

# Breathing Capacity & Energy Buffering — RME vs Conventional (NA & Turbo)

Scope: Compare natural breathing capacity and compression-event power for an RME (2-stroke, every stroke a power stroke) against a conventional 4-stroke (80x80 mm), both naturally aspirated and a turbo case sized to match the RME per-cycle breathing. Then design a flywheel and an electrical capacitor to buffer the RME per-event compression energy at 1000/2000/3000 RPM.

## Units & Conversions

Length: mm -> m (1 mm = 1e-3 m); Area: mm<sup>2</sup> -> m<sup>2</sup> (1 mm<sup>2</sup> = 1e-6 m<sup>2</sup>); Volume: 1 L = 1e-3 m<sup>3</sup>; Pressure: 1 bar = 100 kPa; Energy: joule (J); Power: watt (W), kilowatt (kW).

## Given Geometry & Thermo Assumptions

- \* Bore area (main): 5,024 mm<sup>2</sup>; Main stroke: 80 mm.
- \* Floating piston area: 12,638 mm<sup>2</sup>; Floating stroke: 55 mm.
- \* Compression ratio: CR = 17.0:1, adiabatic index gamma = 1.4. Intake pressure P1 = 1.0 bar (100 kPa).
- \* Conventional engine geometry is 80 mm bore x 80 mm stroke (same as main piston).

## Step 1 — Displacements per Thermodynamic Cycle

Conventional (4-stroke) single cylinder:  $V_s = A_{\text{main}} \times S_{\text{main}} = 401,920 \text{ mm}^3 \approx 0.402 \text{ L}$ .

RME (2-stroke style) total: main 0.402 L + floating 0.695 L = 1.097 L.

Per-cycle displacement ratio (RME/Conv) = 2.729.

## Step 2 — Breathing Capacity (Volumetric Flow)

Cycles per second: RME does one thermodynamic cycle per revolution =>  $\text{nu\_RME} = \text{RPM}/60$ . A 4-stroke completes a cycle every two revolutions =>  $\text{nu\_conv} = \text{RPM}/120$ .

Ideal volumetric flow (before VE):  $Q_{\text{RME}} = V_{s_{\text{RME}}} \times \text{RPM}/60$ ;  $Q_{\text{conv\_NA}} = V_{s_{\text{conv}}} \times \text{RPM}/120$ .

RPM	Q_RME (L/s)	Q_Conv NA (L/s)	Flow ratio (RME / Conv)
1000	18.284	3.349	5.459
2000	36.567	6.699	5.459
3000	54.851	10.048	5.459

With equal volumetric efficiency (VE), the RME moves about 5.46x the volume per second as the NA conventional at the same RPM. If VE differs, multiply Q by the respective VE.

## Step 3 — Turbo Sizing for Matching Per-Cycle Mass

Assume good intercooling so density scales with compressor pressure ratio (PR). To match RME per-cycle mass with a 4-stroke of the same geometry:

$\text{PR}_{\text{match}} \approx (V_{s_{\text{RME}}} \times \text{VE}_{\text{RME}}) / (V_{s_{\text{conv}}} \times \text{VE}_{\text{Conv}})$ . For equal VE,  $\text{PR}_{\text{match}} \approx V_{s_{\text{RME}}} / V_{s_{\text{conv}}}$ .

Numerically,  $\text{PR}_{\text{match}} \approx 2.729$ . The conventional turbo at this PR has the same per-event compression work (see next step).

## Step 4 — Compression Work per Event (Adiabatic Air)

Use the standard adiabatic work expression:

$$W_{\text{comp}} = P_1 * V_1 * (CR^{(\gamma-1)} - 1) / (\gamma - 1), \text{ with } V_1 = V_s * CR / (CR - 1).$$

Because  $V_1$  is proportional to  $V_s$ , for fixed CR and  $\gamma$  the work scales with  $P_1 * V_s$ .

Results at  $P_1 = 1$  bar: RME  $W_{\text{comp}} \approx 614$  J; Conv NA  $W_{\text{comp}} \approx 225$  J.

Conventional Turbo at PR  $\approx 2.729$ :  $W_{\text{comp,turbo}} \approx PR * W_{\text{comp,NA}} \approx 614$  J (about equal to RME).

## Step 5 — Compression Event Power (Not Cycle-Averaged)

Compression stroke duration is 180 degrees of crank, so  $T_{\text{comp}} = 30/\text{RPM}$  seconds for both engines.

Event-average power is  $W_{\text{comp}} / T_{\text{comp}}$ .

RPM	$T_{\text{comp}}$ (s)	RME $P_{\text{event}}$ (kW)	Conv NA $P_{\text{event}}$ (kW)	Conv Turbo $P_{\text{event}}$ (kW)
1000	0.030	20.45	7.49	20.45
2000	0.015	40.91	14.99	40.91
3000	0.010	61.36	22.48	61.36

These are the actual shaft power levels required during the compression window at each RPM.

## Step 6 — Speed-Dependent Friction & Inertial KE (for context)

Friction model (your rule):  $F = c * v \Rightarrow$  instantaneous  $p = F * v = c * v^2$ . Over a friction distance  $s$  within the compression stroke, the average friction power is:

$$P_{f,avg} = (c * v * s) / T_{\text{comp}}. \text{ (This is small vs the kW-level compression power for reasonable } c.)$$

Inertia: average over the event is zero, but the kinetic-energy swing sizes the torque ripple. Use  $KE_{\text{max}} = 0.5 * m * v_{\text{max}}^2$  per piston.

Example KE swings ( $m = 0.4$  kg each): RME main  $\approx 40.5$  J; RME floating  $\approx 19.2$  J; Conventional main  $\approx 96.8$  J.

You can plug your preferred  $v_{\text{max}}$  values directly; the formulas above in the Excel planner will still hold.

## Step 7 — Flywheel Sizing to Buffer $\Delta E \approx 614$ J

Energy available from a flywheel with inertia  $J$  and speed droop  $\Delta$  ( $\omega_1 = (1-\Delta) * \omega_0$ ):

$$\Delta E_{FW} = 0.5 * J * (\omega_0^2 - \omega_1^2) = 0.5 * J * \omega_0^2 * [1 - (1-\Delta)^2] \\ \Rightarrow J_{\text{min}} = 2 * \Delta E / (\omega_0^2 * [1 - (1-\Delta)^2]).$$

RPM	$\omega$ (rad/s)	$J_{\text{min}}$ (kg*m <sup>2</sup> )	r=0.20 m: rim/disk mass (kg)	r=0.25 m: rim/disk mass (kg)
1000	104.72	1.148	28.70 / 57.39	18.37 / 36.73
2000	209.44	0.287	7.17 / 14.35	4.59 / 9.18
3000	314.16	0.128	3.19 / 6.38	2.04 / 4.08

## Step 8 — Capacitor Sizing (Electrical Buffer)

To supply the same  $\Delta E$  during the compression window with DC bus sag  $V_0 \rightarrow V_1 = (1-\epsilon) * V_0$ :

$$C = 2 * \Delta E / (V_0^2 * [1 - (1-\epsilon)^2]).$$

For  $\Delta E \approx 614$  J and  $\epsilon = 10\%$ :  $C \approx 2.81$  F @ 48 V or 0.70 F @ 96 V. Power stage must handle the event power from Step 5.

## Key Takeaways

- Per-cycle displacement: RME 1.097 L vs Conv 0.402 L => ratio 2.729.
- At the same RPM, ideal breathing rate of the RME is about 5.46x the NA conventional (before VE).
- To match RME per-cycle mass, the 4-stroke needs turbo PR  $\approx 2.73$  (assuming equal VE and good intercooling).
- Per-event compression work (CR=17): RME  $\approx 614$  J; Conv NA  $\approx 225$  J; Conv Turbo@PR  $\approx 614$  J.
- Event power (not cycle-average) scales as  $W_{\text{comp}} / (30/\text{RPM})$ .
- Flywheel and/or a small supercap can buffer the  $\sim 614$  J pulse so a single-cylinder RME runs smoothly.