

## TOP 80 TORQUE SPECIFICATIONS

Bolts and nuts	Metric	Socket size (mm)	Torque (Nm)	Torque (lb/fin)
Engine cylinder head nuts	M6	10mm	9 ensure symmetrical pattern used	80
Prop	M6	5mm Allen	9-11	80-100
Engine rubber suspension mounts	M6	4mm Allen	10 Only use bolts that penetrate the mounts no more than 6mm	90
Carburettor and reed valve	M5	4mm Allen	4	
Clutch and Flywheel nuts	M10 x 1.75	17mm hex	35mm R/H thread	330
Spark plug	M14 or M10		21 Use 2mm washer with 14mm versions!	
Exhaust manifold Nuts	M6	10mm hex	Tighten until you have .5mm gap between spring gaps	

Use Medium strength thread lock on all fasteners