

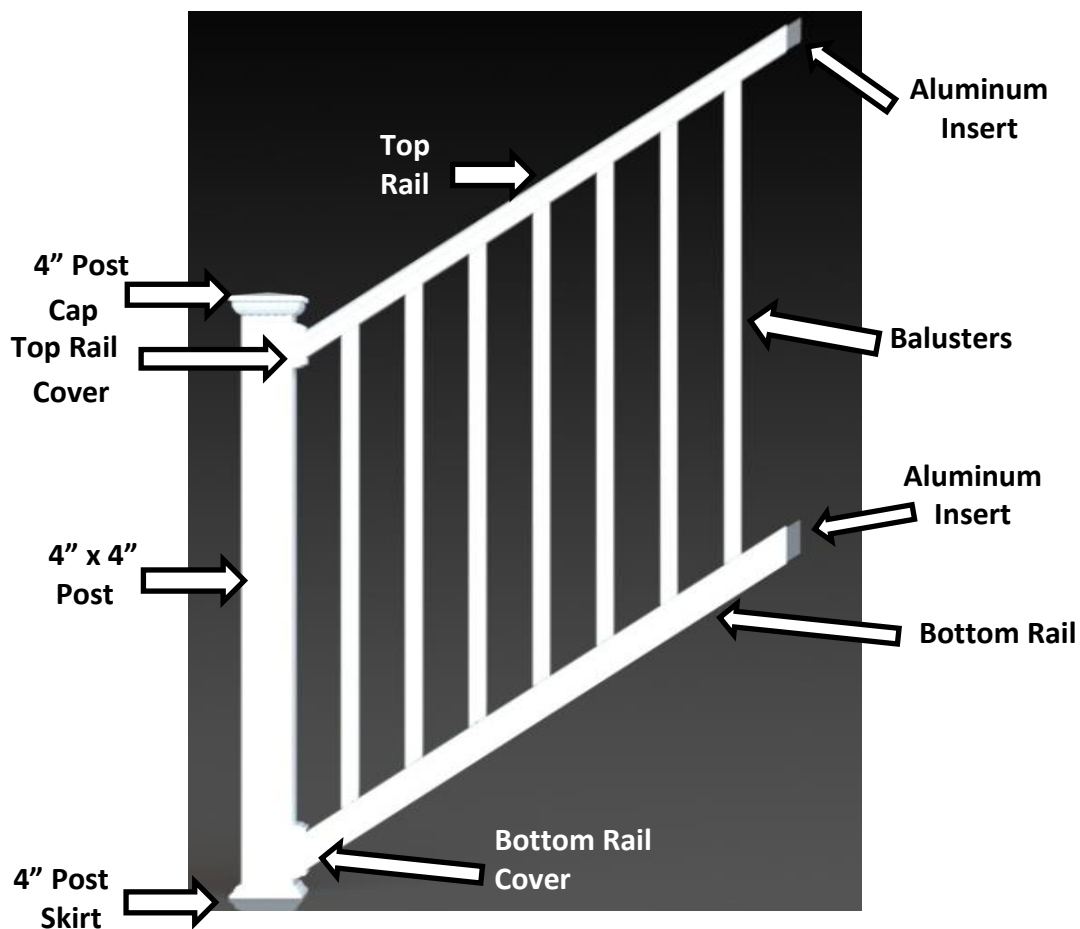
Revisions January 28, 2015

Quantum Rail Stair Kit Instructions

TOOLS REQUIRED: Tape Measure - Screw Gun - Screw/Drill Bit
Chop Saw/Hack Saw - Square - Level

QUANTUM RAIL KIT CONTENTS

Components	4' Kit	6' Kit	8' Kit
Bottom Rail - 2" x 2-1/2" Hollow Rail with pre-routed holes	(1)	(1)	(1)
Top Rail -Hollow Quantum Rail with pre-routed holes	(1)	(1)	(1)
Top Rail Aluminum Insert - for top rail	(1)	(1)	(1)
Bottom Rail Aluminum Insert - for bottom rail	(1)	(1)	(1)
Rail Cover assembly - with aluminum brackets, covers and fasteners	(4)	(4)	(4)
Balusters - 1-3/8" Square	(7)	(11)	(15)



Quantum Rail Stair System Assembly Instructions

DISCLAIMER: Installation is the sole responsibility of the installer. Westech assumes no responsibility whatsoever with respect to the installation. The information contained herein is provided for guidance purposes only and should not be relied upon as any absolute representation by Westech.

STEP 1 – Prepare and install posts and decking. Prepare the posts and mounting surfaces to which the rail section will be attached. A typical installation uses a 4" x 4" vinyl post sleeved over either a 4" x 4" treated wood post or LMT Blu-Mount with aluminum or PVC guides. Cut and fasten the posts to the wood framing or if you are installing LMT Blue Mounts follow the supplied Blu Mount installation instructions. Install decking boards over or around post supports. (Please refer to the decking installation instruction manual for the correct installation procedures of the deck boards). Sleeve the post supports with a 4" vinyl post (this sleeve should measure 38" above the finished deck surface for 36" railing heights or 44" for 42" railing heights). The installed post sleeves must be plumb for correct installation of the rail section. If vinyl post skirts are being used install them at this time.

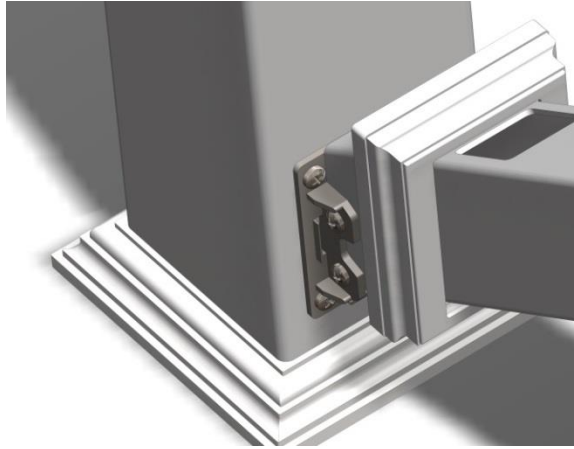
STEP 2 – Measure and cut rails for installation. Measure the spacing between the posts where the rails will be installed. Deduct ½" to account for the thickness of both the mounting brackets. This will tell you how much you need to cut off (if any) from your rails. If cutting of the rail is necessary, cut an equal amount off both ends so to maintain uniform baluster spacing between the posts also preserving the original 32.5° angles.

STEP 3 – Measure and cut the top and bottom rail aluminum inserts. The rail kits are provided with two aluminum inserts that must be used. Cut both aluminum inserts (if necessary) to the same length as their respective rail maintaining 32.5° angles. Insert the aluminum into the top and bottom rails, by orienting the aluminum in such a way that allows the balusters to still be inserted into the rail without the aluminum interfering. To do this, make sure the open side of the aluminum is facing toward the pre-routed holes.

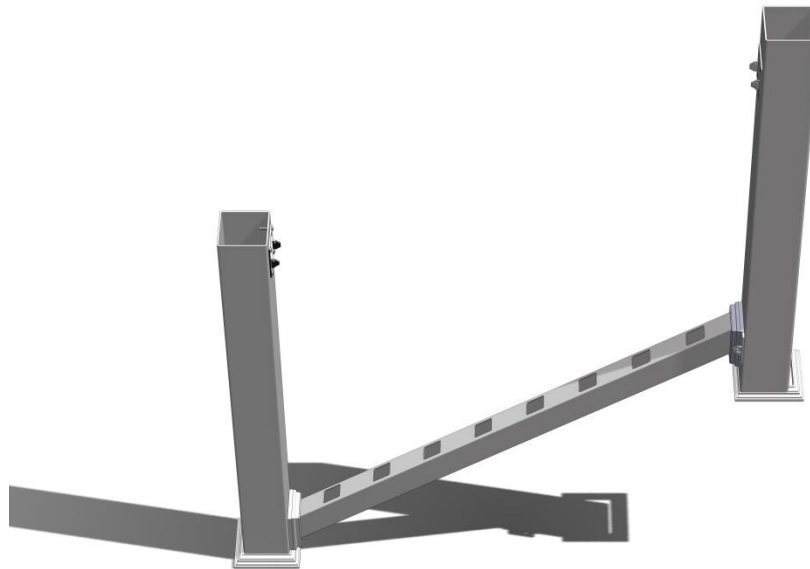
STEP 4 – Fasten post mounting brackets to sleeved posts. To fasten the post mounting brackets to the sleeved posts, use the (16) #10 x 2" pan-head screws (4 per bracket). Repeat this process for each bracket. The top of the top brackets measure 36-3/4" to the ground for a 36" kit and 42-3/4" to the ground for a 42" kit. The bottom brackets measure 4-7/8" from the top of the bracket to the ground on both the 36" kit and 42" kit.



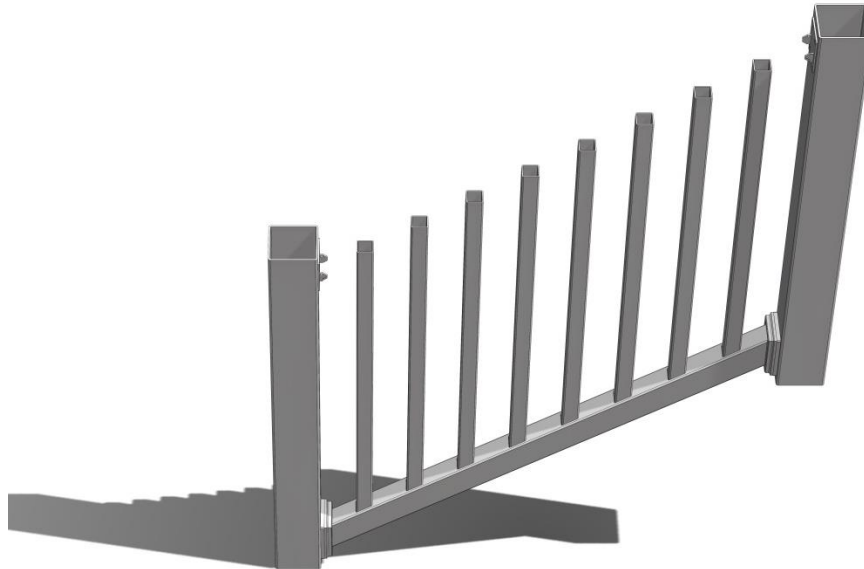
STEP 5 – Secure bottom rail to mounting brackets. First pre-place both bracket covers on the ends of the bottom rail. Fasten the bottom rail down to the aluminum brackets using (8) #10 x 1” pan-head screws (total screws to be used on bottom rail) making certain the brackets are square and the rails are seated within them.



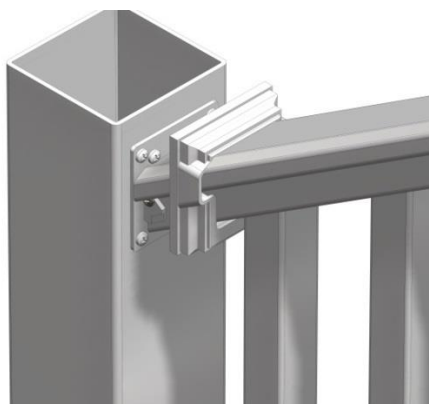
STEP 6 – Install bottom bracket covers. Install the already pre-placed bracket covers over their respective brackets until the flat face of the covers lie against the post.



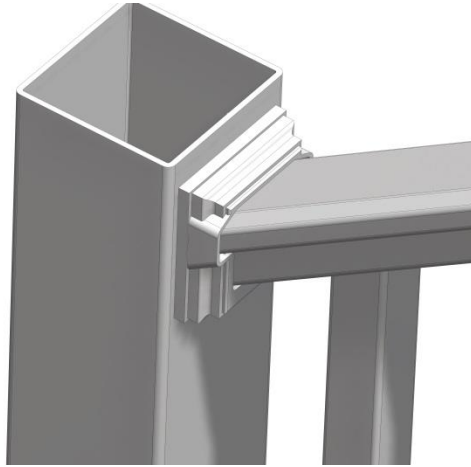
STEP 7 – Insert the balusters. Having secured the bottom rail in place, you may now begin to insert the balusters into the bottom rail. The balusters may not be standing perfectly straight and instead may fall to one side or the other. Do not be alarmed by this.



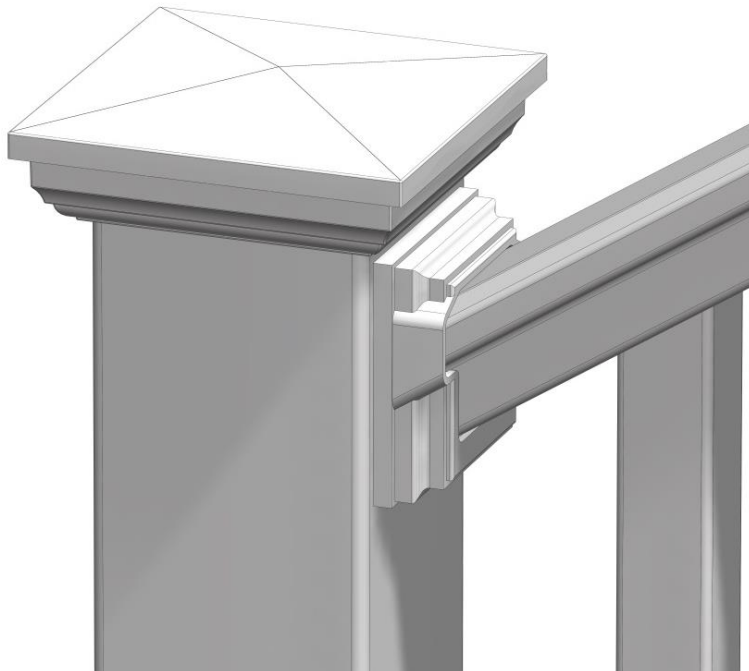
STEP 8 – Secure the top rail. Having already pre-placed the bracket covers and installed the post brackets to the post sleeve from **Step 4**, you may now begin the process of positioning the top rail onto the balusters. Position the top rail over the exposed ends of the balusters. Align the routed holes on the under-side of the top rail with the first baluster. Begin inserting the balusters one by one until all have been inserted. Attach the top rail to the pre-installed aluminum post brackets using the (4) #10 x 1" pan-head screws (total for both brackets).



STEP 9 – Install top bracket covers. Install the already pre-placed bracket covers over their respective brackets until the flat face of the covers lies against the post.



STEP 10 – Finish the section. Secure the 4" x 4" caps onto the post tops by applying PVC adhesive to the internal surfaces of the post caps. Set the caps onto the post tops. Wipe off any excess adhesive.





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