

Process shut down system:
Trips & associated SD (PSS) actions.
Emergency shut down system: (ESD)
High reliability–no mechanical protection (HIPS)
Fire & Gas detection system:
F&G detection/action + Link with ESD system
Ultimate Safety System:
Back-up of essential ESD actions (USS)



# **USP ENERGIES**

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# Process Hazard Reviews

# HAZID

Hazard Identification Study is a brainstorming session to identify non-process hazards

### HAZOP

Hazard Analysis and Operability Study is a brainstorming session to identify process hazards

# LOPA for SIL

Layer of Protection Analysis is a semi-qualitative method to ensure mitigation of high severity - high frequency hazards scenarios to ALARP

### TRAINING

# **HAZOP** and **LOPA**

Training sessions are conducted at customers site. Pedagogical method includes workshops with industrial examples, mock sessions and hands-on software application