

**Croma**Slate

## Installation Instructions

The Cromaslate ventilation requirements will vary dependent on whether it is a cold , warm or airtight roof structure. The general set out of the roofing battens (25mm x 50mm ) will be the same on all roof structures.





When setting out the first batten for the Cromaslate allow for a 50mm overhang on the fascia board and mark the underlay at 250mm either end of the roof . Strike a line and this will be the position for the first batten for under eave slate. ( batten fixes below the line not above ).



# Croma S late



Measure the length of the roof from the top of the eaves batten to the apex of the roof from the total then divide this figure by 200mm (the maximum gauge of the Cromaslate ) e.g. if the length of the roof is  $3695\,\text{mm}$ , minus  $25\,\text{mm}=3670\,\text{mm}$  divide by  $200\,\text{mm}=18.35$ . Always round this number UP to the nearest full number 19 and then divide the  $3670\,\text{mm}$  by  $19=193\,\text{mm}$  this will be the gauge of the batten from the top of one to the top of the next.

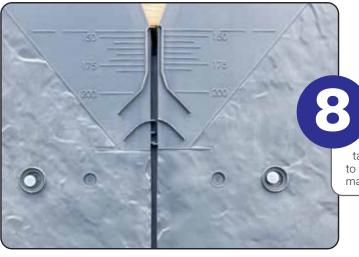


Once all the underlay and battens have been fixed into place cut the eaves slates to a length of 300mm by using a hand saw or similar. If it is a straight up and over roof start at the verge allowing the correct overhang on the verge and the 50mm over the fascia/ eaves ventilation. Fix the eaves slates into the batten using the appropriate nails/screws.





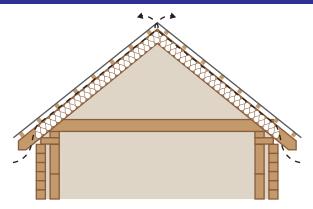
completed, mark up the from the bottom of the first full slate to what the gauge of the slates are ,using a blue chalk line strike a line across and this will give you a mark to keep the slates straight.



Continue the same process for the whole roof, it is essential to use the tab spacers and perp lines on the slates to keep the correct coverage /side laps maintaining half bond at all times.



# Croma Slate

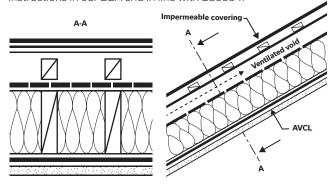


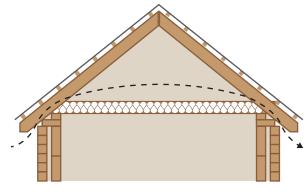
#### Warm roof construction

A warm roof construction is when the insulation is between and underneath the rafters see below.

When installing Cromaslate on a warm pitch roof using a traditional 1F felt (non breather) and in line with BS5250 a 50mm air space must be allowed between the top of the insulation and the underside of the Cromar 1F membrane. Fix Cromar 25mm fascia vents ensuring that the air flow goes into the 50mm air space provided and ensure that a high level 5 mm ventilation is provided.

If using the Cromar Vent 3 VPU, follow the installation instructions in our BBA and in line with BS5534.



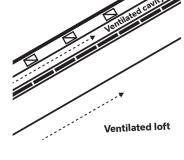


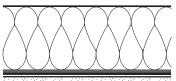
#### **Cold roof construction**

A cold roof construction is where the insulation is across the ceiling, see above, so the actual loft space is cold.

There are two ways that BS5250 recommends ventilating a cold pitched roof when the primary layer (Cromaslate)

**A**, If using the Cromar traditional 1F or Cromar Protect IF membrane, then you would need to ventilate the loft space in line with BS5250 which recommends that if the roof doesn't exceed 10 metre from eaves to eaves you need to provide a continuous 10mm ventilation on each side of the eaves. If it exceeds 10m from eaves to eaves or the





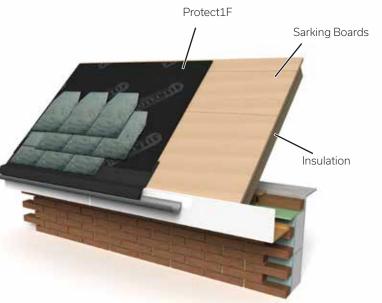
pitch of the roof is more than 35 degrees then a continuous 5mm ventilation high level ventilation would need to be installed.

**B**, if using the Cromar Vent 3 VPU then the membrane would need laying with a drape to a maximum 15mm between the rafters, in line with BS5534 and the Vent 3 BBA.

#### Fully Boarded roof (direct nailing)

The boarding on the roof has to be a minimum of 18mm, can be plywood, OSB or traditional sarking board. The membrane we recommend is a bituminous traditional 1F fixed directly to the boarding. It is paramount that the roof underneath is airtight so there are no air leakage path that could come into contact with the cold part of the roof. This can be achieved by having foil backed insulation filling between the rafters and foil backed insulation fixed underneath the rafters create an air tight building envelope.

When fixing the Cromaslate to the boarding gauge the under eave course having the correct overhang on the fascia and fix directly into the boarding. Fix the next course being level with the eaves course on the overhang maintaining half bond. Set out the gauge for the whole roof and using a blue chalk line strike a line across the lower course of slate to keep them level and straight maintaining half bond at all times.





Cromaslate Cromaslate Angle Ridge Cromaslate Ridge R/SLATESG R/SLATERIDGEASG R/SLATERIDGESG



## CromaSlate

Reproduction Slate - 100% Recyclable

Specially designed for:

#### Conservatories

**Annexes** 

Sheds

Garages

Lean-to

**Extensions** 

Premium lightweight thermal roof slate

- BS476 Part 3 Fire. Ext. S. AC
- BRE Wind and Rain
- UV Weathering
- 20 Year Warranty



Simple and Easy to Fit

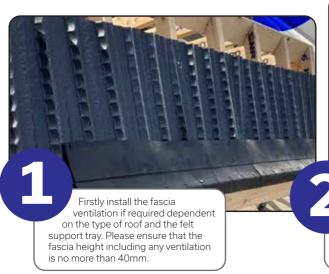




Job done!

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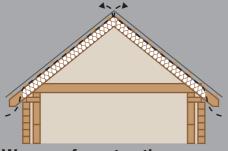
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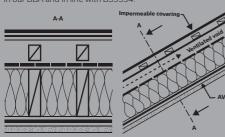


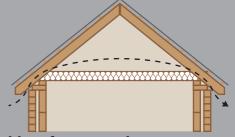
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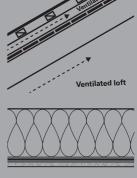


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