



Technical Data Sheet

PRODUCT NAME:	Karma Traditional Boat Paint		
DESCRIPTION:	A premium quality finishing enamel, based on a very traditional synthetic resin system, the enamel benefits from a long wet-edge time, allowing the largest of boats to be painted without losing the wet edge. Allied to excellent flow, the final gloss produced is exceptional, which as well as being aesthetically attractive gives increased dirt shed and easier cleaning.		
USES:	Karma Traditional Boat Paint has been formulated specifically as a finishing coat on the topsides and interior work on narrowboats and river craft.		
SURFACE PREPARATION:	Ensure surfaces are clean, dry and free from dirt, grease and other contamination. They should always be applied over fully prepared and primed surfaces with the final coat of Karma undercoat being flatted with 320/360 wet & dry paper. Apply two full coats of Karma Traditional Boat Paint for maximum protection and obliteration.		
APPLICATION:	Mixing	Stir Well Before Use	
	Thinners	White Spirit	
	Brush	Use as supplied	
	Roller	Use as supplied	
	Conventional Spray	Thin with up to 10% White Spirit	
	Airless Spray	Use as supplied	
	Air Assisted Airless Spray	Thin with up to 10% White Spirit	
	Minimum Application Temperature	10°C	
DRYING TIMES:	10°C	20°C	30°C
Touch Dry	6 hours	3 hours	2 hours
Hard Dry	24 hours	24 hours	24 hours
Full Cure	3 – 5 days dependant upon conditions		
Minimum Overcoat	24 hours	24 hours	24 hours
Maximum Overcoat	72 hours	72 hours	72 hours
PRECAUTIONS:	Do not apply when Relative Humidity exceeds 88% or if the surface to be painted is less than 2°C above dew point.		
	Please be aware that drying times will be affected by cold weather.		
CLEANUP:	All equipment should be cleaned immediately after use with White Spirit.. Waste materials, including packaging, must be disposed of in accordance with local regulations.		

TECHNICAL PROPERTIES:	Colours	Black, White, Magnolia, Champagne, Cream, Daffodil, Sky Blue, Night Blue, Oxford Blue, Navy Blue, Poppy, Ruby Red, Crimson, Mercedes Red, Mint Green, British Racing Green and Silver Grey.
	Finish	High Gloss
	Mixing Ratio	Single pack product
	Specific Gravity	1.0 – 1.15 dependent upon colour
	Volume Solids	50 – 60% dependent upon colour
	Recommended Film Thickness	25 – 30 microns per coat
	Theoretical Spreading Rate	10 sq.m/litre
	Application Method	Brush, Roller or Spray
	Flash Point	38°C
	VOC Content	400 – 450gm/litre dependent upon colour
	Pack Sizes	750 ml & 2.5 ltr
	Shelf Life	2 years in unopened containers.
	Health & Safety	Refer to Product Safety Data Sheet before use.

STORAGE CONDITIONS: Store away from extremes of temperature.

This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department,

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