



US009587436B2

(12) **United States Patent**
Perry

(10) **Patent No.:** **US 9,587,436 B2**
(45) **Date of Patent:** **Mar. 7, 2017**

(54) **CV JOINT FOR DOWN HOLE MOTOR AND METHOD**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 179 days.

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(21) Appl. No.: **14/291,340**

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(22) Filed: **May 30, 2014**

Primary Examiner — Taras P Bemko

(65) **Prior Publication Data**

(74) Attorney, Agent, or Firm — Jones Walker LLP

US 2015/0014059 A1 Jan. 15, 2015

(57) **ABSTRACT**

Related U.S. Application Data

(60) Provisional application No. 61/846,665, filed on Jul. 16, 2013, provisional application No. 61/843,985, filed on Jul. 9, 2013.

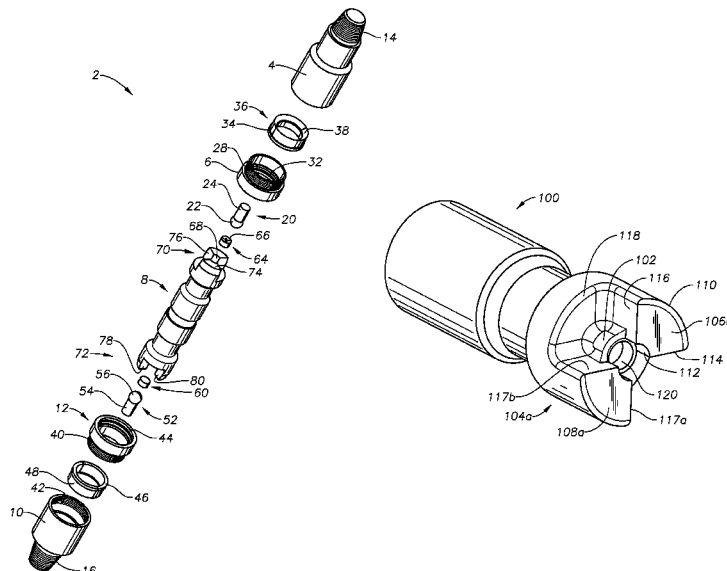
An apparatus for transmitting torque to a down hole motor in a down hole drilling assembly. The apparatus includes a center rod having a distal protuberance and a proximal protuberance, a transmission adapter having a first end connected to the down hole motor, and a transmission socket formed within a second end of the transmission adapter and configured to receive the proximal protuberance. A material bridge may be provided for the protuberances. The apparatus may also include a bearing adapter operatively connected to the center rod, with the bearing adapter having a bearing socket therein, and wherein the transmission adapter is configured to connect to an output of the down hole motor and the bearing adapter is configured to connect to an input of a bearing assembly in the down hole assembly for drilling the well. The adapters may contain external threads and the caps may contain cooperating internal threads. A method of drilling a well is also disclosed.

(51) **Int. Cl.**
E21B 4/00 (2006.01)
F16D 3/10 (2006.01)
E21B 4/02 (2006.01)
F16D 3/18 (2006.01)

(52) **U.S. Cl.**
CPC **E21B 4/006** (2013.01); **E21B 4/02** (2013.01); **F16D 3/185** (2013.01)

(58) **Field of Classification Search**
USPC 175/57; 464/137
See application file for complete search history.

23 Claims, 10 Drawing Sheets



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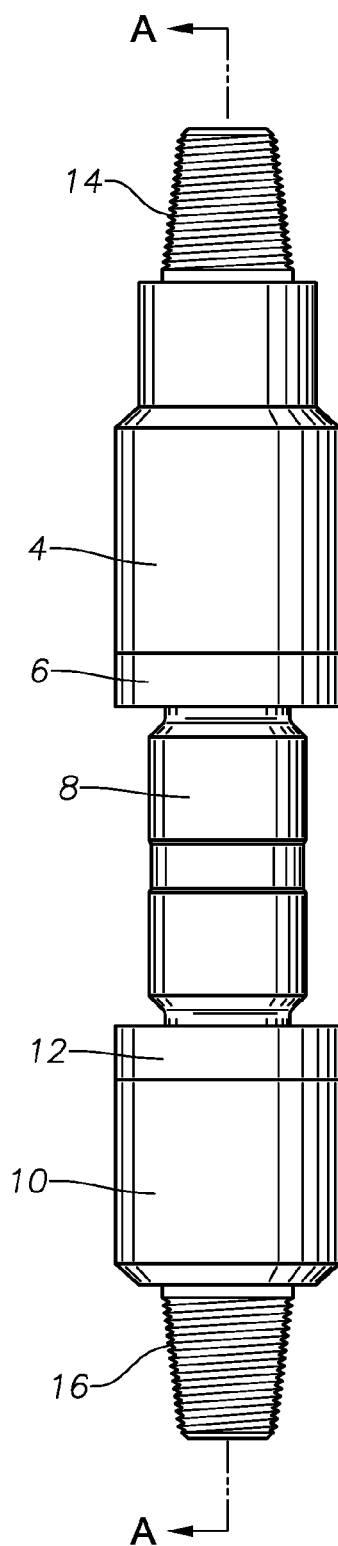


FIG. 1

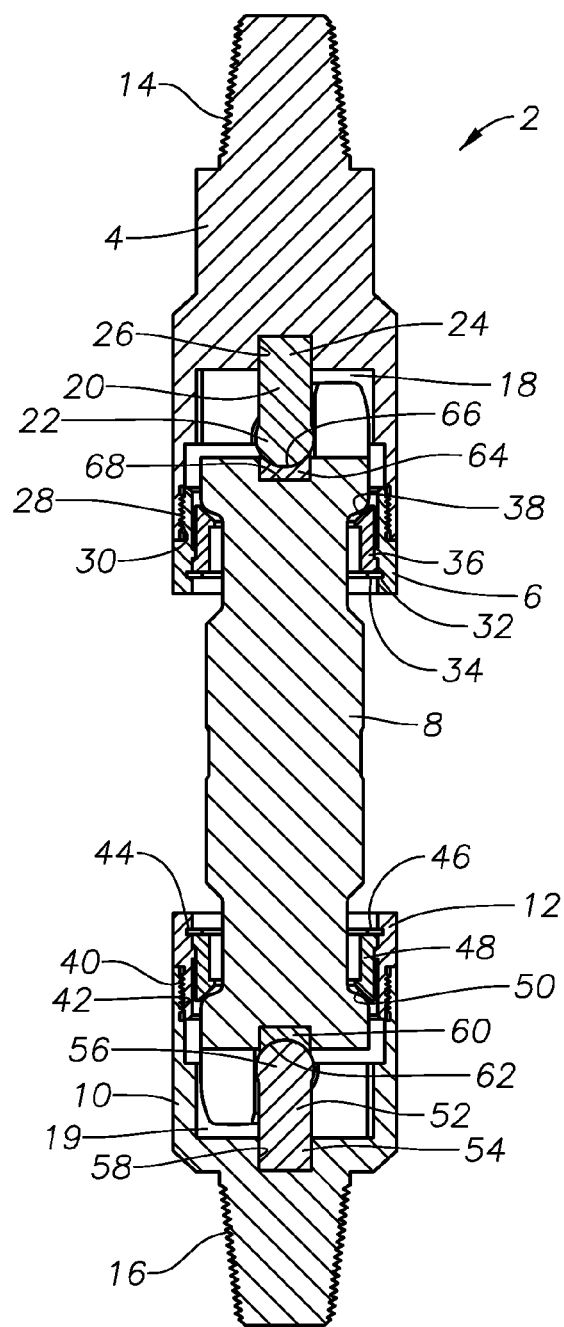


FIG. 2

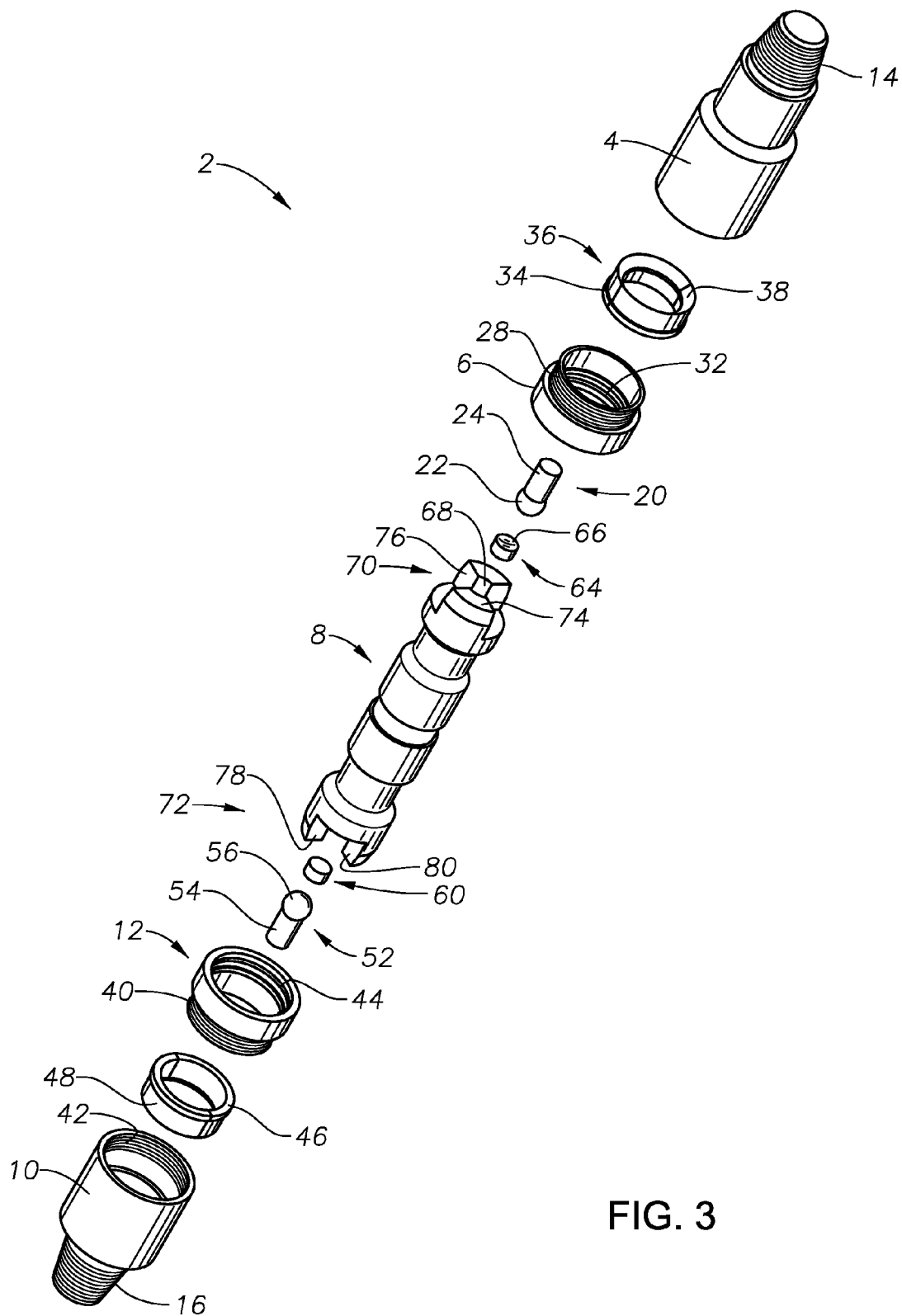


FIG. 3

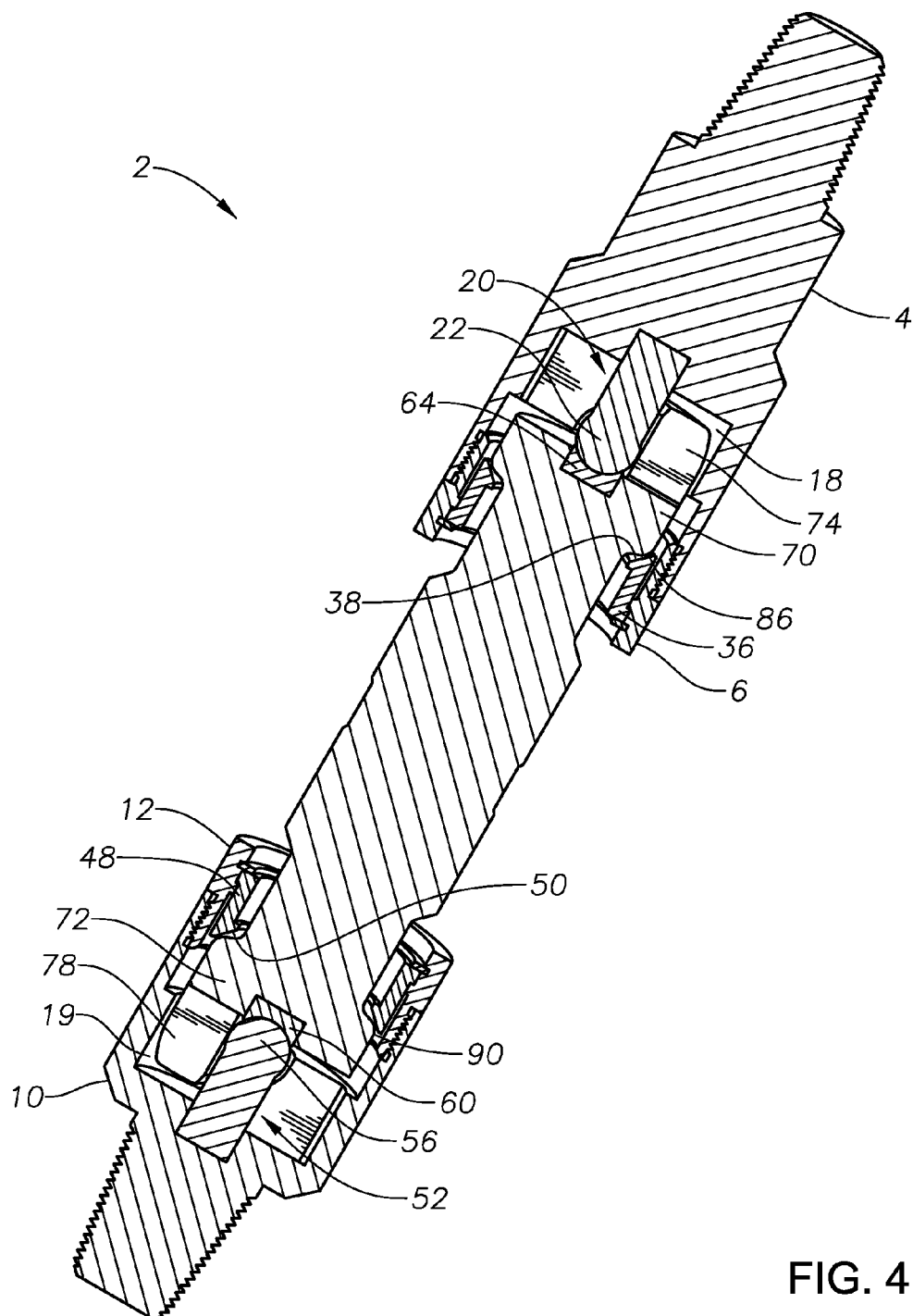
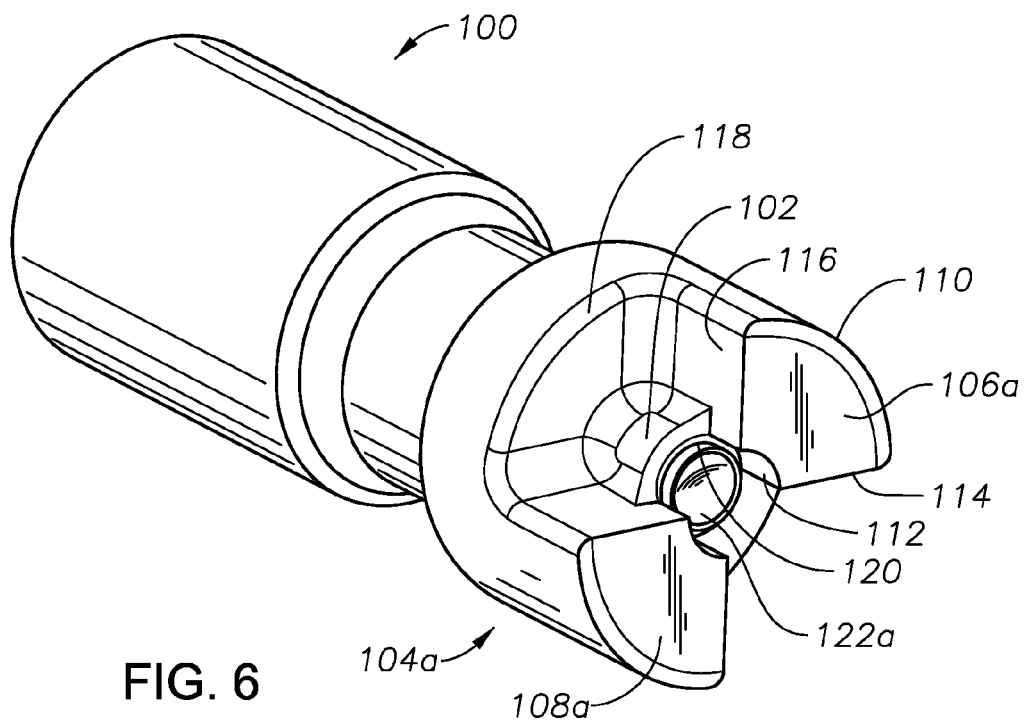
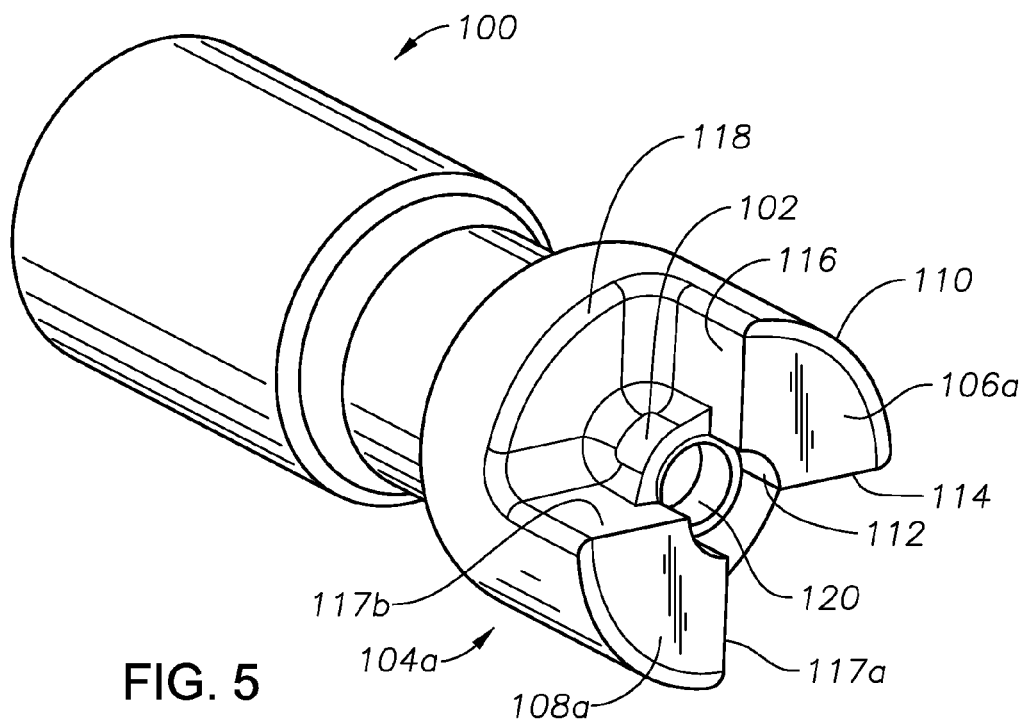


FIG. 4



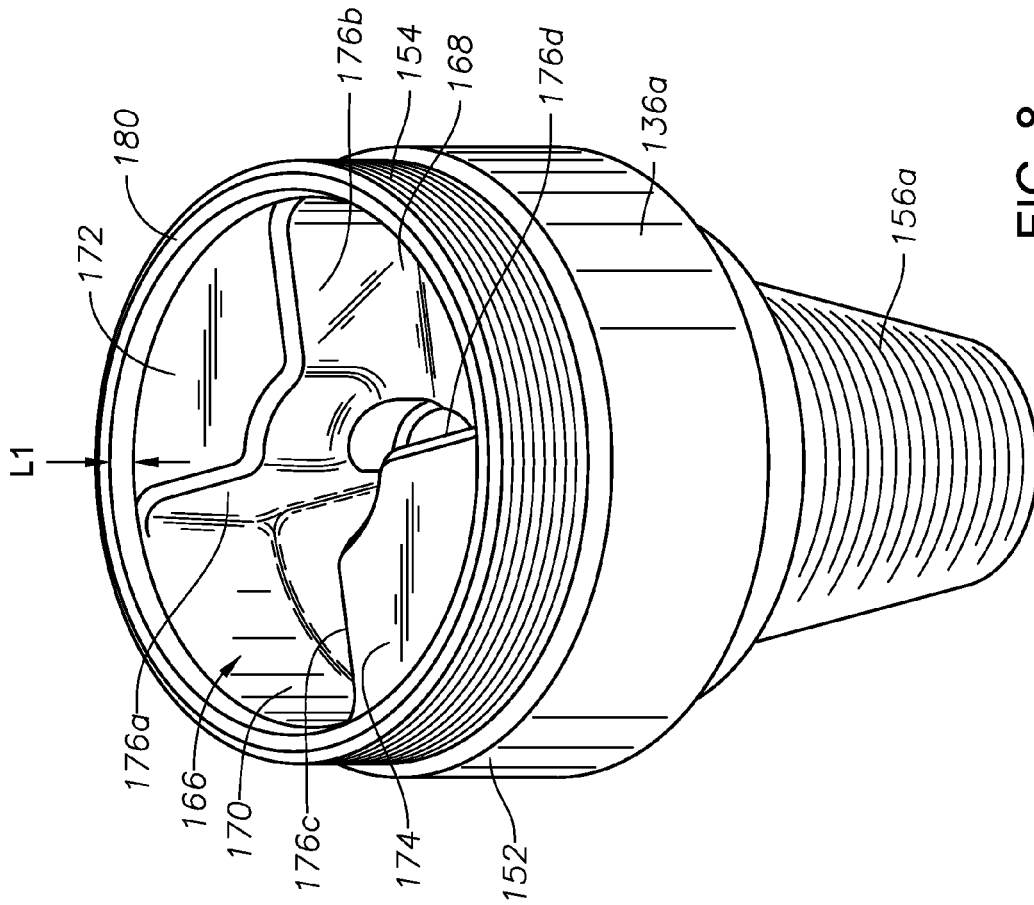


FIG. 8

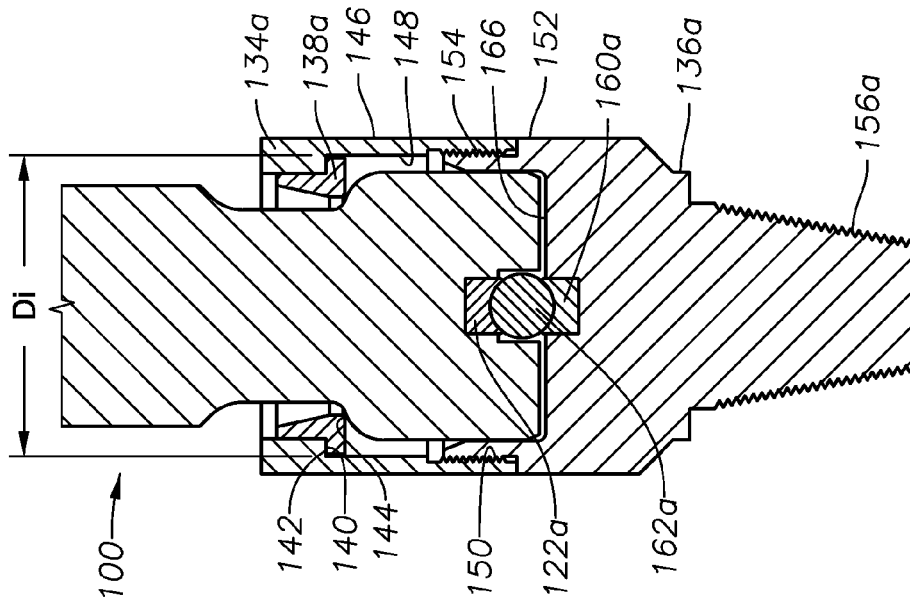


FIG. 7

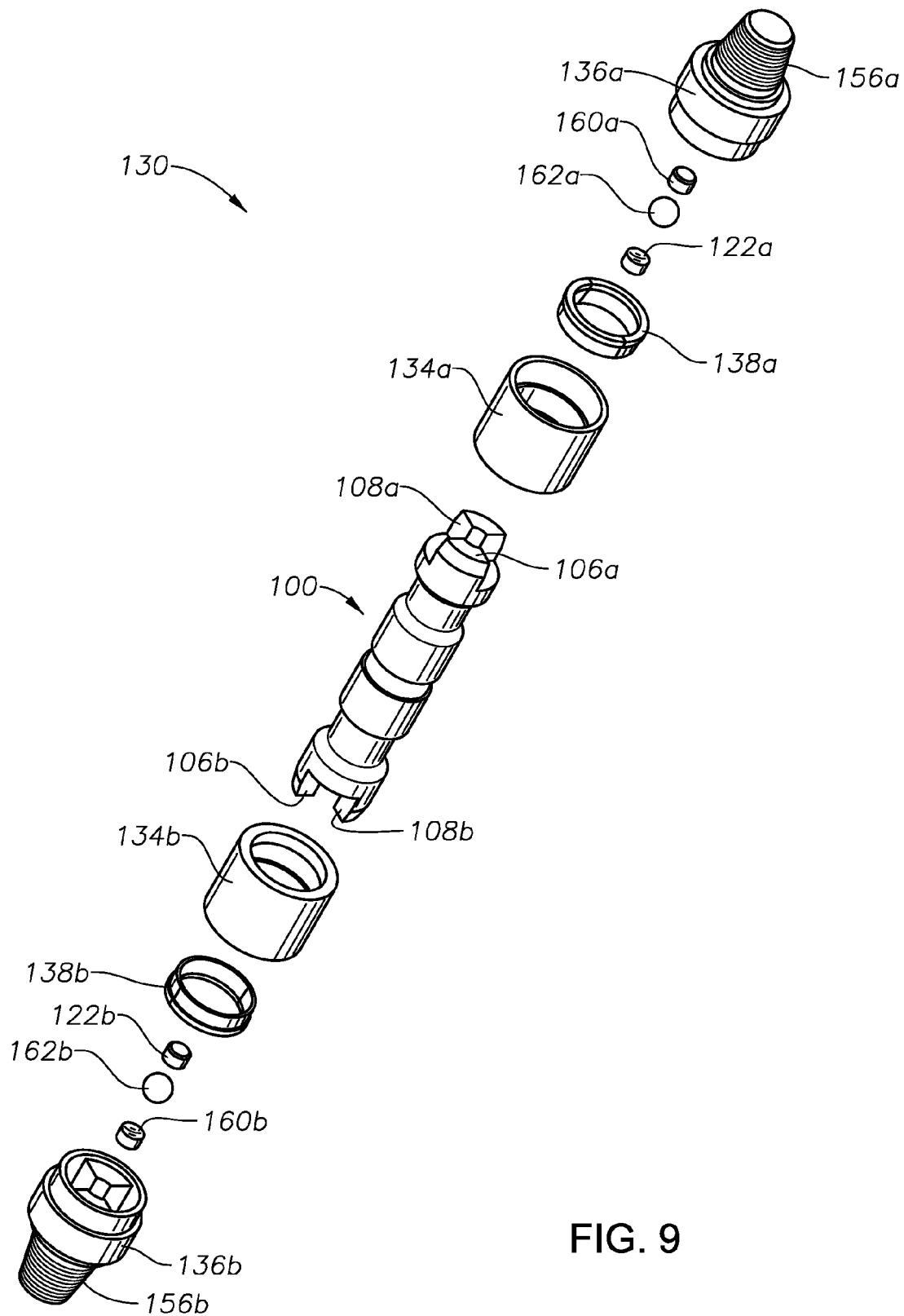


FIG. 9

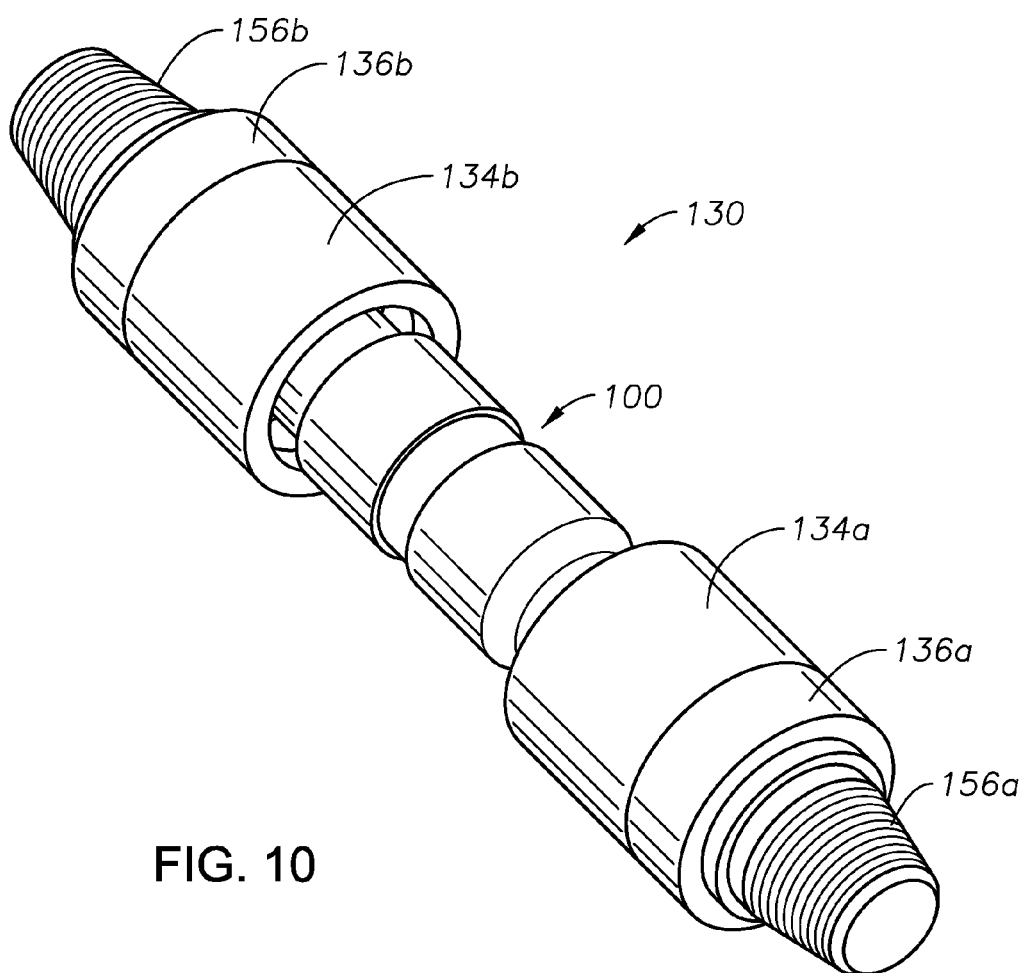


FIG. 10

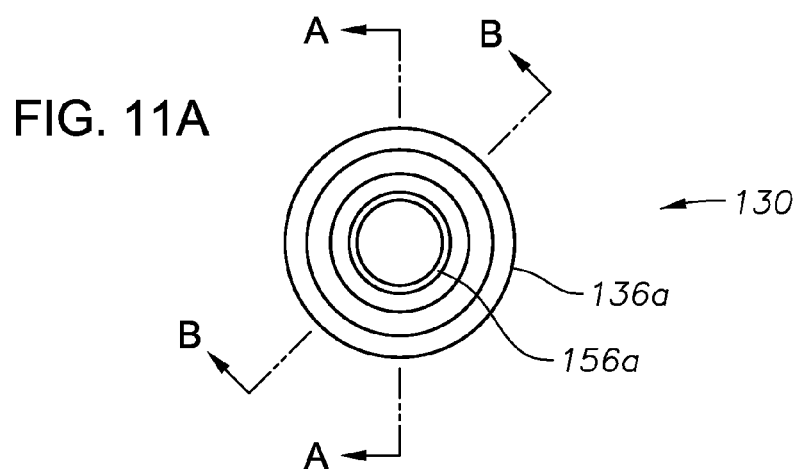


FIG. 11A

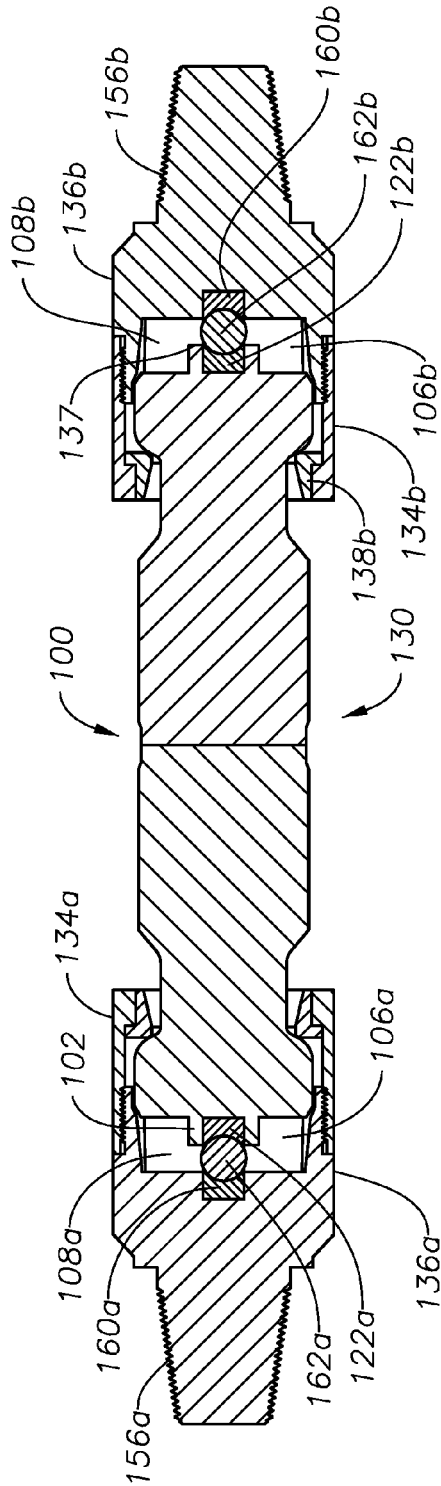


FIG. 11B

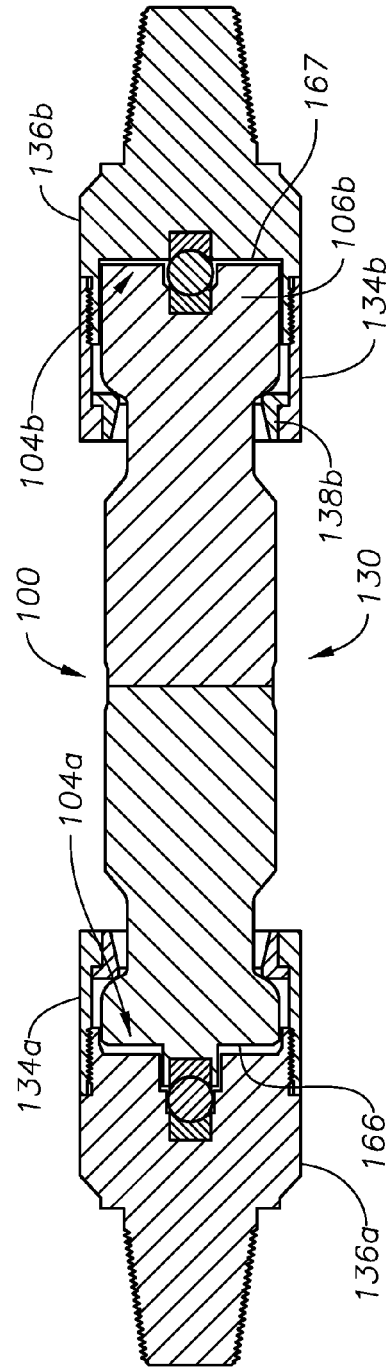


FIG. 11C

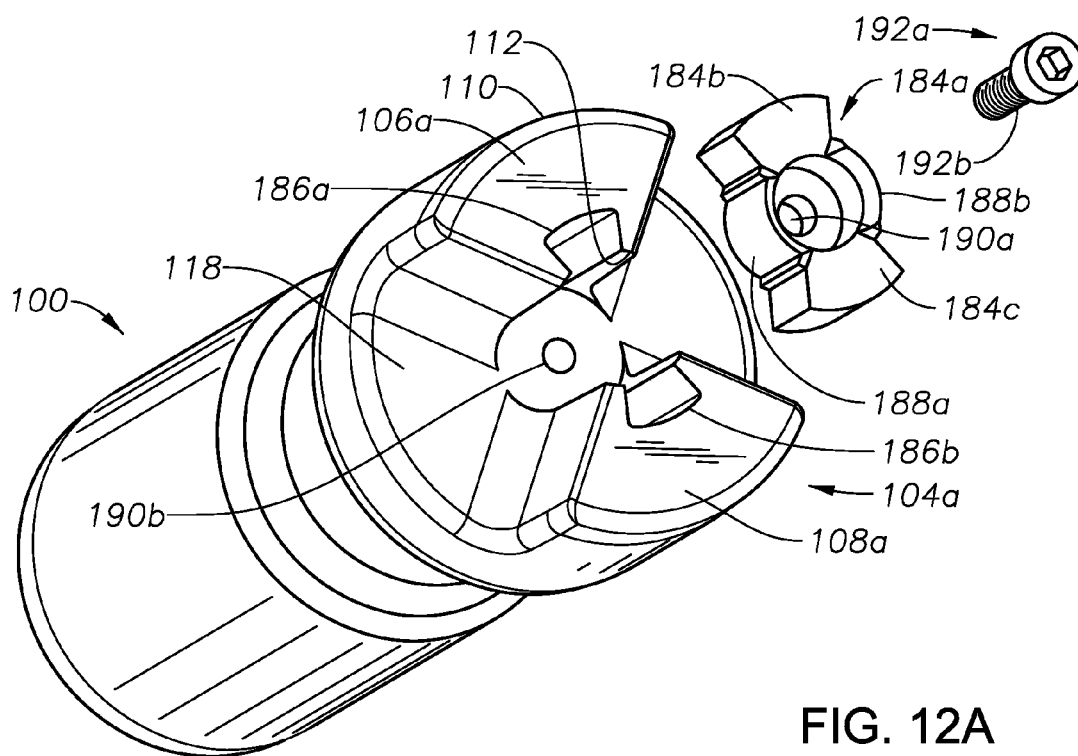


FIG. 12A

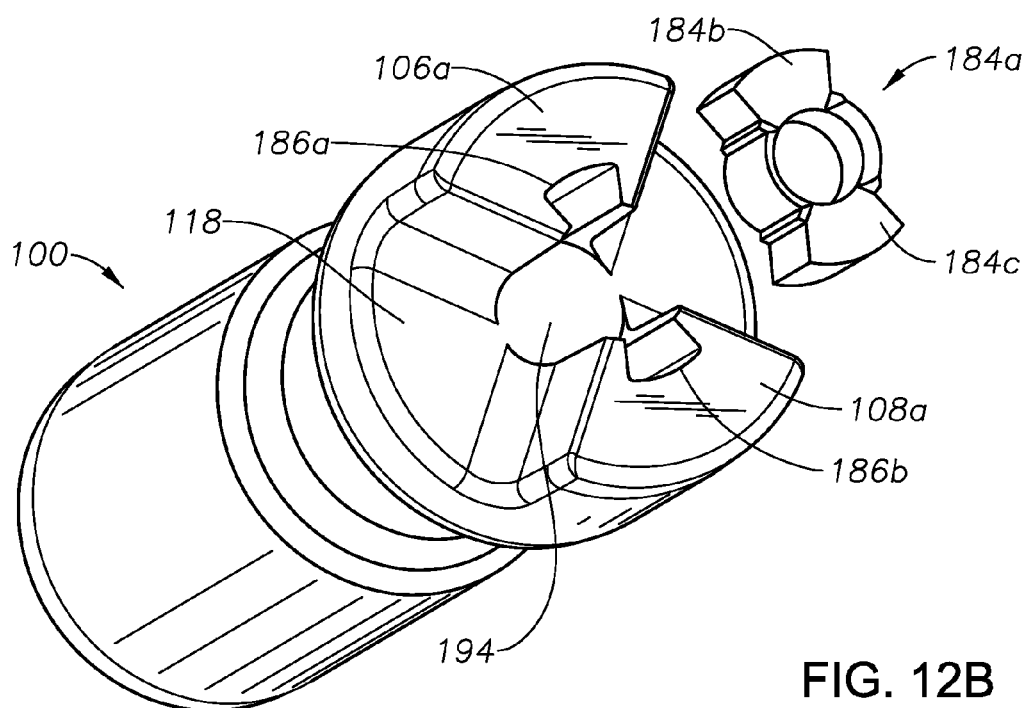


FIG. 12B

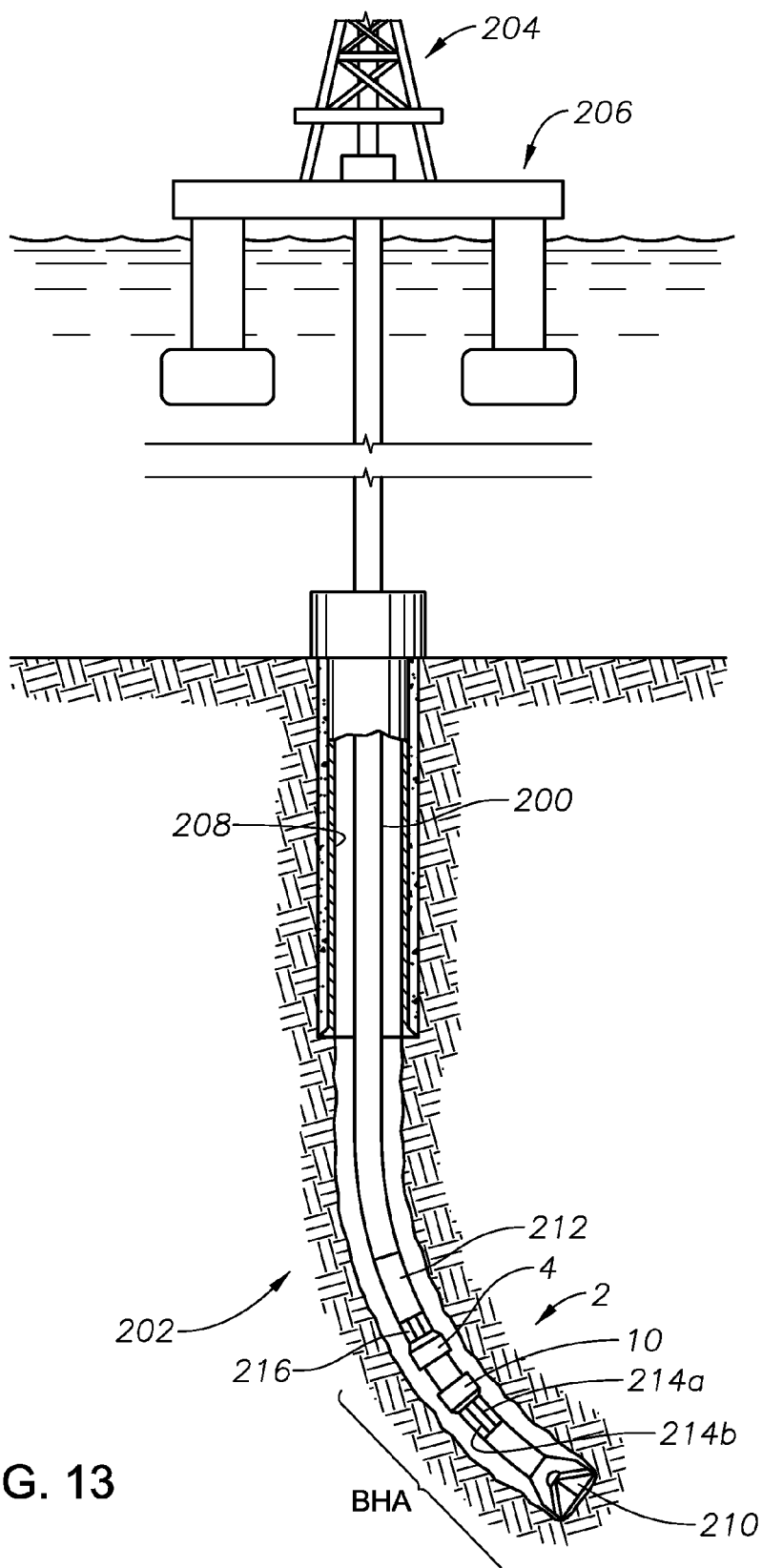


FIG. 13

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CV JOINT FOR DOWN HOLE MOTOR AND METHOD

This application claims priority from U.S. Provisional Patent Application Ser. No. 61/843,985 filed 9 Jul. 2013 and entitled Drive Shaft Lobe Connector, and U.S. Provisional Patent Application Ser. No. 61/846,665 filed 16 Jul. 2013 and entitled Drive Shaft Coupling Threads.

BACKGROUND OF THE INVENTION

This invention relates to down hole motors used in drilling oil and gas wells. More particularly, but not by way of limitation, this invention relates to a CV joint for a transmission used with down hole motors.

As the energy industry seeks new reserves, operators are drilling wells that are highly deviated and in many cases horizontal. The wells can be very deep and the speed in which wells are drilled is critical. The drill strings require highly complex designs and must withstand substantial torque, strain and weight, as well understood by those of ordinary skill in the art.

Prior art down hole motors require a constant velocity ("CV") joint (sometimes referred to as universal joints) for the rotary transmission to the attached drill bit. See U.S. Pat. No. 4,772,246 to Wenzel, entitled "Downhole Motor Drive Shaft Universal Joint Assembly" which is incorporated in its entirety herein by express reference. In the event of a failure of the CV joint, drilling must be ceased and the entire drill string is pulled from the well for proper maintenance and/or repair.

SUMMARY OF THE INVENTION

In one disclosed embodiment, an apparatus for transmitting torque from a down hole motor in a down hole drilling assembly is disclosed. The down hole motor may have an output and the down hole drilling assembly includes a bearing assembly. The apparatus may comprise a center rod having a distal protuberance having a first prong joined by a material bridge to a second prong and a proximal protuberance having a first prong joined by a material bridge to a second prong, a transmission adapter having a first end connected to the down hole motor, a bearing adapter operatively connected to the center rod, and wherein the transmission adapter is configured to connect to the output of the down hole motor and the bearing adapter is configured to connect to an input of the bearing assembly. The apparatus may also comprise a socket formed within a second end of the transmission adapter and configured to receive the proximal protuberance. The apparatus may also include an adapter cap with internal threads being connected to an external thread means located on the transmission adapter. A cap split ring sub abutting the proximal protuberance and configured to engage the center rod may also be included. In one disclosed embodiment, the proximal protuberance has a female insert therein and the apparatus further comprises a spherical member operatively configured to engage the female insert. The female insert may have a cylindrical member with a convex surface configured to engage the spherical member. In one disclosed embodiment, a second spherical member may be included that is operatively configured to engage a second female insert positioned within the distal protuberance. The material bridge, in one embodiment, may be attached to the center rod face with a mechanical member; in another embodiment, the material bridge may be attached to the center rod face with an adhesive; yet

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in another embodiment, the material bridge may be formed continuously from the center rod face.

In a second disclosed embodiment, an apparatus for transmitting torque to a down hole motor of a down hole drilling assembly is disclosed. With this embodiment, the apparatus may include a center rod having a distal protuberance and a proximal protuberance, with the proximal protuberance having a female insert therein; a transmission adapter having a first end connected to the down hole motor, wherein the transmission adapter contains an external thread means; a socket profile formed within a second end of the transmission adapter and configured to receive the proximal protuberance; and, an adapter cap with internal thread means threadedly connected to the external thread means of the transmission adapter. In this embodiment, the apparatus may include a cap split sub positioned within the adapter cap and configured to engage the center rod. The distal protuberance may contain a first prong extending from a center rod face and a second prong extending from the center rod face, wherein a prong connector joins the first prong and the second prong. In one disclosed embodiment, the transmission adapter is configured to connect to a rotary output of the down hole motor so that the socket profile is rotated which is transmitted to the center rod. The bearing adapter, in one disclosed embodiment, may be operatively connected to the center rod, and wherein the bearing adapter is configured to connect to an input of a bearing assembly in the down hole drilling assembly. A female insert may be included, and wherein the female insert is positioned within the distal protuberance and is operatively associated with a spherical member.

In another disclosed embodiment, a method of drilling a well with a down hole motor is disclosed. In this embodiment, the method comprises providing an apparatus in the well, wherein the apparatus comprises: a center rod having a distal protuberance comprising dual prongs connected together with a first prong connector and a proximal protuberance comprising dual prongs connected with a second prong connector; a transmission adapter having a first end connected to the down hole motor; a socket formed within a second end of the transmission adapter and configured to receive the proximal protuberance; a bearing adapter operatively connected to the center rod, the bearing adapter having a bearing socket therein; wherein the transmission adapter is configured to connect to an output of the down hole motor and the bearing adapter is configured to connect to an input of a bearing assembly in a down hole assembly. This method includes flowing a drilling fluid through the down hole motor which in turn rotates the output of the down hole motor, wherein the output is connected to the transmission adapter. The method may also include engaging the proximal protuberance of the center rod with the transmission socket in the transmission adapter, engaging the distal protuberance of the center rod with the bearing socket in the bearing adapter, and rotating the center rod, the proximal protuberance and the distal protuberance. The method may include distributing force to the first prong connector of the distal protuberance and to the second prong connector of the proximal protuberance. In one embodiment, the method may also include rotating the bearing assembly operatively associated with the distal protuberance, wherein the bearing assembly is attached to a drill bit so that the drill bit is rotated and the well is drilled.

In still yet another disclosed embodiment, the apparatus includes a universal joint design where the base of the lobes/prongs are partially or completely connected thereby reducing the stress risers at the base of the lobes that in turn

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increases the load carrying capability of the joint and reduces the likelihood of breakage. When the universal joint comes under a torsional load, the inner most points of the lobe bases become highly stressed.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a front view of an embodiment of the CV joint apparatus.

FIG. 2 is a cross-sectional view of the CV joint apparatus seen in FIG. 1 taken along line A-A.

FIG. 3 is an exploded view of the CV joint apparatus seen in FIG. 2.

FIG. 4 is an isometric, cross-sectional view of the CV joint apparatus seen in FIG. 1 taken along line A-A.

FIG. 5 is an isometric view of a second embodiment depicting a partial center rod with protuberance and the prong connector.

FIG. 6 is an isometric view of the center rod of the second embodiment seen in FIG. 5 with a female insert.

FIG. 7 is a partial, isometric cross-sectional view of a third embodiment depicting the connection between an adapter cap and a transmission adapter.

FIG. 8 is an enlarged isometric view depicting the socket of the transmission adapter of the embodiment seen in FIG. 7.

FIG. 9 is an exploded, isometric view of the apparatus including the embodiments seen in FIG. 5 and FIG. 7.

FIG. 10 is an isometric view of the apparatus seen in FIG. 9.

FIG. 11A is a front view of the apparatus seen in FIG. 9.

FIG. 11B is a cross-sectional view of the apparatus seen in FIG. 11A taken along line A-A.

FIG. 11C is a cross-sectional view of the apparatus seen in FIG. 11A taken along line B-B.

FIG. 12A is a partial, isometric view of an embodiment depicting the protuberance of the center rod with a member for mechanically fastening the prong connector to the center rod.

FIG. 12B is a partial, isometric view of another embodiment depicting the protuberance of the center rod with a member for adhesively applying the prong connector to the center rod.

FIG. 13 is a schematic view of the CV joint apparatus used in a drill string for drilling a well.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to FIG. 1, a front view of one embodiment of the present CV joint apparatus 2 will now be described. The apparatus 2 includes the transmission adapter 4 that is attached to the adapter cap 6, also referred to as the retainer 6. The apparatus 2 includes the center rod 8 that is operatively attached to transmission adapter 4 as will be more fully explained. The center rod 8 is also operatively attached to the bearing adapter 10, wherein the bearing adapter 10 is attached to the adapter cap 12, also referred to as the retainer 12. The bearing adapter 10 is operatively attached to the center rod 8 as will be more fully set-out later in the application. As seen in FIG. 1, the transmission adapter 4 contains thread means 14 for threadedly engaging with the output of a down hole motor (not seen here). Down hole drilling motors are commercially available from Innovative Drilling Motors, LLC under the name drilling motors. The

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bearing adapter 10 will contain thread means 16 for threadedly engaging with the bearing assembly (not seen here) of a down hole motor.

FIG. 2 is a cross-sectional view of the apparatus 2 seen in FIG. 1 taken along line A-A. It should be noted that like numbers appearing in the various figures refer to like components. The transmission adapter 4 contains a socket profile seen generally at 18 as well as socket profile seen generally at 19 of the bearing adapter 10 that will receive the ends of the center rod 8, which will be described later in the application. FIG. 2 also depicts a male post 20 that contains a first spherical end 22 and a second cylindrical end 24, wherein the cylindrical end 24 is received within bore 26 of the transmission adapter 4.

FIG. 2 also depicts the adapter cap 6 that has an outer portion containing outer thread means 28 that will threadedly engage with inner thread means 30 of the transmission adapter 4. On inner portion of the adapter cap 6, a groove 32 is provided, wherein groove 32 will receive the split ring 34. Split rings are commercially available from Innovative Drilling Motors, LLC under the name split rings. As seen in FIG. 2, the split ring 34 will abut the split ring sub 36 to hold the split ring sub 36 in place. The split ring sub 36 contains a chamfered surface 38 that cooperates and engages with a complementary shoulder of the center rod 8, which will be described later in the application. FIG. 2 also depicts the adapter cap 12 that has an outer portion containing outer thread means 40 that will threadedly engage with inner thread means 42 of the bearing adapter 10. On inner portion of the retainer 12, a groove 44 is provided, wherein groove 44 will receive the split ring 46. As seen in FIG. 2, the split ring 46 will abut the split ring sub 48 to hold the split ring sub 48 in place. The split ring sub 48 contains a chamfered surface 50 that cooperates and engages with a complementary shoulder of the center rod 8, which holds the center rod 8 in an engaged position relative to the bearing adapter 10. In the preferred embodiments, the split ring subs 36, 48 are each separated into two (2) halves (as illustrated in FIG. 3).

FIG. 2 also depicts the male post 52 that contains the cylindrical part 54 that extends to the spherical end 56, with the cylindrical part 54 fitting into an inner bore 58 of the bearing adapter 10. The spherical end 56 engages and cooperates with the female insert 60, with the female insert 60 having a convex surface 62 configured for engagement with the spherical end 56. The spherical end 22 also engages and cooperates with the female insert 64, with the female insert 64 having the convex surface 66 configured for engagement with the spherical end 22.

Referring now to FIG. 3, an exploded view of the CV joint apparatus 2 seen in FIG. 2 will now be described. The transmission adapter 4, with external thread means 14 is shown, along with the split ring sub 36 which is operatively associated with the split ring 34. Also shown is the adapter cap 6 with outer thread means 28 which will engage with internal threads 30 (not seen in this view) of the transmission adapter 4. The split ring sub 36 will cooperate and engage with the adapter cap 6 as previously discussed. FIG. 3 also depicts the male post 20, wherein the spherical end 22 will cooperate and engage the convex surface 66 of the female insert 64.

The female insert 64 is seated within the center rod 8 at 68 as seen in FIGS. 2 and 3. As seen in FIG. 3, the center rod 8 has a first protuberance seen generally at 70 and a second protuberance seen generally at 72. More specifically, the first protuberance 70 has a first prong 74 and a second prong 76; the second protuberance 72 has a first prong 78 and a second prong 80. The prongs 74, 76 will cooperate and

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engage with the socket **18** formed within the transmission adapter **4** and the prongs **78**, **80** will cooperate and engage with the socket **19** formed within the bearing adapter **10** for transmission of the torque. The sockets **18**, **19** are cavities that act as the receptacle for the protuberances **70**, **72**. Hence, the sockets **18**, **19** are reciprocally formed relative to the protuberances **70**, **72** similar to a tongue and groove arrangement.

As seen in FIG. 3, the bearing adapter **10** has the external thread means **16** for making up with the bearing assembly (not seen in this view). The split ring sub **48** will cooperate and engage with the adapter cap **12**, and the adapter cap **12** will threadedly connect via outer threads **40** to the inner threads **42** of the bearing adapter **10**. The split ring sub **48** is operatively associated with the split ring **46**, wherein the split ring **46** is positioned in the groove **44** of the adapter cap **12**, with the split ring **46** abutting the split ring sub **48** to hold the split ring sub **48** in place. FIG. 3 further depicts the male post **52**, and wherein the spherical end **56** will engage and cooperate with the convex surface of the female insert **60**.

FIG. 4 is an isometric, cross-sectional view of the CV joint apparatus **2** seen in FIG. 1 taken along line A-A. FIG. 4 depicts the prong **74** of the protuberance **70**, wherein the prong **74** is received within the socket **18** of the transmission adapter **4**. The socket **18** is a receptacle for the prongs **74**, **76** and are configured to receive the prongs **74**, **76** as noted earlier. Also, the beveled shoulder **86** of the protuberance **70** cooperates and engages with the chamfered surface **38** of the split ring sub **36**. FIG. 4 depicts the prong **78** of the protuberance **72**, wherein the prong **78** is received within the socket **19** of the bearing adapter **10**. The socket **19** is a receptacle for the prongs **78**, **80** and are configured to receive the prongs **78**, **80** as noted earlier. Also, the beveled shoulder **90** of the protuberance **72** cooperates and engages with the chamfered surface **50** of the split ring sub **48**.

FIG. 5 is an isometric view of a second embodiment depicting a partial center rod **100** with the prong connector seen generally at **102**. More specifically, the center rod **100** has a protuberance **104a** that extends from the center rod **100**, and wherein the protuberance **104a** has a first prong **106a** and a second prong **108a**. The prongs **106a**, **108a** have an outer curved surface, such as surface **110**, and inner curved surface, such as surface **112**. The angled surface face **114** and the angled surface face **116** of prong **106a** are also shown, and prong **108a** will have similar angled surface faces **117a**, **117b**. FIG. 5 depicts the prong connector **102**, which may also be referred to as a material bridge **102**, wherein the prong connector **102** is an area of added material that strengthens the protuberances during operation as torque from the down hole motor is being transferred to the bearing assembly, as further described below. The material bridge/prong connector **102** may be affixed to the base portion **118** of the protuberance **104a** by means for affixing such as welding the prong connector **102** onto the base portion **118**. In the embodiment of FIG. 5, the prong connector **102** is milled from the same stock as the protuberance **104a**. Other means of affixing the prong connector **102** to the base portion **118** include initially molding the prong connector **102**, using adhesives to attach the prong connector **102** to the base portion **118** or using mechanical means such as nuts, bolts, studs, pins or rivets. FIG. 5 also depicts the recess **120** within the protuberance **104a**, wherein the recess **120** will contain a female insert (not shown here).

Referring now to FIG. 6, an isometric view of the center rod **100** of the second embodiment seen in FIG. 5 is illustrated with a female insert **122a**. More specifically, the

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protuberance **104a** contains the recess **120**, and within the recess **120** is the female insert **122a**. A spherical member (not shown here) will be operatively associated with the female insert **122a**, wherein the female insert **122a** is similar to the female inserts previously described wherein the female inserts contain a cylindrical member and a convex surface. In one embodiment, a reciprocal recess with female insert therein may be provided on the transmission adapter and/or bearing adapter. In other words, a female insert may be utilized with both the distal and proximal protuberances.

In the embodiment of FIGS. 5 and 6, the prong connector **102** is a section of load carrying material that is added between the protuberances, and in particular between the prongs. In one embodiment, a first prong connector **102** is provided as well as an opposite side prong connector, i.e. between surfaces **114**, **117a** (not seen in these views). As previously stated, the material for the prong connector can be machined from the parent material from which the universal joint is machined, can be welded in, can be mechanically fastened to the lobes (i.e. prongs of the protuberances) and/or to the base **118**, with any means that facilitates the ability for loading that gets applied to the protuberances to pass through the apparatus. The addition of the load carrying material to the base of the protuberances facilitates the transfer of some of the stress that each lobe encounters to pass between the lobes or from the lobes to the base of the universal joint body. This torque can be from an active source such as a motor and axle, but can also be from a passive application of force.

Referring now to FIG. 7, a partial, isometric cross-sectional view of a third embodiment is illustrated, and more specifically, FIG. 7 depicts the connection between an adapter cap **134a** and a transmission adapter **136a**. A split sub **138a** is disposed within the adapter cap **134a**, wherein the split sub **138a** is separated into two (2) halves. The split sub **138a** has a ledge **140** that engages an internal shoulder **142** of the adapter cap **134a**. Also as seen in FIG. 7, the ledge **140** will abut an external rounded shoulder **144** of the center rod **100**, and in this way the center rod **100** is engaged with the transmission adapter **136a**. The adapter cap **134a** has an outer cylindrical surface **146** that extends radially inwards, and on the inner diameter portion **148** there is contained internal thread means **150**. FIG. 7 also depicts the transmission adapter **136a** having an outer cylindrical surface **152** that extends to the external threads **154**, wherein external threads **154** will cooperate and engage with internal threads **150**. The transmission adapter **136a** will also contain the external thread means **156a**, wherein the external thread means **156a** will cooperate and engage with complimentary threads from the output of the motor. FIG. 7 also illustrates the female insert **122a** placed within the protuberance of the center rod **100** and the female insert **160a** placed within the transmission adapter **136a**, wherein the inserts **122a**, **160a** are similar to the previously described female inserts and cooperate and engage the spherical member (i.e. ball) **162a** which provides the pivot point, as previously described.

Swivels of C.V. joints typically must allow for angular changes, yet transfer torque forces from a power generator output to an operating device input. As those of ordinary skill in the art will appreciate, swivel areas of the C.V. joints generally become weak (and frequently limiting) components in the overall system. In order to strengthen this swiveling section, this disclosure maximizes the size of at least one end of the drive shaft (and particularly the diameter thereof) which helps the C.V. joint withstand torque and stress forces. To achieve maximizing of the area for a drive shaft end, the adapter retaining cap **134a** of this embodiment

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retains a split sub **138a** and the drive shaft **100** end and the adapter cap **134a** has internal threads **150**. By having internal threads **150**, the cavity (i.e. socket **166**) that contains the end of a drive shaft (i.e. center rod **100**) increases in size, thereby allowing for larger drive shaft lobes (i.e. prongs) which, in turn, increase the overall strength of the C.V. joint, according to the teachings of this disclosure. In other words, the inner diameter "Di" of the adapter retaining cap **134a** is a larger inner diameter due to placement of the internal threads **150** that cooperate with the external threads **154**.

FIG. **8** is an enlarged perspective view depicting the socket **166** of the transmission adapter **136a** of the embodiment seen in FIG. **7**. As mentioned earlier, the socket **166** is reciprocal to the protuberance formed on the end of the center rod **100** such that the prongs **106a**, **108a** of the protuberance **104a** will engage and mate within the reciprocal sockets, such as socket **166**. In one preferred embodiment, both the transmission adapter and the bearing adapter contain sockets that mate with the respective protuberances. As seen in FIG. **8**, the socket **166** has cavities **168**, **170** as well as elevated surfaces **172**, **174**. FIG. **8** depicts the side face **176a** and the side face **176b** of the elevated surface **172**. It should be noted that the elevated surface **174** will also contain side faces, seen generally at **176c** and **176d**. The side faces **176a**, **176b**, **176c**, **176d** will wear during use since the force of the applied torque is transmitted to the side faces **176a**, **176b**, **176c**, **176d**. Wear material may be added to the side faces **176a**, **176b**, **176c**, **176d**. With the embodiment of FIG. **8**, the distance from the radial rim **180** to the elevated surfaces **172**, **174** is denoted by L1. The distance L1 is a minimum and workable distance, which in turn allows for access to the side faces **176a**, **176b**, **176c**, **176d** of the elevated surfaces **172**, **174**, such as for treating faces **176a**, **176b**, **176c**, **176d**. By having this access to the faces **176a**, **176b**, **176c**, **176d**, the operator can apply material that will resist wear, and wherein the material may be hardening material, polymeric material or coating material. In other words, the internal thread configuration of the adapter cap **134a** also facilitates the application of hard facing and/or other wear reducing material to the contacting faces of protuberances on the coupling side of a C.V. joint. A substantial distance from the top of the coupling opening to the wearing surfaces severely complicates or makes the application of wear reducing material on these protuberances impossible. This disclosed embodiment of FIG. **8** facilitates the application of wear resistant material to the wearing surfaces in the coupling as well as adding strength as previously noted.

FIG. **9** is an exploded view of the apparatus **130** that contains the second and third embodiments (namely, the embodiments shown in FIGS. **5**, **6**, **7** and **8**). FIG. **9** depicts the center rod **100** coupled to the transmission adapter **136a**, and wherein the transmission adapter **136a** will be threadedly attached to the output of the motor (not shown here) via threads **156a**. Because swivels typically must be flexible to allow for angular changes, yet transfer torque forces from a power generator (motor) output to a device input (such as an axle or drill bit), the swivel area generally becomes weak and limiting component in the overall system. When a swivel joint comprises alternately engaging protuberances, a central pivot point is commonly employed. FIG. **9** depicts the female insert **122a** within the recess **120** (not shown here) along with the spherical member **162a** which in turn will abut and cooperate with a female insert **160a** within transmission adapter **136a**. Hence, a pivot point is provided that allows for angular deflection of the apparatus during operational rotation by the mud motor. FIG. **9** also depicts

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the prongs **106a**, **108a** (the prong connector **102** not shown in this view). On the opposite end of center rod **100**, FIG. **9** illustrates the bearing adapter **136b**, and wherein the bearing adapter **136b** will be threadedly attached to the bearing assembly (not shown here) via threads **156b**. FIG. **9** depicts the female insert **160b** associated with the recess (not shown here) along with the spherical member **162b** which in turn will abut and cooperate with the female insert **122b** associated with the protuberance **104b**. FIG. **9** also depicts the prongs **106b**, **108b** that will fit into the socket **167** of the bearing adapter **136b**. The prong connector is not shown in this view. FIG. **9** also illustrates the split sub **138b** that is operatively associated with the adapter cap **134b**.

FIG. **10** is an isometric view of the apparatus **130** seen in FIG. **9**. As illustrated, the center rod **100** is operatively associated with the transmission adapter **136a** and the adapter cap **134a**. The threads **156a** will connect to the transmission of the motor. Also, on the opposite end, the center rod **100** is operatively associated with the bearing adapter **136b** and the adapter cap **134b**. The threads **156b** will connect to the bearing assembly of the drilling assembly.

Referring now to FIG. **11A**, an end view of the apparatus **130** seen in FIG. **10** is illustrated. Hence, the end view shows the outer portion of the transmission adapter **136a** as well as the thread means **156a**. FIG. **11B** depicts a cross-sectional view of the apparatus **130** seen in FIGS. **10** and **11A** taken along line A-A of FIG. **11A**. As previously noted, the center rod **100** is operatively associated with the transmission adapter **136a** and the adapter cap **134a**. FIG. **11B** depicts the female inserts **122a**, **160a** operatively associated with the spherical member **162a**. Also, FIG. **11B** depicts the opposite end of the center rod **100** being operatively associated with the bearing adapter **136b** and the adapter cap **134b**, as well as the female inserts **122b**, **160b** being engaged with the spherical member **162b**. The prongs **106a**, **108a** of the protuberance **104a** and the prongs **106b**, **108b** of the protuberance **104b** are illustrated. The prong connector **102** is depicted on one end of the center rod **100** and the prong connector **137** on the other end of the center rod **100** is shown. FIG. **11C** is a cross-sectional view of the apparatus **130** seen in FIG. **10** taken along line B-B of FIG. **11A**. FIG. **11C** depicts the protuberances **104a**, **104b**, as well as the fit of the prongs into the socket **166** and the socket **167** on the opposite end of the apparatus **130** as shown.

Referring now to FIG. **12A**, a partial, isometric view of an embodiment depicting the protuberance **104a** of the center rod **100** with a wing member **184a** for mechanically fastening the prong connector to the center rod **100**, and in particular, to the base portion **118** is illustrated. As seen in FIG. **12A**, the wing member **184a** has a first wing **184b** and a second wing **184c**, and wherein the first wing **184b** will cooperate and fit into the key slot **186a** formed in the prong **106a** and the second wing **184c** will cooperate and fit into the key slot **186b** formed in the prong **108a**, and wherein the wings will fit into the slots in a tongue in groove relationship. The wing member **184a** also contains the material bridge, wherein in the embodiment of FIG. **12A** the material bridge **188a** and the material bridge **188b** are included; wherein the material bridge **188a** connects the wing **184b** with the wing **184c** and the material bridge **188b** connects the wing **184b** with the wing **184c** on the opposite side. FIG. **12A** further depicts the opening **190a** in the wing member **184a** as well as the opening **190b** in the center rod **100**. A screw member **192a** is shown, and wherein the shaft threads

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192b will cooperate with the opening 190a and opening 190b in order to fasten the wing member 184a to the center rod 100.

FIG. 12B is a partial, isometric view of another embodiment depicting the protuberance 104a of the center rod 100 with the wing member 184a for adhesively applying the prong connector to the base portion 118. The wing member 184a will be positioned within the key slots 186a/186b as previously noted in the description of FIG. 12A and is similar in that regard. In the embodiment of FIG. 12B, the wing member 184a does not contain a reciprocal opening, and the center rod 100 also does not contain an opening. The area denoted by the number 194 is the area where an adhesive, such as glue, can be applied, and wherein the wing member 184a can be fastened to the center rod 100 by the application of an adhesive.

Referring now to FIG. 13, a schematic view of the CV joint apparatus 2 used in the drill string 200 for drilling a well 202. The schematic shows a drilling rig 204 on a floating platform 206 in offshore waters. A string of casing 208 has been set and the well continues to be drilled with the bit 210. The bit 210 is operatively attached to a bottom hole drill assembly (BHA) that includes a down hole motor 212, the apparatus 2, and the bearing assembly 214a. FIG. 13 depicts the transmission adapter 4 connected to the output 216 of the down hole motor 212, the bearing adapter 10 being connected to the bearing assembly 214a, and the bit 210 drilling ahead.

In operation of one disclosed embodiment, and referring collectively to the figures, the operator provides the apparatus 2 within the well 202 via the drill string 200. A drilling fluid is pumped through the down hole motor 212 which will cause an output shaft 216 to rotate. In one embodiment, this will engage the male post with the proximal protuberance 70. The center rod 8 is rotated via the proximal protuberance 70 being rotated via the socket 18 within the transmission adapter 4, which in turn engages the distal protuberance 72 with the socket 19, which in turn will rotate the bearing adapter 10. This in turn causes the rotation of the center shaft 214b of the bearing assembly 214a and the well 202 is drilled by the bit 210.

An aspect of this embodiment is that prior art ball bearings and ball seats are not utilized. Ball bearings can wear out ball seats, and ball bearings may fail due to fatigue, loads and/or strain. An aspect of this invention is that in the event that one of the protuberance fails, the adjacent protuberance located on the center rod will be able to transfer the transmitted torque so that the bit continues to drill the well.

Another aspect of one of the disclosed embodiments is that by connecting the bases of the protuberances (i.e. prongs), the stresses are distributed thereby reducing joint failure and increasing load carrying ability of a joint. Another aspect of one of the disclosed embodiments is that the prong connector may be machined out of a piece of material continuous with the protuberances, wherein such continuity allows for an uninterrupted path for stresses to flow through the part, which in turn gives maximum benefit for the prong connector to assist the protuberances ability to carry a load.

Yet another aspect of one of the disclosed embodiments is the threading interface between a transmission coupling and an adapter retaining cap attached to the transmission coupling. By using internal threads on the adapter retaining cap, more internal area in the C.V. joint is provided, which allows for use of a larger drive shaft end diameter, which in turn, increases the overall transmission strength of the device. Also, the thread orientation of this disclosed embodiment

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allows for the coupling to be shortened in order to permit application of wear resistant material to internal lobes (i.e. prongs) of the apparatus, which increases the life of the power transmission joint by reducing internal wear.

Although the present invention has been described in considerable detail with reference to certain preferred versions thereof, other versions are possible. Therefore, the spirit and scope of the appended claims should not be limited to the description of the preferred versions contained herein.

I claim:

1. An apparatus for transmitting torque to a down hole motor in a down hole drilling assembly, wherein the down hole motor having an output and the down hole drilling assembly includes a bearing assembly having an input, the apparatus comprising:

a center rod having a distal protuberance section and a proximal protuberance section positioned at opposite ends of the center rod, wherein the distal protuberance section and the proximal protuberance section each includes a base portion and first and second prongs spaced opposite each other and extending axially from the base portion and terminating at an end surface, wherein each of the first and second prongs includes an outer curved surface, an inner curved surface, and two angled surface faces interconnecting the outer and inner curved surfaces, wherein the distal protuberance section and the proximal protuberance section each further includes a material bridge portion extending axially from the base portion and terminating below the end surface of the first and second prongs, each material bridge portion including a recess for accommodating a female insert, wherein each material bridge portion strengthens either the distal protuberance section or the proximal protuberance section during operation as torque is transferred to the bearing assembly;

a transmission adapter having a first end configured to connect to the output of the down hole motor and a second end including a transmission socket profile configured to receive the first and second prongs of the proximal protuberance section, wherein the first prong of the proximal protuberance section is disposed within and directly engages a first cavity of the transmission socket profile and the second prong of the proximal protuberance section is disposed within and directly engages a second cavity of the transmission socket profile for direct transmission of torque between the center rod and the transmission adapter;

a bearing adapter having a first end operatively connected to the center rod and a second end configured to connect to the input of the bearing assembly.

2. The apparatus of claim 1 further comprising:

an adapter cap with internal threads connected to an external thread means located on said transmission adapter, wherein the proximal protuberance section of the center rod is at least partially disposed within the adapter cap.

3. The apparatus of claim 2 further comprising:

a cap split sub disposed within and engaging the adapter cap, said cap split sub abutting said proximal protuberance section of said center rod to secure the first and second prongs of the proximal protuberance section in an engaged position within the first and second cavities of the transmission socket profile.

4. The apparatus of claim 2 wherein the female insert is completely contained within the proximal protuberance section and the apparatus further comprises a spherical member operatively configured to engage said female insert.

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5. The apparatus of claim 4 wherein said female insert comprises: a cylindrical member with a convex surface configured to engage said spherical member.

6. The apparatus of claim 5 further comprising a second spherical member operatively configured to engage a second female insert completely contained within said distal protuberance section.

7. The apparatus of claim 5 wherein the material bridge portions are each attached to the base portions of the distal protuberance section and the proximal protuberance section with a mechanical member.

8. The apparatus of claim 5 wherein the material bridge portions are each attached to the base portions of the distal protuberance section and the proximal protuberance section with an adhesive.

9. The apparatus of claim 5 wherein the material bridge portions are each formed continuously with the base portions of the distal protuberance section and the proximal protuberance section.

10. The apparatus of claim 1, wherein the first end of the bearing adapter includes a bearing socket profile configured to receive the first and second prongs of the distal protuberance section, wherein the first prong of the distal protuberance section is disposed within and directly engages a first cavity of the bearing socket profile and the second prong of the distal protuberance section is disposed within and directly engages a second cavity of the bearing socket profile for direct transmission of torque between the center rod and the bearing adapter.

11. An apparatus for transmitting torque to a down hole motor of a down hole drilling assembly, the down hole motor having a rotary output, and the apparatus comprising:

a center rod having a distal protuberance section and a proximal protuberance section positioned at opposite ends of the center rod, said proximal protuberance section having a base portion, a female insert, and first and second prongs spaced opposite each other and extending axially from the base portion and terminating at an end surface, wherein each of the first and second prongs includes an outer curved surface, an inner curved surface, and two angled surface faces interconnecting the outer and inner curved surfaces, wherein the female insert is completely contained within the proximal protuberance section and includes a cylindrical member with a convex surface;

a transmission adapter having a first end configured to connect to the rotary output of the down hole motor, wherein said transmission adapter contains an external thread means;

a transmission socket profile formed within a second end of said transmission adapter, wherein the first and second prongs of the proximal protuberance section are disposed within a first cavity and a second cavity of the transmission socket profile with one of the angled surface faces of each of the first and second prongs contacting a side face of the first and second cavities to solely engage the transmission socket profile with the first and second prongs for direct transmission of torque between the center rod and the transmission adapter; an adapter cap with an internal thread means threadedly connected to said external thread means of said transmission adapter, wherein the proximal protuberance section is at least partially disposed within the adapter cap.

12. The apparatus of claim 11 further comprising:

a cap split sub positioned within said adapter cap and engaging said center rod to secure the first prong of the

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proximal protuberance section in an engaged position within the first cavity of the transmission socket profile.

13. The apparatus of claim 11 wherein said proximal protuberance section further includes a prong connector extending axially from the base portion and terminating below the end surface of the first and second prongs, wherein the prong connector strengthens the proximal protuberance section during operation as torque is transferred.

14. The apparatus of claim 13 wherein the down hole drilling assembly contains a bearing assembly having an input, and the apparatus further comprises a bearing adapter operatively connected to said center rod, and wherein said bearing adapter is configured to connect to the input of the bearing assembly.

15. The apparatus of claim 14, wherein said distal protuberance section includes a base portion and a first prong and a second prong spaced opposite each other and extending axially from the base portion and terminating at an end surface, wherein each of the first and second prongs includes an outer curved surface, an inner curved surface, and two angled surface faces interconnecting the outer and inner curved surfaces, wherein the distal protuberance section further includes a prong connector extending axially from the base portion and terminating below the end surface of the first and second prongs; wherein the bearing adapter includes a bearing socket profile configured to receive the first and second prongs of the distal protuberance section, wherein the first prong of the distal protuberance section is disposed within a first cavity of the bearing socket profile with one of the angled surface faces of the first prong contacting a side face of the first cavity and the second prong of the distal protuberance section is disposed within a second cavity of the bearing socket profile with one of the angled surface faces of the second prong contacting a side face of the second cavity to solely engage the bearing socket profile with the first and second prongs for direct transmission of torque between the center rod and the bearing adapter.

16. The apparatus of claim 15 further comprising a female insert completely contained within said distal protuberance section operatively associated with a spherical member.

17. The apparatus of claim 16 wherein said female insert within said distal protuberance section comprises: a cylindrical member with a convex surface engaging said spherical member.

18. The apparatus of claim 17 wherein the convex surface of the female insert within said proximal protuberance section engages a second spherical member.

19. The apparatus of claim 13 wherein the prong connector is welded onto the base portion.

20. The apparatus of claim 13 wherein the prong connector is attached to the base portion with a mechanical member.

21. The apparatus of claim 13 wherein the prong connector is attached to the base portion with an adhesive.

22. The apparatus of claim 13 wherein the prong connector is formed continuously from the base portion.

23. A method of drilling a well with a down hole motor comprising:

a) providing an apparatus in the well, wherein the apparatus comprises: a center rod having a distal protuberance section and a proximal protuberance section positioned at opposite ends of the center rod, wherein the distal protuberance section and the proximal protuberance section each includes a base portion and first and second prongs spaced opposite each other and extending axially from the base portion and terminating at an

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end surface, wherein each of the first and second prongs includes an outer curved surface, an inner curved surface, and two angled surface faces interconnecting the outer and inner curved surfaces, wherein the distal protuberance section and the proximal protuberance section each further includes a prong connector extending axially from the base portion and terminating below the end surface of the first and second prongs, each prong connector including a recess for accommodating a female insert, a transmission adapter having a first end connected to an output of the down hole motor, a transmission socket profile formed within a second end of the transmission adapter and configured to receive the first and second prongs of the proximal protuberance section, a bearing adapter having a first end with a bearing socket profile configured to receive the first and second prongs of the distal protuberance section, wherein a second end of the bearing adapter is connected to an input of a bearing assembly in a down hole drilling assembly that includes a drill bit, wherein the first and second prongs of the proximal protuberance section are disposed within a first cavity and a second cavity of the transmission socket profile with one of the angled surface faces of each of the first and second prongs contacting a side face of the first and second cavities, and wherein the first and second prongs of the distal protuberance section are disposed within a first cavity and a second cavity of the bearing socket profile with one of the angled surface faces of each of the first and second prongs contacting a side face of the first and second cavities;

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- b) flowing a drilling fluid through the down hole motor to rotate the output of the down hole motor;
- c) rotating the transmission adapter by transmitting torque from the output of the down hole motor to the transmission adapter;
- d) rotating the center rod by transmitting torque from the transmission adapter to the center rod, wherein the first and second prongs of the proximal protuberance section solely engage the first and second cavities of the transmission socket profile for direct transmission of torque from the transmission adapter to the center rod, and wherein rotation of the center rod includes distributing torque forces to the prong connector of the proximal protuberance section;
- e) rotating the bearing adapter by transmitting torque from the center rod to the bearing adapter, wherein the first and second prongs of the distal protuberance section solely engage the first and second cavities of the bearing socket profile for direct transmission of torque from the center rod to the bearing adapter, and wherein rotation of the bearing adapter includes distributing torque forces to the prong connector of the distal protuberance section;
- f) rotating the input of the bearing assembly by transmitting torque from the bearing adapter to the input of the bearing assembly such that the drill bit is rotated and the well is drilled.

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