

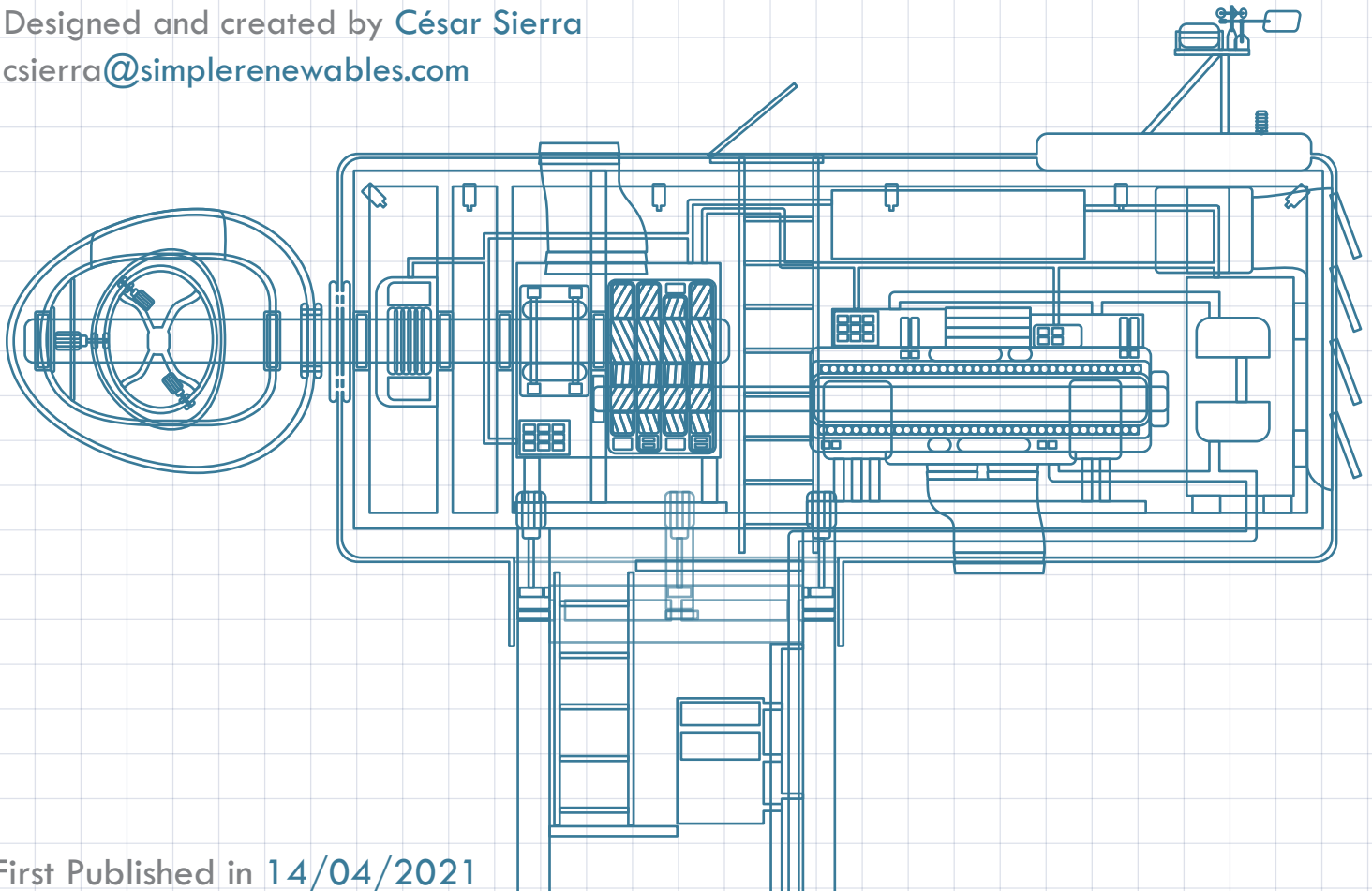
## The Wind Turbine

The Wind Turbine Generator (WTG) is the machine capable of turning an air flow or wind, into electricity, currently there are thousands of WTG's of different sizes deployed around the globe, and most of them share a particular set of characteristics.

The purpose of this paper is to illustrate the main components of a WTG, and how they function to convert an air flow into usable electricity, in addition to this, the reader is briefly introduced to the main principles that make this technology possible, considering the main constrains of the current technology.

Ideally, the reader will then have a comprehensive knowledge over the main functions of the technology in our current economy, as well as what is needed for its widespread deployment, and what can be achieved by implementing it. The readers that desire to obtain more knowledge about the technology should be inspired to investigate and learn further into the technology.

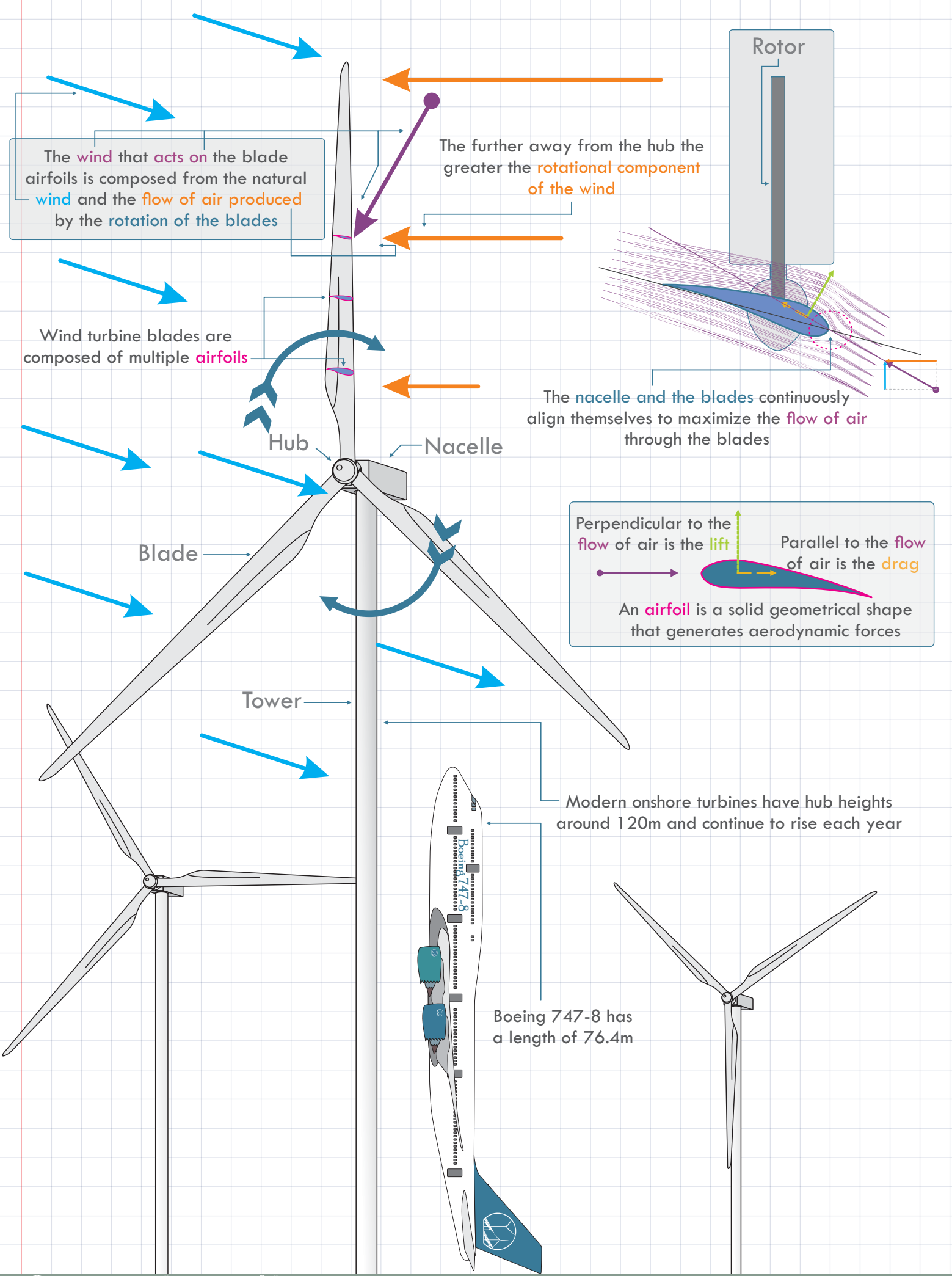
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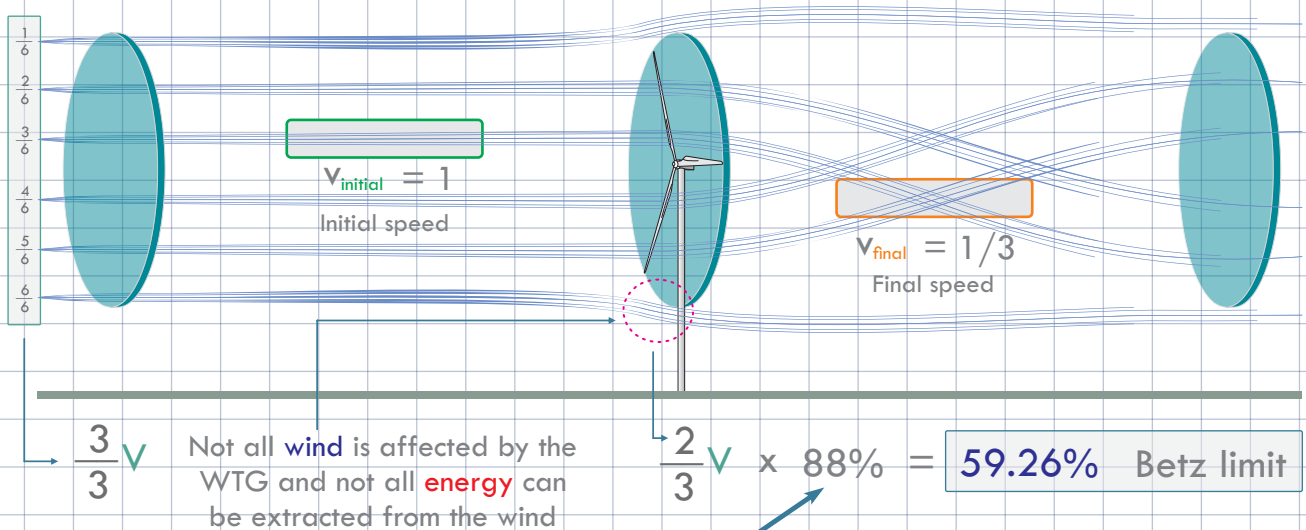
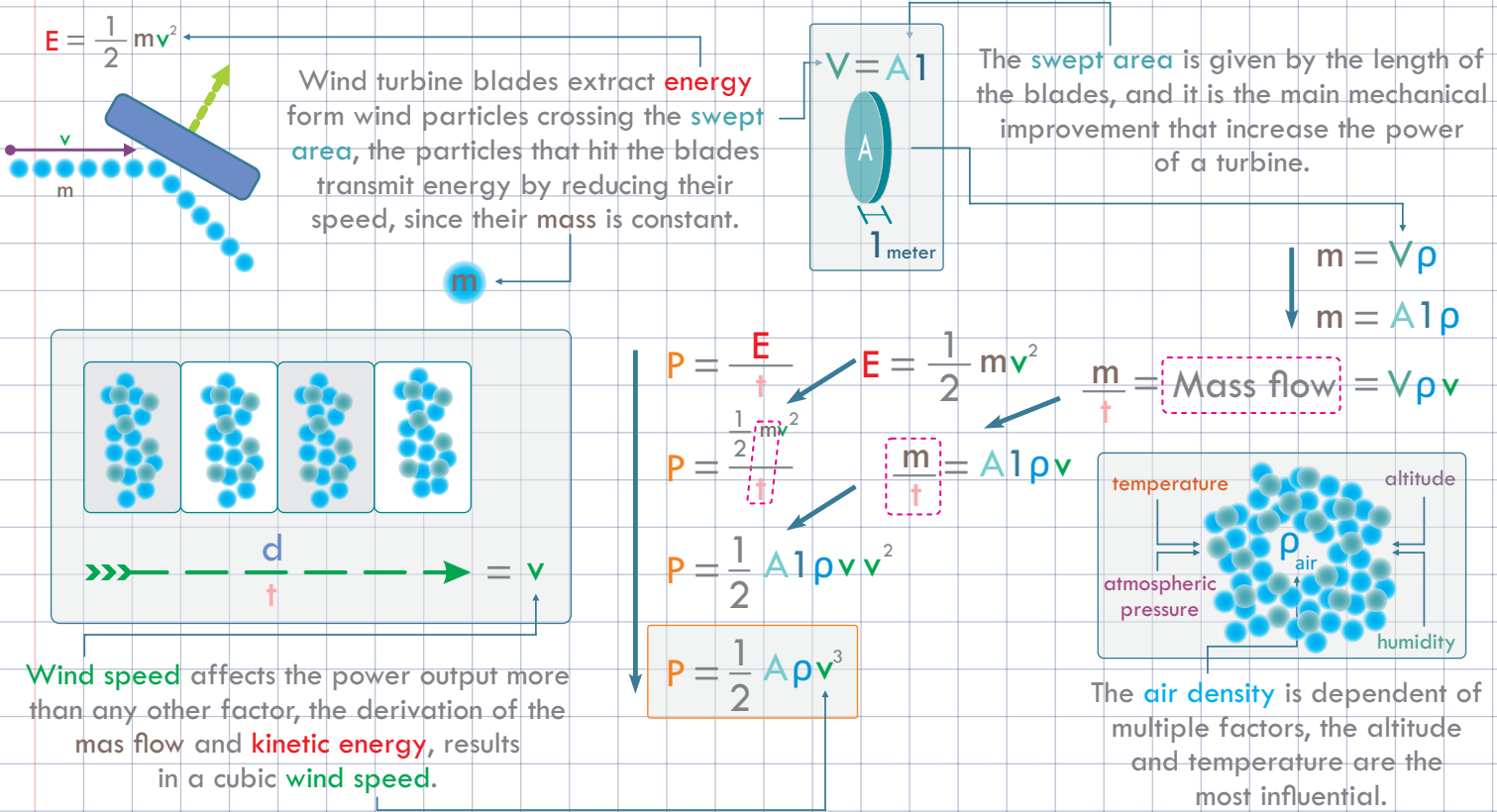
Last updated in 07/06/2021



# Power output and efficiency



An oversimplification of how WTG's generate energy, is partially given by the power equation which is derived from the kinetic energy equation. However, the turbine components efficiency must be considered to obtain the final power output. The power equation is dependent of 3 main things, rotor diameter, air density and wind speed.

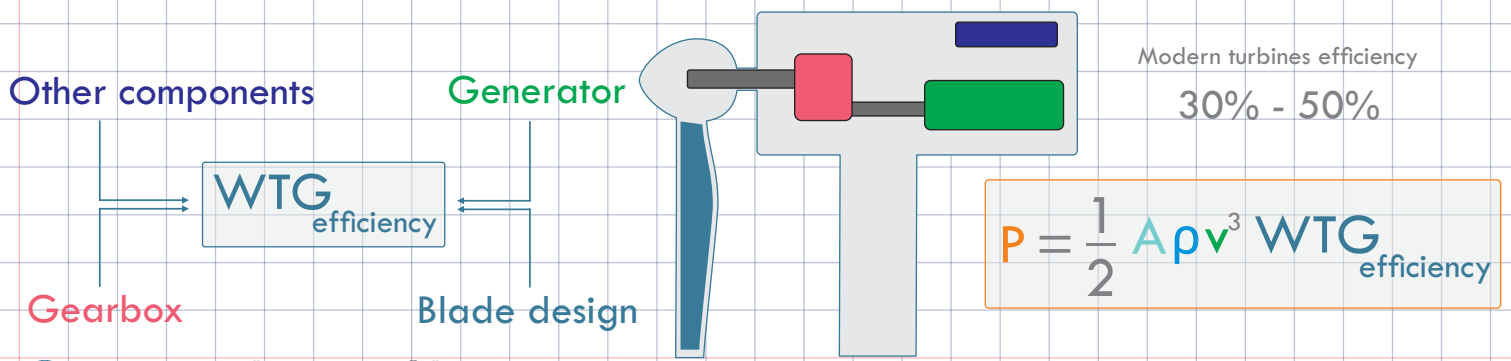


Theoretical energy extracted

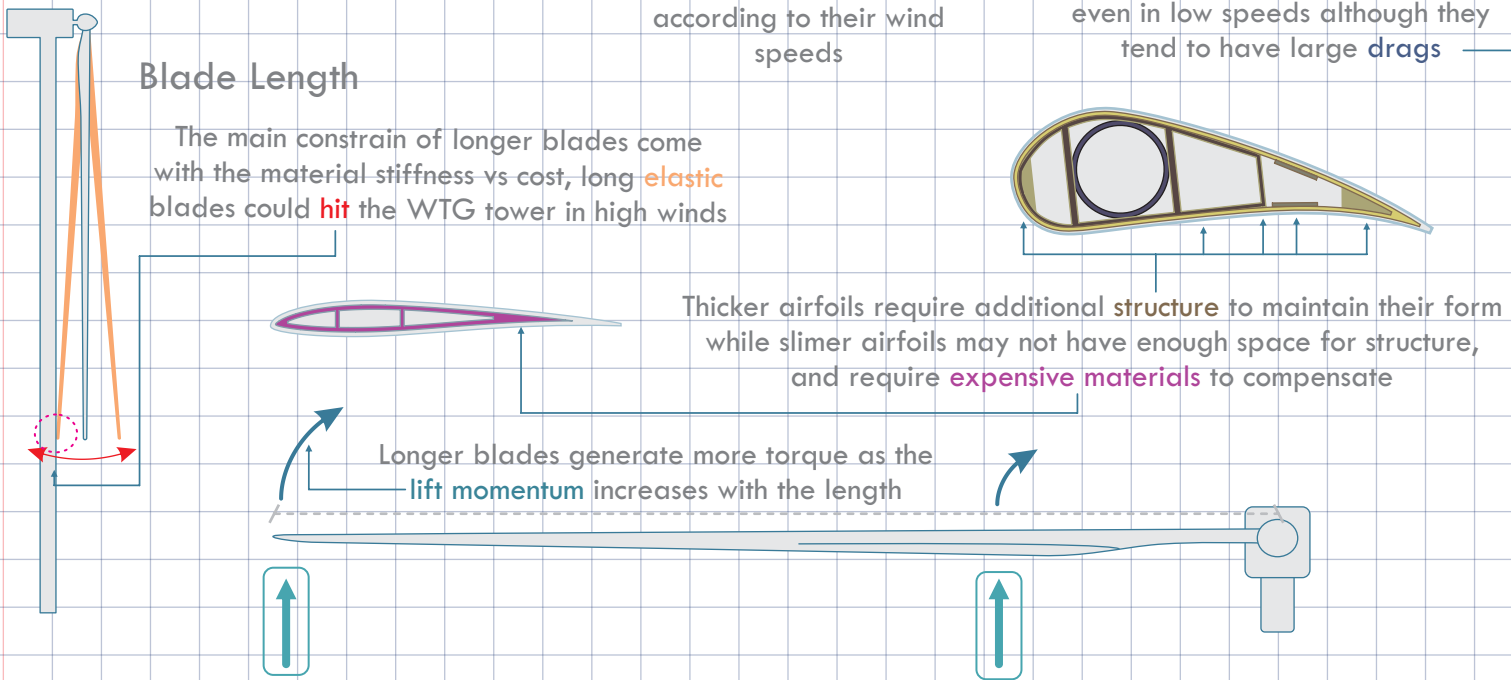
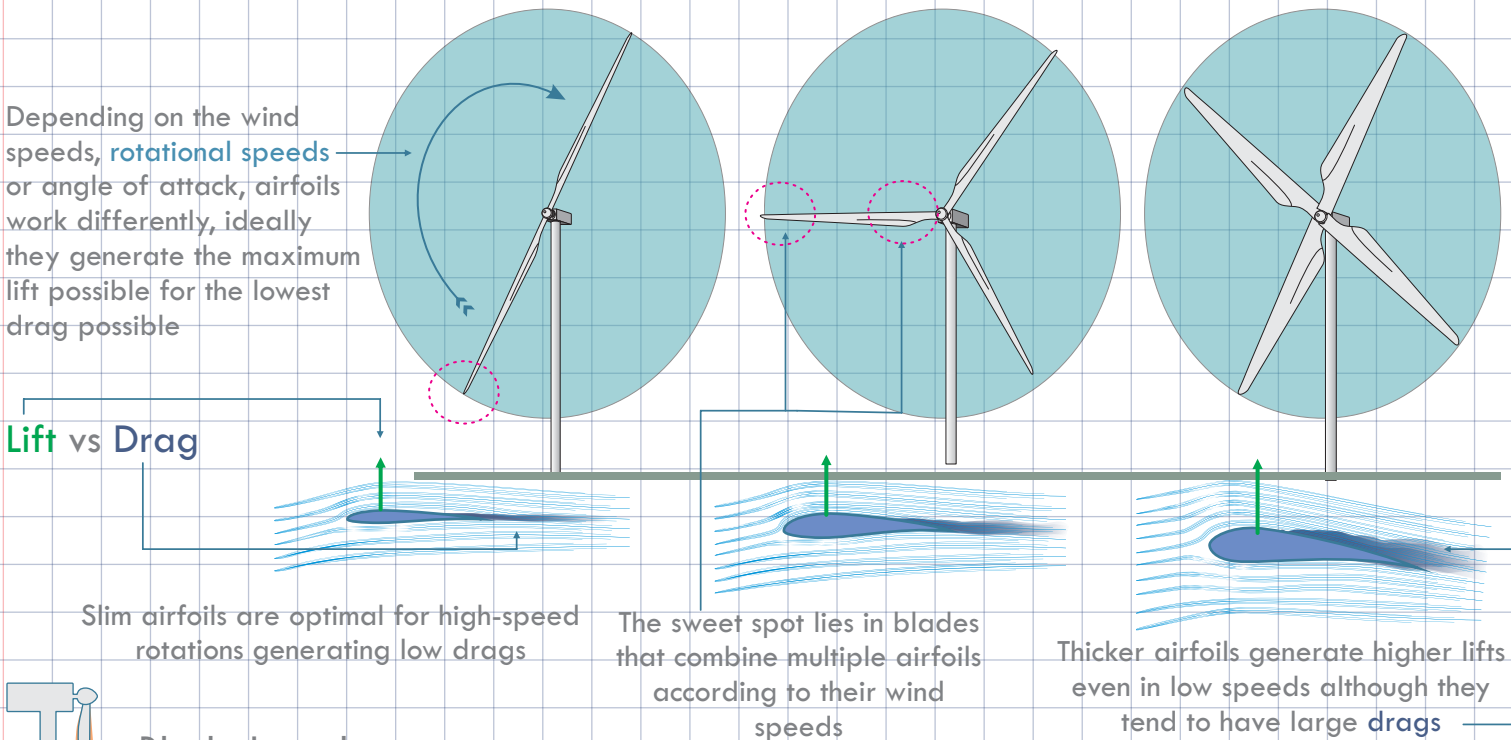
$$= (1)^2 - (1/3)^2 = 88.88\%$$

$$= v_{\text{initial}}^2 - v_{\text{final}}^2$$

The most optimal WTG would reduce 2/3 of the wind speed, from 2/3 of the air volume passing through the swept area, this is the theoretical limit of energy that a turbine can extract form the wind.

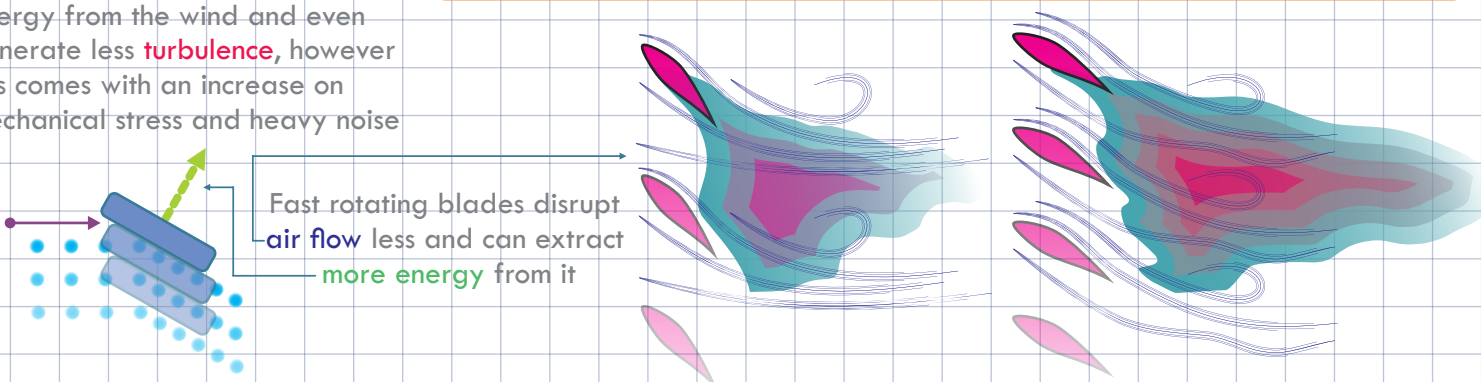
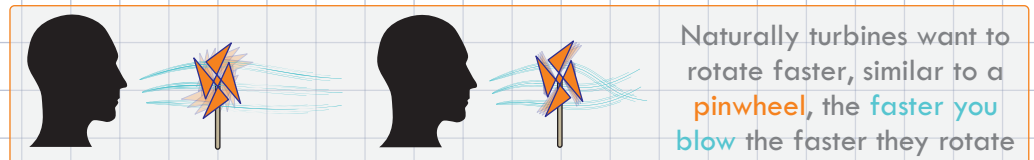


Faster, longer or thicker? Ideal rotors should be allowed to spin faster and with long blades that cut through air with minimum drag, nevertheless these traits come with their constraints. Modern turbines are optimized to generate as much torque possible within the possibilities of their mechanical and environmental constraints.



## Rotational speed

High rotational speeds are ideal as blades are able to extract more energy from the wind and even generate less **turbulence**, however this comes with an increase on mechanical stress and heavy noise



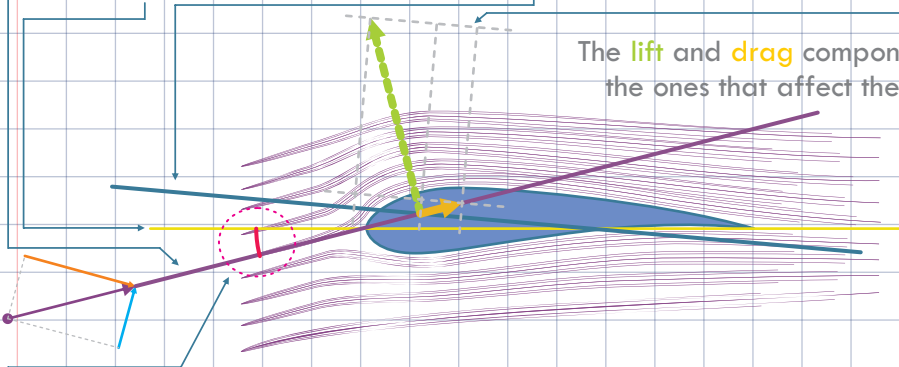
# The acting forces



Due to their geometry and orientation the lift and drag forces decompose into different components regarding the WTG's orientation, in the end two forces result, torque and thrust, the first one rotates the generator, the second one is "absorbed" by the structural components of the turbine.

3 different planes act over the airfoil, the **direction of the wind**, the **direction of the airfoil** and the **direction of the rotation**

The **lift** and **drag** components on the **rotation plane** are the ones that affect the energy output of the WTG

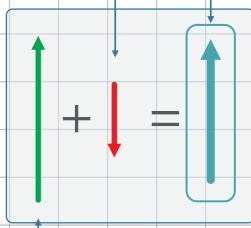


The difference between **wind direction** and **airfoil direction** is called **angle of attack**, this is controlled by the pitch of the blades

**Lift Theory**

The same way as an airplane, air molecules passing through a blade create different pressure zones that generate the lift

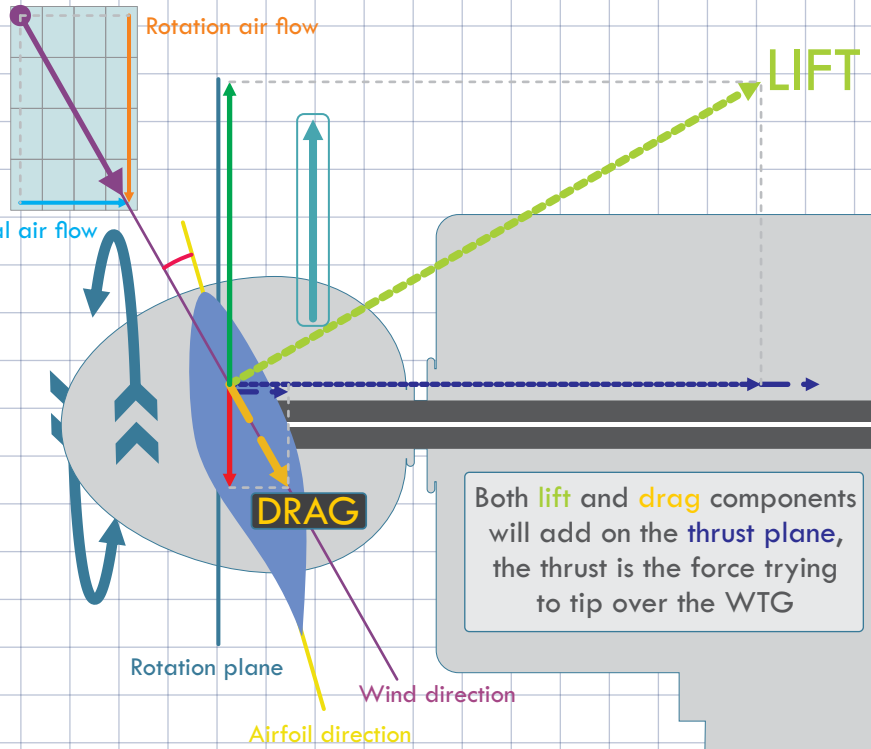
The **lift** and **drag** component on the **rotation plane** will result on 3 forces, a **lift component**, a **drag component** and a **thrust component**, the first two will subtract resulting on a final **acting lift** that contributes to the torque



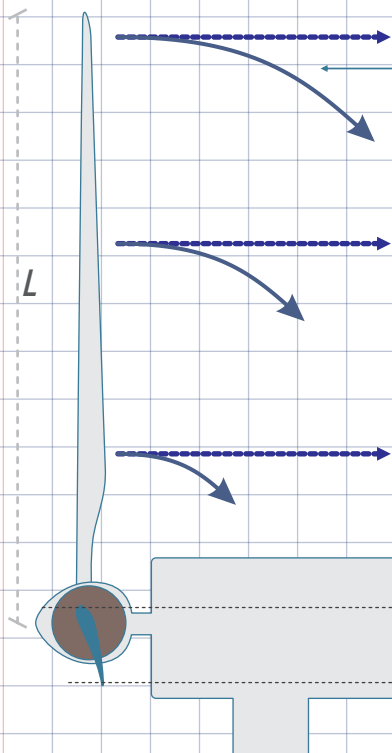
Wind flow

Rotation air flow

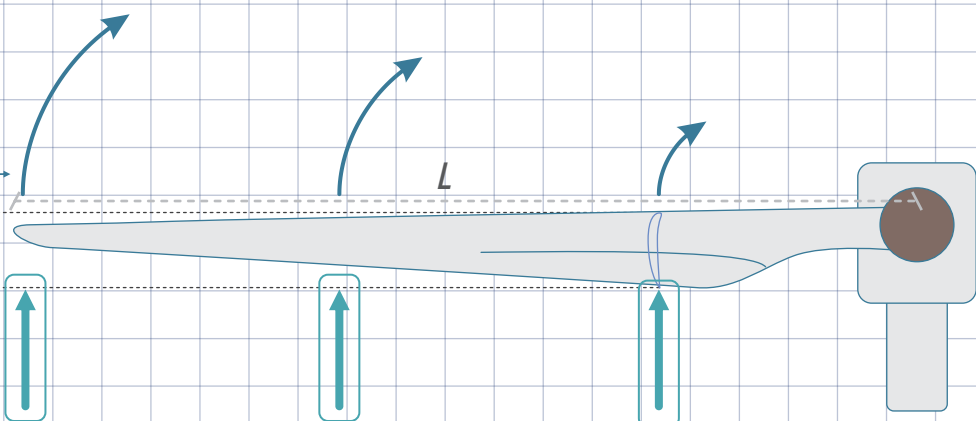
Natural air flow



Both **lift** and **drag** components will add on the **thrust plane**, the thrust is the force trying to tip over the WTG



The further away from the hub a **lifting force** acts, the greater the **torque** force it will generate, on the same way the **thrust** forces will act on the turbine structure

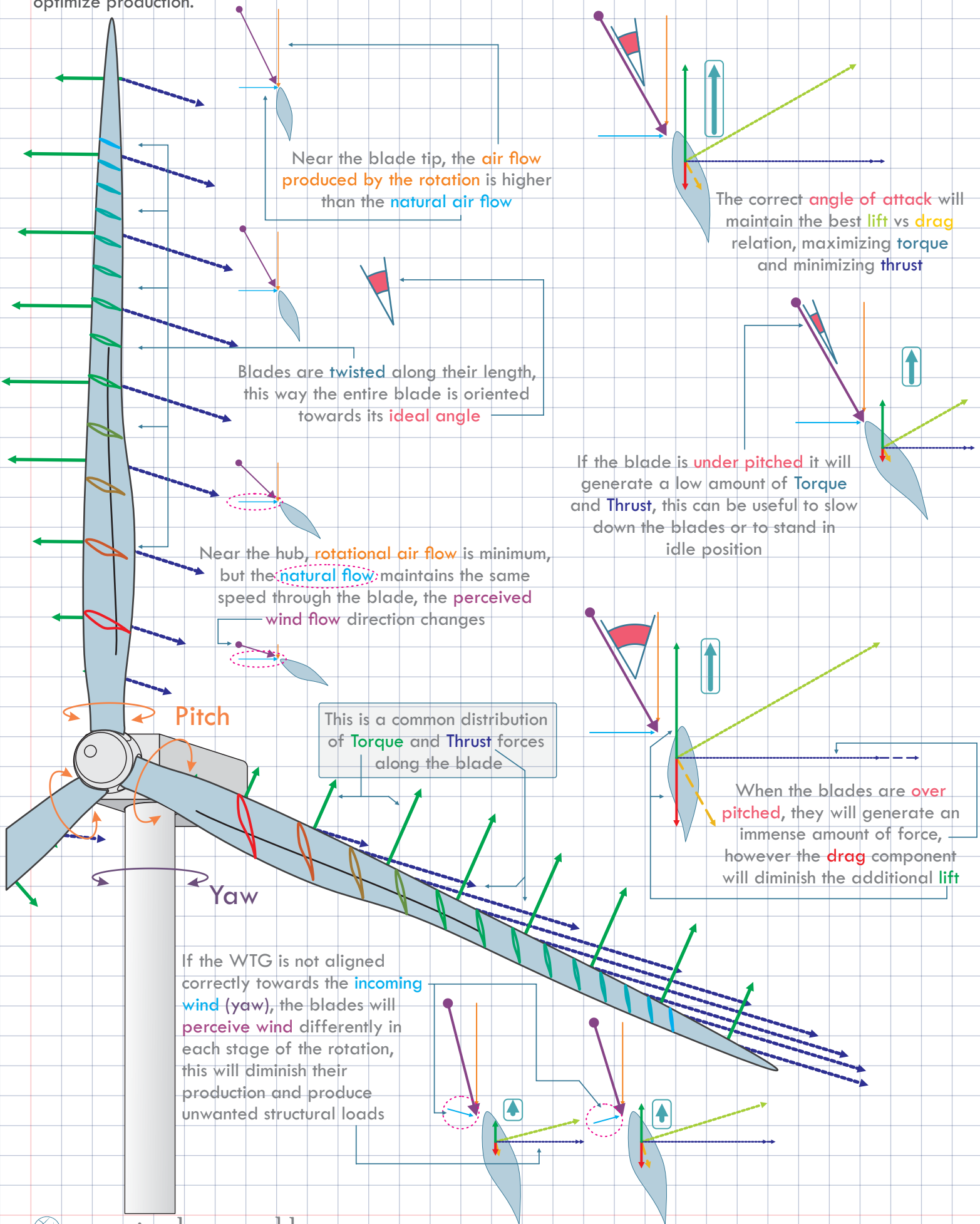




# Yaw and Pitch control



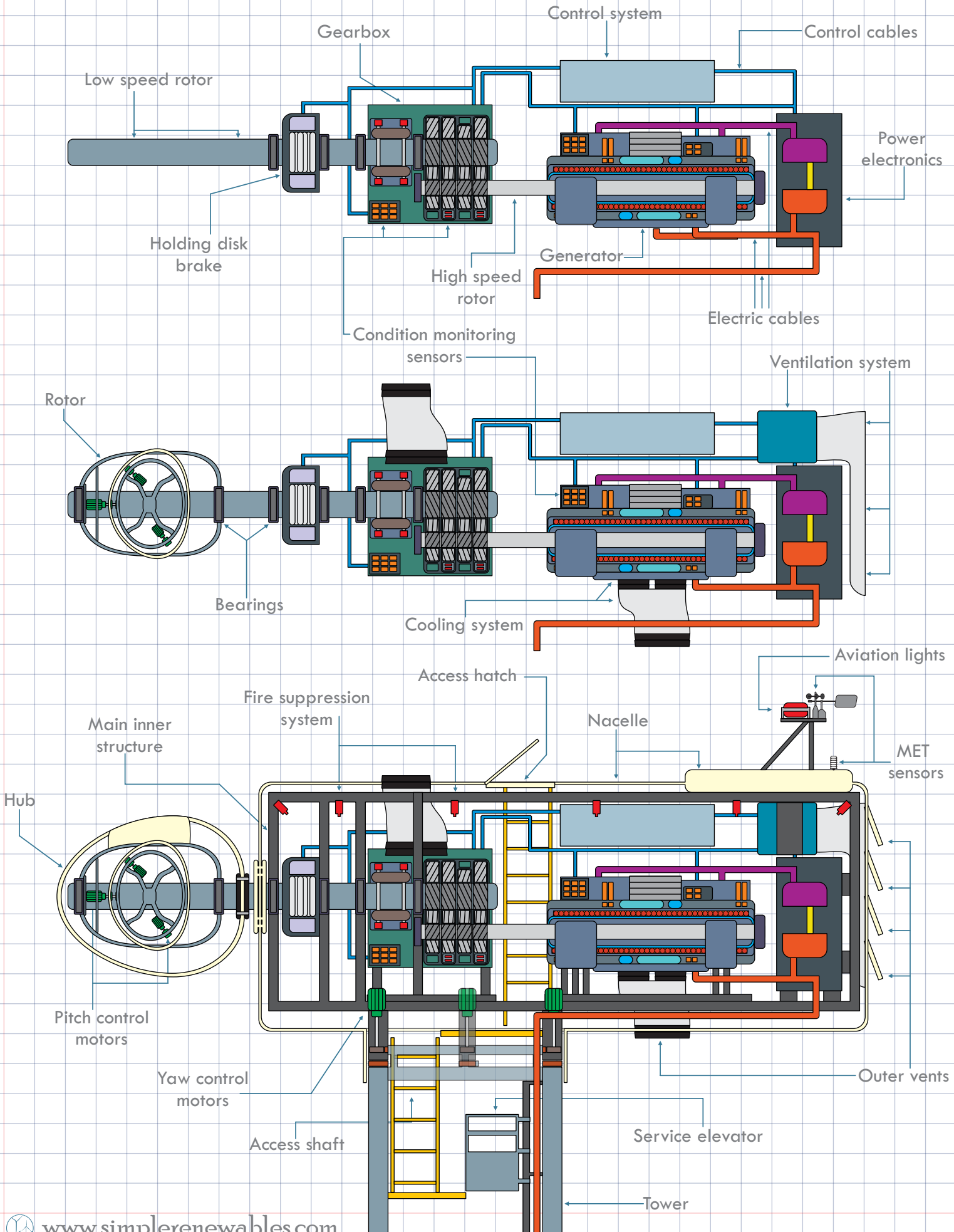
Yaw and **pitch** control are essential for an optimal energy production, any misalignment in the blades angle of attack (**pitch**), or in the turbines direction towards the wind flow (**yaw**), will result in a diminish of torque, in addition to unwanted stress in the structural components. WTG's have systems that continuously change yaw and pitch to optimize production.



# Main Components



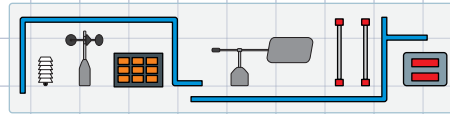
What's inside the box? Most modern WTG's share similar characteristics, the size, the location and layout may vary among manufacturers but most modern turbines look alike, most components are located inside the nacelle but some can also be found at the bottom of the tower or even outside the turbine.



The mind and soul of the WTG lies in its generating system, the controller unit which acts as the brain, uses a network of sensors to monitor and orchestrate the functionality of the main components, this allows WTG to convert variable wind speed into reliable and usable high voltage alternating electric current. The final power output of the WTG is plotted in a graph called the power curve, this graph demonstrates the capabilities of the system for a different range of conditions, the power curve is essential for the development and commissioning of wind farms.

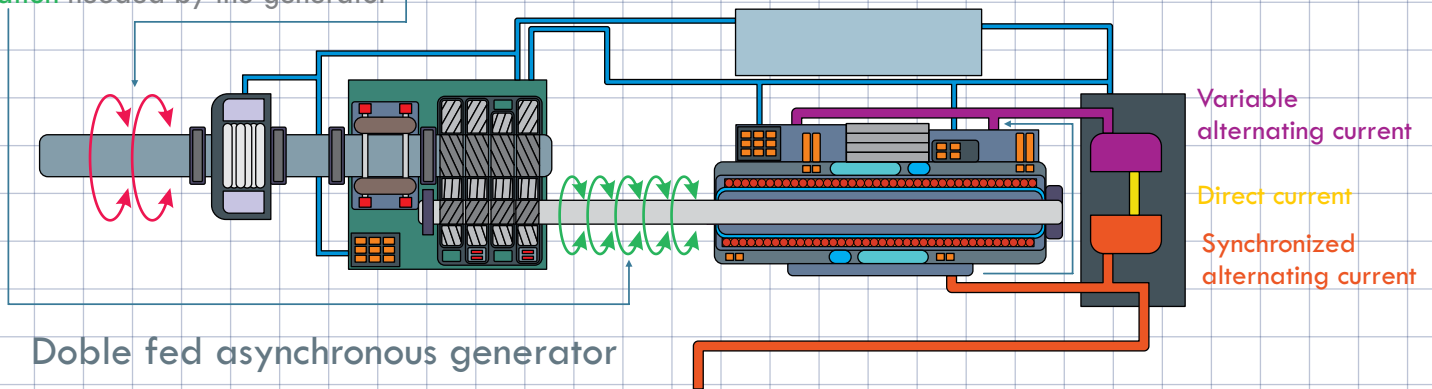
## Gearbox

Most WTG use a single stage planetary gearbox, that transform the **low speed rotation** of the blades into the **high speed rotation** needed by the generator



## Controller & sensors

A continuous monitoring system is in the core of the controller, measuring rotation speeds, wind speeds, vibrations, temperatures, power outputs, etc, processing all the data inputs and adjusting the WTG as needed



## Doble fed asynchronous generator

Wind turbine generators differ from conventional generators as they are asynchronous, since the **rotational speed** that feeds them is not constant, power electronics are used to compensate by feeding one of the windings (**Stator / rotor**) with **alternative current**, that constantly varies in phase and frequency, these variations are calculated to compensate with the **rotational variations**, therefore the other set of windings produces **synchronous alternating current** (50/60Hz)

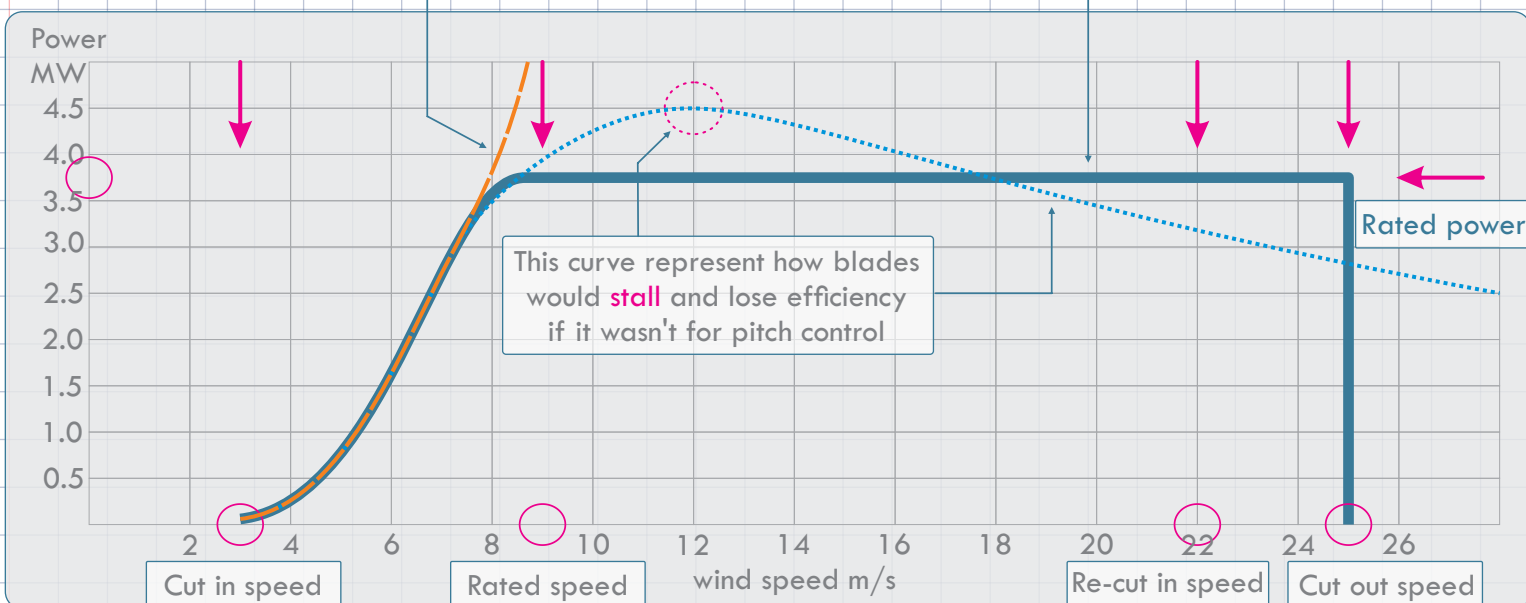
## Power Electronics

The system is feed from the output **AC**, which is then converted to **DC**, and then converted back to **AC** in the frequency and phase needed by the generator

The initial part of the curve is given by the power formula

$$P = \frac{1}{2} A \rho v^3 \text{WTG}_{\text{efficiency}}$$

The WTG constrains and capabilities limit and stabilize the power output into its rated power



The minimum wind speed for operation

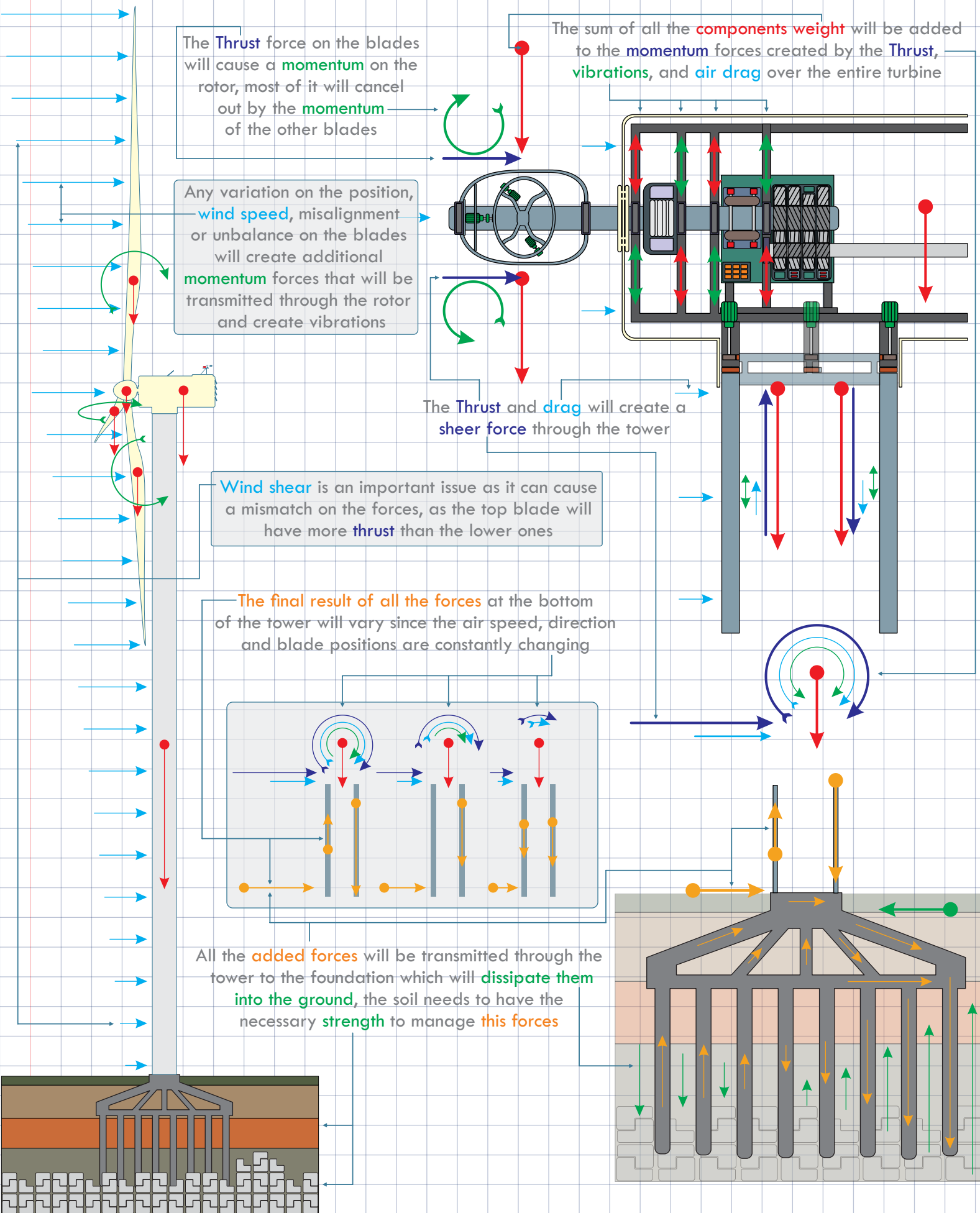
The minimum speed needed to achieve rated power

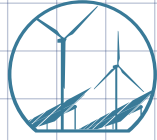
The average speed needed to restart operation

The maximum speed for safety operation



New materials have made possible for turbines to keep growing, but the structural design of WTG is quite a complex subject, modern turbines are massive moving objects subjected to variable forces, and must be able to withstand the constant changes without losing efficiency or having major wear on its components.





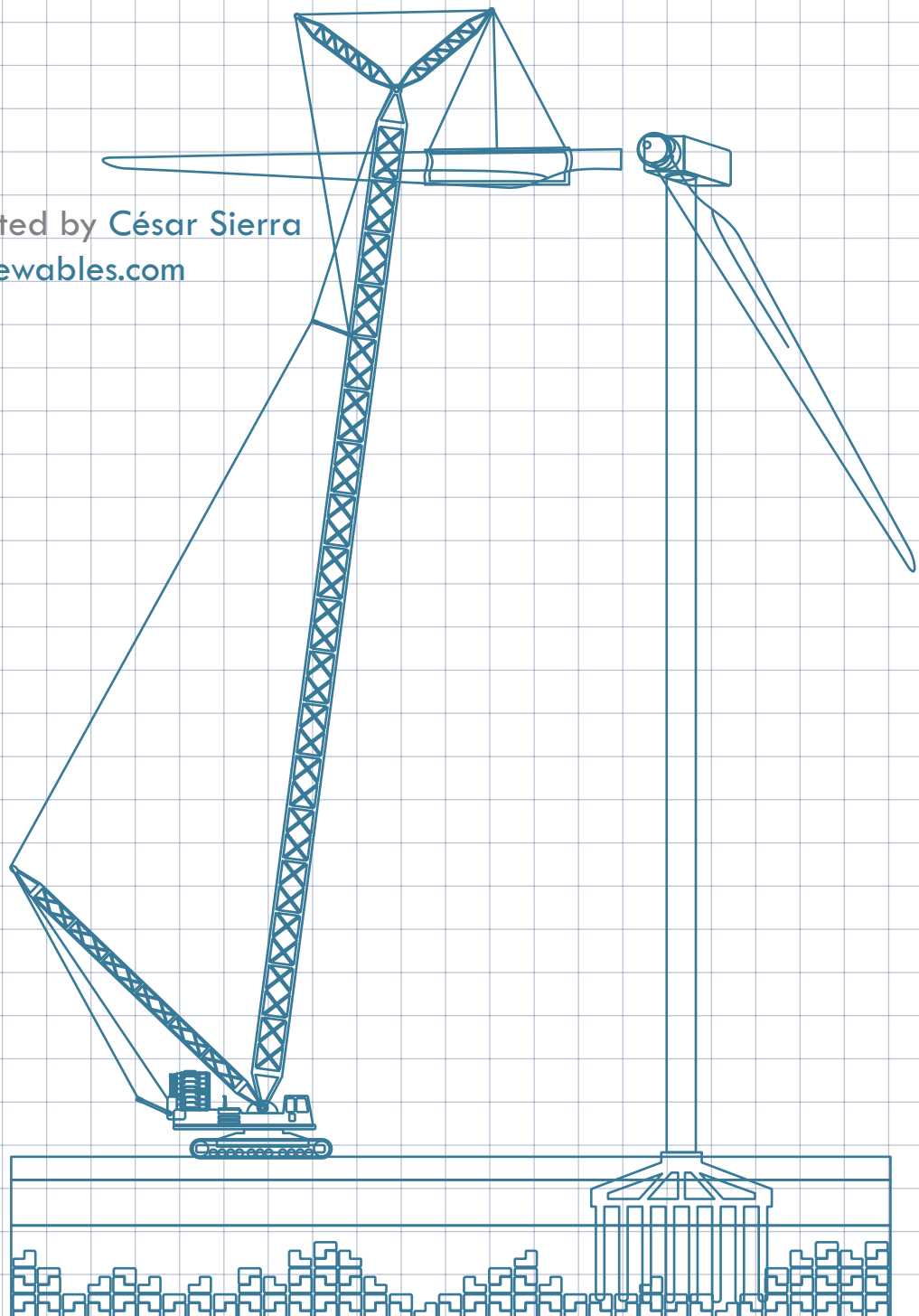
# Simple Renewables

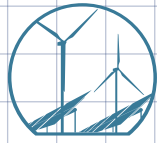
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## Wind Farm development & construction

Most of this section is a working progress, keep checking [www.simplerenewables.com](http://www.simplerenewables.com) for any updates.

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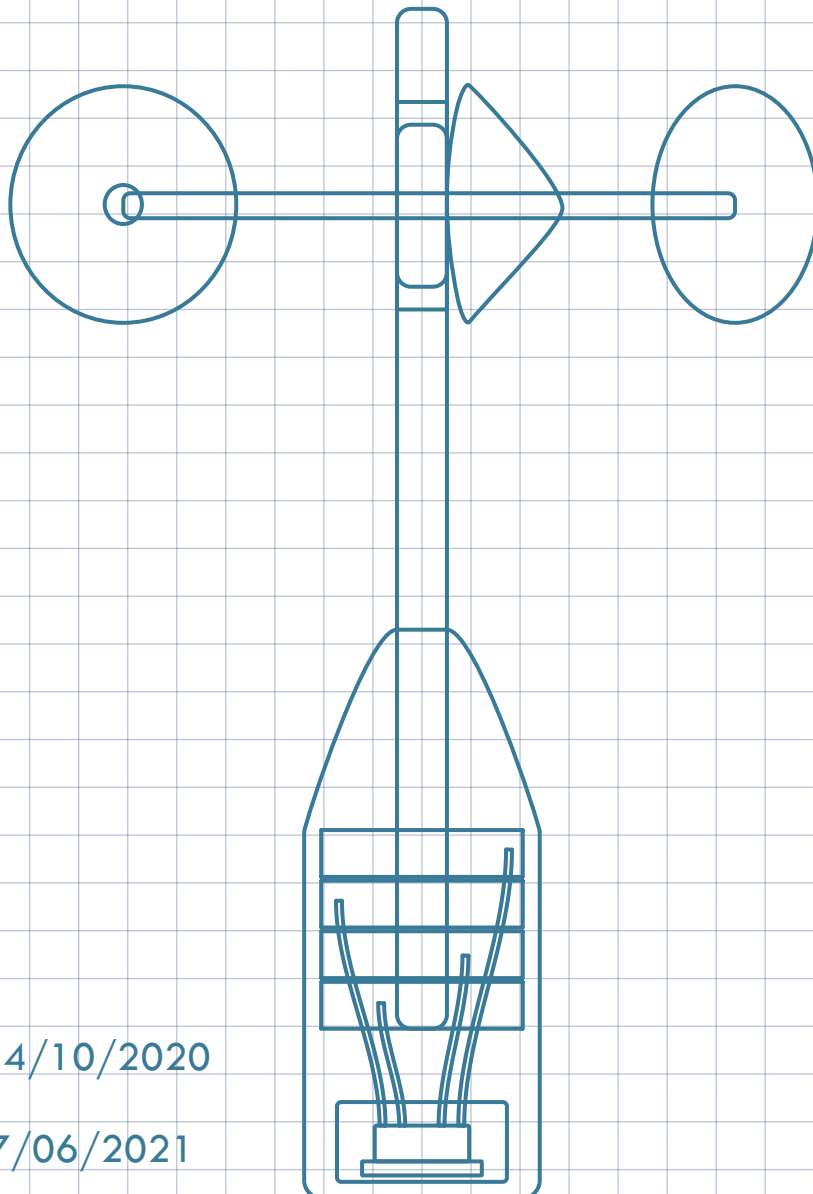
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## The Wind Measurement campaign

The measurement of the wind is an essential although lengthy process, that any large scale wind energy project must undertake, a successful campaign will result with the selection of an ideal site and the optimal turbine for that specific site, additionally a successful campaign will result in a precise production forecast that in the end will provide a financially healthy project.

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# Site Selection for wind projects



What is the first step in developing a wind project?

In most cases it will be the collection of multiple information sources related with the needs of the project, a demand for energy, a way to transmit power, available land and most important windy areas (resource). A Geographical Information System is the perfect way to combine and visualize multiple layers of information, highlighting essential information. High resolution wind maps are a combination of metadata obtained of multiple sources and processed to show the fundamental information.

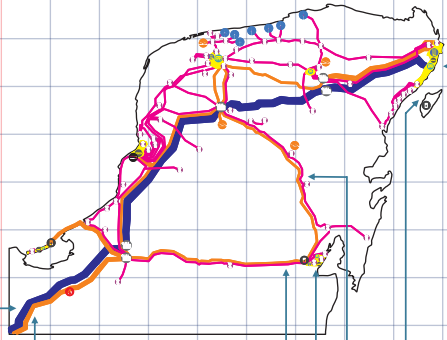
Transmission map



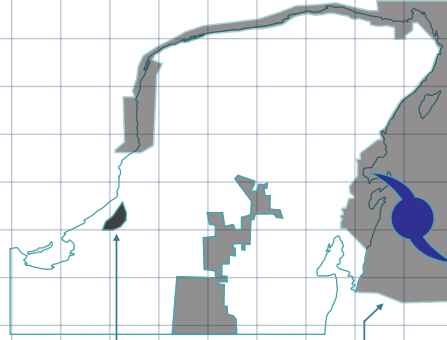
Constrains map



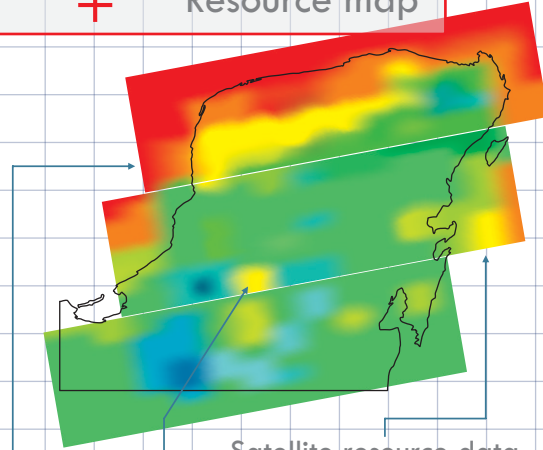
Resource map



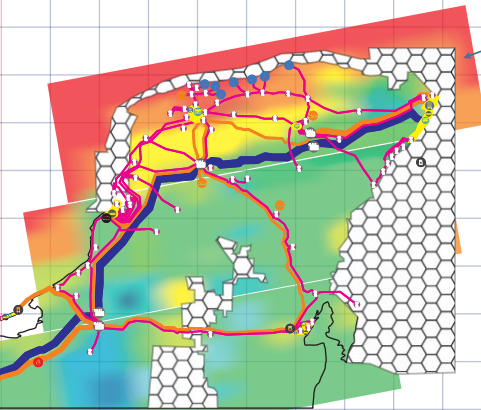
Transmission voltage  
Projected grid works  
Consumption areas  
Line saturation



Roads, urban areas & infrastructure projects  
Geographical limitations  
Archaeological sites  
Protected areas  
Possible natural disasters



Satellite resource data  
Nearby site measurements  
Usual error is between 2.0 and 0.5 m/s



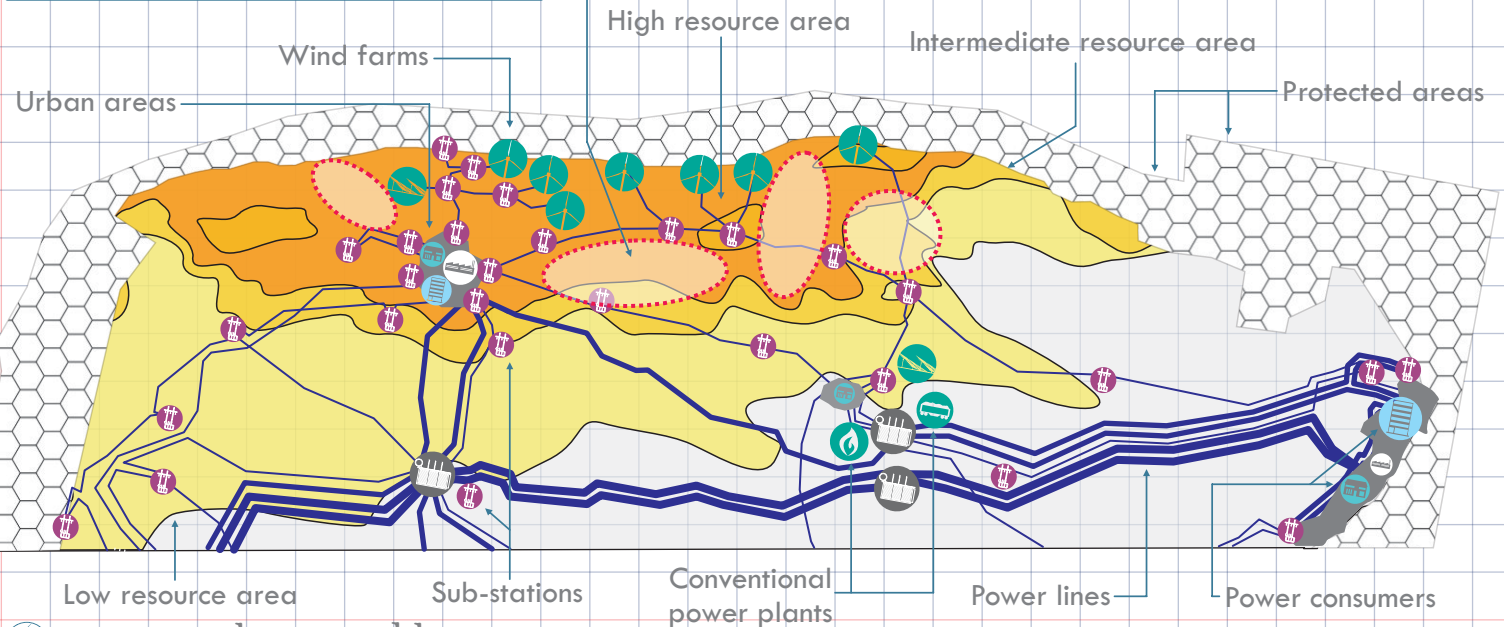
GIS can integrate multiple and complex spatial data with the goal of highlighting areas of interest.

(Geographic information system) **GIS Map**

Once all the layers are added a regional, detailed, high resolution map is extracted, showing the main areas of interest

Areas of interest where site scouting will be done, are marked on the GIS map

- Land availability
- Environmental impact
- Social Impact
- Site access
- Potential consumers
- Local constrains
- Existing wind farms
- Available infrastructure
- Existing MET stations





# The MET station

The Meteorological station is the backbone of a wind development project and essential for lowering the risk taken to develop and finance a wind project.

It's important to know where to install the station and what to install on them, there is a series of methods to determine the ideal spot, regional wind maps & topographical data can be simulated to find ideal spots, and satellite images help identify local constrains, however a site visit is always useful as there are always accessibility and geographical issues that affect. Secondly adding a few more sensors will increase the station precision and reliability while only increasing a fraction of the overall cost of the station. Met stations are still key elements in the development and operation of wind farms but new technologies are looking to improve their performance or maybe even replace them.

Current met towers can't keep up with the increasing heights of WTG, multiple measurement methods help achieve a complete assessment

Redundancy is key, multiple sensors help correlate the data or back up for any malfunctions

Having different sensor models also increase redundancy

The anemometer measures horizontal wind speed, there are multiple classes that determine precision and reliability

Wind vanes measure horizontal wind direction, its critical to align and orient them correctly

Temperature, pressure, and humidity will directly affect the density of the air and the amount of energy produced

The vertical wind speed helps correct measurement errors, wind true angle of attack & turbulence

Multiple height measurements help calculate the wind gradients or wind shear

The datalogger decodes and records all the sensor signals it also stores and communicates the data

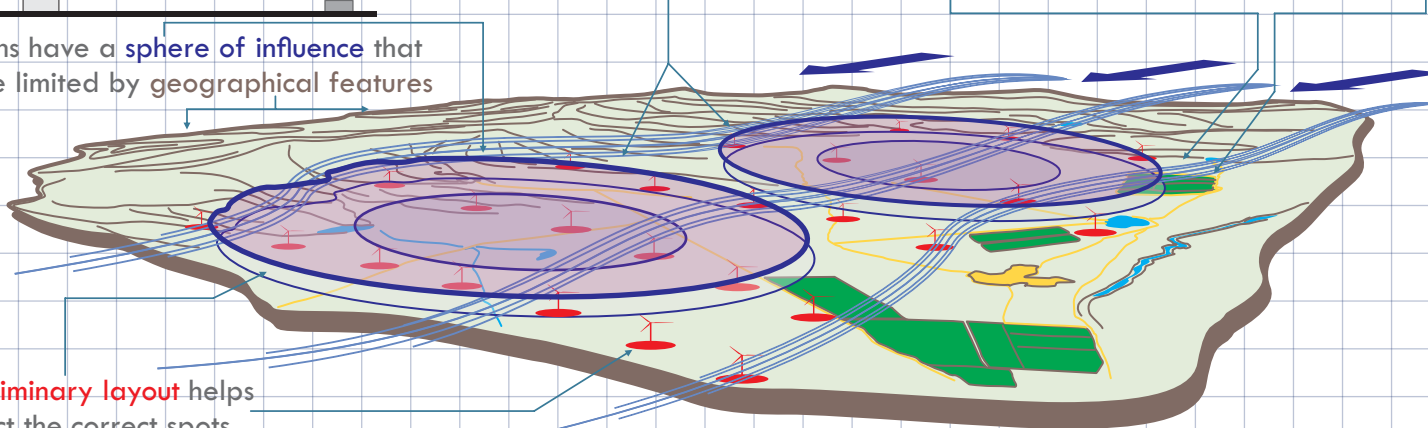
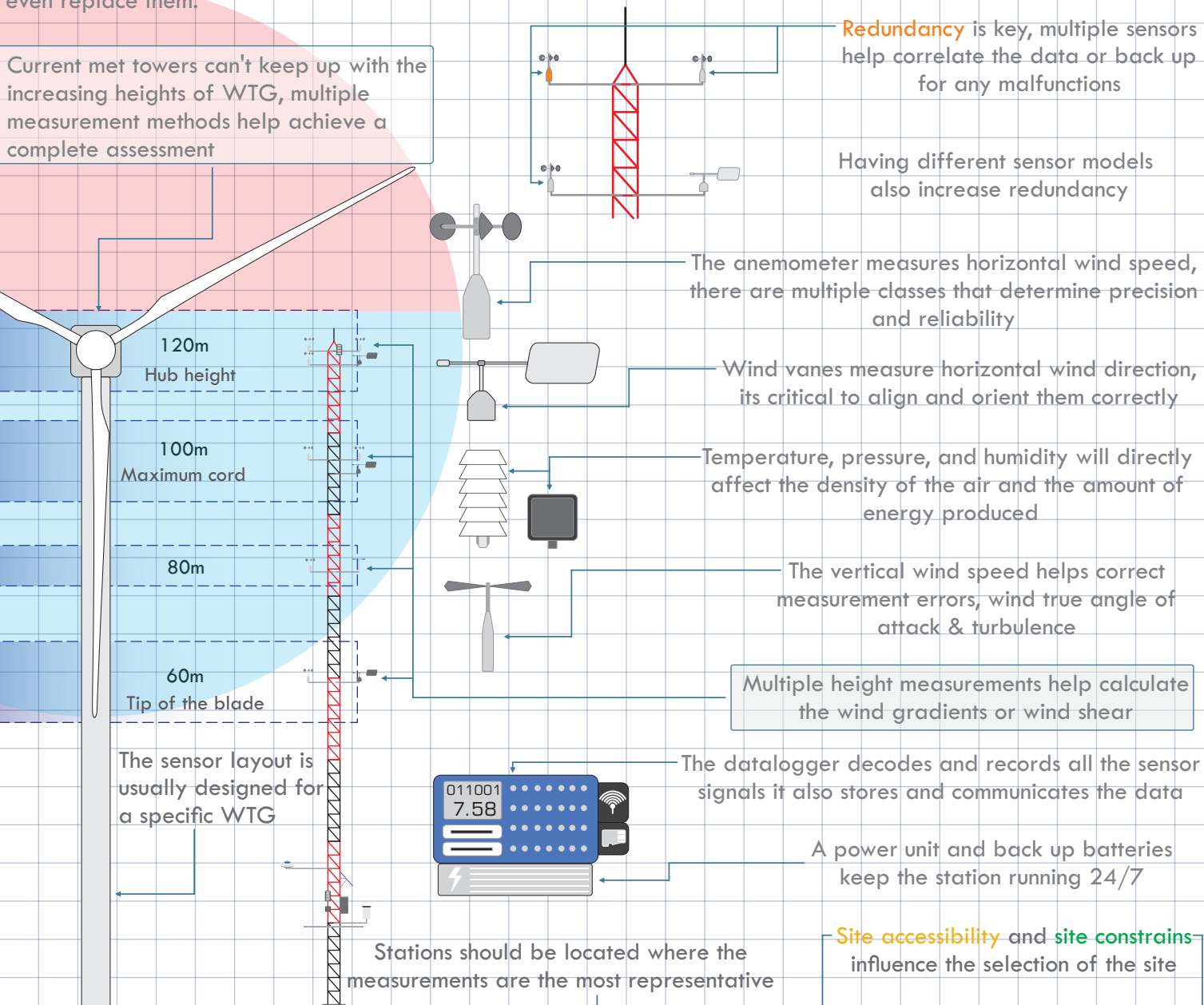
A power unit and back up batteries keep the station running 24/7

Site accessibility and site constrains influence the selection of the site

Stations should be located where the measurements are the most representative

Stations have a sphere of influence that can be limited by geographical features

A preliminary layout helps select the correct spots

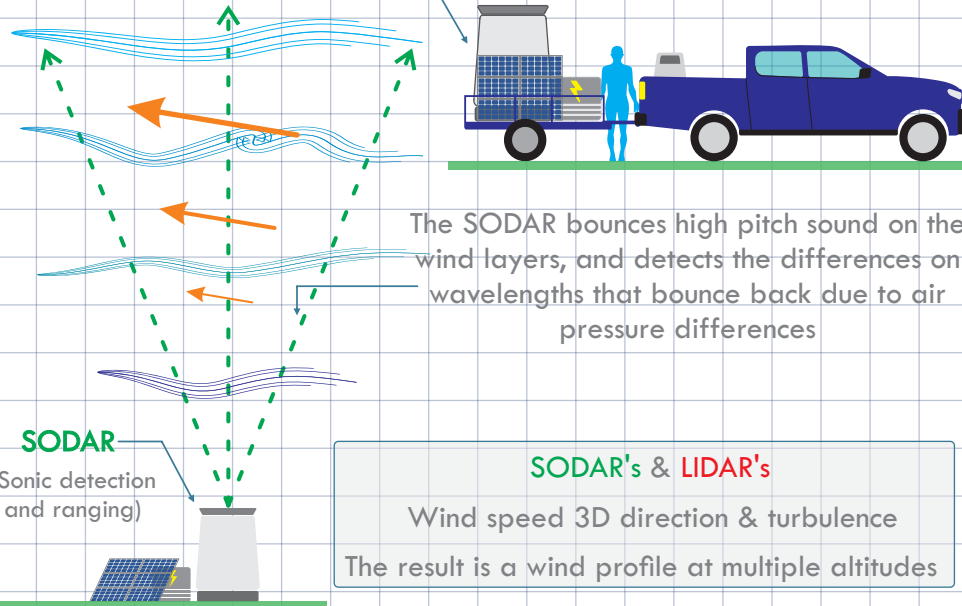
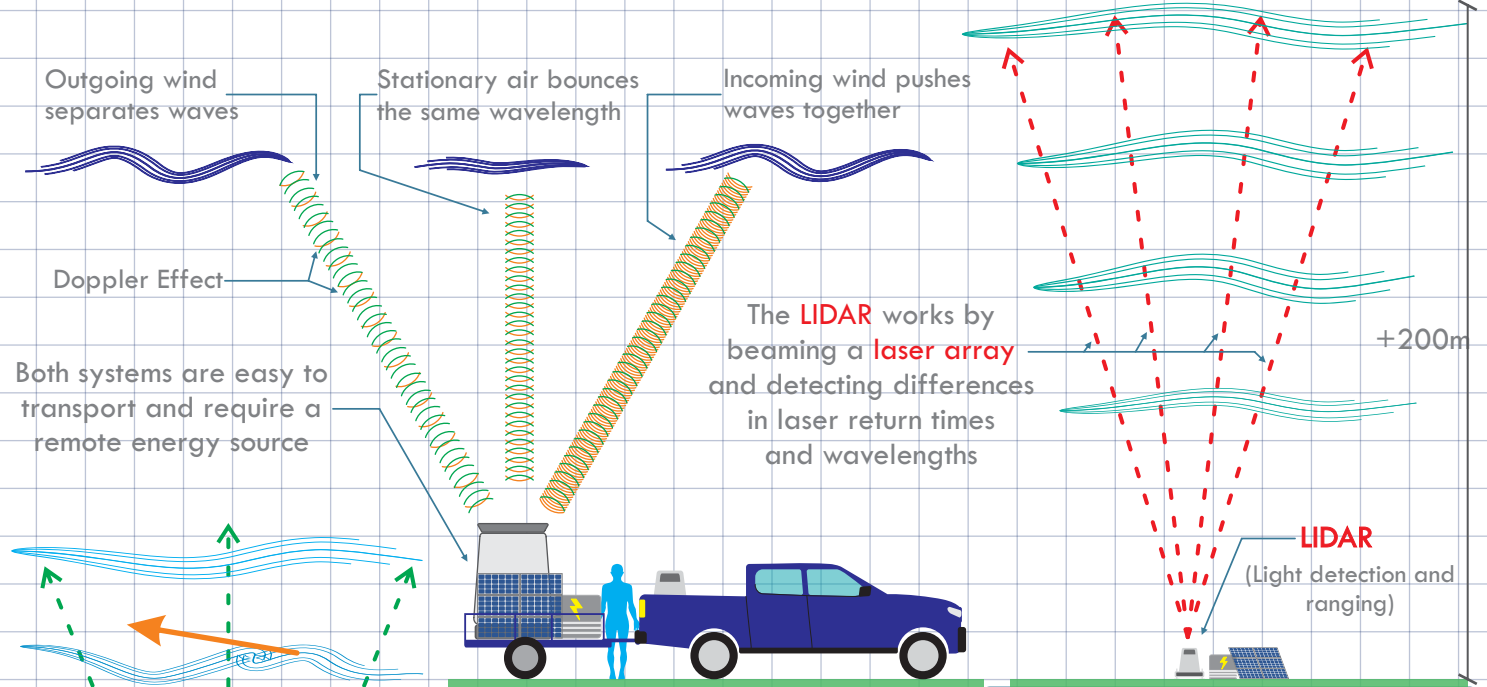




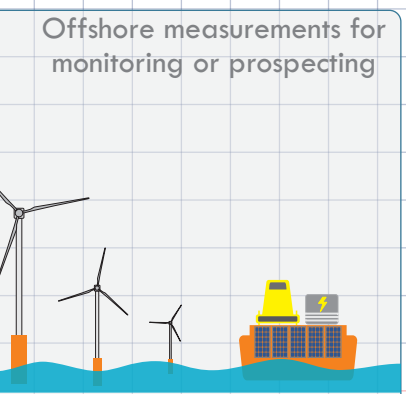
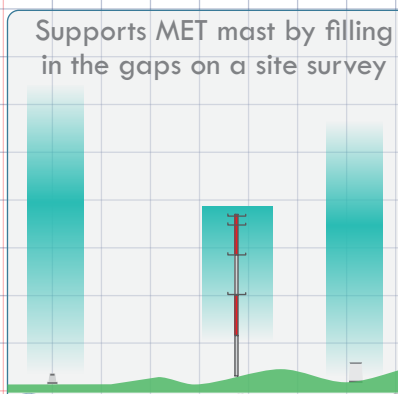
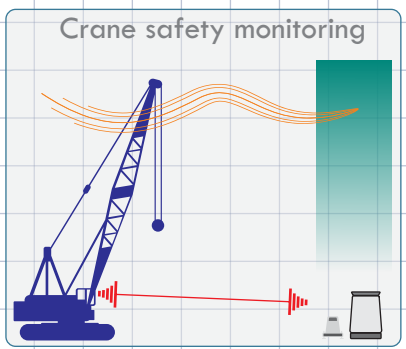
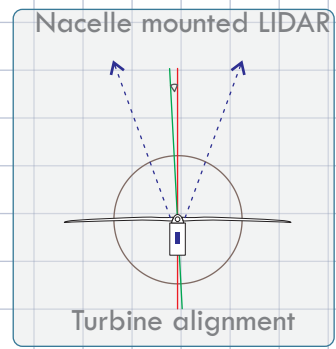
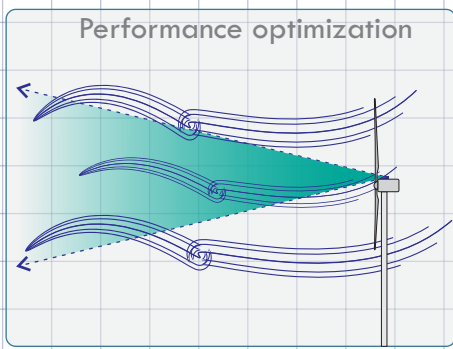
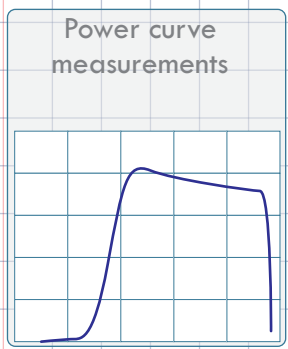
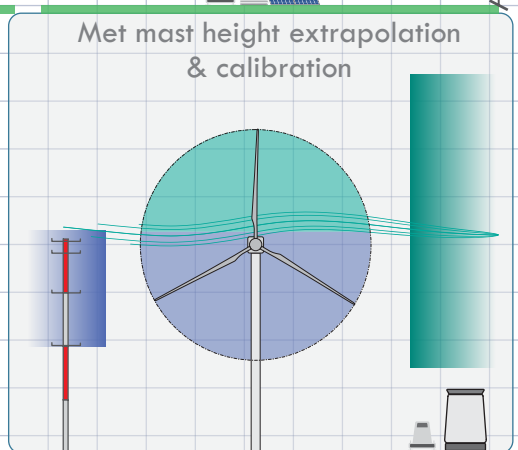
# SODAR' & LIDAR'



The solution may lie on new technologies such as SODAR's and LIDAR's that are now allowing us to complement the measurement campaigns, study the behavior of existing WTG's and even reach out into new sites that previously where to difficult or expensive to access. SODAR and LIDAR technologies are becoming increasingly widespread mainly due to the multiple applications and life span of a single unit, adding to this, is the cost reduction that the systems have had over the last years, makes them an even more attractive solution.



**SODAR's & LIDAR's**  
Wind speed 3D direction & turbulence  
The result is a wind profile at multiple altitudes

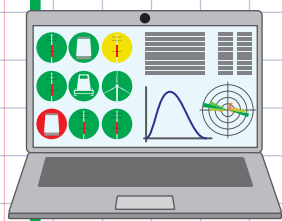
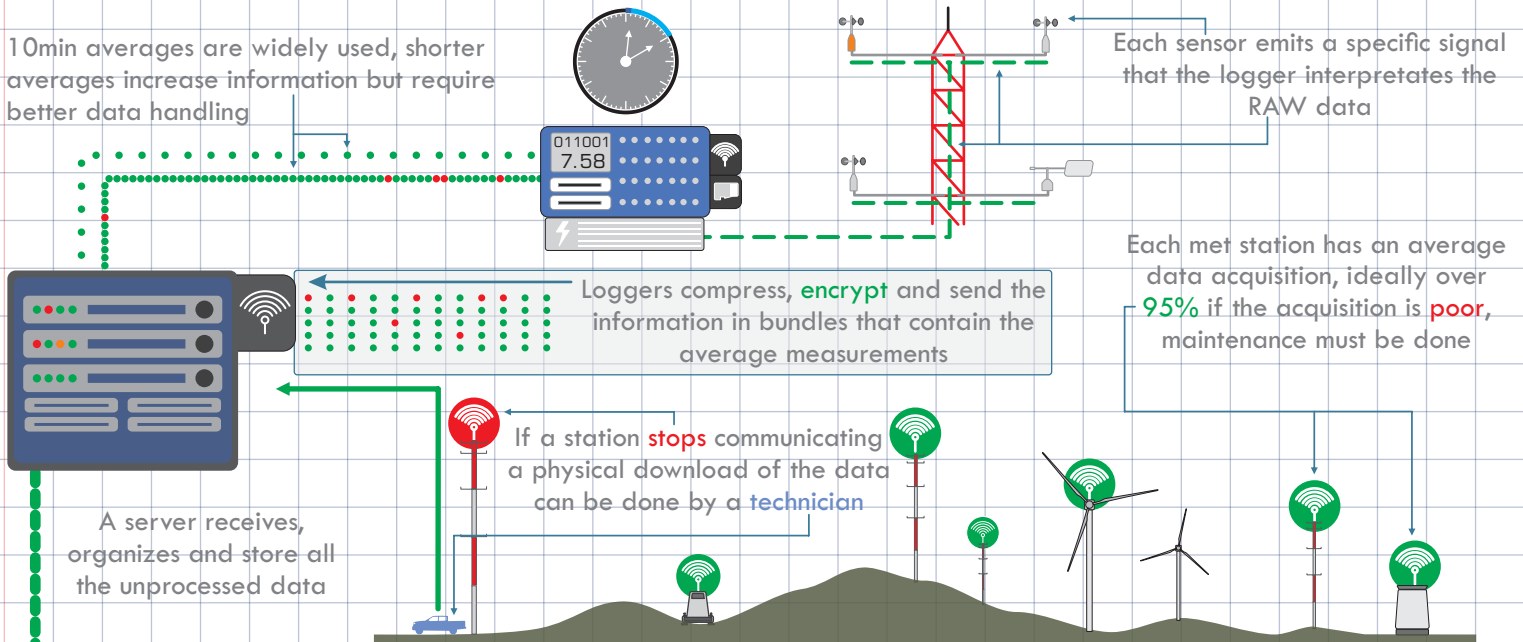


# MET Data analysis

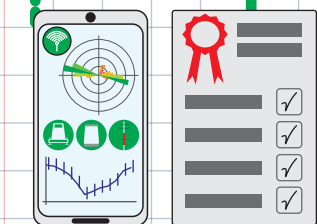


On average a MET station generates 6 packages of information every hour, each package contains the 10min average reading of about 10 to 15 sensors, when we start to add up the amount of information that a group of stations generate on a year it can become too much to handle. Fortunately, automatization and new data management technologies enable us to be manage "big data", and new algorithms also show us analyzed data and reports sometimes in real time, now a days most resource analysis charts come from automatized reports, however it is always convenient to know how to process all this raw data.

10min averages are widely used, shorter averages increase information but require better data handling

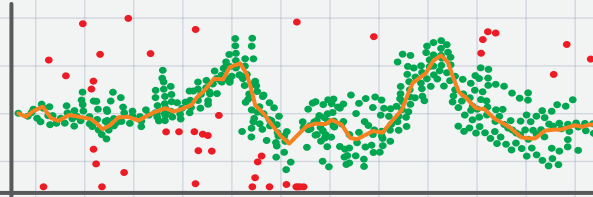


Specialized software can manage multiple stations, process the data and report problems

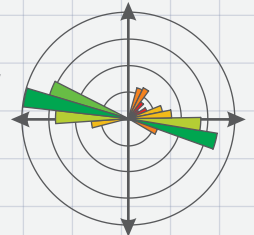


## The main outcomes of the analysis

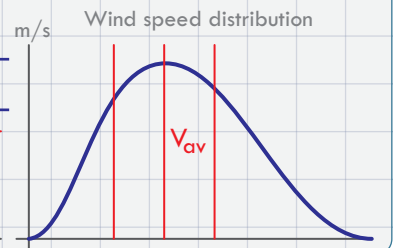
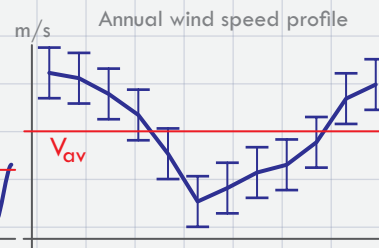
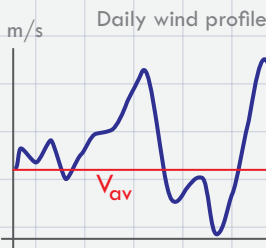
Erroneous readings or abnormal weather



Wind Rose, with wind speed and frequency



$V_{av}$   
Average Wind speed



## Important factors when selecting a WTG

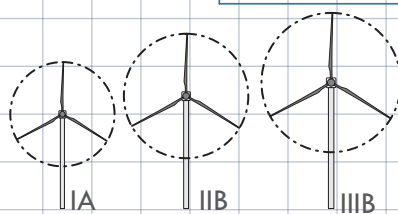
Wind classes for WTG  
IEC 61400

Sustained gust registered in the last 50 years

Maximum gust registered in the last 50Yrs

Average wind speed

Turbulence is the amount of times wind changes speed or direction in 10min

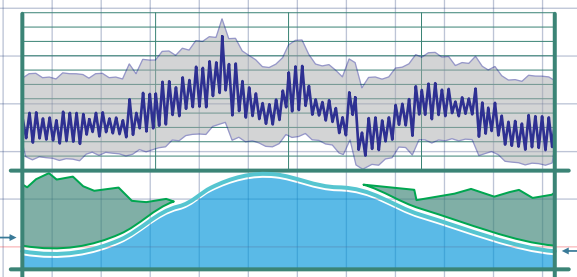


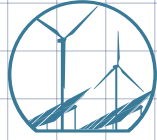
m/s	$V_{av}$	$V_{gust}$	$V_{ref}$
I	10	70	50
II	8.5	60	43
III	7.5	53	38
	A	B	C
	+16%	14%	12%

Maximum wind gusts & turbulence

Operating temperature range

High humidity and low freezing temperatures cause icing on blades





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## Layout design

This section is a working progress, keep checking [www.simplerenewables.com](http://www.simplerenewables.com) for any updates.

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