

Test Report 3265617-R.

Gom Co., Ltd.



Introduction.

This report has been prepared by Paul Waller and relates to the activity detailed below:

Job/Registration) Details	Client Details
Job number: Job type: Start Date: Test type: Sample ID: Registration: Scheme: Protocol: Scheme Manager:	3265617-R Testing Samples Submitted 28/07/2020 Type Retest 10191721 and 10193459 CE 733204 Positive pressure RPE PP123 Nathan Shipley	Gom Co., Ltd. #111-42 Asanvallybuk-ro, Dunpo-myeon Asan-si Chungcheongnam-Do 31409 South Korea

The report has been approved for issue by T Wicksey – Senior Test Engineer

Approved For Issue	
20/2	
	Issue Date: 3 November 2020

Objectives.

This is an independent retest evaluation to only certain clauses or sub-clauses of the agreed specification in accordance with the following test programme:

BSI COVID-19 filtering face piece technical specification, for COVID-19 masks for use by healthcare workers Retest due to failures from BSI job number 3265617. This report includes results from both jobs.

Product Scope.

COVID-19 masks for use by healthcare workers

Report Summary.

The samples were received on 2 July 2020 and the testing was started on 28 July 2020.

The samples submitted complied with the requirements of the test work conducted.



Test Samples.

Sample ID	ER Number	Description
1 to 19	10191721 and 10193459	Model: Microfiber Mask FFP2 NR, Type: Aircool Green

Description of Test Samples.

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Sampl	20110	LOB
	الاللا	TI OIL

COVID-19 masks for use by healthcare workers:

Model: Microfiber Mask FFP2 NR, Type: Aircool Green



Test Requirements.

Testing in accordance with BSI COVID-19 filtering face piece technical specification Technical testing specification for COVID-19 masks for use by healthcare workers

EN 149:2001+A1:2009	EN 149:2001+A1:2009	Requirement	Assessment
Performance requirement	Test method clause	-	
7.7 Practical performance The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard. Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections. 2 test subjects, masks tested 'As	Testing shall be done in accordance with 8.4.	During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded: a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.	Pass
received'			
7.9 Leakage 7.9.1 Total inward leakage 3 or 5 subjects with samples AR (see criteria)	Testing shall be done in accordance with 8.5.	Test 3 subjects - If the 3 tests produce results between 6% and 8% mean or individual results over 11%, test 5 subjects If 5 tests undertaken; 23 of the 25 individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, 4 of the 5 arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2)	Pass
7.9 Leakage 7.9.2 Penetration of filter material 3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3min test	Testing shall be done in accordance with 8.11	6% for both PO and NaCl	Pass
7.12 Carbon dioxide content of the inhalation air 3 test samples, masks tested 'As received'	Testing shall be done in accordance with 8.7.	The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0 % (by volume).	Pass
7.16 Breathing resistance 3 test samples, masks tested 'As received'	Testing shall be done in accordance with 8.9	The breathing resistances shall meet the requirements of; 30l/min – 0.7mbar (inhale) 95l/min – 2.4mbar (inhale) 160l/min – 3.0mbar (exhale)	Pass
Appendix A - Test Panel Data			



Glossary of Terms.

Pass: Complies. Tested by BSI engineers at BSI laboratories

Pass 1: Complies. Witnessed by BSI engineers in manufacturers laboratory.

Pass 2: Complies. Tests carried out by third party lab; results accepted by BSI.

Pass*: Report resulted in uncertainty and states that Compliance is more probable than non-compliance.

Fail: Non-compliance. Product does not meet the requirements of this clause.

Fail*: Report resulted in uncertainty and states that Non-compliance is more probable than compliance.

N/T: Not Tested N/A: Not Applicable AR: As Received

TC: Temperature Conditioned

SW: Simulated Wear FT: Flow Tested

MS: Mechanical strength

MMDF: Manufactures Minimum Design Flow MMDC: Manufactures Minimum Design Condition

Conditions of Issue.

This Test Report is issued subject to the conditions stated in current issue of 'BSI Terms of Service'. The results contained herein apply only to the particular sample(s) tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of BSI, who reserve the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

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Opinions and Interpretations expressed herein are outside the scope of our UKAS accreditation.

Unless otherwise stated, any results not obtained from testing in a BSI laboratory are outside the scope of our UKAS accreditation.



Test Results.

Testing in accordance with BSI COVID-19 filtering face piece technical specification

comments reported by the wearer on request.

BS EN 149:2001 +A1:2009 Technical testing specification for COVID-19 masks for use by healthcare workers

CLAUSE	REQUIREMENTS	ASSESSMENT
7.7	Practical performance	
	The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.	
	Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.	
	Test in accordance with clause 8.4 of the standard.	Pass
	Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded: a) head harness comfort; b) security of fastenings; c) field of vision; d) any other	

Table A: Practical performance

Table 11 Fractical performance							
Toot							
Test Sample		Head harness comfort	Security of fastenings	Field of vision	Any other comments	Assessment	
MM2	1 AR	OK	OK	OK	None	Pass	
AA1	2 AR	ОК	OK	OK	Air leak from bottom left side of mask	Pass	



Test Results.

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CLAUSE	REQUIREMENTS	ASSESSMENT				
7.9	Leakage					
7.9.1	Total inward leakage The laboratory tests shall indicate that the particle filtering half mask can be used by the wearer to protect with high probability against the potential hazard to be expected. The total inward leakage consists of three components: face seal leakage, exhalation valve leakage (if exhalation valve fitted) and filter penetration.					
	Test in accordance with clause 8.5 of the standard.					
	Testing in a considerate with DCT COVTD 40 City in a few pieces to the incl	Pass				

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

(1)

Test 3 subjects - If the 3 tests produce results between 6% and 8% mean or individual results over 11%, test 5 subjects

If 5 tests undertaken;

23 of the 25 individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, 4 of the 5 arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2)

Table B: Clause 7.9.1 - Total inward leakage

			Inward Leakage (%)						
Test	Sample	Pre test	Α	В	С	D	Е		
candidate	Sample	condition	Walking	Walking with head side to side	Walking with head up & down	Walking and talking	Walking	Average	Assessment
KH1	3	AR	4.9219	6.6123	6.7004	4.4845	6.7533	5.8945	Pass
BH1	4	AR	2.6436	3.3410	4.3353	3.1013	3.9808	3.4808	Pass
CB1	5	AR	3.4142	3.9711	4.4754	3.3195	4.7499	3.9860	Pass

(1) Testing was performed using the ear strap clips provided with the masks.



Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.9.2 Penetration of filter material

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3 min test. Testing shall be done in accordance with 8.11. 6% limit for both PO and NaCl

Pass

Table C: Clause 8.11 - Sodium Chloride penetration test

Table of clause 6:11 Socialit enionae penetration test							
Sample	Pre-test	Flow through tilter (I/min)	Penetra	ation (%)			
number	condition		Limit	Actual			
8	AR	95		1.4545			
9	AR		< 6	1.2154			
10	AR			1.7795			

Table D: Clause 8.11 - Paraffin oil penetration test

Sample	Pre-test	Flow through filter (I/min)	Penetra	ation (%)			
number	condition	Flow tillough filter (I/IIIIII)	Limit	Actual			
11	AR	95		1.7850			
12	AR		< 6	2.0840			
13	AR			1.9620			

7.12 Carbon dioxide content of inhalation air

The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0% (by volume).

Test in accordance with clause 8.7 of the standard.

Pass

Table E: Clause 8.7 - Carbon Dioxide content of the inhalation air

Sample	Pre-test condition	Dead space CO ₂ (%)		
		Limit	Measured	
14	AR		0.40	
15	AR	< 1.0	0.55	
16	AR		0.40	



Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.16 Breathing resistance

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received'. Test in accordance with clause 8.9 of the standard.

Pass

The breathing resistances shall meet the requirements of FFP2; 30l/min – 0.7mbar (inhale), 95l/min – 2.4mbar (inhale), 160l/min – 3.0mbar (exhale)

Table F: Clause 8.9 – Breathing resistance. Inhalation resistance at a continuous flow

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Sample	Pre-test	Continuous flow	Inhalation resistance (mbar)		
	condition	(l/min)	Limit	Measured	
17	AR			0.39	
18	AR	30	< 0.7	0.38	
19	AR			0.38	
17	AR			1.28	
18	AR	95	< 2.4	1.19	
19	AR			1.17	

Table G: Clause 8.9 – Breathing resistance. Exhalation resistance at a continuous flow, measured in five orientations with the worst case reported

Sample	Pre-test condition	Continuous flow (I/min)	Exhalation resistance (mbar)		
			Limit	Measured	
17	AR			1.91	
18	AR	160	< 3.0	1.87	
19	AR			1.79	



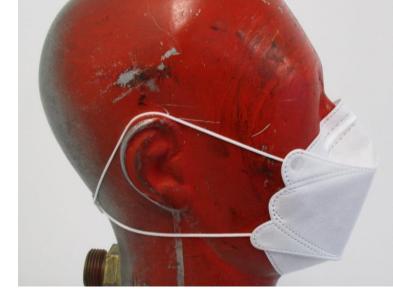
Appendix A. – Test Panel Data

Test	Facial Dimensions (mm)					Cov
Candidate	Length of face	Width of face	Face depth	Width of mouth	Head Circumference	Sex
KH1	112	142	115	60	585	Male
BH1	120	126	120	58	565	Male
CB1	117	147	130	57	566	Male
MM2	119	150	115	53	595	Male
AA1	125	144	130	47	581	Male

Note: All candidates were clean shaven

Product photographs.





Front view

Side view



Inside view

*** End of Report ***