

**Favicrete Unsanded Grout**



Polymer based, Unsanded cement grout for interior & exterior, floor & wall joints of width 1mm – 5 mm

**Features / Benefits**

- Weather resistant
- Colour fast
- Easy application and clean up.
- Easy maintenance
- Non-cracking & Non-shrink
- Complies with ANSI A 118.6, EN 13888, standards.
- Water and shock resistant.

**Substrates**

- Ceramic tile
- Vitrified tile
- Glass Mosaic Tiles
- Granite
- Marble
- Agglomerates (Engineered Stones)
- Precast Terrazzo tiles
- Bricks

**Application**

Designed for interior and exterior floor and wall joints of all types of ceramic tile, vitreous, semi-vitreous tile, glass mosaic tiles, precast terrazzo, engineered stone floors and natural stones. Recommended for Institutional and commercial general floor and wall areas. Can be mixed with water or FAVICRETE grout admix and used for filling the joints of width 1mm to 5 mm

EN 13888

ANSI A118.6



TECHNICAL DATA

Applicable Standards: FAVICRETE UNSANDED GROUT  
un-sanded grout, when mixed with water:  
ANSI A118.6; EN 13888

ANSI Data		
Property / Test Method	Requirement	Typical Values
Linear Shrinkage after 27 days: ANSI A118.6: Clause 4.3	Max 0.30%	0.19% - 0.23%
Water Absorption after 27 days: ANSI A118.6: Clause 4.4	Max 18%	13% - 16%
Compressive Strength after 1 day: ANSI A118.6: Clause 4.5	Min 500 psi (3.43 Mpa)	520 – 870 psi (3.57 – 5.98 Mpa)
Compressive Strength after 28 days: ANSI A118.6: Clause 4.5	Min 3000 psi (20.62 Mpa)	3050 – 3200 psi (20.97 – 22.00 Mpa)
Tensile Strength after 28 days: ANSI A118.6: Clause 4.6	Min 250 psi (1.71 Mpa)	270 – 400 psi (1.85 – 2.75 Mpa)
Flexural Strength after 28 days: ANSI A118.6: Clause 4.7	Min 500 psi (3.43 Mpa)	550 – 600 psi (3.78 – 4.12 Mpa)

The grout mortar conforms to ANSI A 118.6

ANSI Data		
Property / Test Method	Requirement	Typical Values
Linear Shrinkage after 27 days: ANSI A118.6: Clause 4.3	Max 0.30%	0.19% - 0.23%
Water Absorption after 27 days: ANSI A118.6: Clause 4.4	Max 18%	10% - 13%
Compressive Strength after 1 day: ANSI A118.6: Clause 4.5	Min 500 psi (3.43 Mpa)	570 – 900 psi (3.91 – 6.18 Mpa)
Compressive Strength after 28 days: ANSI A118.6: Clause 4.5	Min 3000 psi (20.62 Mpa)	3100 – 3200 psi (21.31 – 22.00 Mpa)
Tensile Strength after 28 days: ANSI A118.6: Clause 4.6	Min 250 psi (1.71 Mpa)	350 – 400 psi (2.40 – 2.75 Mpa)
Flexural Strength after 28 days: ANSI A118.6: Clause 4.7	Min 500 psi (3.43 Mpa)	600 – 800 psi (4.12 – 5.50 Mpa)

The grout mortar conforms to ANSI A 118.6

The grout mortar conforms to EN 13888.

FAVICRETE UNSANDED GROUT un-sanded grout,  
when mixed with FAVICRETE grout admix:  
ANSI A118.6; EN 13888

Packaging :1kg

Color : Choose from range of colours available. Please refer the grout colour chart for choosing the colour required.

Coverage : Please refer the coverage chart as it depends on the tile size, joint width and depth.

Working Properties at 70 F (21 C) Working properties:

Pot life            60 minutes  
Foot traffic       24 hours  
Heavy traffic      72 hours

## TECHNICAL DATA

Important site Checks: Notes to the specifiers:

- It is recommended to check the colour of the grout, if it is meeting the desired colour of the client
- It is recommended to do a small area with actual tile/stone at site and check for any colour ingress into the tile/stone. Many tiles / stones have high absorption which may lead to wet patches / discoloration / colour marks.
- Plan to provide proper movement joints, peripheral joints as per TCA, EJ 171 detail to accommodate movements in tile/stone and use flexible grout / sealant to fill these movement joints.
- When water is used for mixing with grout powder, non-absorbent tiles will have lesser demand of water to be mixed. It is estimated in the range of 3.30 Litres to 3.70 Litres for 10 Kg grout powder.
- For better color retention, flexibility and water resistance, use FAVICRETE Grout admix completely replacing water.

Surface Preparation:

Before starting to grout, remove debris in grout joints and lightly sponge the tile surface to remove dust and dirt. Do not clean tiles with acid cleaners. In case acid cleaners were used to clean the tiles, ensure to wash the area with plenty of water to effectively remove acidic particle remains from the joints before commencing grouting. Substrate temperature must be between 60°F (16°C) and 90°F (32°C).

### Mixing

Stir FAVICRETE GROUT ADMIX thoroughly before use. Use approximately 3.75 liters of water or FAVICRETE GROUT ADMIX for 10 kg of FAVICRETE UNSANDED GROUT powder. Place water or FAVICRETE GROUT ADMIX in a clean mixing container and add grout powder slowly. Mix by hand or with a slow speed mixer to a smooth stiff consistency. Potable grade of Water should be used for mixing with grout powder for best results.

### Application

Dampen tile surface with water. Spread with a sharp, firm rubber grout float. Work the grout paste into the joints until completely filled. Use diagonal strokes to pack the joints. Ensure that joint is filled and grout is not just sitting on top (i.e. "bridging the joint")

**Note:** For fuller flush joints sprinkle a thin layer of dry grout powder over surface immediately after grouting. When grout darkens over joint, buff with

burlap, carpet remnant or cotton rag to pack joint and clean face of tile.

### Cleaning

**Grout Primary Cleaning** - Remove excess grout from the face of the tiles with the edge of the grout float. Hold the float at a 90° angle and pull it at a 45° angle diagonally across the joints and tile to avoid pulling out the material.

**Grout Secondary Cleaning** - Remove remaining grout with a damp sponge (not wet) or a damp towel. Work diagonally to the joints. Allow to dry. When the grout joints are firm polish the surface with a coarse nylon pad or coarse cloth and minimal water.

**Note:** Use caution when polishing soft glazed tiles or polished stone.

\* Contact FAVICRETE technical services for large format tile or stone installations on exterior surfaces.

### Shelf Life

Factory sealed packs of this product are guaranteed to be of first quality 18 months for bagged product\* if stored off the ground in a dry area.

\*High humidity will reduce the shelf life of bagged product.

### Limitations

- Consult with Technical Services for specific exterior grouting recommendations.
- For industrial applications exposed to high concentrations of food and mineral acids and to high heat, use FAVICRETE 100 Epoxy Grout.
- Protect from exposure to acids and strong cleaners during service periods. Acidic cleaners can neutralize the cement-based grouts which leads to change of colour, cracking and powdering
- Not recommended for soft, polished marble or delicate glazed tiles.
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not replacements for waterproof membranes

## MAINTENANCE

FAVICRETE ADHESIVE and FAVICRETE grouts require routine cleaning with neutral pH soap and water or FAVICRETE TILE CLEANER series suitable cleaners. All other FAVICRETE ADHESIVE and FAVICRETE GROUT materials require no maintenance but proper installation as per instruction. Performance and durability may depend on properly maintaining of Installed area.

### Customer Care

#### **FAVICRETE CHEMIE & COMPANY**

Office No.212,Parmesh Business Centre-1,  
Plot No.20, Karkardooma Community Centre,  
Delhi-110092  
Contact No:-9560870630  
Email-ID:- [sales@favicrete.com](mailto:sales@favicrete.com)  
Website:- [www.favicrete.com](http://www.favicrete.com)

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