

InSeal is a premium-grade acrylic latex caulk designed for excellent adhesion and durability in various interior construction applications. Ideal for window and door installations, InSeal delivers reliable performance for interior projects.

DIRECTIONS FOR USE

For best results, prepare a clean surface. Cut nozzle to desired bead size. Apply with caulking gun, forcing sealant onto the substrate, then tool if needed. Clean excess material with water.

SURFACE PREPARATION

The substrate must be clean, frost free and free of any oils, greases or incompatible sealers that may interfere with adhesion. Do not apply if surface is contaminated. It is recommended to test all substrates prior to applications.

STORAGE/SHELF LIFE

Be sure to rotate inventory accordingly. Materials must be properly stored in a low humidity (<50% RH) environment at room temperature ($73 \pm 2^{\circ}$ F) in their unopened container. Do not freeze. Use within 12 months from date of manufacture.



Skin Time	Internal Method	< 30 minutes @ 70°F / 50% RH
Tack Free Time	Internal Method	< 60 minutes @ 70°F / 50% RH
Cure Rate	Internal Method	1/4" Bead in 36 Hours
VOC	EPA Method 24	< 16 g/L, less water and exempt solvents
Shore A	ASTM C661	60 ± 5
Tensile Strength	ASTM D412	125 - 175 psi
Sag/Slump	ASTM D2202	Minimal; < 0.2"
Viscosity	RV T-E @ 4 rpm	Approx. 650,000 cP
Percent Solids	Internal Method	Approx. 84%
Density	Internal Method	Approx. 13.8 lbs./gal
рН	Internal Method	Approx. 7.5
Flash Point	Closed Cup	Solvent Free/ Not Applicable
Freeze/Thaw Stability	Internal Method	Passes 5 Cycles

SPECIFICATIONS: InSeal meets or exceeds the requirements of ASTM C834 Grade NF, Type OP.



FEATURES

- ENVIRONMENTALLY FRIENDLY
- EASY GUNNING & TOOLING
- · CLEANS UP WITH WATER
- PAINTABLE
- NON-SAG

APPLICATIONS

- WINDOW & DOOR FRAMES
- BASEBOARDS
- MOLDING
- PLASTER
- TRIM