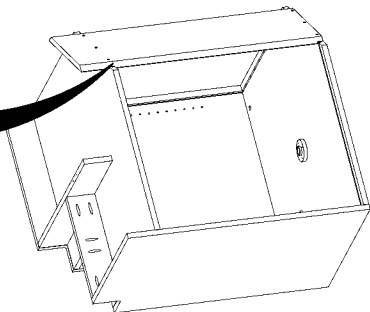
- 7. ROTATE THE CABINET AS SHOWN AND APPLY THE SIDE PANEL TO TOP & BOTTOM. PRESS DOWN FIRMLY TO ENSURE SIDE PANEL IS SEATED AGAINST THE TOP & BOTTOM.
 - 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



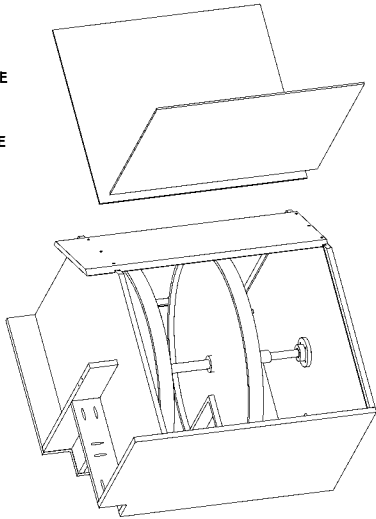
- 9. ATTACH 3/4" THICK BACK TO TOP & BOTTOM USING SELF TAPPING SCREWS IN THE 1/8" PREDRILLED HOLES. MAKE SURE THE BEVEL ON THE 3/4" THICK BACK IS ALIGNED WITH THE DADO ON THE TOP AND BOTTOM.
- 10. PLACE SQUARE AGAINST SIDE PANEL AND FLUSH WITH TOEKICK. MARK THE LOCATION OF THE TOE BACKER. DO THIS FOR BOTH SIDES
- 11. ATTACH SMALL TOE BACKER TO SIDE PANEL AND BOTTOM USING POCKET SCREWS.
- 12. ATTACH LARGE TOE BACKER TO SIDE PANEL, BOTTOM , AND SMALL TOEBACKER USING POCKET SCREWS.



CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

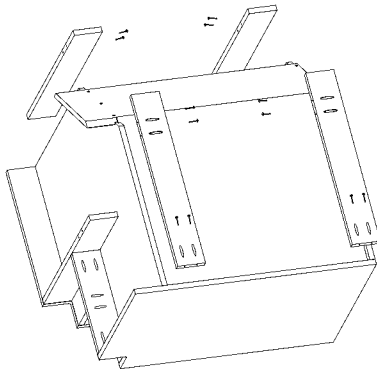


- 13A. IF CABINET HAS LAZY SUSAN INSTALL FOLLOWING INSTRUCTIONS PROVIDED WITH LAZY SUSAN.
- 13B. IF CABINET HAS SHELVES THEY MUST BE INSTALLED NOW.
- 14. SLIDE BACKS INTO DADO ON TOP & BOTTOM. MAKE SURE BACK SEATS INTO SIDE PANEL DADO.



CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

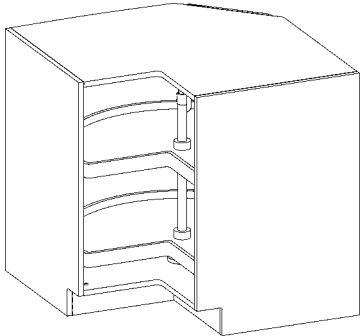
- 15. PLACE HANGER CLEATS AGAINST SIDE PANELS, TOP, & BOTTOM.
- 16. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.



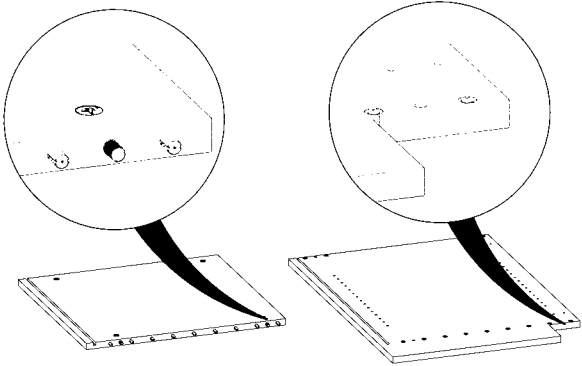
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

FRAMELESS BASE CORNER PIE-CUT CABINETS

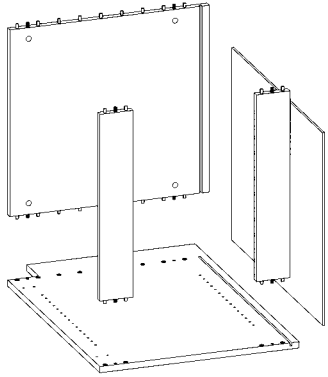
BCP
BCPLS (SHOWN)



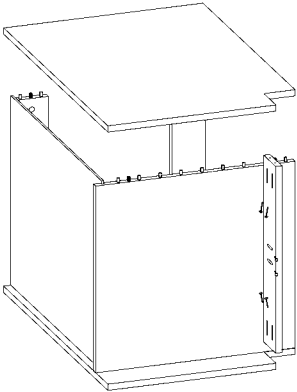
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



- 4. APPLY STRINGERS & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE STRINGERS & BOTTOM ARE SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS & BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.

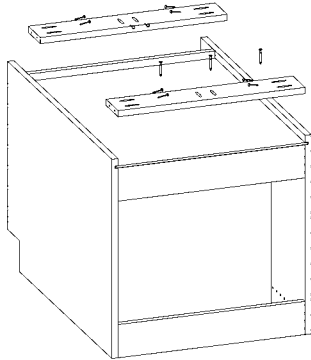


- 7. APPLY SIDE PANEL TO STRINGERS & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE STRINGERS AND BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE STRINGERS AND BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 10. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.



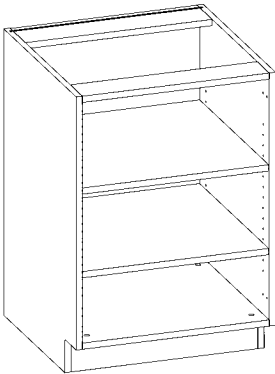
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.
- 13. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.

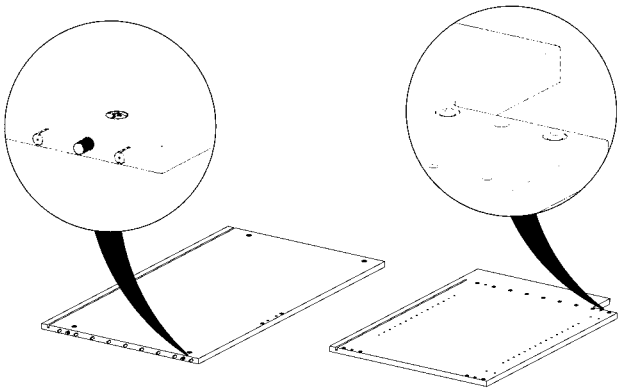


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

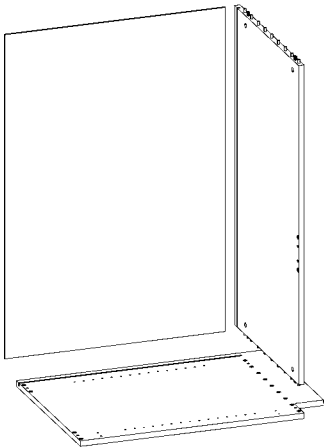
FRAMELESS BASE FULL DOOR (BFD) CABINET



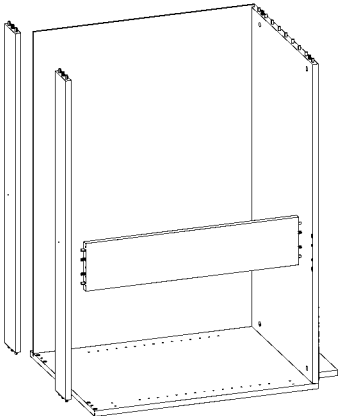
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM



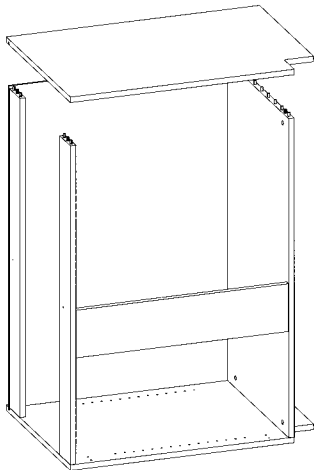
- 4. APPLY BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST SIDE.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



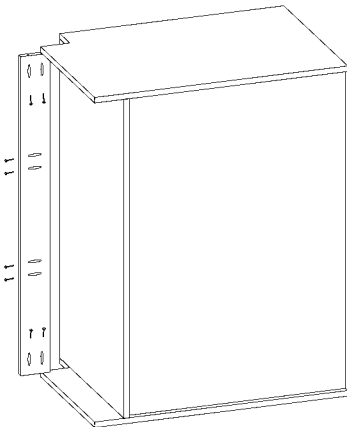
- 7. APPLY STRINGERS TO SIDE PANEL AND UPRIGHT BETWEEN STRINGER AND BOTTOM. PRESS DOWN FIRMLY TO ENSURE STRINGERS ARE SEATED AGAINST SIDE THE PANEL.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE UPRIGHT IS TIGHT AGAINST THE STRINGER & BOTTOM. TIGHTEN CAMS ON STRINGERS SO THAT THEY ARE TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



- 9. APPLY SIDE PANEL TO BOTTOM AND STRINGERS. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE ON THE TOPS AND BOTTOM.
- 10. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP AND STRINGERS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***

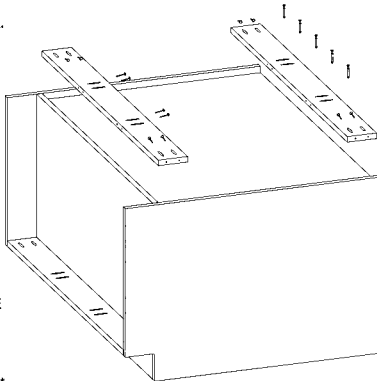


- 11. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDES & BOTTOM.



***CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.**

- 13. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 14. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.
- 15. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.

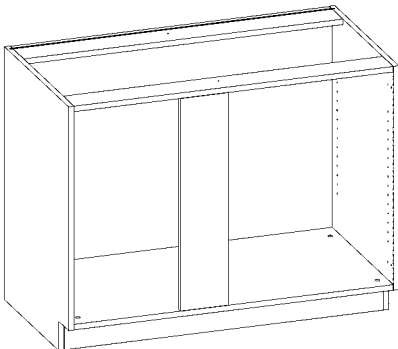


***CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.**

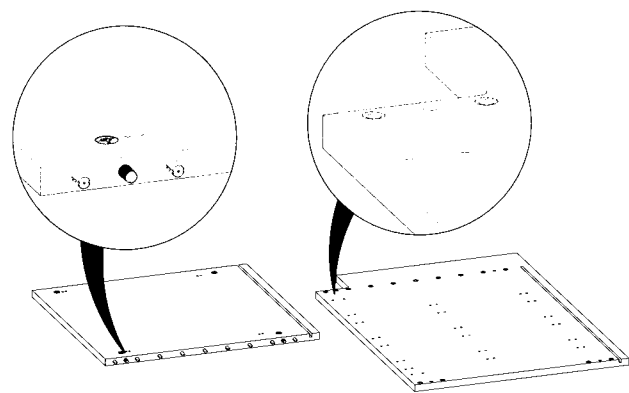
FRAMELESS BASE FULL DOOR BLIND CORNER CABINETS

BFDBCL (SHOWN)

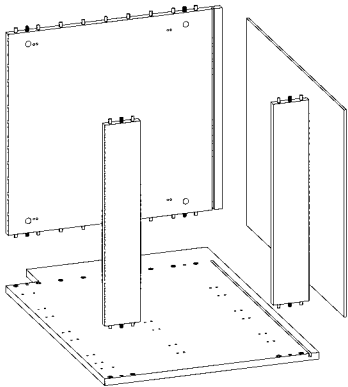
BFDBCR



- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM

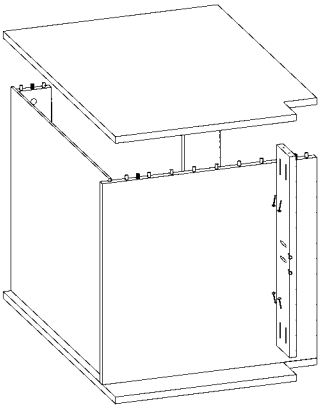


- 4. APPLY STRINGERS & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE STRINGERS & BOTTOM ARE SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS & BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



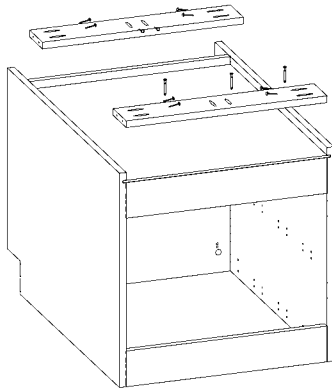
- 7. APPLY SIDE PANEL TO STRINGERS & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE STRINGERS AND BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE STRINGERS AND BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 10. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

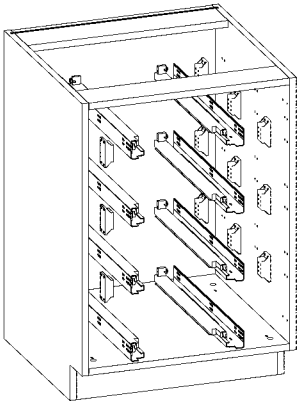


- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.
- 13. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.

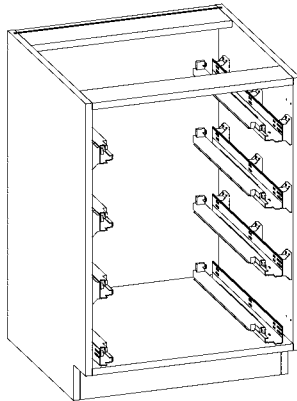
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.



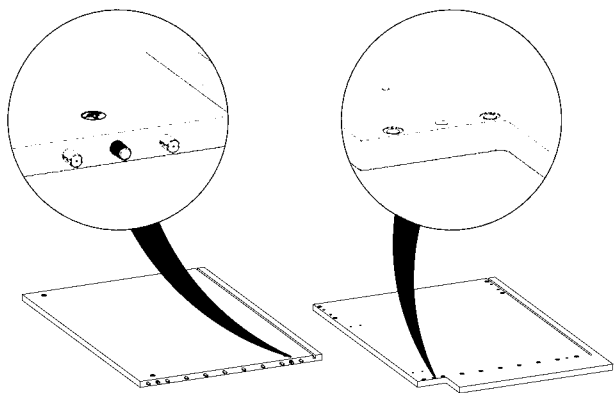
- 14. INSTALL ROLL-OUT BLOCKS ON CABINET SIDES USING EURO SCREWS IN PRE-DRILLED 5MM HOLES.
- 15. INSTALL DRAWER SLIDES ON ROLL OUT BLOCKS USING EURO SCREWS. BOTTOM SLIDES ARE FLOOR MOUNTED USING EURO SCREWS IN PRE-DRILLED 5MM HOLES.



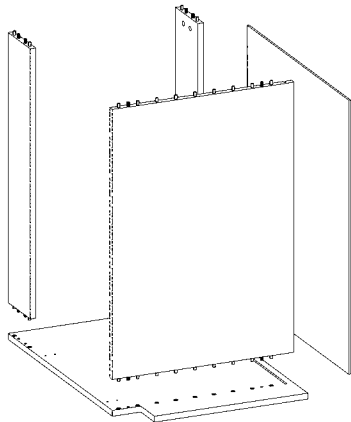
FRAMELESS BASE FULL DOOR ROLLOUT CABINET (BFDRO)



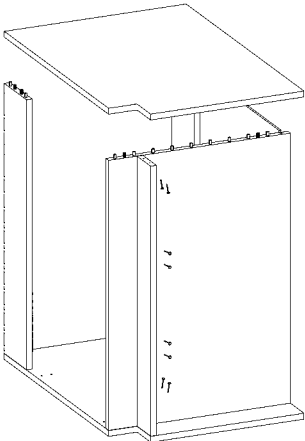
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS & BOTTOM



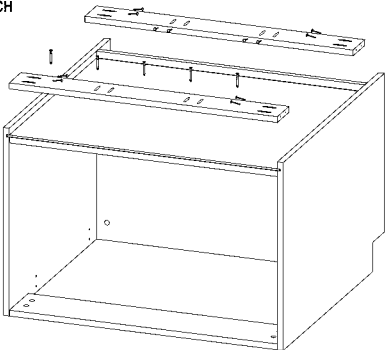
- 4. APPLY STRINGERS & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE STRINGERS & BOTTOM IS SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS & BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



- 7. APPLY SIDE PANEL TO STRINGERS & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE STRINGERS AND BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE STRINGERS AND BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***
- 9. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 10. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.
- ***CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.***



- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.
- 13. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.

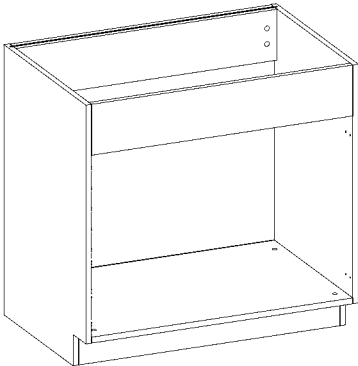


FRAMELESS BASE SINK CABINETS

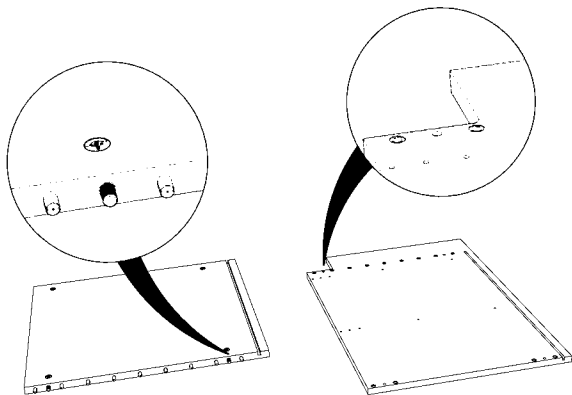
BS (SHOWN)

BSFD

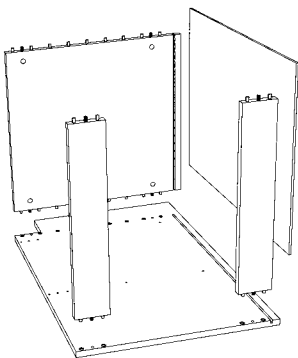
VS



- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM

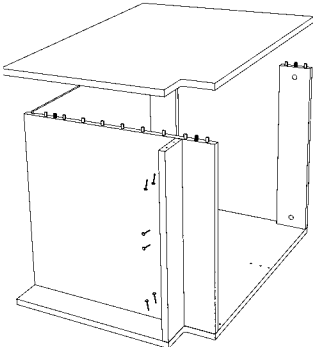


- 4. APPLY BOTTOM AND STRINGERS TO SIDE. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST SIDE.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM AND STRINGERS ARE DRAWN TIGHT AGAINST THE SIDE. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE AND BOTTOM.



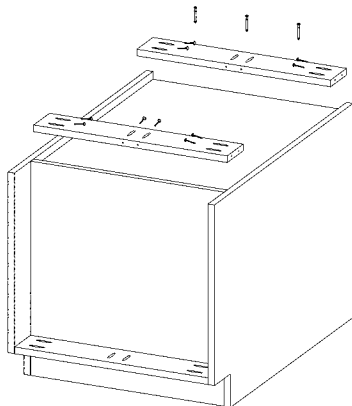
- 7. APPLY SIDE TO BOTTOM AND STRINGERS. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE ON THE TOPS AND BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE IS DRAWN TIGHT AGAINST THE TOP AND STRINGERS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. PLACE TOE BACKER BETWEEN SIDES AND AGAINST CABINET BOTTOM.
- 10. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDES, & BOTTOM.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

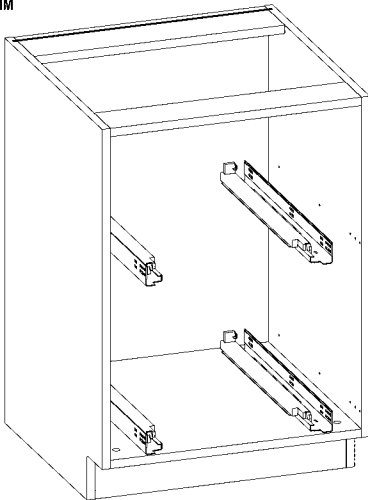


- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDES AND AGAINST THE TOP/BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDES & BOTTOM.
- 13. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.



- 14. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.

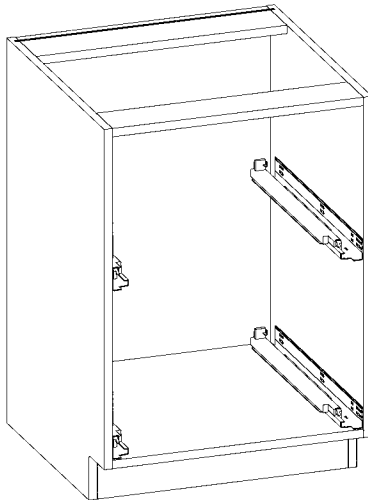


FULL ACCESS BASE CABINETS WITH DRAWER SLIDES

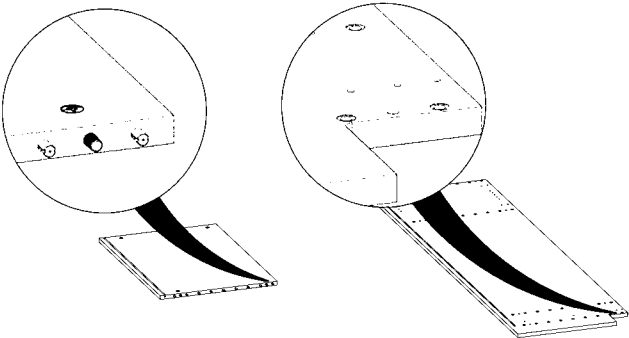
B2D (SHOWN)

B2DRO

B1D



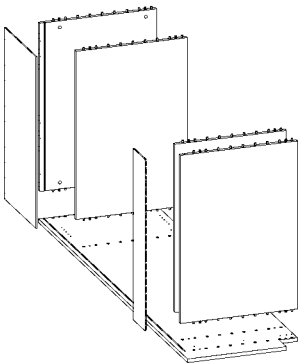
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM



- 4. APPLY TOP, BOTTOM & MID-FLOORS TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP, BOTTOM, & MID-FLOORS ARE SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP, BOTTOM AND MID-FLOORS ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

NOTE: DO NOT OVER TIGHTEN CAMS

- 6. INSERT BACKS INTO DADO OF SIDE PANEL, TOP & BOTTOM.



- 7. APPLY SIDE PANEL TO TOP, BOTTOM, & MID-FLOORS. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE ON THE TOP, BOTTOM, & MID-FLOORS.

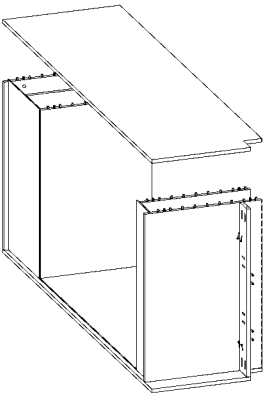
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP, BOTTOM, & MID-FLOORS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

NOTE: DO NOT OVER TIGHTEN CAMS

- 9. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.

- 10. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS & BOTTOM.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

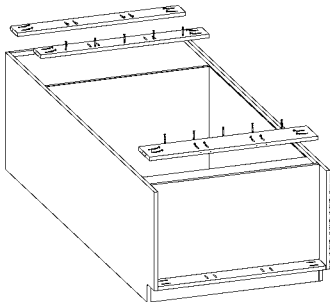


- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM. PLACE ADDITIONAL HANGER CLEATS BETWEEN SIDE PANELS AND FLUSH WITH THE MID-FLOOR.

- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.

- 13. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO MID-FLOORS.

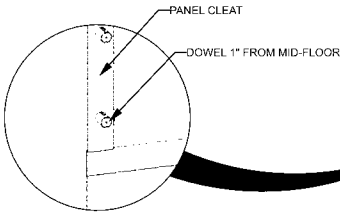
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.



- 14. BEFORE INSTALLING THE PANEL CLEATS IN THE OPENING FIRST IDENTIFY THE POSITIONING EDGE OF THE PANEL CLEAT. THE FIRST DOWEL OF THE POSITIONING EDGE IS 1" FROM THE END OF THE PANEL CLEAT ON CENTER. THE POSITIONING EDGE MUST REST ON THE MID-FLOOR TO ENSURE THE OVEN PANEL IS POSITIONED PROPERLY.

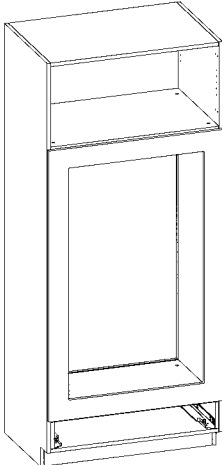
- 15. USE SELF TAPPING SCREWS TO ATTACH PANEL CLEATS TO SIDE PANELS.

- 16. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE ON THE OVEN PANEL AND APPLY OVEN PANEL TO CABINET. A MALLOT CAN BE USED TO GENTLY TAP THE OVEN PANEL INTO POSITION AGAINST THE PANEL CLEATS.



- 17. FOR ODA (SHOWN) & ODB CABINETS INSTALL DRAWER SLIDE CLEAT USING 1-1/4" SCREWS PROVIDED IN PRE-DRILLED 3MM HOLES.

- 18. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.



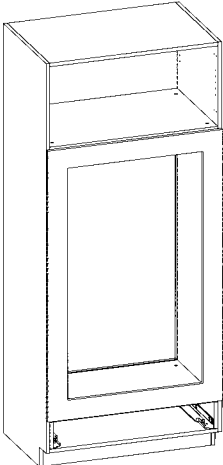
FRAMELESS OVEN CABINETS

ODA (SHOWN)

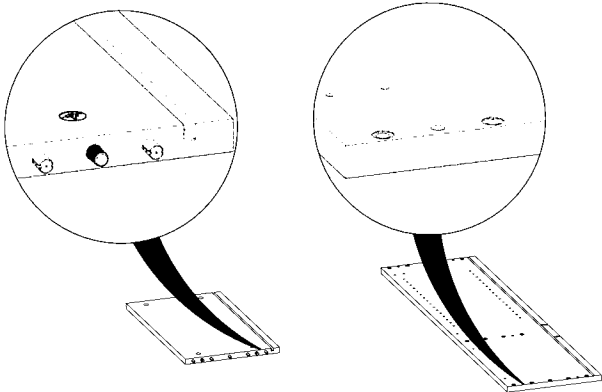
ODB

ODS

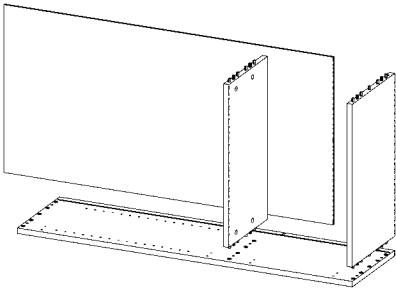
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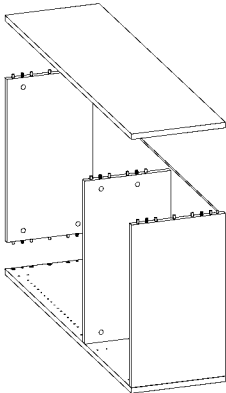
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



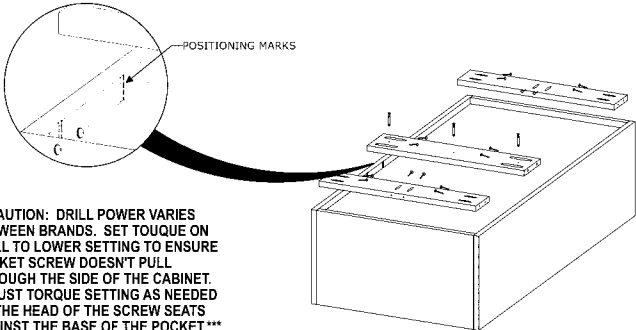
- 4. APPLY TOP & MID-FLOOR TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP & MID-FLOOR ARE SEATED AGAINST THE SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP & MID-FLOOR IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND TOP.



- 7. APPLY BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST THE SIDE PANEL.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. APPLY SIDE PANEL TO TOP, BOTTOM, & MID-FLOOR. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOP, BOTTOM, & MID-FLOOR.
- 10. WITH #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP, BOTTOM, & MID-FLOOR. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

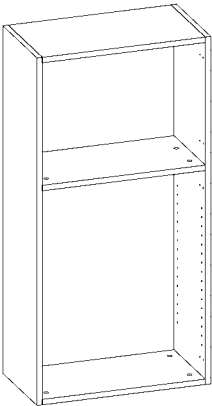


- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM. ALIGN MID-FLOOR CLEAT WITH POSITIONING MARKS ON SIDE PANELS.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.
- 13. USE SELF TAPPING SCREWS TO ATTACH MID-FLOOR CLEAT THROUGH THE BACK OF THE CABINET. 3MM HOLES ARE DRILLED ON THE MID-FLOOR CLEAT TO ENSURE SCREWS ARE POSITIONED ON CENTER.

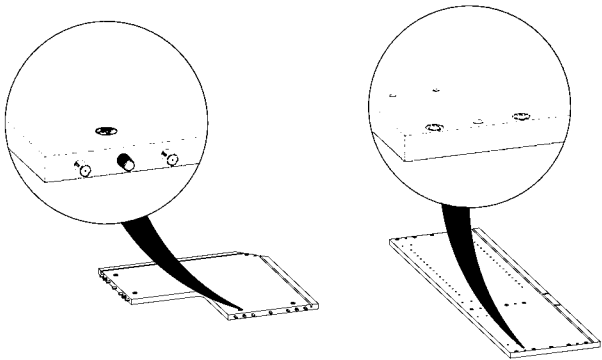


***CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TOUQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESNT PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.**

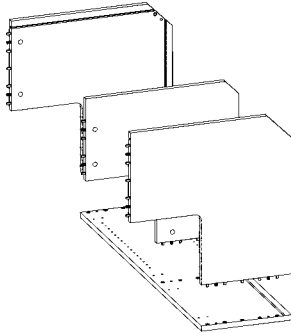
FRAMELESS WALL CABINETS WITH FIXED FLOORS
TTW (SHOWN)



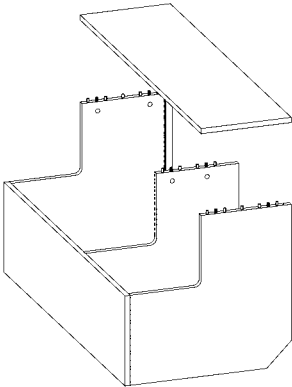
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM



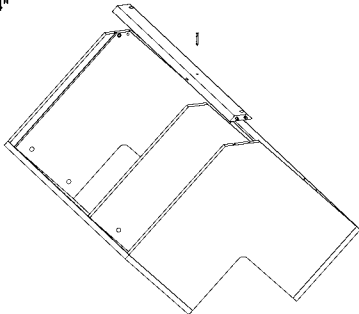
- 4. APPLY THE TOP, BOTTOM, & MID-FLOOR TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP, BOTTOM, & MID-FLOOR ARE SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP, BOTTOM, & MID-FLOOR ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)



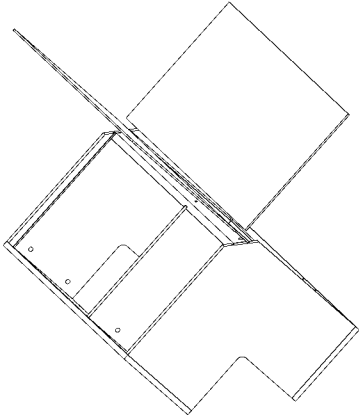
- 6. ROTATE THE CABINET AS SHOWN AND APPLY THE SIDE PANEL TO TOP, BOTTOM, & MID-FLOOR. PRESS DOWN FIRMLY TO ENSURE SIDE PANEL IS SEATED AGAINST THE TOP, BOTTOM, & MID-FLOOR.
 - 7. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP, BOTTOM, & MID-FLOOR. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



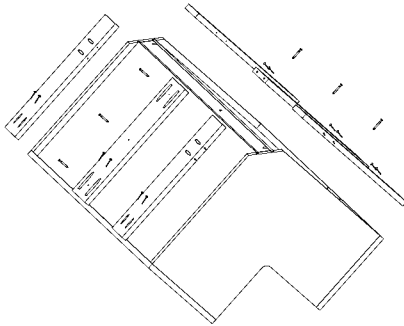
- 8. APPLY 3/4" THICK BACK STRIP TO TOP, BOTTOM, & MID-FLOOR. ENSURE 3/4" BACK STRIP IS SEATED AGAINST TOP & BOTTOM AND MID-FLOOR IS CAPTURED IN THE DADO.
 - 9. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE 3/4" BACK STRIP IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***
- 10. USE SELF TAPPING SCREWS TO ATTACH 3/4" THICK BACK TO MID-FLOOR THROUGH PRE-DRILLED 3MM HOLE.



- 11. IF CABINET HAS SHELVES THEY MUST BE INSTALLED NOW.
- 12. SLIDE BACKS INTO DADO ON TOP & BOTTOM. MAKE SURE BACK SEATS INTO SIDE PANEL DADO.

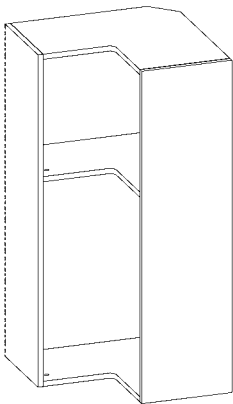


- 13. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM. ALIGN MID-FLOOR CLEAT WITH POSITIONING MARKS ON SIDE PANELS.
- 14. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.
- 15. USE SELF TAPPING SCREWS TO ATTACH MID-FLOOR CLEAT THROUGH THE BACK OF THE CABINET. 3MM HOLES ARE DRILLED ON THE MID-FLOOR CLEAT TO ENSURE SCREWS ARE POSITIONED ON CENTER.

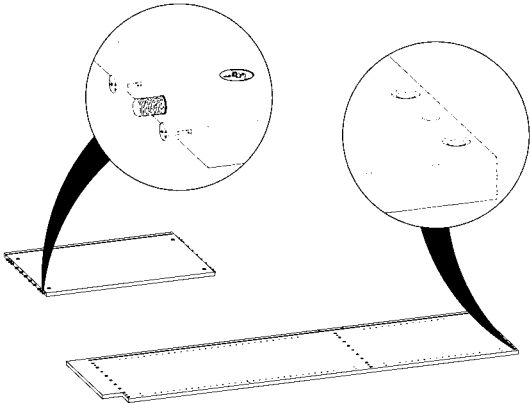


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

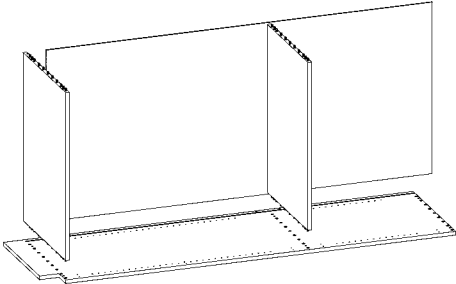
FRAMELESS TWO TIERED WALL CORNER PIE-CUT CABINET (TTWCP)



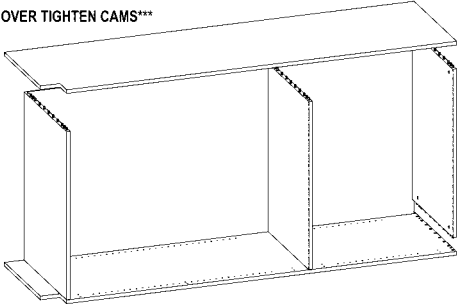
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



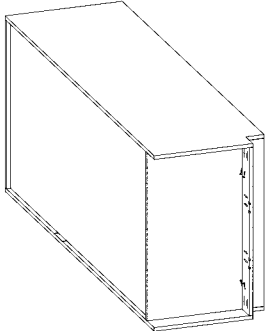
- 4. APPLY BOTTOM & MID-FLOOR TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE BOTTOM & MID-FLOOR ARE SEATED AGAINST THE SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM & MID-FLOOR IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



- 7. APPLY TOP TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP IS SEATED AGAINST THE SIDE PANEL.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. APPLY SIDE PANEL TO TOP, BOTTOM, & MID-FLOOR. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOP, BOTTOM, & MID-FLOOR.
- 10. WITH #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP, BOTTOM, & MID-FLOOR. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

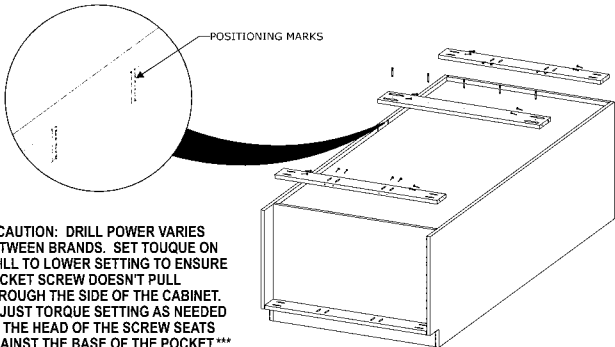


- 11. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.



CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TOUQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

- 12. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM. ALIGN MID-FLOOR CLEAT WITH POSITIONING MARKS ON SIDE PANELS.
- 13. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.
- 14. USE SELF TAPPING SCREWS TO ATTACH MID-FLOOR CLEAT THROUGH THE BACK OF THE CABINET. 3MM HOLES ARE DRILLED ON THE MID-FLOOR CLEAT TO ENSURE SCREWS ARE POSITIONED ON CENTER.



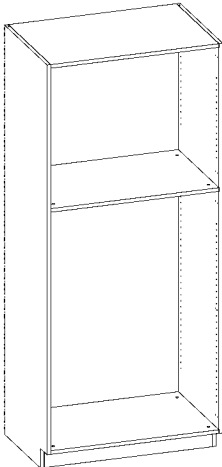
FRAMELESS UTILITY CABINETS

UCW (SHOWN)

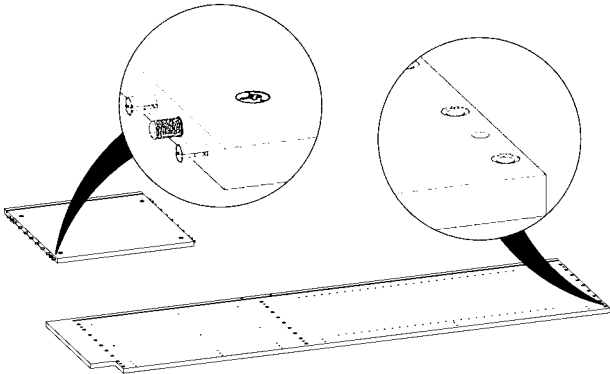
UCR

VUC

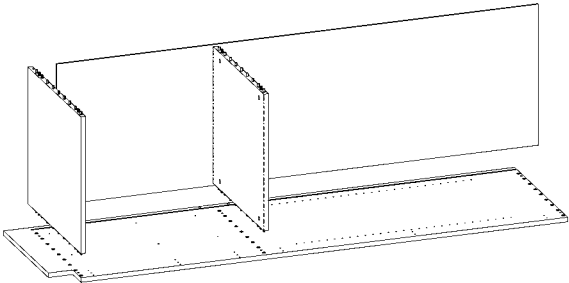
VLB



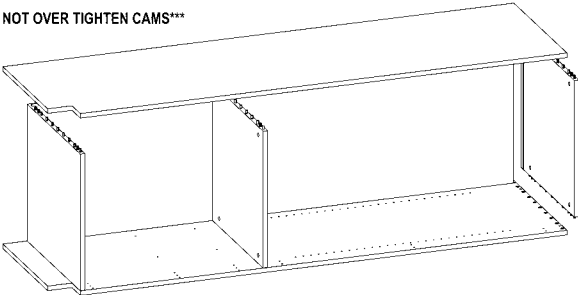
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



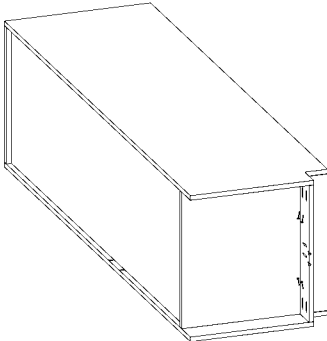
- 4. APPLY BOTTOM & MID-FLOOR TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE BOTTOM & MID-FLOOR ARE SEATED AGAINST THE SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM & MID-FLOOR IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



- 7. APPLY TOP TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP IS SEATED AGAINST THE SIDE PANEL.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. APPLY SIDE PANEL TO TOP, BOTTOM, & MID-FLOOR. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOP, BOTTOM, & MID-FLOOR.
- 10. WITH #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP, BOTTOM, & MID-FLOOR. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

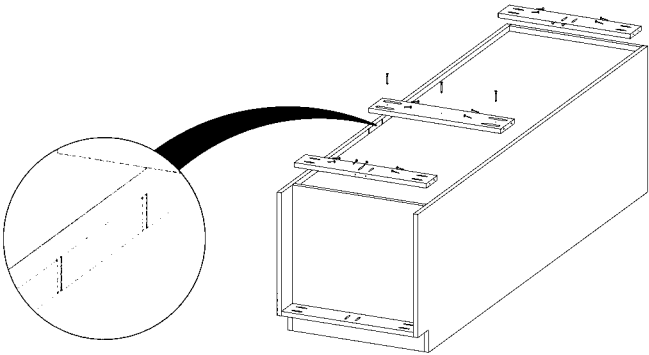


- 11. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.

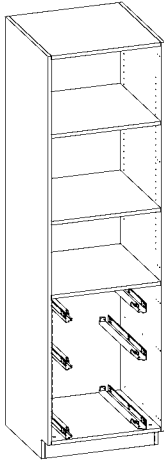


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TOUQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

- 12. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM. ALIGN MID-FLOOR CLEAT WITH POSITIONING MARKS ON SIDE PANELS.
- 13. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.
- 14. USE SELF TAPPING SCREWS TO ATTACH MID-FLOOR CLEAT THROUGH THE BACK OF THE CABINET. 3MM HOLES ARE DRILLED ON THE MID-FLOOR CLEAT TO ENSURE SCREWS ARE POSITIONED ON CENTER.



- 15. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.



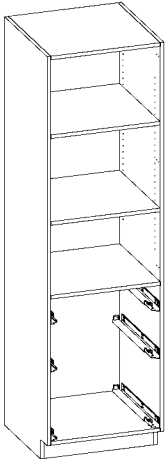
FRAMELESS CABINETS
WITH FIXED FLOOR AND DRAWER
SLIDES

U3D (SHOWN)

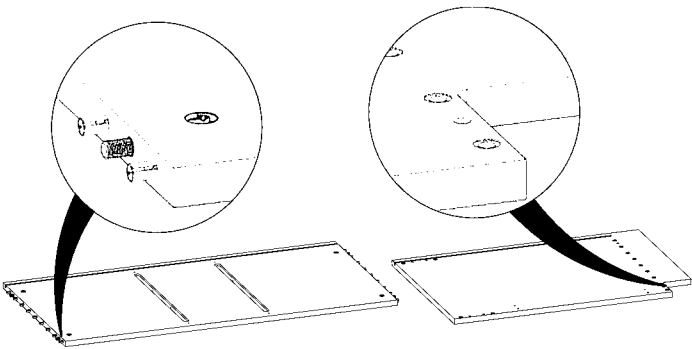
U3DEH

BUCM

VL3B

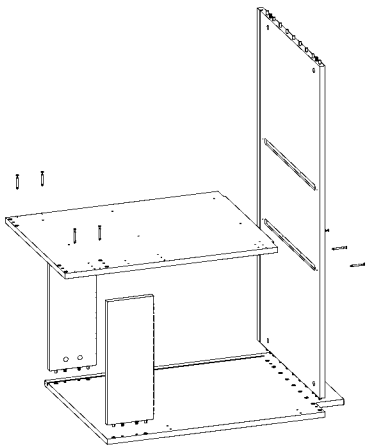


- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS & BOTTOM



- 4. APPLY 6-1/2" WIDE STRINGERS & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE STRINGERS & BOTTOM IS SEATED AGAINST SIDE PANEL.
 - 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS & BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

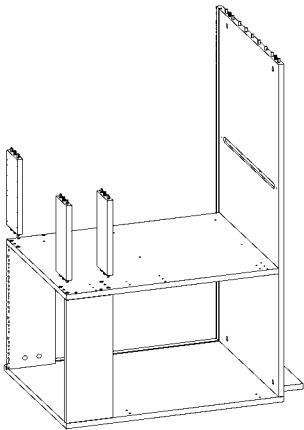
- 6. APPLY PARTITION TO 6-1/2" STRINGERS & DADO IN BOTTOM. MAKE SURE THE FRONT EDGE OF THE PARTITION IS FLUSH WITH THE FRONT EDGE OF THE BOTTOM AND FRONT STRINGER.
- 7. USE 2" SELF TAPPING SCREWS IN THE 3MM PRE-DRILLED HOLES TO ATTACH THE PARTITION TO THE BOTTOM AND 6-1/2" STRINGERS.



- 8. APPLY STRINGERS TO PARTITION. PRESS DOWN FIRMLY TO ENSURE STRINGERS ARE SEATED AGAINST PARTITION.

- 9. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS ARE DRAWN TIGHT AGAINST THE PARTITION. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

NOTE DO NOT OVER TIGHTEN CAMS



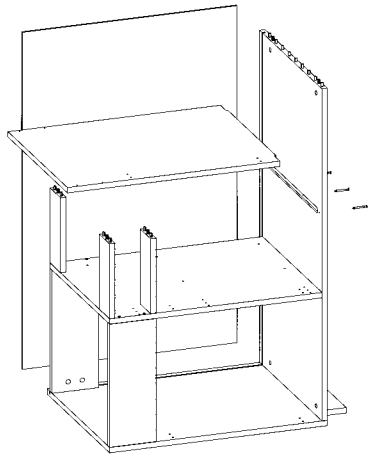
- 10. APPLY PARTITION TO STRINGERS & DADO IN BOTTOM. PRESS DOWN FIRMLY TO ENSURE PARTITION IS SEATED AGAINST STRINGERS.

- 11. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS ARE DRAWN TIGHT AGAINST THE PARTITIONS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

NOTE DO NOT OVER TIGHTEN CAMS

- 12. MAKE SURE FRONT EDGE OF THE PARTITION IS FLUSH WITH THE FRONT EDGE OF THE BOTTOM. USE 2" SELF TAPPING SCREWS IN THE 3MM PRE-DRILLED HOLES TO ATTACH THE PARTITION TO THE BOTTOM.

- 13. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



- 14. APPLY 6-1/2" WIDE STRINGERS TO PARTITION. MAKE SURE THE STRINGER IS FLUSH WITH THE FRONT/BACK AND TOP EDGE OF THE PARTITION.

- 15. USE 2" SELF TAPPING SCREWS IN THE 3MM PRE-DRILLED HOLES TO ATTACH THE 6-1/2" STRINGERS TO THE PARTITION.

- 16. APPLY SIDE PANEL TO STRINGERS & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE STRINGERS AND BOTTOM.

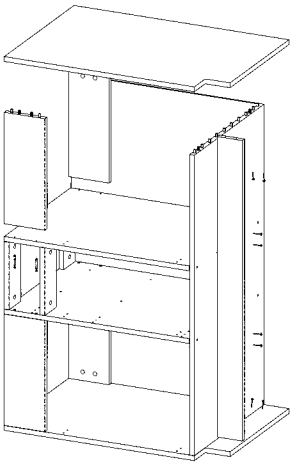
- 17. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE 6-1/2" STRINGERS AND BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

NOTE: DO NOT OVER TIGHTEN CAMS

- 18. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.

- 19. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

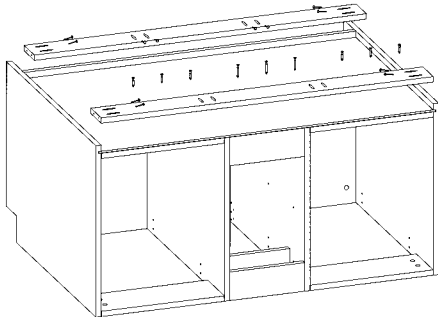


- 20. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.

- 21. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.

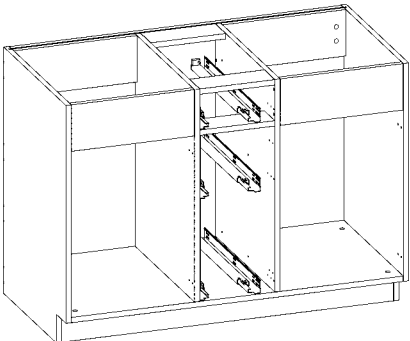
- 22. USE 1-1/4" SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO 6-1/2" STRINGERS.

- 23. USE 2" SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO 4" STRINGER.



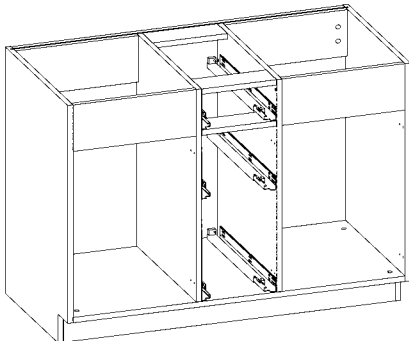
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

- 24. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.

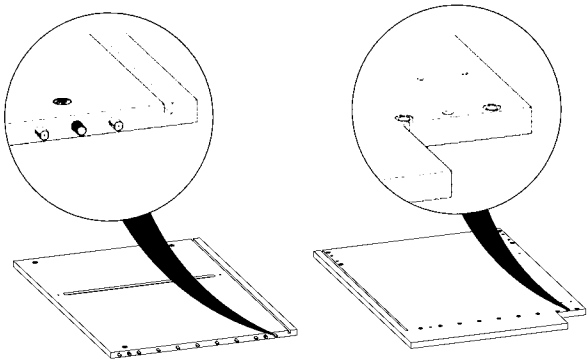


FULL ACCESS VANITY COMBO 3 DRAWER

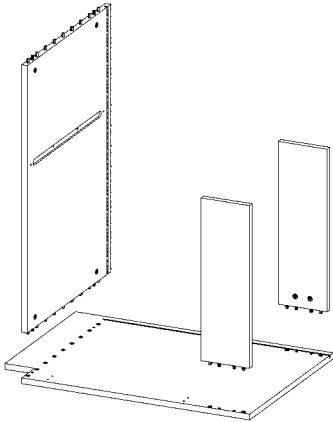
VC3D



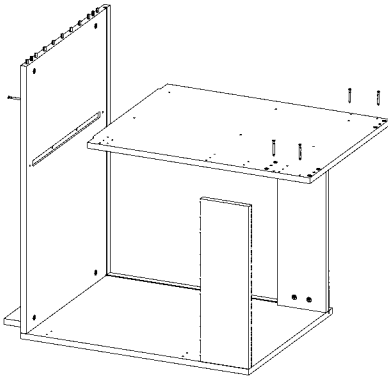
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS & BOTTOM



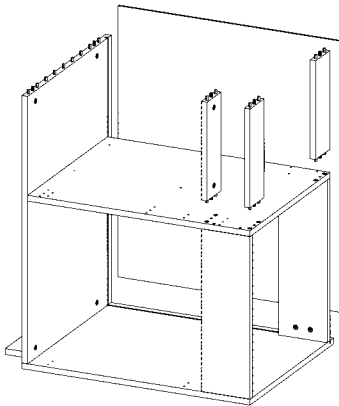
- 4. APPLY 6-1/2" WIDE STRINGERS & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE STRINGERS & BOTTOM IS SEATED AGAINST SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS & BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***



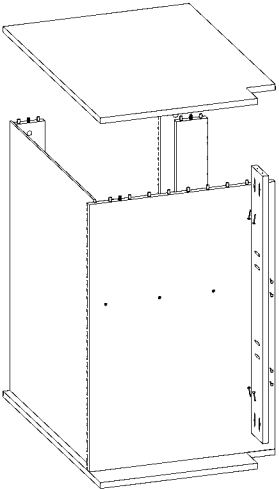
- 6. APPLY PARTITION TO STRINGERS & DADO IN BOTTOM. MAKE SURE THE FRONT EDGE OF THE PARTITION IS FLUSH WITH THE FRONT EDGE OF THE BOTTOM AND FRONT STRINGER.
- 7. USE 2" SELF TAPPING SCREWS IN THE 3MM PRE-DRILLED HOLES TO ATTACH THE PARTITION TO THE BOTTOM AND 6-1/2" STRINGERS.



- 8. APPLY STRINGERS TO PARTITION. PRESS DOWN FIRMLY TO ENSURE STRINGERS ARE SEATED AGAINST PARTITION.
- 9. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS ARE DRAWN TIGHT AGAINST THE PARTITION. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 10. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.

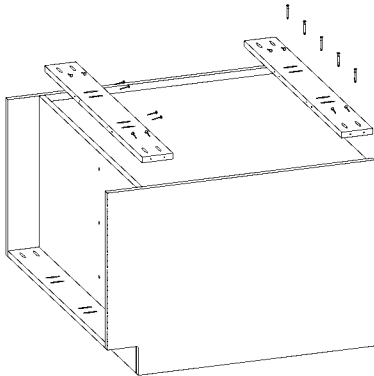


- 11. APPLY SIDE PANEL TO STRINGERS & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE STRINGERS AND BOTTOM.
- 12. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE STRINGERS AND BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***
- 13. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.
- 14. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.



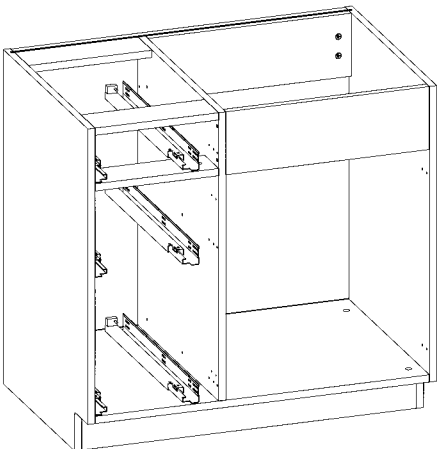
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET

- 15. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 16. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.
- 17. USE SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO STRINGER.



CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET

- 18. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.

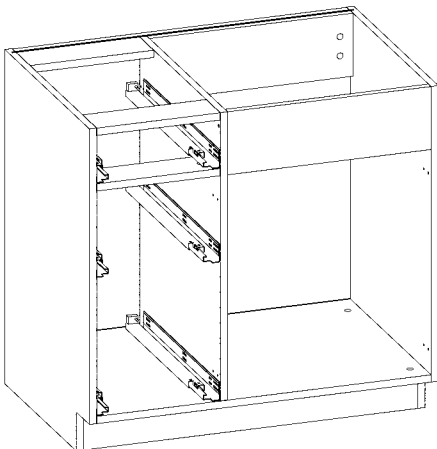


FULL ACCESS VANITY COMBO 3

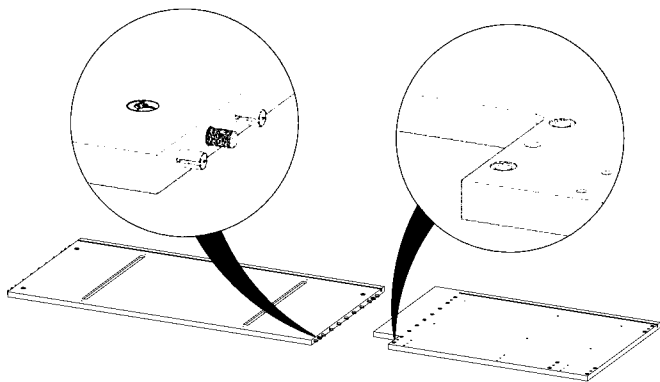
DRAWER LEFT & RIGHT

VC3DL (SHOWN)

VC3DR



1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS & BOTTOM



4. APPLY 4" STRINGERS TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE STRINGERS ARE SEATED AGAINST SIDE PANEL.

5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT STRINGERS ARE DRAWN TIGHT AGAINST SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

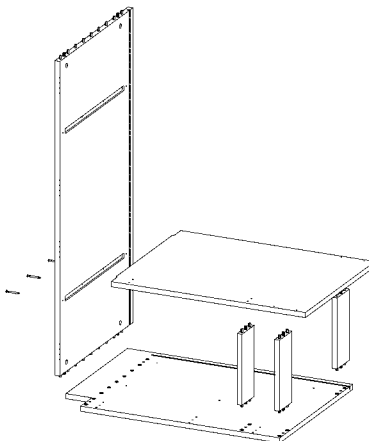
NOTE DO NOT OVER TIGHTEN CAMS

6. APPLY PARTITION TO 4" STRINGERS & DADO IN BOTTOM. MAKE SURE THE FRONT EDGE OF THE PARTITION IS FLUSH WITH THE FRONT EDGE OF THE BOTTOM AND SEATED AGAINST THE 4" STRINGERS.

7. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT PARTITION IS DRAWN TIGHT AGAINST 4" STRINGERS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

NOTE DO NOT OVER TIGHTEN CAMS

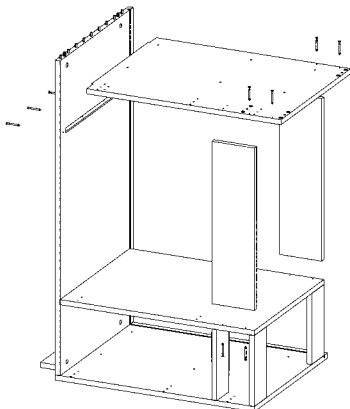
8. USE 2" SELF TAPPING SCREWS IN THE 3MM PRE-DRILLED HOLES TO ATTACH THE PARTITION TO THE BOTTOM.



9. APPLY 6-1/2" WIDE STRINGERS TO PARTITION USING 2" SELF TAPPING SCREWS IN THE 3MM PRE-DRILLED HOLES. MAKE SURE THE FRONT EDGE OF THE 6-1/2" STRINGER IS FLUSH WITH THE FRONT AND TOP EDGE OF THE PARTITION.

10. APPLY PARTITION TO 6-1/2" STRINGERS & DADO IN BOTTOM. MAKE SURE THE FRONT EDGE OF THE PARTITION IS FLUSH WITH THE FRONT EDGE OF THE BOTTOM AND FRONT STRINGER.

11. USE 2" SELF TAPPING SCREWS IN THE 3MM PRE-DRILLED HOLES TO ATTACH THE PARTITION TO THE BOTTOM AND 6-1/2" STRINGERS.



12. APPLY 4" STRINGERS TO PARTITION. PRESS DOWN FIRMLY TO ENSURE 4" STRINGERS ARE SEATED AGAINST PARTITION.

13. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT 4" STRINGERS ARE DRAWN TIGHT AGAINST PARTITION. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

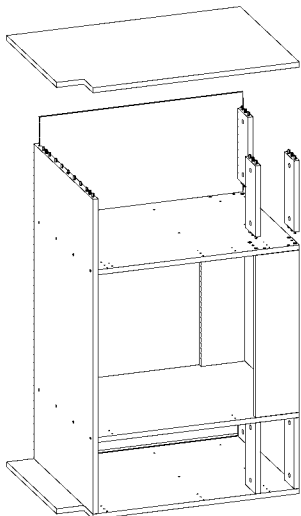
NOTE DO NOT OVER TIGHTEN CAMS

14. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.

15. APPLY SIDE PANEL TO 4" STRINGERS & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE 4" STRINGERS AND BOTTOM.

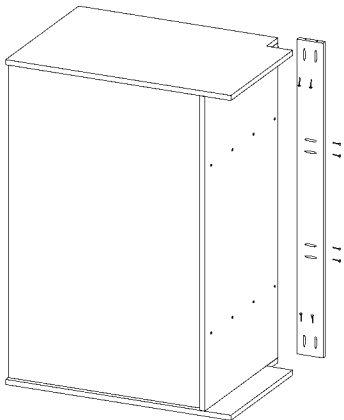
16. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE 4" STRINGERS AND BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)

NOTE: DO NOT OVER TIGHTEN CAMS



17. PLACE TOE BACKER BETWEEN SIDE PANELS AND AGAINST CABINET BOTTOM.

18. USE POCKET SCREWS TO ATTACH TOE BACKER TO SIDE PANELS, & BOTTOM.



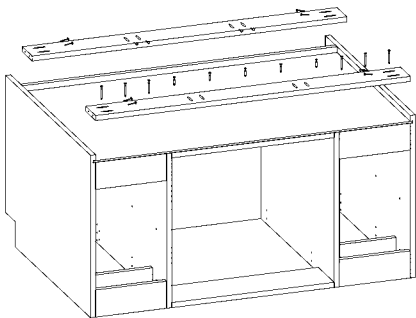
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

19. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.

20. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.

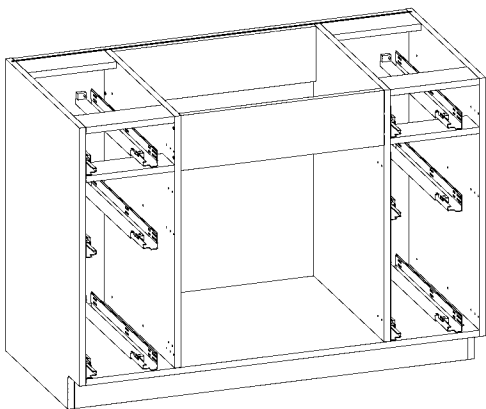
21. USE 1-1/4" SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO 6-1/2" STRINGER.

22. USE 2" SELF TAPPING SCREWS TO ATTACH HANGER CLEAT TO 4" STRINGERS.



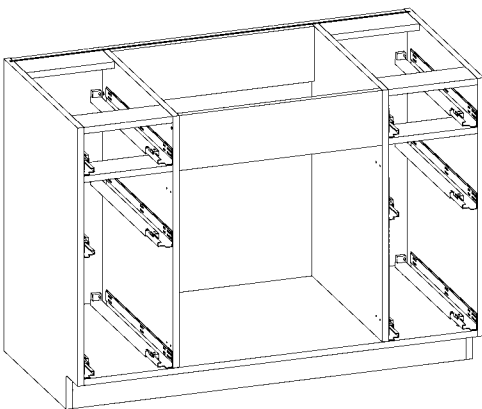
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

24. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.

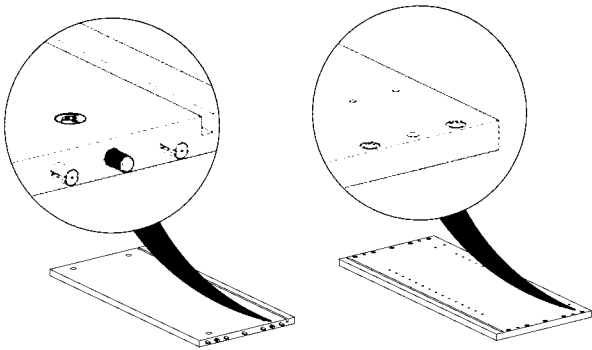


FULL ACCESS VANITY COMBO 6 DRAWER

VC6D

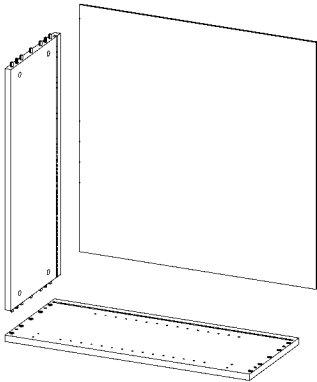


- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM

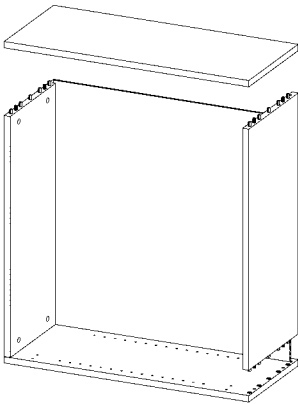


- 4. APPLY BOTTOM TO SIDE. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST SIDE.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM IS DRAWN TIGHT AGAINST THE SIDE. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE AND BOTTOM.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

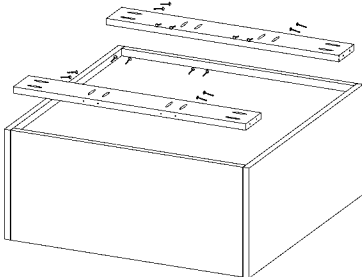


- 7. APPLY TOP TO SIDE. PRESS DOWN FIRMLY TO ENSURE TOP IS SEATED AGAINST SIDE.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP IS DRAWN TIGHT AGAINST THE SIDE. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. APPLY SIDE TO TOP AND BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE ON THE TOPS AND BOTTOM.
- 10. WITH #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE IS DRAWN TIGHT AGAINST THE TOP AND BOTTOMS. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***



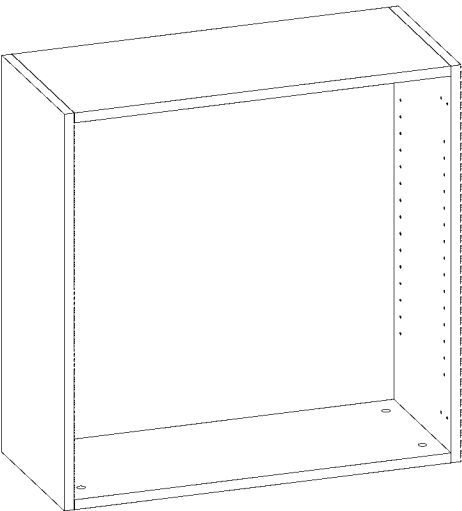
- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDES AND AGAINST THE TOP/BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDES & BOTTOM.

CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

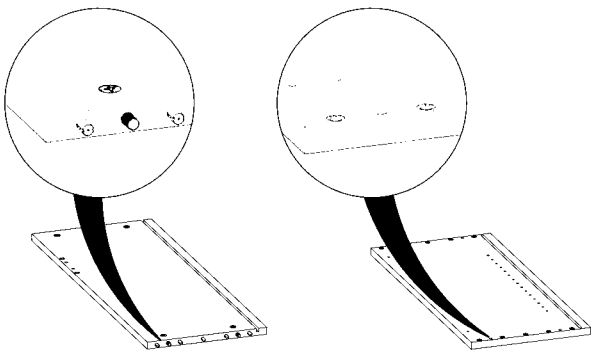


FULL ACCESS WALL CABINET

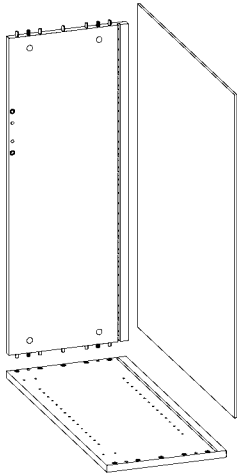
W



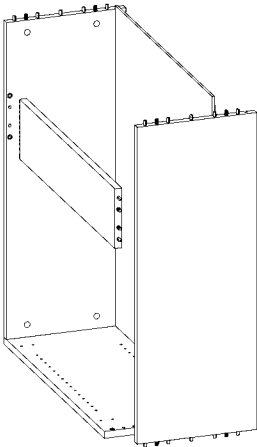
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



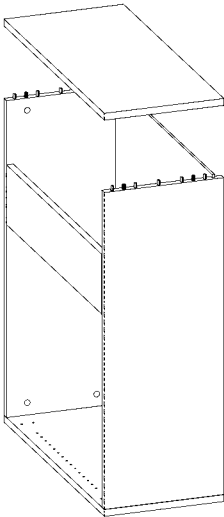
- 4. APPLY BOTTOM TO SIDE. PRESS DOWN FIRMLY TO ENSURE BOTTOM IS SEATED AGAINST THE SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



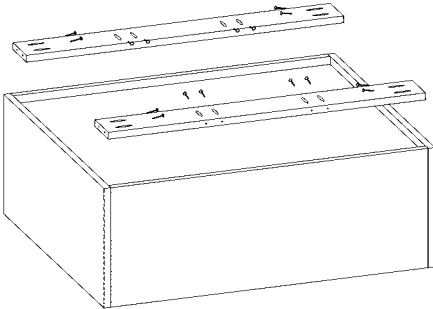
- 7. APPLY TOP TO SIDE PANEL AND UPRIGHT BETWEEN TOP AND BOTTOM. PRESS DOWN FIRMLY TO ENSURE TOP IS SEATED AGAINST SIDE THE PANEL.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE UPRIGHT IS TIGHT AGAINST THE TOP & BOTTOM. TIGHTEN CAMS ON TOP SO THAT IT IS TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



- 9. APPLY SIDE PANEL TO TOP & BOTTOM. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOP & BOTTOM.
- 10. WITH #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

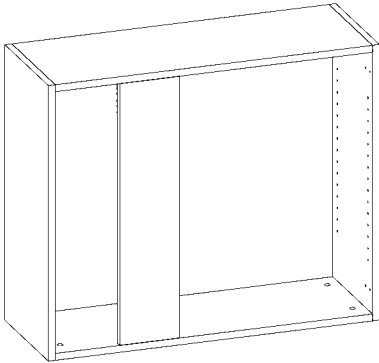


- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS & BOTTOM.

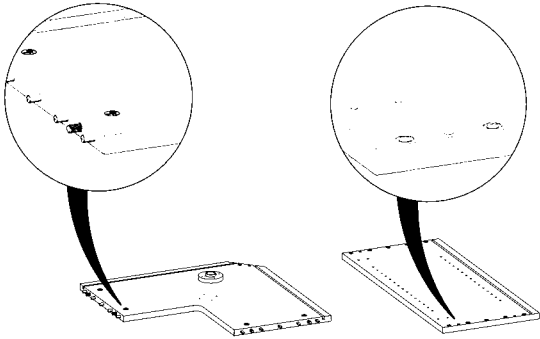


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TOUQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

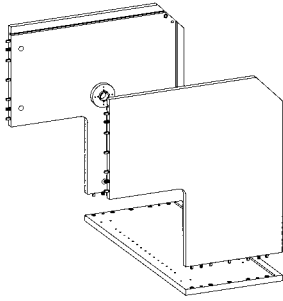
FRAMELESS WALL BLIND CORNER CABINET (WBC)



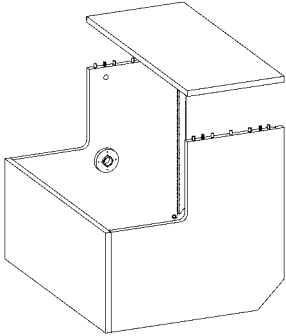
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
 - 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
 - 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM
 - 4. IF CABINET HAS LAZY SUSAN INSTALL MOUNTING PLATES TO THE TOP & BOTTOM USING THE PREDRILLED HOLES WITH PROVIDED SCREWS.
- ***NOTE: IF CABINET HAS A LAZY SUSAN THE LARGER MOUNTING PLATE IS ATTACHED TO THE BOTTOM.



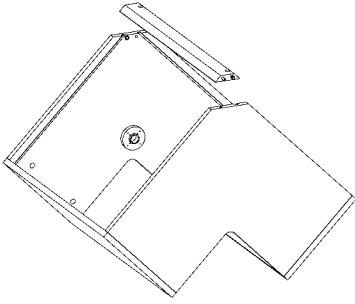
- 5. APPLY THE TOP & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP & BOTTOM IS SEATED AGAINST SIDE PANEL.
- ***NOTE: IF CABINET HAS A LAZY SUSAN THE PART WITH THE LARGER MOUNTING PLATE IS THE BOTTOM PANEL.
- 6. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)



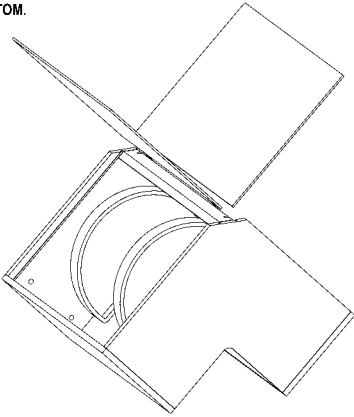
- 7. ROTATE THE CABINET AS SHOWN AND APPLY THE SIDE PANEL TO TOP & BOTTOM. PRESS DOWN FIRMLY TO ENSURE SIDE PANEL IS SEATED AGAINST THE TOP & BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



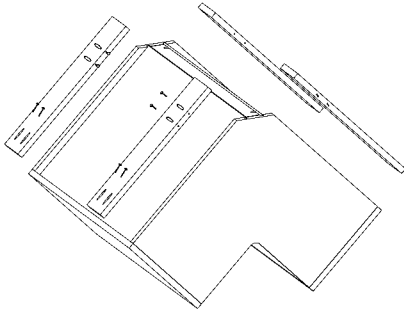
- 9. APPLY 3/4" THICK BACK STRIP TO TOP & BOTTOM. ENSURE 3/4" BACK STRIP IS SEATED AGAINST TOP & BOTTOM.
- 10. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE 3/4" BACK STRIP IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



- 11A. IF CABINET HAS LAZY SUSAN INSTALL FOLLOWING INSTRUCTIONS PROVIDED WITH LAZY SUSAN.
- 11B. IF CABINET HAS SHELVES THEY MUST BE INSTALLED NOW.
- 12. SLIDE BACKS INTO DADO ON TOP & BOTTOM. MAKE SURE BACK SEATS INTO SIDE PANEL DADO.



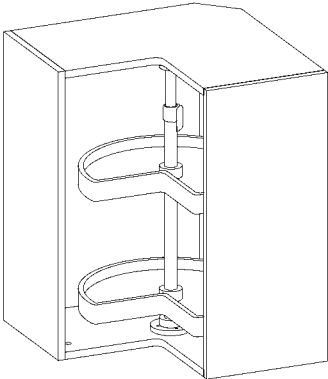
- 13. PLACE HANGER CLEATS AGAINST SIDE PANELS, TOP, & BOTTOM.
- 14. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.



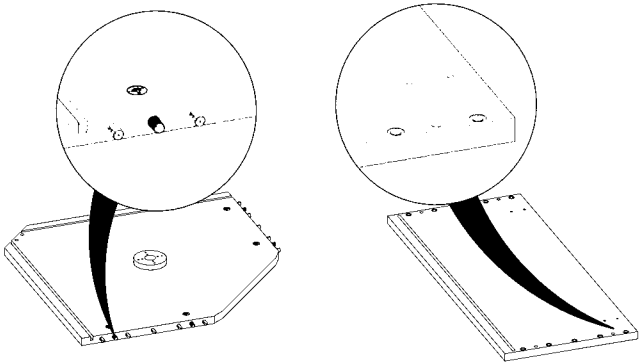
CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TOUQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

FRAMELESS WALL CORNER PIE-CUT CABINETS

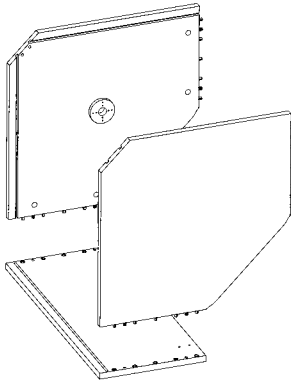
WCP
WCPLS (SHOWN)



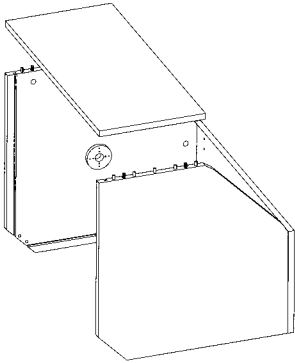
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
 - 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
 - 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDE PANELS, TOP, & BOTTOM
 - 4. IF CABINET HAS LAZY SUSAN INSTALL MOUNTING PLATES TO THE TOP & BOTTOM USING THE PREDRILLED HOLES WITH PROVIDED SCREWS.
- ***NOTE: IF CABINET HAS A LAZY SUSAN THE LARGER MOUNTING PLATE IS ATTACHED TO THE BOTTOM.



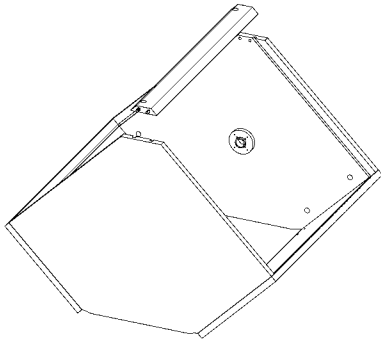
- 5. APPLY THE TOP & BOTTOM TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP & BOTTOM IS SEATED AGAINST SIDE PANEL.
- ***NOTE: IF CABINET HAS A LAZY SUSAN THE PART WITH THE LARGER MOUNTING PLATE IS THE BOTTOM PANEL.
- 6. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP BOTTOM ARE DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)



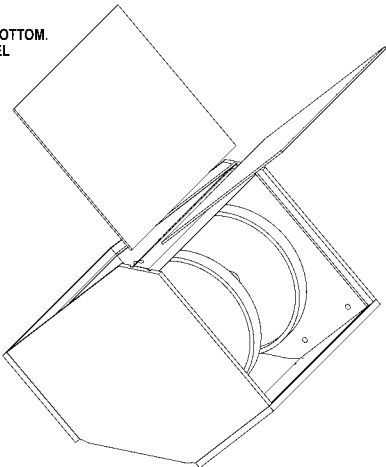
- 7. ROTATE THE CABINET AS SHOWN AND APPLY THE SIDE PANEL TO TOP & BOTTOM. PRESS DOWN FIRMLY TO ENSURE SIDE PANEL IS SEATED AGAINST THE TOP & BOTTOM.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



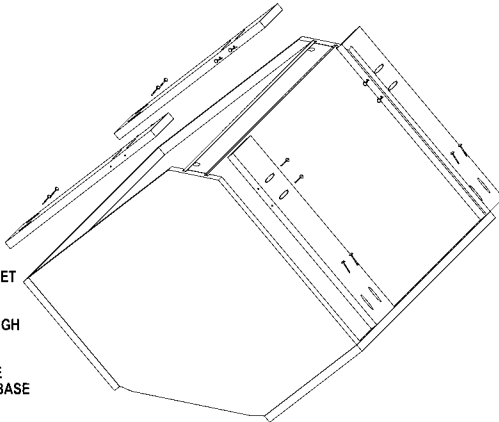
- 9. APPLY 3/4" THICK BACK STRIP TO TOP & BOTTOM. ENSURE 3/4" BACK STRIP IS SEATED AGAINST TOP & BOTTOM.
- 10. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE 3/4" BACK STRIP IS DRAWN TIGHT AGAINST THE TOP & BOTTOM. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE: DO NOT OVER TIGHTEN CAMS***



- 11A. IF CABINET HAS LAZY SUSAN INSTALL FOLLOWING INSTRUCTIONS PROVIDED WITH LAZY SUSAN.
- 11B. IF CABINET HAS SHELVES THEY MUST BE INSTALLED NOW.
- 12. SLIDE BACKS INTO DADO ON TOP & BOTTOM. MAKE SURE BACK SEATS INTO SIDE PANEL DADO.



- 13. PLACE HANGER CLEATS AGAINST SIDE PANELS, TOP, & BOTTOM.
- 14. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.

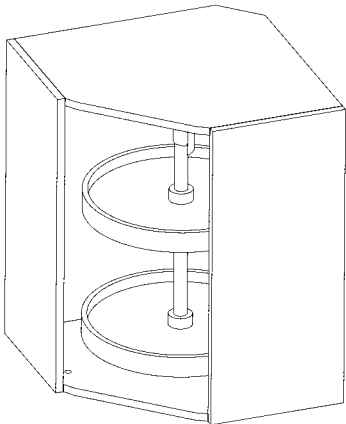


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TOUQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

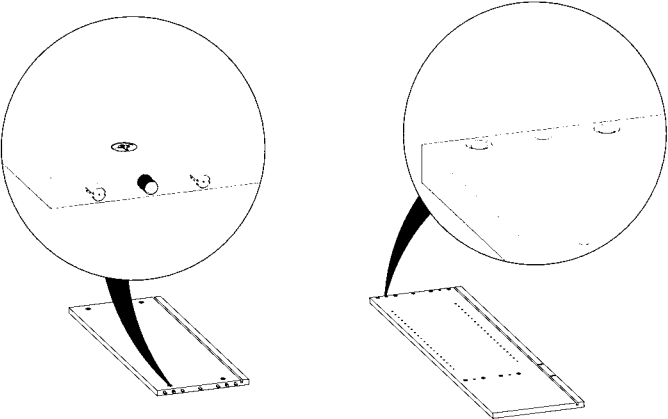
FRAMELESS WALL CORNER SINGLE ENTRY CABINETS

WCSE

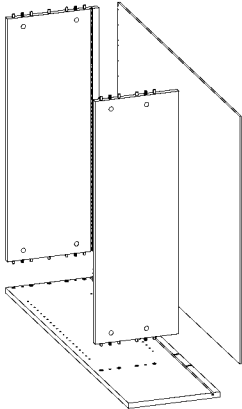
WCSELS (SHOWN)



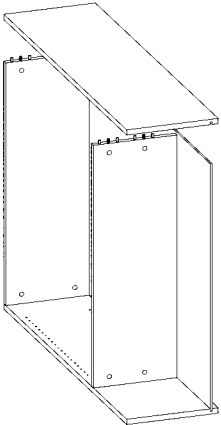
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



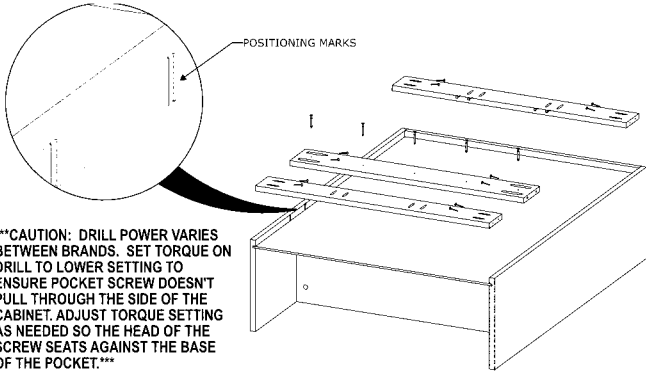
- 4. APPLY TOP & MID-FLOOR TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP & MID-FLOOR ARE SEATED AGAINST THE SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP & MID-FLOOR IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND TOP.



- 7. APPLY SIDE PANEL TO TOP & MID-FLOOR. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOP & MID-FLOOR.
- 8. WITH #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP & MID-FLOOR. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

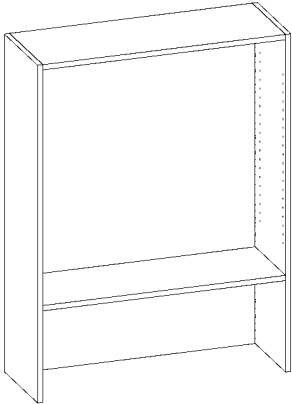


- 9. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM. ALIGN MID-FLOOR CLEAT WITH POSITIONING MARKS ON SIDE PANELS.
- 10. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.
- 11. USE SELF TAPPING SCREWS TO ATTACH MID-FLOOR CLEAT THROUGH THE BACK OF THE CABINET. 3MM HOLES ARE DRILLED ON THE MID-FLOOR CLEAT TO ENSURE SCREWS ARE POSITIONED ON CENTER.

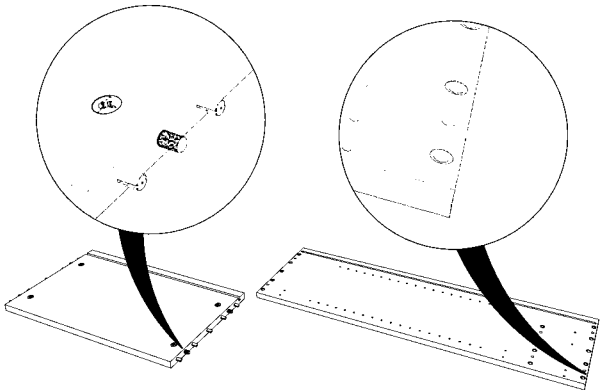


CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TORQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

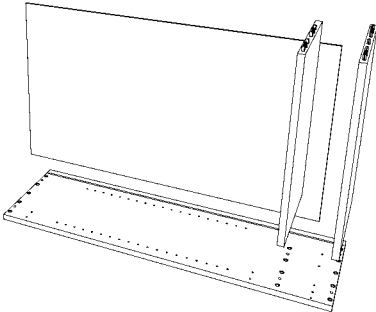
FRAMELESS WALL OPEN BOOK SHELF CABINET
WOBS



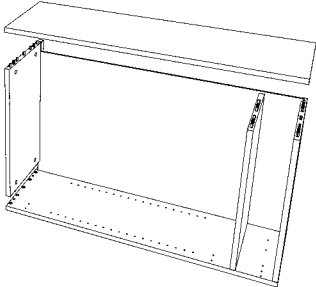
- 1. CAMS, POSTS, AND DOWELS ALL COME PRE-INSERTED AND READY TO ASSEMBLE.
- 2. APPLY A GENEROUS DROP OF GLUE INTO EACH DOWEL HOLE. (DOWEL HOLES HAVE GLUE RECESS)
- 3. APPLY A BEAD OF GLUE TO THE DADOS ON THE SIDES, TOP, & BOTTOM



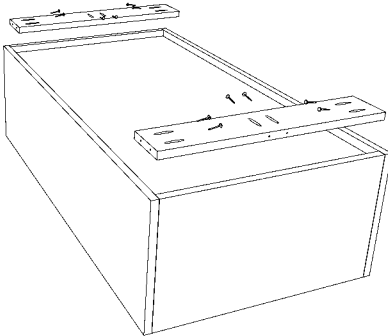
- 4. APPLY BOTTOM & MID-FLOOR TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP & MID-FLOOR ARE SEATED AGAINST THE SIDE PANEL.
- 5. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT BOTTOM & MID-FLOOR IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 6. INSERT BACK INTO DADO OF SIDE PANEL AND BOTTOM.



- 7. APPLY TOP TO SIDE PANEL. PRESS DOWN FIRMLY TO ENSURE TOP IS SEATED AGAINST THE SIDE PANEL.
- 8. WITH A #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT TOP IS DRAWN TIGHT AGAINST THE SIDE PANEL. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***
- 9. APPLY SIDE PANEL TO TOP, BOTTOM, & MID-FLOOR. MAKE SURE BACK IS ALIGNED AND IN THE DADO BEFORE TAPPING DOWN. A MALLOT CAN BE USED GENTLY TO HELP SEAT THE SIDE PANEL ON THE TOP, BOTTOM, & MID-FLOOR.
- 10. WITH #2 POZIDRIVE SCREWDRIVER TIGHTEN CAMS SO THAT THE SIDE PANEL IS DRAWN TIGHT AGAINST THE TOP, BOTTOM, & MID-FLOOR. (#2 PHILLIPS HEAD SCREWDRIVER WILL ALSO WORK)
- ***NOTE DO NOT OVER TIGHTEN CAMS***

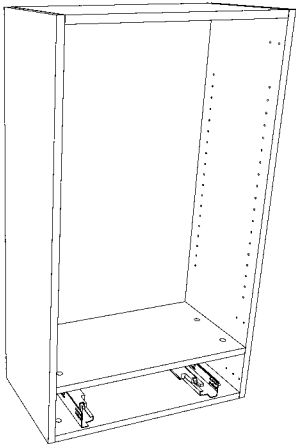


- 11. TURN CABINET ON FACE. PLACE HANGER CLEATS BETWEEN SIDE PANELS AND AGAINST THE TOP & BOTTOM.
- 12. USE POCKET SCREWS TO ATTACH HANGER CLEAT TO SIDE PANELS, TOP, & BOTTOM.



CAUTION: DRILL POWER VARIES BETWEEN BRANDS. SET TOUQUE ON DRILL TO LOWER SETTING TO ENSURE POCKET SCREW DOESN'T PULL THROUGH THE SIDE OF THE CABINET. ADJUST TORQUE SETTING AS NEEDED SO THE HEAD OF THE SCREW SEATS AGAINST THE BASE OF THE POCKET.

- 13. INSTALL DRAWER SLIDES USING EURO SCREWS PROVIDED IN PRE-DRILLED 5MM HOLES.



FRAMELESS WALL CABINET WITH DRAWERS
W1D (SHOWN)
W2D

