

2023 12th ANNUAL
9-11
GRAND STAIR CHALLENGE

**STRONG PEOPLE,
STRONG COUNTRY**

BHE
BLACK HILLS
EXTERIORS

“ IT IS
IMPOSSIBLE
TO CONQUER
A NATION
DETERMINED
TO BE FREE!

—Thomas Paine
1792

THIS YEAR HONORING
250 YEARS OF
AMERICAN FREEDOM
FAITH and STRENGTH



CHALLENGE
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