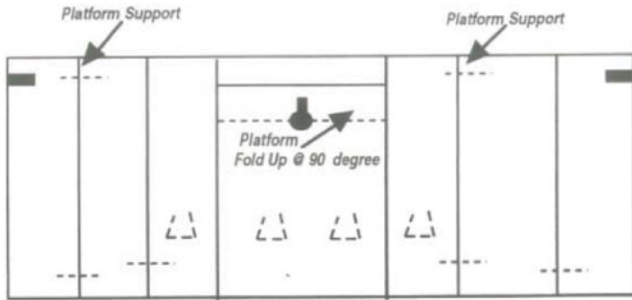
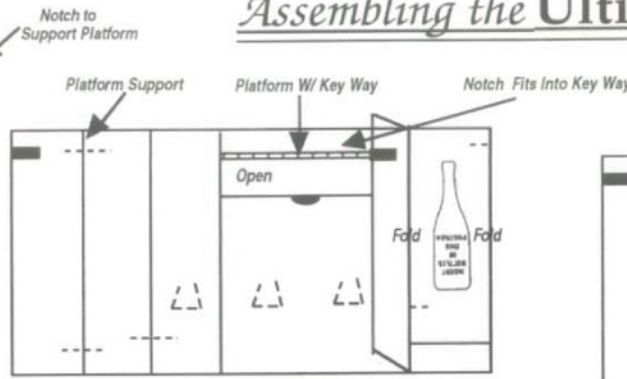


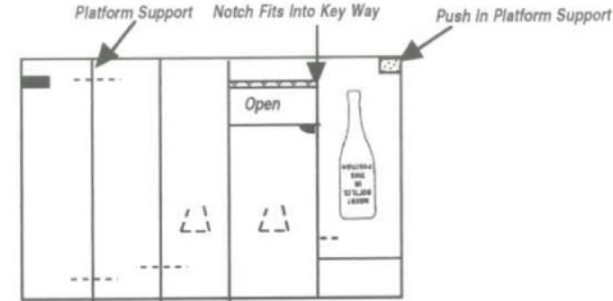
Assembling the Ultimate Wine Cradle™



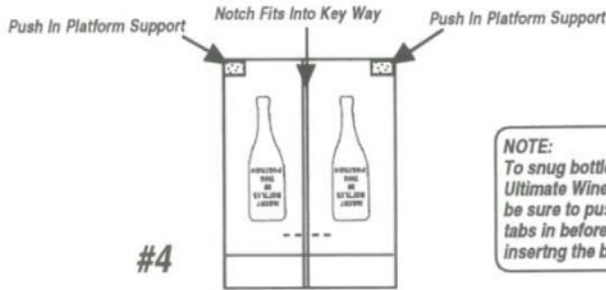
#1 Printed Side Down



Half Setup #2

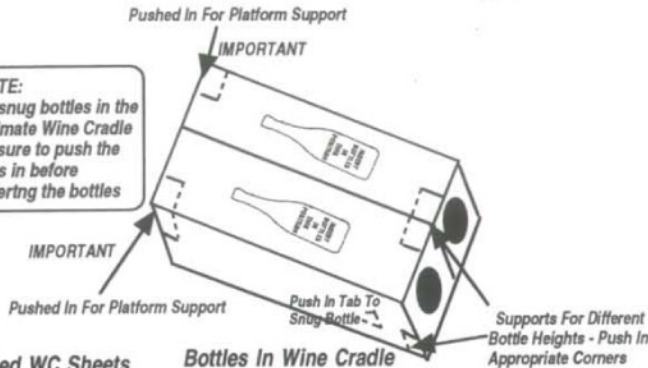


Half Setup Complete #3

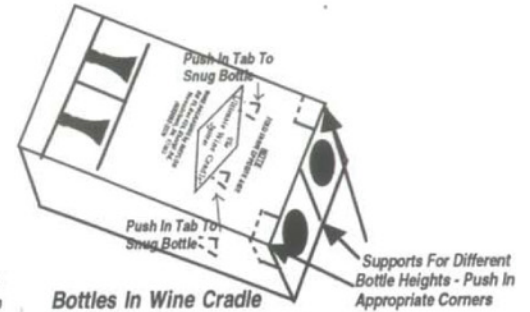


#4 Setup Ready To Accept Bottles

NOTE:
To snug bottles in the Ultimate Wine Cradle be sure to push the tabs in before inserting the bottles



Bottles In Wine Cradle Bottom View #5

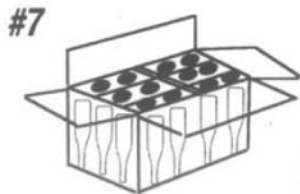


Bottles In Wine Cradle Top View #6

PLEASE NOTE ADDRESS CHANGE:

WINE PACKAGING
by NAYLOR

4069 Vineyard Road
Stewartstown, PA 17363
(800) 292-3370



#7 Case filled ready to tape.

In the case place 6 filled WC Sheets with all appropriate corners pushed in for proper support of bottles - necks pointing down.

NOTE: For very high bottles no supports are pushed in. The 2 layers of double wall of the flaps provides the protection needed.